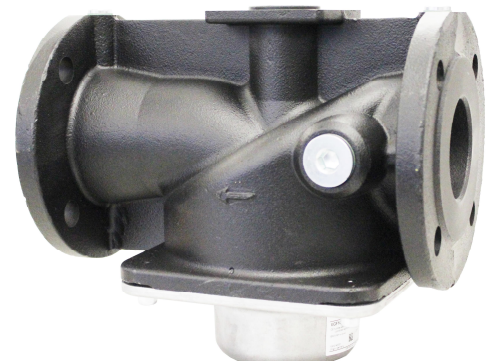




VGG



VGF

## Gas Valves

**VGG...**  
**VGF...**

- Single valves of class A for installation in gas trains
- Safety shutoff valves conforming to EN 161 in connection with actuators
- Suitable for use with gases of gas families I...III
- Gas valves in connection with actuators open slowly and close rapidly
- 2-port valves of the normally closed type
- 1/2" ... DN80
- The gas valves are used in combination with the SKPx5 actuators
- As a control valve in connection with SAX31 actuators and AGA60 adapter (not as a safety shutoff valve)
- As a control valve in conjunction with AGA61, not as a safety shutoff valve
- Supplementary Data Sheets on actuators (see Mechanical design)

The VGx and this Data Sheet are intended for use by OEMs which integrate the gas valves in their products!

## Use

The gas valves are used primarily

- for application at gas-fired combustion plant
- for gas trains at forced draft burners

The gas valve is used as:

- Shutoff valve (in combination with SKP15)
- Control valve with shutoff feature (in combination with SKP25, SKP55 or SKP75)
- As shutoff or control valves in the supply air line of industrial combustion plant with or without heat recovery system

If the gas valves are used with gases other than those of gas families I...III, Siemens assumes no responsibility for the valve's durability and life expectancy. All types of gas valves can be combined with any of these actuators.

## Supplementary documentation

| Product type | Product name | Type of documentation | Documentation number |
|--------------|--------------|-----------------------|----------------------|
| SKPx5        | Actuator     | Data sheet            | N7643                |

## Warning notes



To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

- Do not open, interfere with or modify the gas valves
- Any opening of the gas valve, replacement of parts or modifications to the original product is the user's responsibility and carried out at his own risk
- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- When used in connection with gas, the gas valves constitute part of the safety equipment
- In combination with SAX31 / AGA61 actuators, the gas valves must **not** be used as safety devices
- Fall or shock can adversely affect the safety functions. Such gas valves must not be put into operation, even if they do not exhibit any damage
- Not suitable gases or gas components causes loss of the safety shutoff function
- It may not join contaminant/particles in the valve, because that could adversely affect the safety shutoff function

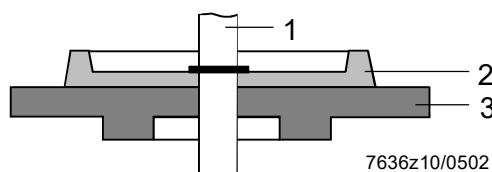
## Engineering notes

Profile  
(only for VGGxx.xxxxP/  
VGFxx.xxxxP)

Owing to the profile of valve disc, the gas valves are especially suited for control functions.

### Benefit:

Good control performance and hardly prone to hunting in low-fire range.



### Legend

- 1 Stem
- 2 Profile
- 3 Valve disc

## Mounting notes

---

|                   |                                                                                                                                                                                                                                 |
|-------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                   | <ul style="list-style-type: none"><li>• Ensure that the relevant national safety regulations are complied with</li><li>• The actuator can be mounted or replaced while the gas valve is under pressure</li></ul>                |
| Sealing/tightness | <ul style="list-style-type: none"><li>• Check to ensure that the gas valve is tight when all components are connected</li><li>• Check to ensure that the gaskets between the flanges and the gas valve must be fitted</li></ul> |
| Mounting position | The permissible mounting positions of the actuator must be observed, however (refer to the relevant Data Sheet).                                                                                                                |
| Direction of flow | The direction of gas flow must be in accordance with the direction of the arrow on the valve body.                                                                                                                              |
| Function          | The inactive gas valve is closed and opens when the actuator opens.                                                                                                                                                             |
| Only VGG          | Check to ensure that cuttings not falling into the gas valve when mounting the connecting pipes.                                                                                                                                |
| Only VGF          | Check to make certain that the bolts of the flanges are properly tightened and afterwards check to ensure that the gas valve is tight when all components are connected.                                                        |



**Applied directives:**  
Gas Appliances Regulation (EU)

(EU) 2016/426



**Note!**

The VGG / VGF are only type-tested and approved in combination with the SKPx5. Refer to Data Sheet N7643 and certificates for SKPx5.

The relevant valid edition of the standards can be found in the SKPx5 declaration of conformity.



EAC Conformity mark (Eurasian Conformity mark)



China RoHS  
Hazardous substances table:  
<http://www.siemens.com/download?A6V10883536>



**Note**

Suitability of natural gas-hydrogen mixtures or pure hydrogen.  
When using the VGG/VGF, a manufacturer's declaration can be provided on request.

For USA/Canada versions, see data sheet N7636us. For use in the U.S./Canada, the gas valves carry type suffix U (see example) and , and listed.

Example: **VGG10.204U**

Approvals in combination  
with actuator

| Type reference |     |     |     |
|----------------|-----|-----|-----|
| VGG10.154P     | ●   | ●   | --- |
| VGG10.204P     | ●   | ●   | ●   |
| VGG10.254P     | ●   | ●   | ●   |
| VGG10.404P     | ●   | ●   | ●   |
| VGG10.404PS    | --- | --- | --- |
| VGG10.504P     | ●   | ●   | ●   |
| VGG10.804P     | ●   | ●   | ●   |
| VGG10.1541P    | ●   | ●   | --- |
| VGG10.2041P    | ●   | ●   | --- |
| VGG10.2541P    | ●   | ●   | --- |
| VGG10.4041P    | ●   | ●   | --- |
| VGG10.5041P    | ●   | ●   | --- |
| VGF10.504P     | ●   | ●   | --- |
| VGF10.654P     | ●   | ●   | ●   |
| VGF10.804P     | ●   | ●   | ●   |

## Life cycle

---

The combination gas valve VGx and actuator have a designed lifetime\* of

| Nominal sizes | Burner startup cycles |
|---------------|-----------------------|
| ≤25 DN        | 200.000               |
| 25...80 DN    | 100.000               |
| 80...150 DN   | 50.000                |

under use of gases to EN 437 (or DVGW specification G260). This lifetime is based on the endurance tests specified in standard EN 161. A summary of the conditions has been published by the European Control Manufacturers Association (afecor - [www.afecor.org](http://www.afecor.org)).

The designed lifetime is based on use of the gas valve VGx and actuator according to the manufacturer's Data Sheet. After reaching the designed lifetime in terms of the number of burner startup cycles, or the respective time of usage, the gas valve and actuator are to be replaced by authorized personnel.

The limit values of EN 161 must be used to check the necessary tightness requirements. If the double gas valve is equipped with a valve proving system in accordance with EN 1643, manual testing is not required.

\* The designed lifetime is not the warranty time specified in the Terms of Delivery

The use in gases beyond the scope of EN 437 / G260, such as G262, can result in a limited lifetime.

## Service notes

---

- Each time a gas valve has been replaced, check to ensure that the gas valve operates correctly and that it is tight both internally and externally
- Siemens double gas valves may **only** be repaired by Siemens repair centers or by personnel with explicit authorization from Siemens

## Disposal notes

---

Local and currently valid legislation must be observed.

## Mechanical design

---

### VGG / VGF

The gas valves are dead closed in combination with actuator.

#### Stem

The stem is guided on both sides of the valve disc, ensuring precise axial stroke and tight shutoff.

#### Strainer

A strainer made of stainless steel is fitted in the gas valve's inlet and protects the gas valve, the seat and disc as well as downstream devices against dirt.

#### Valve seat

For use with profile, the gas valves carry type suffix **P** (see example)

Example: VGG10.154**P**

### Actuators

The gas valves can be combined with the following types of actuators:

| Type reference             | Data Sheet | Function                                                                        |
|----------------------------|------------|---------------------------------------------------------------------------------|
| SKP15                      | N7643      | ON/OFF                                                                          |
| SKP25 with AGA30.7 and SAS | N7643      | ON/OFF with constant pressure control                                           |
| SKP55                      | N7643      | ON/OFF with differential pressure control, signal input → differential pressure |
| SKP75                      | N7643      | ON/OFF with ratio control, signal input → static pressure                       |
| SAX31 with AGA60           | N4501      | Steady position control, no function of safety shutoff                          |

Type summary (other types of gas valves on request)

| Nominal size                   | Material             | Perm. operating pressure in kPa |                 | Air flow rate at<br>$\Delta p = 0.1 \text{ kPa} / \text{m}^3/\text{h}$ | Number of connections                  |                                    | Type reference                           |                |                                             |             |
|--------------------------------|----------------------|---------------------------------|-----------------|------------------------------------------------------------------------|----------------------------------------|------------------------------------|------------------------------------------|----------------|---------------------------------------------|-------------|
|                                |                      | Europe (to EN)                  | Other countries |                                                                        | Test point<br>$R_{p\frac{1}{4}}$<br>2) | Pilot gas<br>$G \frac{3}{4}$<br>3) | With profile / without stroke limitation |                | With profile / with stroke limitation<br>1) |             |
|                                |                      |                                 |                 |                                                                        |                                        |                                    | Article no.                              | Type           | Article no.                                 | Type        |
| Internally threaded to ISO 7/1 |                      |                                 |                 |                                                                        |                                        |                                    |                                          |                |                                             |             |
| ½"                             | Aluminum die casting | 120                             | 120 (140)*      | 4,8                                                                    | 4                                      | ---                                | BPZ:VGG10.154P                           | VGG10.154P     | BPZ:VGG10.1541P                             | VGG10.1541P |
| ¾"                             | Aluminum die casting | 120                             | 120 (140)*      | 8,9                                                                    | 4                                      | ---                                | BPZ:VGG10.204P                           | VGG10.204P     | BPZ:VGG10.2041P                             | VGG10.2041P |
| 1"                             | Aluminum die casting | 120                             | 120 (140)*      | 13,3                                                                   | 4                                      | ---                                | BPZ:VGG10.254P                           | VGG10.254P     | BPZ:VGG10.2541P                             | VGG10.2541P |
| 1 ½"                           | Aluminum die casting | 60                              | 60 (140)*       | 32,3                                                                   | 4                                      | ---                                | BPZ:VGG10.404P                           | VGG10.404P     | BPZ:VGG10.4041P                             | VGG10.4041P |
| 1 ½"                           | Aluminum die casting | 60                              | 60 (140)*       | 32,3                                                                   | 4                                      | ---                                | S55590-G301-A100                         | VGG10.404PS ** | BPZ:VGG10.4041P                             | VGG10.4041P |
| 2"                             | Aluminum die casting | 60                              | 60 (140)*       | 47,4                                                                   | 4                                      | ---                                | BPZ:VGG10.504P                           | VGG10.504P     | BPZ:VGG10.5041P                             | VGG10.5041P |
| 3"                             | Gray cast            | 60                              | 60 (70)*        | 85,4                                                                   | 2                                      | 2                                  | BPZ:VGG10.804P                           | VGG10.804P     | ---                                         | ---         |
| With flange, PN16, to ISO 7005 |                      |                                 |                 |                                                                        |                                        |                                    |                                          |                |                                             |             |
| DN50                           | Gray cast            | 60                              | 60              | 47,4                                                                   | 4                                      | ---                                | BPZ:VGF10.504P                           | VGF10.504P     | ---                                         | ---         |
| DN65                           | Gray cast            | 60                              | 60 (70)*        | 74                                                                     | 2                                      | 2                                  | BPZ:VGF10.654P                           | VGF10.654P     | ---                                         | ---         |
| DN80                           | Gray cast            | 60                              | 60 (70)*        | 85,4                                                                   | 2                                      | 2                                  | BPZ:VGF10.804P                           | VGF10.804P     | ---                                         | ---         |



Note!

The following types are **only** available on request:  
VGG10.2041U, VGG10.2541U, VGG10.4041U and VGG10.5041U

- Legend (also see Dimensions)
- 1) Cannot be used with attached pressure governor
  - 2) On inlet and outlet side
  - 3) Inlet side, VGF with one connection on each side
  - 4) Only for replacement
  - \* Only for use in Australia
  - \*\* Internal valve seat 1 1/4"

## Ordering

When ordering, please give the complete gas valve type reference.

Actuator and gas valve are supplied as single packs.

### Example:

1 piece VGF10.654P flanged valve DN65 with profile

1 piece actuator

## Accessories (to be ordered separately)



**Manual adjuster**

**AGA61**

Article no.: **BPZ:AGA61**



**Adapter** for SAX31... actuators

**AGA60**

Article no.: **BPZ:AGA60**

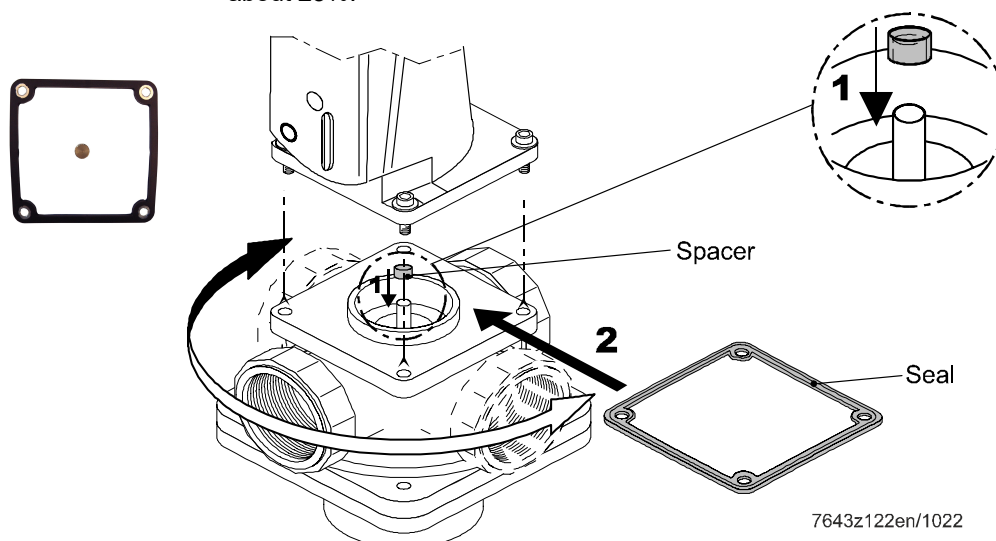
Consisting of 2 stem parts and a connecting flange

### Gasket kit to SKPx5

**AGA66**

Article no.: **BPZ:AGA66**

- Between actuator SKPx5 and gas valve
- For increasing of degree of protection from IP54 up to IP65
- Recommended for installation in humid environments
- Only VGG10.154, VGG10.204, VGG10.254, VGG10.404:  
When used in connection with AGA66, the maximum flow rates are reduced by about 25%.

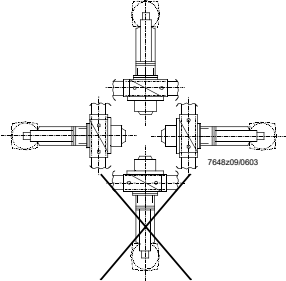


### Please note!

**The seal and the spacer must be mounted!**

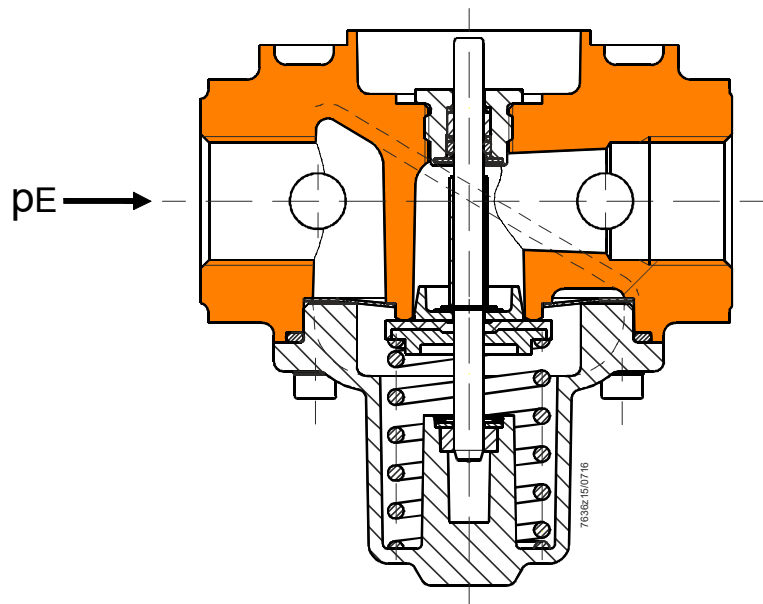
**The seal must be mounted with its profile side facing the SKPx5. A suitable cable gland (SKPx5.xxxUx / NPSM liquid tight) or a suitable connector with a seal (SKPx5.xxxEx / AGA64 or AGA65) must also be used on the SKPx5.**

## Technical data

|                          |                                                                                                            |                                                       |
|--------------------------|------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|
| General unit data        | Valve class in connection with actuator                                                                    | A conforming to EN 161<br>(except with SAX31 / AGA61) |
|                          | Group                                                                                                      | 2 (EN 161)                                            |
|                          | Perm. medium temperature                                                                                   | 0...60 °C                                             |
|                          | Weight                                                                                                     | Refer to chapter 'Dimensions'                         |
|                          | Connecting flanges (VGF)                                                                                   | PN16 to ISO 7005-2                                    |
|                          | Required flow rate                                                                                         | Refer to chapter 'Flow chart'                         |
|                          | Perm. mounting position                                                                                    | Refer to chapter 'Mounting notes'                     |
|                          | <br>(see Mounting notes) |                                                       |
|                          | Operating pressure                                                                                         | Refer to chapter 'Type summary'                       |
|                          | Types of gases                                                                                             | See Use                                               |
|                          | Type of gases                                                                                              | Suited for gas of gas families 1, 2, 3 and air        |
|                          | Strainer (only for VGG/VGF)                                                                                | Built-in, mesh size 0.9 mm                            |
|                          | <b>Materials</b>                                                                                           |                                                       |
|                          | VGG10 up to and including 2" (aluminum die-cast valves)                                                    |                                                       |
|                          | • Housing                                                                                                  | AlSi12(Fe)                                            |
|                          | • Medium-sized cover (DN40/DN50)                                                                           | AlSi12(Fe)                                            |
|                          | VGG10 2 1/2" and 3" (cast steel valves)                                                                    |                                                       |
|                          | • 2 1/2" housing                                                                                           | Gray cast iron EN-GJL-200/5.1300                      |
|                          | • 3" housing                                                                                               | Gray cast iron<br>EN-GJS-400-18-LT/5.3103             |
|                          | • Large cover (DN65/DN80)                                                                                  | AlSi10Mg(Fe)                                          |
|                          | VGF10 (cast steel valves with aluminum spring dome cover)                                                  |                                                       |
|                          | • Housing                                                                                                  | EN-GJS-400-18-LT/5.3103                               |
|                          | • Medium-sized cover (DN40/50)                                                                             | AlSi12(Fe)                                            |
|                          | • Large cover (DN65/80)                                                                                    | AlSi10Mg(Fe)                                          |
| Environmental conditions | <b>Storage</b>                                                                                             | EN 60721-3-1:1997                                     |
|                          | Climatic conditions                                                                                        | Class 1K3                                             |
|                          | Mechanical conditions                                                                                      | Class 1M2                                             |
|                          | Temperature range                                                                                          | -20...+60 °C                                          |
|                          | Humidity                                                                                                   | <95% r.h.                                             |
|                          | <b>Transport</b>                                                                                           | EN 60721-3-2:1997                                     |
|                          | Climatic conditions                                                                                        | Class 2K3                                             |
|                          | Mechanical conditions                                                                                      | Class 2M2                                             |
|                          | Temperature range                                                                                          | -20...+60 °C                                          |
|                          | Humidity                                                                                                   | <95% r.h.                                             |
|                          | <b>Operation</b>                                                                                           | EN 60721-3-3:1995 + A2:1997                           |
|                          | Climatic conditions                                                                                        | Class 3K3                                             |
|                          | Mechanical conditions                                                                                      | Class 3M3                                             |
|                          | Temperature range                                                                                          | -10...+60 °C                                          |
|                          | Humidity                                                                                                   | <95% r.h.                                             |
|                          | Installation altitude                                                                                      | Max. 2,000 m above sea level                          |

Function

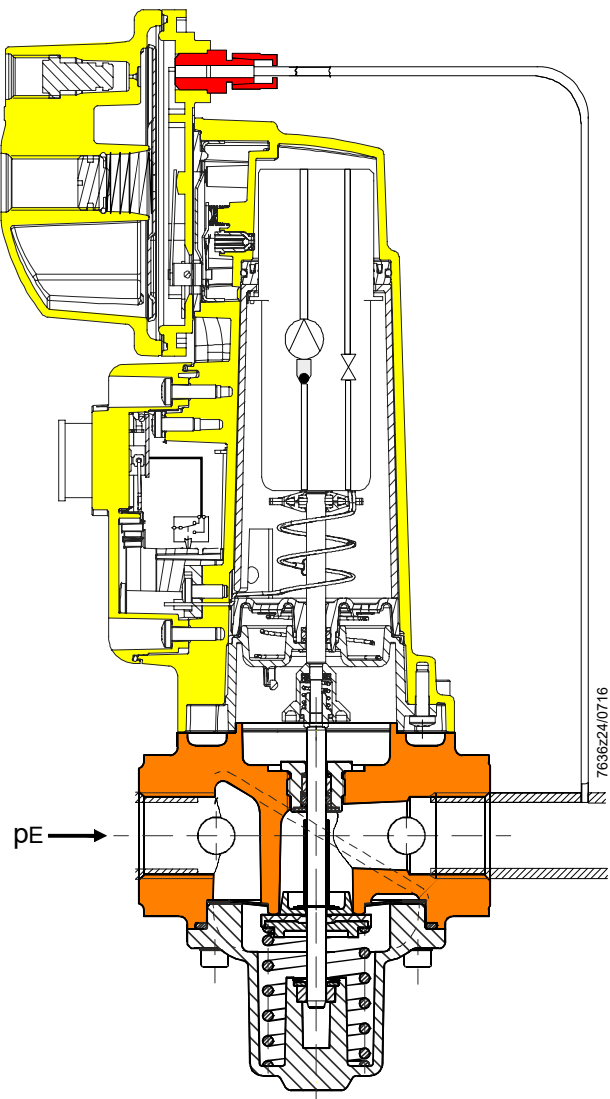
Sectional view of **VGG**



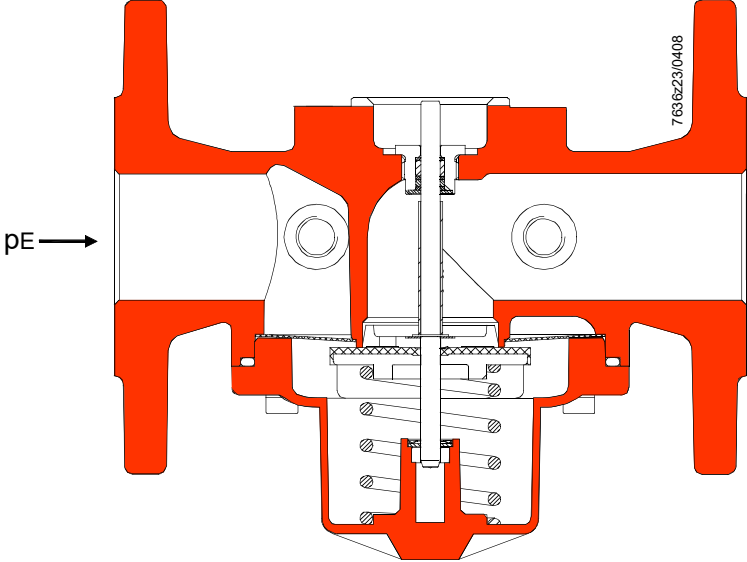
Application example  
VGG complete with SKP25



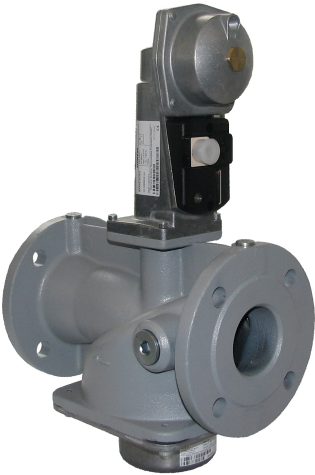
Sectional view  
VGG complete with SKP25



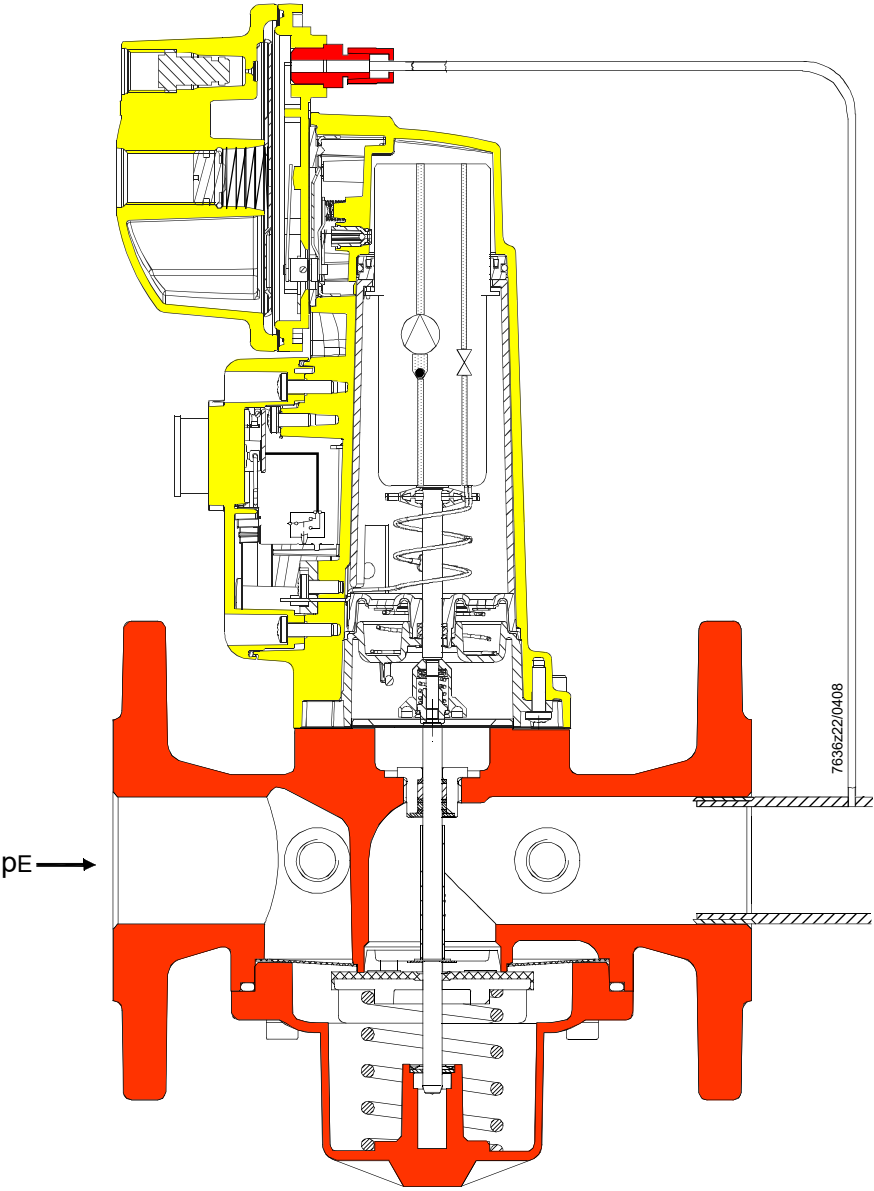
Sectional view of VGF

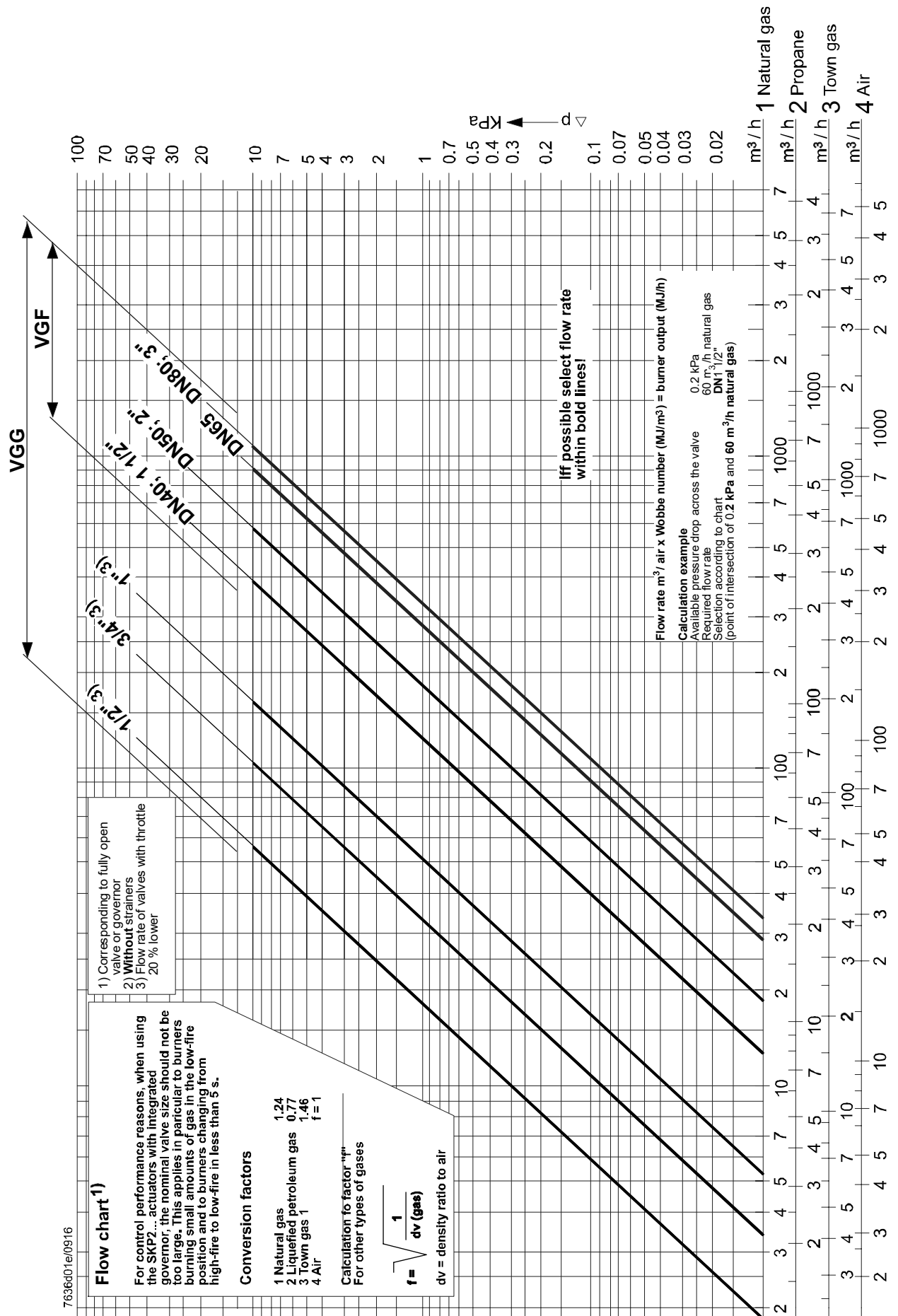


Application example  
VGF complete with SKP25



Sectional view  
VGF complete with SKP25





### Legend

— Maximum flow rate (gas valve fully open)

- 1) The valve curves shown represent gas valves with no strainer. Each strainer reduces the flow rate by about 8%

The bold curves represent the recommended pressure drop ranges. Gas valves with higher pressure drops can cause excessive flow noise. Practical experience shows that applications outside the range confined by the bold characteristics could produce significant noise.



### Caution!

- For applications with a large modulation range, select the smallest possible nominal valve size, see SKPx5 data sheet N7643
- If the available gas pressure exceeds the maximum permissible operating pressure, use an upstream pressure controller to lower it
- The pressure drop (curves of maximum flow) is based on a fully open gas valve

Conversion of air flow rate to a corresponding gas flow rate (natural gas):

Basis for scale

| Abcissa | Volumetric flow<br>QG in m³/h | Density ratio dv to<br>air | Conversion factor<br>$f = \sqrt{\frac{1}{dv}}$ |
|---------|-------------------------------|----------------------------|------------------------------------------------|
| 1       | Air                           | 1                          | 1                                              |
| 2       | Natural gas                   | 0.61                       | 1.28                                           |
| 3       | Propane                       | 1.562                      | 0.8                                            |
| 4       | Town gas                      | 0.46                       | 1.47                                           |

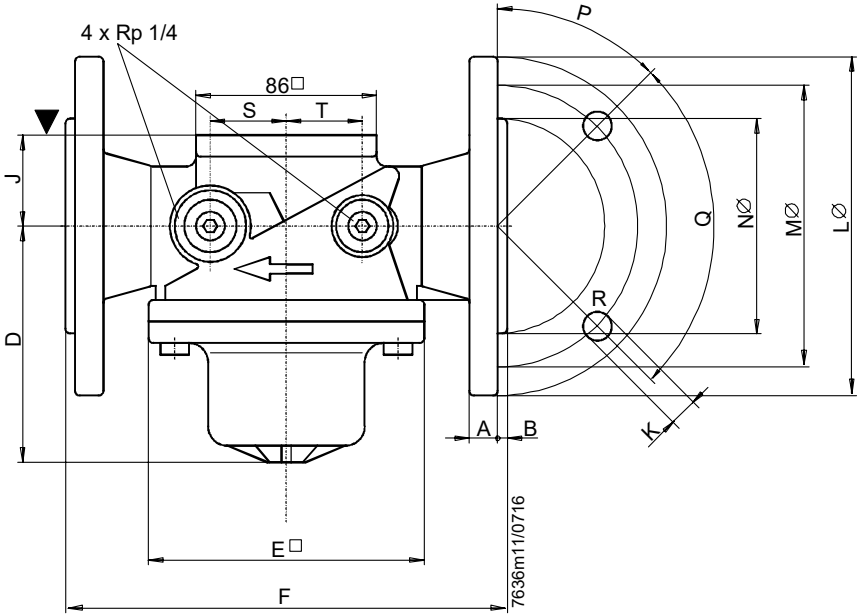
Conversion to air (m³/h) from other types of gases:  $QL = \frac{QG}{f}$      $QL$  = air volume in m³/h that produces the same pressure drop as **QG**

When used in connection with actuators having an integrated governor, the nominal valve size should not be selected too large to ensure good control performance.

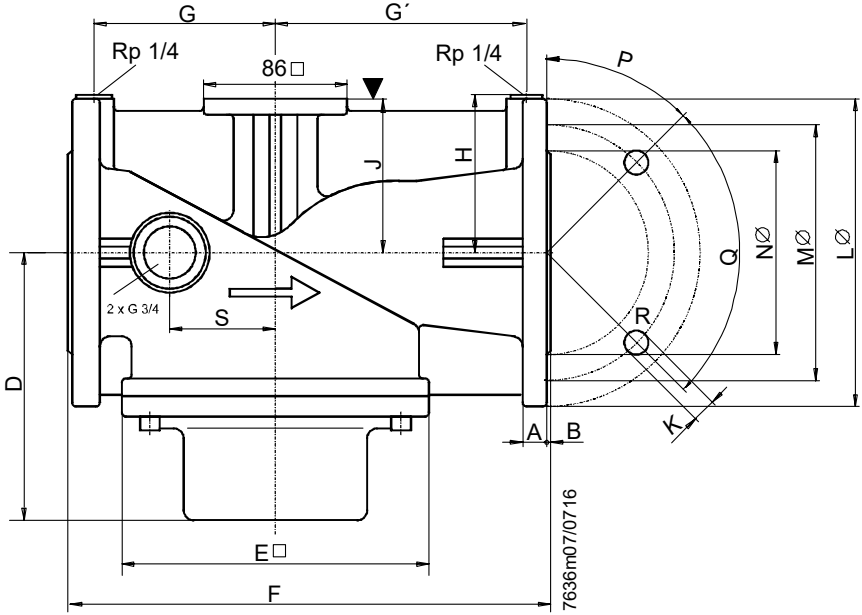
Dimensions

Dimensions in mm

VG / DN50

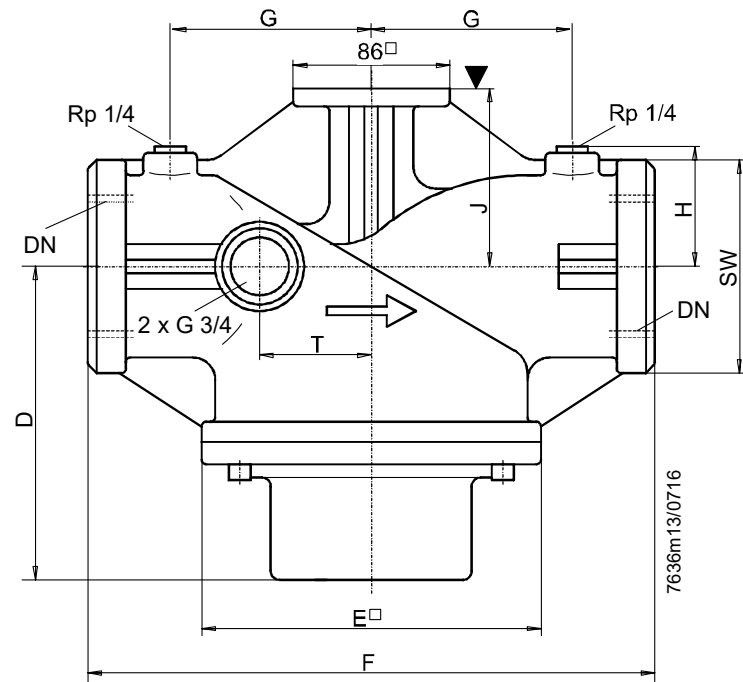


VG / DN65...80

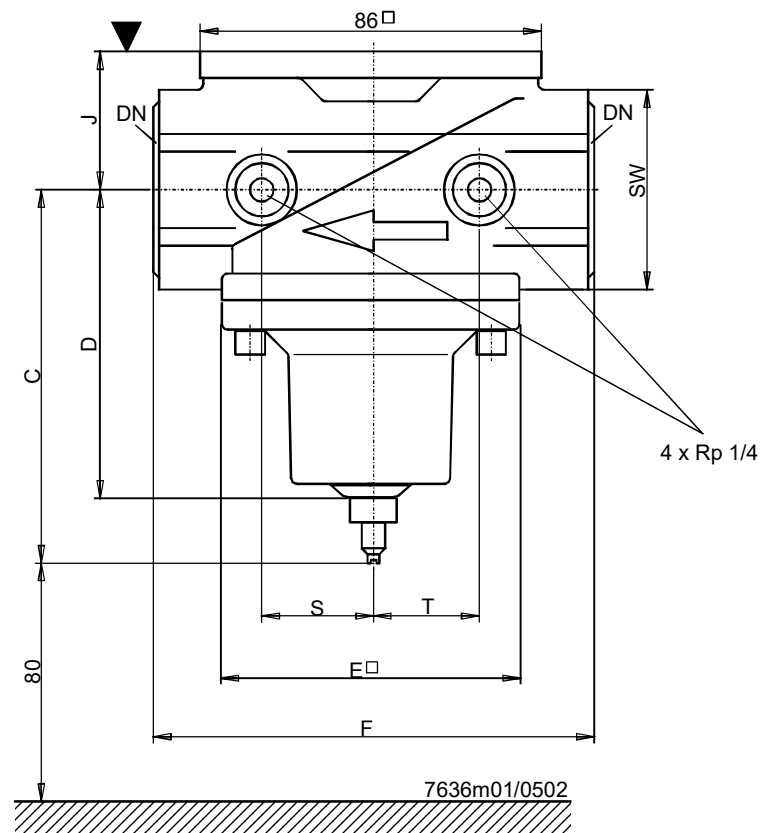


Dimensions in mm

**VGG / 3"**



## VGG 1/2"...2"



▼ Mounting surface for actuator or AGA60 adapter flange for SAX31... actuator

Table of dimensions

| Type        | DN 1)  | A    | B   | C 2) | D 3) | E □ | F   | G   | G´  | H   | J   | K   | L Ø | M Ø | N Ø | P     | Q   | R   | S   | T   | SW* kg   |
|-------------|--------|------|-----|------|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-------|-----|-----|-----|-----|----------|
| VGG10.15... | 1/2"   | ---  | --- | 96   | 79   | 80  | 109 | --- | --- | --- | 32  | --- | --- | --- | --- | ---   | --- | --- | 28  | 31  | 46 0,8   |
| VGG10.20... | 3/4"   | ---  | --- | 96   | 79   | 80  | 109 | --- | --- | --- | 32  | --- | --- | --- | --- | ---   | --- | --- | 28  | 31  | 46 0,8   |
| VGG10.25... | 1"     | ---  | --- | 96   | 79   | 80  | 109 | --- | --- | --- | 32  | --- | --- | --- | --- | ---   | --- | --- | 28  | 31  | 46 0,75  |
| VGG10.40... | 1 1/2" | ---  | --- | 126  | 102  | 126 | 150 | --- | --- | --- | 41  | --- | --- | --- | --- | ---   | --- | --- | 34  | 34  | 60 1,4   |
| VGG10.50... | 2"     | ---  | --- | 130  | 107  | 126 | 170 | --- | --- | --- | 50  | --- | --- | --- | --- | ---   | --- | --- | 34  | 34  | 75 1,95  |
| VGG10.80... | 3"     | ---  | --- | ---  | 163  | 185 | 310 | 110 | 110 | 68  | 100 | --- | --- | --- | --- | ---   | --- | --- | --- | 62  | 120 13,4 |
| VGF10.50... | DN50   | 13   | 3   | ---  | 107  | 126 | 230 | --- | --- | --- | 50  | 19  | 165 | 125 | 102 | 45°   | 90° | 4   | 42  | 42  | 7,5      |
| VGF10.65... | DN65   | 16,5 | 3   | ---  | 163  | 185 | 290 | 108 | 108 | 95  | 92  | 19  | 185 | 145 | 120 | 45°   | 90° | 4   | --- | --- | 15,3     |
| VGF10.80... | DN80   | 19   | 3   | ---  | 163  | 185 | 310 | 118 | 118 | 102 | 100 | 19  | 200 | 160 | 131 | 22,5° | 45° | 8   | --- | --- | 17,9     |

DN

Nominal size, dimension for connection of medium

1)

Flange conforming to ISO 7005-2

2)

With stroke limitation

3)

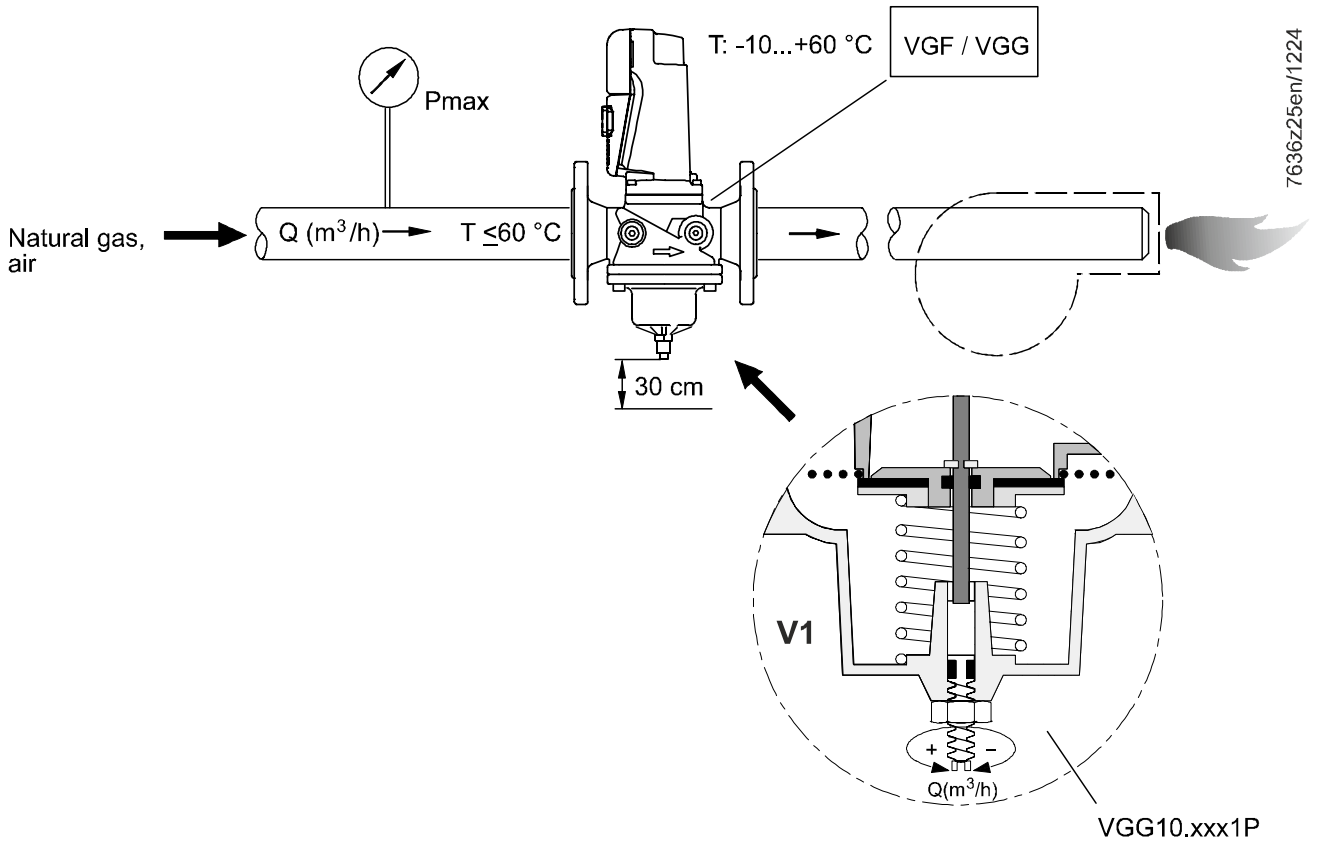
Without stroke limitation

R

Number of boreholes; for standards for flanges and threads, see Type summary gas valves

\*

Width across flats



| Type        | DN     | ISO type<br>Pmax<br>kPa | ANSI type<br>Pmax<br>Psi | Only for V1<br>Adjustment range to<br>stroke |
|-------------|--------|-------------------------|--------------------------|----------------------------------------------|
| VGG10.154x  | 1/2"   | 120                     | 20                       | ---                                          |
| VGG10.1541P | 1/2"   | 120                     | 20                       | Max. 35...84%                                |
| VGG10.204x  | 3/4"   | 120                     | 20                       | ---                                          |
| VGG10.2041P | 3/4"   | 120                     | 20                       | Max. 35...84%                                |
| VGG10.254x  | 1"     | 120                     | 20                       | ---                                          |
| VGG10.2541P | 1"     | 120                     | 20                       | Max. 35...84%                                |
| VGG10.404x  | 1 1/2" | 60                      | 20                       | ---                                          |
| VGG10.4041P | 1 1/2" | 60                      | 20                       | Max. 0...100%                                |
| VGG10.504x  | 2"     | 60                      | 20                       | ---                                          |
| VGG10.5041P | 2"     | 60                      | 20                       | Max. 0...100%                                |
| VGG10.654x  | 2 1/2" | 60                      | 10                       | ---                                          |
| VGG10.804x  | 3"     | 60                      | 10                       | ---                                          |
| VGF10.504x  | 50     | 60                      | ---                      | ---                                          |
| VGF10.654x  | 65     | 60                      | ---                      | ---                                          |
| VGF10.804x  | 80     | 60                      | ---                      | ---                                          |

All valve types can be combined with SKPx5 as required.

