

Centra

DF..C

2-Way Linear Valve PN 25

Flanged, Pressure Balanced, Nodular Iron

Application

These single-seated valves are used for modulating control of hot/chilled water or steam in heating, ventilating and air conditioning systems.

They are designed especially for use in high differential pressure applications.

Because of the pressure-balanced plug, the close-off pressure is equal to the system pressure.

The valves can be operated by linear actuators series ML64... and ML74...

In combination with dedicated actuators the DF...C-SV safety linear valves are approved according DIN EN 14597 and marked with CE0035 e.g. for district heating application.

Special Features

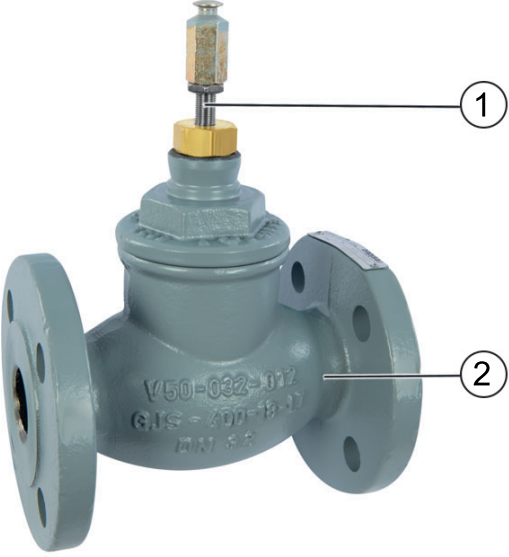
- Pressure-balanced plug
- Nodular iron body with flanged end connections
- Low seat leakage rate
- Metal-to-metal seating for long life span
- Self-adjusting packing
- Accurate positioning to ensure state-of-the-art temperature control
- Direct-coupled electric for easy mounting
- Special versions are approved according to DIN EN 14597 in combination with dedicated actuators



Technical Data

Media		
Medium:	Water with max. 50 % glycol according to VDI 2035	
Operating temperatures and operating pressure		
DN15 - DN125:	2...120 °C:	max. 2500 kPa
	120...160 °C:	max. 2250 kPa
	160...200 °C:	max. 2000 kPa
Maximum temperature differential in alternating hot/cold water use:	60 K	
Connection/Sizes		
Connection:	Flanged per ISO 7005-2 Nodular iron (GGG40.3)	
Specifications		
Action:	Stem down to close	
Nominal pressure rating:	PN 25	
Flow characteristic:	Equal percentage	
Rangeability:	50:1	
Leakage rate:	≤0.05 % of k_{VS} (DN15 - DN80)	
	≤0.1 % of k_{VS} (DN100 - DN125)	
Stroke:	20 mm (DN15 - DN 80)	
	38 mm (DN100 - DN125)	
Packaging:	Spring-loaded PTFE cone rings	

Construction

Overview		Components	Materials
	1	Stem	Stainless steel
	2	Valve body	Nodular iron (GGG40.3), Flanged per ISO 7005-2
	Not depicted components:		
		Seat	Stainless steel
		Plug	Stainless steel, skirt-guided

Installation Guidelines

Setup requirements

- Water should meet VDI 2035 requirements
- Do not install valve with stem below the horizontal
- Fluid flow must correspond with the arrow direction on the valve body
- The installation of a strainer is strongly recommended
- The valve has to be installed stress-free
- Water hammer have to be avoided

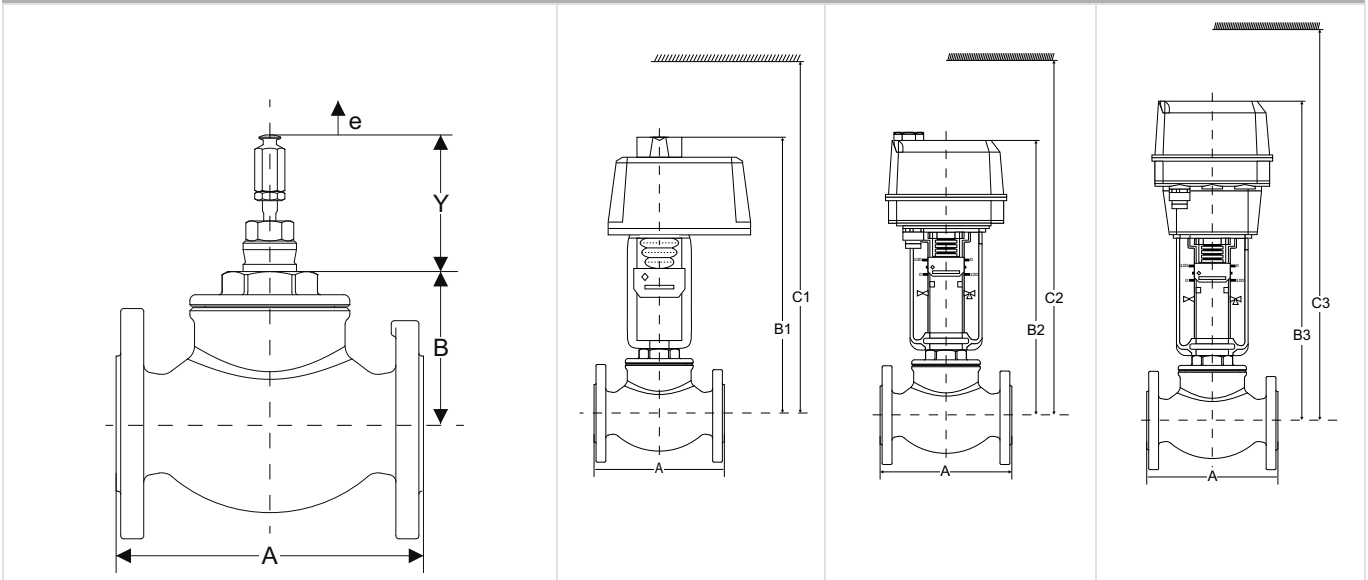
Technical Characteristics

Close off pressure ratings in kPa

Actuator		Valve Size									
Model	Force	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80	DN100	DN125
ML6420A ML6425A/B ML7420A ML7425A/B	600 N	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	-	-
ML6421A ML7421A	1800 N	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	2500 kPa	-	-
ML6421B ML7421B	1800 N	-	-	-	-	-	-	-	-	2500 kPa	2500 kPa

Dimensions

Overview



DN	A	B	Adjustment dimension (Valve in closed position)	Stroke	ML6421A ML7421A		ML6420 ML7420		ML6425 ML7425	
			Y	e	B1	C1	B2	C2	B3	C3
15	130	95	89	20	360	455	340	420	380	460
20	150				360	455	340	420	380	460
25	160				360	455	340	420	380	460
32	180	99			365	460	345	425	385	465
40	200				365	460	345	425	385	465
50	230				101	365	465	345	425	385
65	290	106			370	470	350	430	390	470
80	310	150			415	510	395	475	435	515
							ML6421B ML7421B			
100	350	150	133	38	480	580	-	-	-	-
125	400	156			485	590	-	-	-	-

Note: All dimensions in mm unless stated otherwise.

Ordering Information

The following tables contain all the information you need to make an order of an item of your choice.
When ordering, please always state the type, the ordering or the part number.

Naming key linear valves

D	F	15	C	0.4	-SV
Type of valve	Type of thread	DN	PN	k _{VS} -value	Special (optional)
D = 2-way valve	F = Flanged	15	C = 25	0.4	SV = Safety valve
		20		0.63	
		25		1.0	
		32		1.6	
		40		2.5	
		50		4.0	
		65		6.3	
		80		10	
		100		16	
		125		25	
				40	
				63	
				100	
				160	
				250	

2-Way Linear Valve - Flanged

DN	k _{VS} -value	Connection	Nominal pressure	Description	Item No.
15	0.4	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 0.4, nodular iron	DF15C0.4
15	0.63	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 0.63, nodular iron	DF15C0.63
15	1.0	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 1.0, nodular iron	DF15C1.0
15	1.6	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 1.6, nodular iron	DF15C1.6
15	2.5	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 2.5, nodular iron	DF15C2.5
15	4.0	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 4.0, nodular iron	DF15C4.0
20	6.3	flanged	PN 25	2-way valve, flanged, DN20, PN 25, k _{VS} 6.3, nodular iron	DF20C6.3
25	10	flanged	PN 25	2-way valve, flanged, DN25, PN 25, k _{VS} 10, nodular iron	DF25C10
32	16	flanged	PN 25	2-way valve, flanged, DN32, PN 25, k _{VS} 16, nodular iron	DF32C16
40	25	flanged	PN 25	2-way valve, flanged, DN40, PN 25, k _{VS} 25, nodular iron	DF40C25
50	40	flanged	PN 25	2-way valve, flanged, DN50, PN 25, k _{VS} 40, nodular iron	DF50C40
65	63	flanged	PN 25	2-way valve, flanged, DN65, PN 25, k _{VS} 63, nodular iron	DF65C63
80	100	flanged	PN 25	2-way valve, flanged, DN80, PN 25, k _{VS} 100, nodular iron	DF80C100
100	160	flanged	PN 25	2-way valve, flanged, DN100, PN 25, k _{VS} 160, nodular iron	DF100C160
125	250	flanged	PN 25	2-way valve, flanged, DN125, PN 25, k _{VS} 250, nodular iron	DF125C250

2-Way Linear Valves - Flanged - Safety Valves according to DIN EN 14597

DN	k _{VS} -value	Connection	Nominal pressure	Description	Item No.
15	0.4	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 0.4, nodular iron, SV	DF15C0.4-SV
15	0.63	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 0.63, nodular iron, SV	DF15C0.63-SV
15	1.0	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 1.0, nodular iron, SV	DF15C1.0-SV
15	1.6	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 1.6, nodular iron, SV	DF15C1.6-SV
15	2.5	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 2.5, nodular iron, SV	DF15C2.5-SV
15	4.0	flanged	PN 25	2-way valve, flanged, DN15, PN 25, k _{VS} 4.0, nodular iron, SV	DF15C4.0-SV
20	6.3	flanged	PN 25	2-way valve, flanged, DN20, PN 25, k _{VS} 6.3, nodular iron, SV	DF20C6.3-SV
25	10	flanged	PN 25	2-way valve, flanged, DN25, PN 25, k _{VS} 10, nodular iron, SV	DF25C10-SV
32	16	flanged	PN 25	2-way valve, flanged, DN32, PN 25, k _{VS} 16, nodular iron, SV	DF32C16-SV
40	25	flanged	PN 25	2-way valve, flanged, DN40, PN 25, k _{VS} 25, nodular iron, SV	DF40C25-SV
50	40	flanged	PN 25	2-way valve, flanged, DN50, PN 25, k _{VS} 40, nodular iron, SV	DF50C40-SV
65	63	flanged	PN 25	2-way valve, flanged, DN65, PN 25, k _{VS} 63, nodular iron, SV	DF65C63-SV
80	100	flanged	PN 25	2-way valve, flanged, DN80, PN 25, k _{VS} 100, nodular iron, SV	DF80C100-SV

Note: Safety valves according to DIN EN 14597 only to be used in combination with the linear actuators ML6425A3014, ML6425A3006 and ML7425A6008.

Accessories

Overview associated actuators

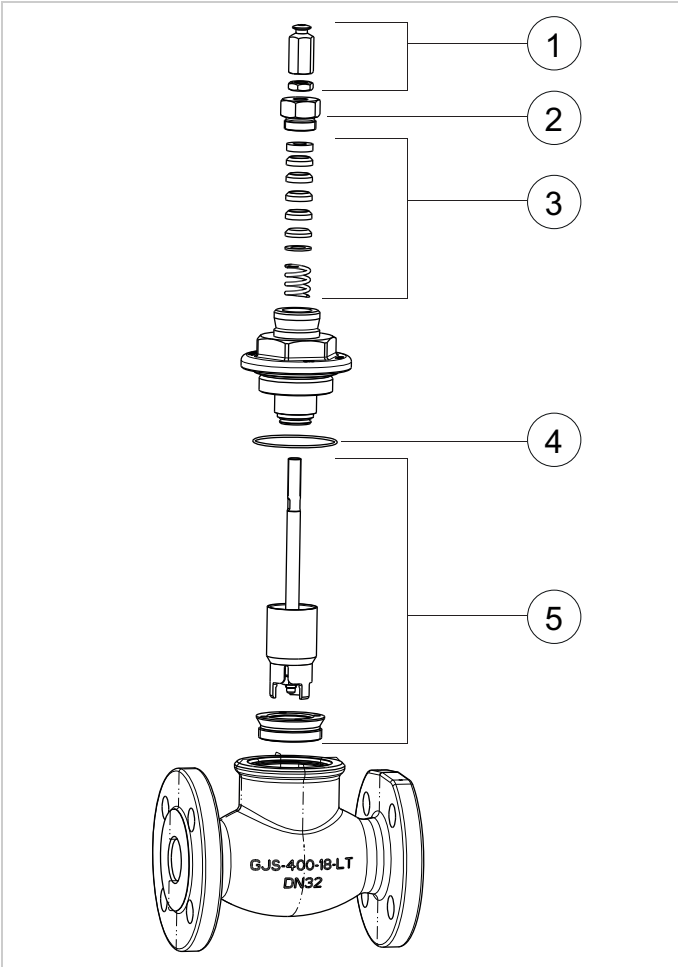
		Control signal			
Valve stroke	3-point (230 V AC or 24 V AC power supply)		0...10 V (24 V AC power supply)		
20 mm	ML6420A ML6421A ML6425A/B		ML7420A ML7421A ML7425A/B		
38 mm	ML6421B		ML7421B		

	Description		Voltage	Runtime	Item No.
	ML6420A	Actuator: 20 mm stroke, 600 N, 3-point, floating			
			230 V AC	60 s	ML6420A3015
				30 s	ML6420A3031
			24 V AC	60 s	ML6420A3007
				30 s	ML6420A3023
	ML7420A	Actuator: 20 mm stroke, 600 N, 0/2 ... 10 V, modulating			
			24 V AC	60 s	ML7420A6009
				30 s	ML7420A6017
	ML6421	Actuator: 1800 N, 3-point, floating			
		20 mm stroke	230 V AC	114 s	ML6421A3013
			24 V AC		ML6421A3005
		38 mm stroke	230 V AC	210 s	ML6421B3012
			24 V AC		ML6421B3004
	ML7421	Actuator: 1800 N, 0/2 ... 10 V, modulating			
		20 mm stroke	24 V AC	114 s	ML7421A3004
		38 mm stroke		210 s	ML7421B3003
	ML6425	Actuator: 20 mm stroke, 600 N, 3-point, floating			
		Spring return extends	230 V AC	108 s	ML6425A3014
			24 V AC		ML6425A3006
		Spring return retract	230 V AC		ML6425B3021
			24 V AC		ML6425B3005
	ML7425	Actuator: 20 mm stroke, 600 N, 0/2 ... 10 V, modulating			
		Spring return extends	24 V AC	108 s	ML7425A6008
		Spring return retract			ML7425B6007

Spare Parts

Naming key spare parts

ASV	-PA	-4	-25
Accessories and spares for valves	Range	Type	k _{VS} -value
ASV = Accessories and spares for valves	OR = O-ring for linear valves	1	25
	PA = Plug assembly	2	40
	PAC = Packing, complete	3	63
	PN = Packing, nut	4	100
	SBA = Stem button assy	5	160
		6	250

Overview	Description	Dimension	Item No.
	1 Stem button assy		
		DN15 - DN125	ASV-SBA-2
	2 Packing nut		
		DN15 - DN80	ASV-PN-5
		DN100 - DN125	ASV-PN-6
	3 Packing		
		DN15 - DN80	ASV-PAC-5
		DN100 - DN125	ASV-PAC-6
	4 O-rings		
	10 pcs.	DN40	ASV-OR-1
	10 pcs.	DN50	ASV-OR-2
	5 pcs.	DN65	ASV-OR-3
	5 pcs.	DN80 - DN100	ASV-OR-4
	5 pcs.	DN125	ASV-OR-5
	5 Plug assembly		
		DN40, k _{VS} 25	ASV-PA-1-25
		DN50, k _{VS} 40	ASV-PA-1-40
		DN65, k _{VS} 63	ASV-PA-1-63
		DN80, k _{VS} 100	ASV-PA-1-100
		DN100, k _{VS} 160	ASV-PA-1-160
		DN125, k _{VS} 250	ASV-PA-1-250