

baltur 75
1950 - 2025
Energy for People

kW 760 - 8580

TBG SERIES

CONFORM TO: GAS DIRECTIVE EU/2016/426 | E.M.C. DIRECTIVE 2014/30/UE | L.V. DIRECTIVE 2014/35/UE | MACHINERY DIRECTIVE 2006/42/CE | NORMA DI RIFERIMENTO EN676

CE 0085



Gas burner compliant with European standard EN676. Operation:	TBG 850 LX ME electronic modulation	TBG 850 LX ME V electronic modulation
P.I.D. controller and signal receiver (0÷10V / 4÷20 mA) integrated in burner control panel	o	o
Modulation ratio:	1:10	1:10
Low NOx and CO emissions gas burner according to European standard EN676:	class 3	class 3
Adjusting the combustion head	•	•
Maintenance facilitated by the possibility of removing the mixing unit without having to remove the burner from the boiler	•	•
Fixed boiler coupling flange	•	•
Easy maintenance thanks to the two-sides hinge which allows the removal of the combustion head without having to remove the burner from the boiler.	•	•
Combustion air intake with butterfly valve. Air flow adjustment:	electric servomotor	electric servomotor
Fully closing air damper on shutdown to avoid loss of heat through the chimney	•	•
Adjustment of fan revolutions according to working stage by means of a frequency converter in order to reduce noise and electric consumption		•
Device made of sound-absorbing material to reduce fan noise	•	•
CE version gas train is complete with operation and safety valve with electromagnetic drive, valve tightness control, minimum pressure switch, pressure regulator and gas filter	•	•
Fail proof connectors for burner/gas train connection	•	•
Gas train outlet:	up/down	up/down
Flame detection by ionisation electrode with connector for microamperometer	•	•
Control panel equipped either with display showing the working process and with the keyboard for the burner adjustment	•	•
Electric protection rating:	IP54	IP54

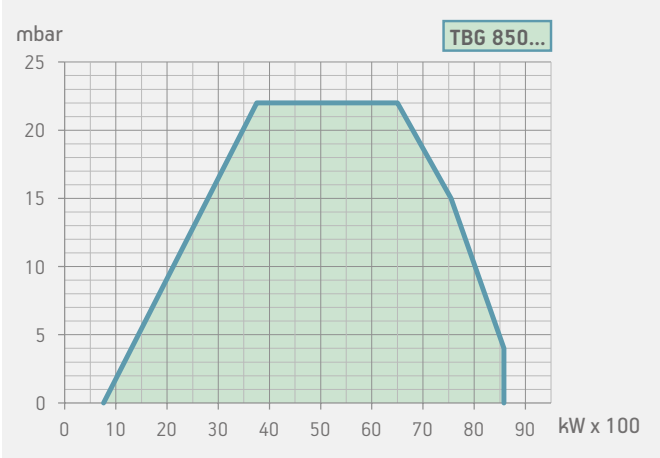
LEGEND:

o Optional, • As standard

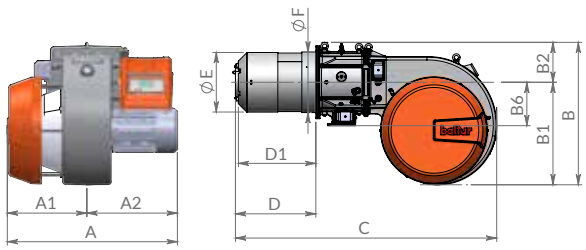
kW **760 - 8580**

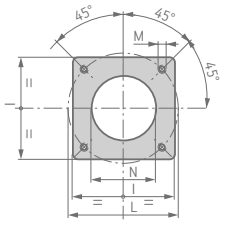
TBG SERIES

CE 0085



Model	Size of packaging L	P	H	Weight
	mm			kg
TBG 850 LX ME	1950	1510	1240	474
TBG 850 LX ME V	1950	1510	1240	484





Picture 2

Flange dimensions and boiler drilling template.

Model	A mm	A1 mm	A2 mm	B mm	B1 mm	B2 mm	B6 mm	C mm	D mm	E mm	F mm	I mm	L mm	M	N mm	Pic.
TBG 850 LX ME	1214	568	646	1009	277	732	310	1865	574	425	432	520	594	M20	440	
TBG 850 LX ME V	1214	568	646	1009	277	732	310	1865	574	425	432	520	594	M20	440	

Inverter	O2 Kit	CO Kit	Emissions class	Thermal output kW	Model	Part no.	Electrical supply	Motor kW	Note
					Frequency 50 Hz				
			class 3	760 ÷ 8580	**TBG 850 LX ME**	**18400010**	3N AC 50Hz 400V	18,5	4)
●	o	o	class 3	760 ÷ 8580	**TBG 850 LX ME V**	**18400015**	3N AC 50Hz 400V	18,5	4) 10)
					Frequency 60 Hz				
			class 3	760 ÷ 8580	**TBG 850 LX ME**	**18405410**	3N AC 60Hz 380V	18,5	4)
●	o	o	class 3	760 ÷ 8580	**TBG 850 LX ME V**	**18405415**	3N AC 60Hz 380V	18,5	4) 10)

o Optional, ● As standard

ACCESSORI AGGIUNTIVI

DESCRIPTION	PART NO.
Soundproof burner cover: contact your sales representative.	
Modulation kit	98000059
Modulating probe for LCM 100 (see page 6)	

ACCESSORIES AVAILABLE ON REQUEST

DESCRIPTION	PART NO.
O2 control kit NEW	98000460
CO control kit NEW	98000461

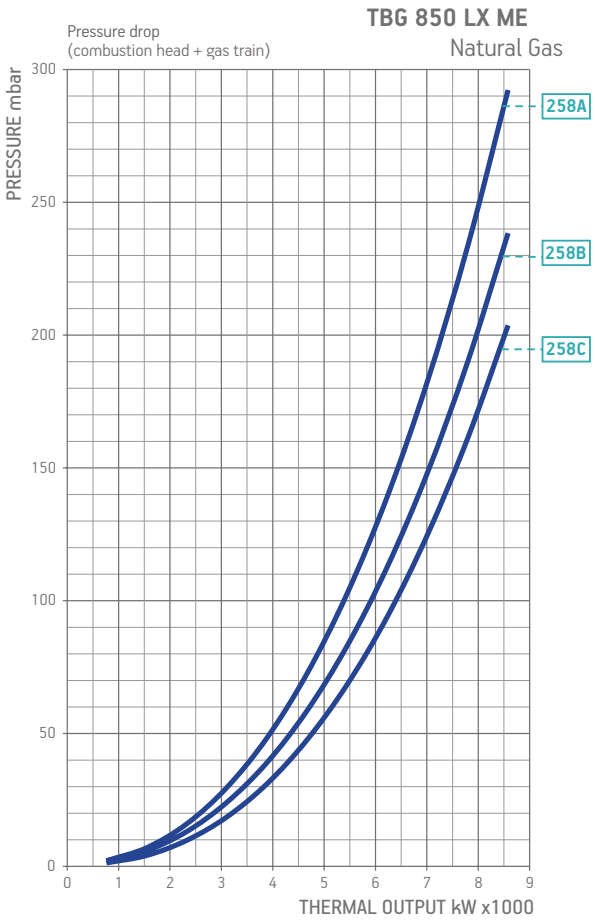
BURNER ACCESSORIES

Boiler coupling kit.

NOTE

4 Equipped with automatic air closure device.
10 Inverter supplied separately, not included on the machine.
Net calorific value at reference conditions of 0°C, 1013mbar:
Natural gas: Hi = 35,80 MJ/m^3 = 8550 kcal/m^3,
For different type of gas and pressure values, please get in contact with our commercial department.

BURNER/GAS TRAIN MATCH



BURNER/GAS TRAIN MATCH

Burner model	Gas type	Curve on graph	Version	P.Max ** mbar	Execution	Gas train	Regulator with incorporated filter	Burner/gas train adapter	Valve tightness control kit	Pic.	Note
						Part no.	Part no.	Part no.	Part no.		
TBG 850 LX ME	Natural gas	258A	CE/EXP	500	CTV	19990633	Included	–	Included	D8	
			CE/EXP	500	CTV	19990683	Included	–	Included	D8	
		258B	CE/EXP	500	CTV	19990634	Included	–	Included	D8	
			CE/EXP	500	CTV	19990684	Included	–	Included	D8	
		258C	CE/EXP	500	CTV	19990674	Included	–	Included	D8	
			CE/EXP	500	CTV	19990685	Included	–	Included	D8	

To choose the correct gas train please refer to the information on page 17 of the Burners Catalogue.
For information on the structure, composition, and size of the gas train please refer to the diagrams on page 11.

NOTE

CTV Gas train with Valve Tightness Control.
**) Maximum gas inlet pressure at pressure regulator.

MODULATION

The two stage progressive burners, by installing the PID load controller and related modulating kit, can operate as modulating burners with the ability to adjust the thermic load according to boiler needs. The load adjustment is possible between the minimum and maximum burner's operating point.

How to choose the modulating kit components:
According to the parameter that it's necessary to control: temperature (°C) or pressure (bar) it's necessary to choose the range kit according to boiler operating range.

In case the value is included in two ranges it's necessary to select the lower range.

Example:
In case the required hot water boiler set point is 100°C it's necessary to select the temperature probe kit with operating range between 0 ÷ 130°C.
In case the steam boiler must operate with 8bar outlet steam pressure it's necessary to select the pressure probe kit with operating range between 0 ÷ 10 bar.



LC3 LC4 LCM100

Automatic proportional modulation regulator PID

Part no.	Kit	Burners
98000055	Modulation kit LC3	TBG 450 ÷ 2000 MC
98000056	Modulation kit LC3	TBG 35 MC
98000057	Modulation kit LC3	TBML 80 ÷ 360 MC
98000058	Modulation kit LC3	TBG 45 ÷ 60 MC
98000059	Modulation kit LCM 100	ME models
98000065	Modulation kit LC4	TBG 80 ÷ 360 MC

Temperature probe for LC3 modulation

Part no.	Temperature	Type robe	Probe length	Male coupling
98000023	0 °C ÷ 130 °C	PT 1000	85 [1)]	R 1/2"
98000021	0 °C ÷ 500 °C	PT 1000	200 [1)]	G 1/2"
98000022	0 °C ÷ 1100 °C	Thermocouple	425 [1)]	R 1/2"



Temperature probe for LCM 100 modulation

Part no.	Temperature	Type robe	Probe length	Male coupling
98000023	0 °C ÷ 130 °C	PT 1000	85 [1)]	R 1/2"
98000021	0 °C ÷ 500 °C	PT 1000	200 [1)]	G 1/2"

Temperature probe for ETAMATIC OEM control box

Part no.	Temperature	Type robe	Probe length	Male coupling
98000035	0 °C ÷ 500 °C	PT 100	100 [1)]	G 1/2"

Steam pressure probe (for all types of automatic regulator)*

Part no.	Pressure steam	Signal output	Male coupling
98000045	0 ÷ 1 bar	4 ÷ 20 mA	G 1/2"
98000046	0 ÷ 10 bar	4 ÷ 20 mA	G 1/2"
98000047	0 ÷ 16 bar	4 ÷ 20 mA	G 1/2"
98000048	0 ÷ 25 bar	4 ÷ 20 mA	G 1/2"
98000049	0 ÷ 40 bar	4 ÷ 20 mA	G 1/2"



*) In the case of using applications where temperatures exceed 90°C you need to match the kit codes: 98000062
NOTE: In combination with the LC4 modulation kit for MC models, a 12V power supply kit is mandatory.

98000482	12V power supply kit

External climate regulation

Part no.	Description	Temperature
85060070	Temperature probe PT100	-50 °C ÷ 90 °C
98000061	Interface module for LC3	

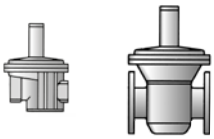
Power signal converter (TBG 45÷360 MC / LX MC)

Part no.	Description
98000063	Converter kit 0 ÷ 10 V / 4 ÷ 20 mA

UV safe kit

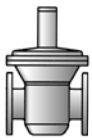
Part no.	Description
98000443	UV SAFE KIT TBG 80-360 FGR
98000444	UV SAFE KIT TBG 450-750 FGR
98000445	UV SAFE KIT TBG 800 FGR
98000446	UV SAFE KIT TBG 1200 FGR

Note: For different modulation values please contact our Technical Assistance Service.
1) Different lengths on request.



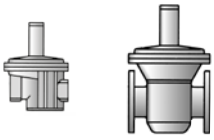
Gas pressure regulator with incorporated filter approved CE*
Control closing , pressure taps upstream side - the side valley , safety diaphragm.
Max inlet pressure : 1 bar.

Part no.	Model	Outlet pressure mbar	Gas connection
97392010	BTFR/1	40 ÷ 110	1/2"
97392020	BTFR/1	40 ÷ 110	3/4"
97392030	BTFR/1	40 ÷ 110	1"
97392040	BTFR/1	90 ÷ 190	1"1/4
97392050	BTFR/1	90 ÷ 190	1"1/2
97392060	BTFR/1	90 ÷ 190	2"
97392070	BTFR/1	110 ÷ 200	DN65 - PN16
97392080	BTFR/1	110 ÷ 200	DN80 - PN16
97392090	BTFR/1	130 ÷ 200	DN100 - PN16



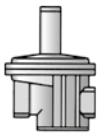
CE gas pressure regulator CE*
Control closing , pressure taps upstream side - the side valley , safety diaphragm.
Max inlet pressure : 1 bar.

Part no.	Model	Outlet pressure mbar	Gas connection
97392100	BTR/1	100 ÷ 250	DN125 - PN16
97392110	BTR/1	100 ÷ 250	DN150 - PN16



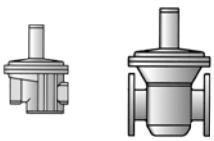
Gas pressure regulator with incorporated filter approved CE*
Control closing , pressure taps upstream side - the side valley , safety diaphragm.
Max inlet pressure : 2 bar.

Part no.	Model	Outlet pressure mbar	Gas connection
97392210	BTFR/2	40 ÷ 110	1/2"
97392220	BTFR/2	40 ÷ 110	3/4"
97392230	BTFR/2	40 ÷ 110	1"
97392240	BTFR/2	90 ÷ 190	1"1/4
97392250	BTFR/2	90 ÷ 190	1"1/2
97392260	BTFR/2	90 ÷ 190	2"
97392270	BTFR/2	110 ÷ 200	DN65 - PN16
97392280	BTFR/2	110 ÷ 200	DN80 - PN16
97392290	BTFR/2	130 ÷ 200	DN100 - PN16



Gas pressure regulator with incorporated filter approved CE*
Control closing , pressure taps upstream side - the side valley , safety diaphragm.
Max inlet pressure : 6 bar.

Part no.	Model	Outlet pressure mbar	Gas connection
97392310	BTFR/6	30 ÷ 90	1/2"
97392320	BTFR/6	30 ÷ 90	3/4"
97392330	BTFR/6	30 ÷ 90	1"



CE gas pressure regulator CE*
Control closing , pressure taps upstream side - the side valley , safety diaphragm.
Max inlet pressure : 6 bar.

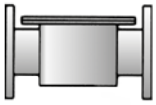
Part no.	Model	Outlet pressure mbar	Gas connection
97392340	BTR/6	85 ÷ 180	1"1/4
97392350	BTR/6	85 ÷ 180	1"1/2
97392360	BTR/6	85 ÷ 180	2"
97392370	BTR/6	110 ÷ 200	DN65 - PN16
97392380	BTR/6	110 ÷ 200	DN80 - PN16
97392390	BTR/6	110 ÷ 200	DN100 - PN16

*) All the pressure regulators in these pages have a standard spring with its own adjustment field For different delivery pressures, the able below shows the regulation field that must be used, as well as the corresponding spring to replace the standard one with.

PRESSURE REGULATOR SPRINGS

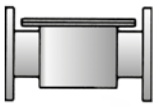
			1/2"	3/4"	1"	1"1/4	1"1/2	2"	DN 65	DN 80	DN 100	DN 125	DN 150
PRESSURE INPUT 1bar		regulator code	97392010	97392020	97392030	97392040	97392050	97392060	97392070	97392080	97392090	97392100	97392110
	code spring	97399002	9 ÷ 28	9 ÷ 28	9 ÷ 28								
		97399005	18 ÷ 40	18 ÷ 40	18 ÷ 40								
		97399007				13 ÷ 23	13 ÷ 23	13 ÷ 23					
		97399008	**40 ÷ 110***	**40 ÷ 110***	**40 ÷ 110***								
		97399009				20 ÷ 36	20 ÷ 36	20 ÷ 36					
		97399010	110 ÷ 150	110 ÷ 150	110 ÷ 150								
		97399011	150 ÷ 200	150 ÷ 200	150 ÷ 200	33 ÷ 58	33 ÷ 58	33 ÷ 58					
		97399012				55 ÷ 100	55 ÷ 100	55 ÷ 100					
		97399013							13 ÷ 27	13 ÷ 27	15 ÷ 27		
		97399014							22 ÷ 50	22 ÷ 50	22 ÷ 55		
		97399015	200 ÷ 600	200 ÷ 600	200 ÷ 600								
		97399016				**90 ÷ 190***	**90 ÷ 190***	**90 ÷ 190***					
		97399017							50 ÷ 130	50 ÷ 130	55 ÷ 130		
		97399018							**110 ÷ 200***	**110 ÷ 200***	**130 ÷ 200***		
		97399019										20 ÷ 150	20 ÷ 150
		97399020										**100 ÷ 250***	**100 ÷ 250***
		97399021										230 ÷ 350	230 ÷ 350
		97399022										300 ÷ 450	300 ÷ 450
PRESSURE INPUT 2 bar		regulator code	97392210	97392220	97392230	97392240	97392250	97392260	97392270	97392280	97392290		
	code spring	97399001	9 ÷ 22	9 ÷ 22	9 ÷ 22								
		97399005	20 ÷ 40	20 ÷ 40	20 ÷ 40								
		97399008	**40 ÷ 110***	**40 ÷ 110***	**40 ÷ 110***	12 ÷ 35	12 ÷ 35	12 ÷ 35					
		97399010	110 ÷ 150	110 ÷ 150	110 ÷ 150	30 ÷ 50	30 ÷ 50	30 ÷ 50					
		97399011	150 ÷ 200	150 ÷ 200	150 ÷ 200	40 ÷ 60	40 ÷ 60	40 ÷ 60					
		97399012				60 ÷ 95	60 ÷ 95	60 ÷ 95					
		97399013							13 ÷ 27	13 ÷ 27	15 ÷ 27		
		97399014							22 ÷ 50	22 ÷ 50	27 ÷ 55		
		97399015	200 ÷ 600	200 ÷ 600	200 ÷ 600								
		97399016				**90 ÷ 190***	**90 ÷ 190***	**90 ÷ 190***					
		97399017							50 ÷ 130	50 ÷ 130	55 ÷ 130		
		97399018							**110 ÷ 200***	**110 ÷ 200***	**130 ÷ 200***		
PRESSURE INPUT 6 bar		regulator code	97392310	97392320	97392330	97392340	97382350	97392360	97392370	97392380	97392390		
	code spring	97399003	20 ÷ 30	20 ÷ 30	20 ÷ 30								
		97399004	**30 ÷ 90***	**30 ÷ 90***	**30 ÷ 90***								
		97399006	90 ÷ 170	90 ÷ 170	90 ÷ 170								
		97399009				15 ÷ 33	15 ÷ 33	15 ÷ 33					
		97399011				32 ÷ 60	32 ÷ 60	32 ÷ 60					
		97399012				50 ÷ 95	50 ÷ 95	50 ÷ 95					
		97399013							13 ÷ 27	13 ÷ 27	13 ÷ 22		
		97399014							22 ÷ 58	22 ÷ 58	18 ÷ 40		
		97399016				**85 ÷ 180***	**85 ÷ 180***	**85 ÷ 180***					
		97399017							50 ÷ 130	50 ÷ 130	25 ÷ 120		
		97399018							**110 ÷ 200***	**110 ÷ 200***	**110 ÷ 200***		

*) of series.



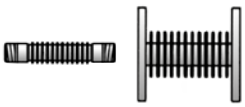
Gas filters approved CE
With pressure.
Max inlet pressure: 2 bar.

Part no.	Model	Gas connection
97410001	BTF	1/2" FF
97410002	BTF	3/4" FF
97410003	BTF	1" FF
97410004	BTF	1"1/4 FF
97410005	BTF	1"1/2 FF
97410006	BTF	2" FF
97419999	BTF	DN65 - PN16
97429999	BTF	DN80 - PN16
97439999	BTF	DN100 - PN16
97459999	BTF	DN125 - PN16
97449999	BTF	DN150 - PN16



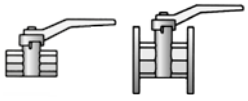
Gas filters approved CE
With pressure.
Max inlet pressure: 6 bar.

Part no.	Model	Gas connection
97410010	BTF/6	1" 1/4" FF
97410011	BTF/6	1" 1/2" FF
97410012	BTF/6	2" FF
97410013	BTF/6	DN65 - PN16
97410014	BTF/6	DN80 - PN16
97410015	BTF/6	DN100 - PN16



Anti-vibration and compensation joints approved CE
DIN 30681 stainless steel.

Part no.	Model	Gas connection
97029999	BTGA	1/2" MM
97039999	BTGA	3/4" MM
97049999	BTGA	1" MM
97059999	BTGA	1" 1/4" MM
97069999	BTGA	1" 1/2" MM
97079999	BTGA	2" MM
97089999	BTGA	DN65 - PN16
97099999	BTGA	DN80 - PN16
97109999	BTGA	DN100 - PN16
97119999	BTGA	DN125 - PN16
97129999	BTGA	DN150 - PN16

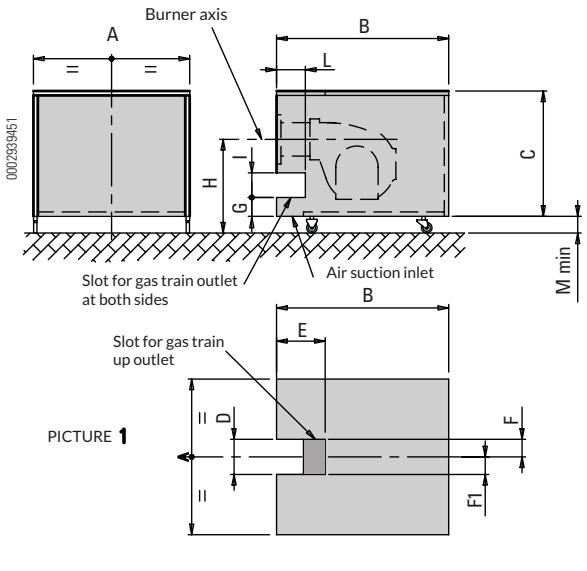


Ball valves approved CE

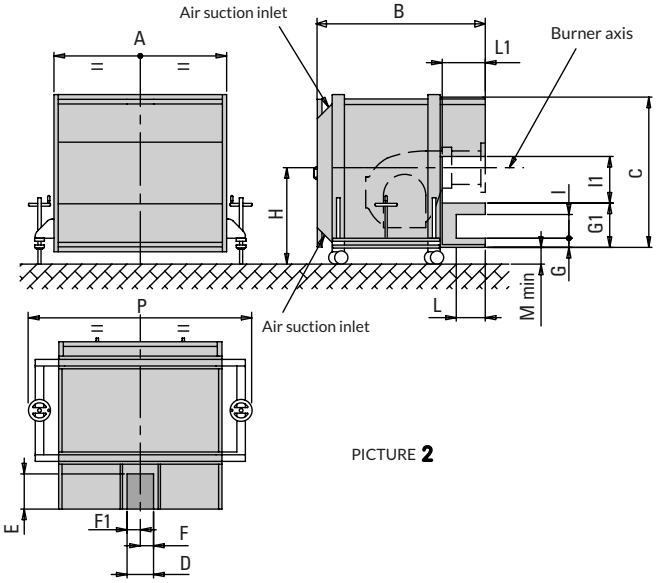
Part no.	Model	Gas connection
97679999	BTVS	3/8" FF
97689999	BTVS	1/2" FF
97699999	BTVS	3/4" FF
97709999	BTVS	1" FF
97719999	BTVS	1" 1/4" FF
97729999	BTVS	1" 1/2" FF
97739999	BTVS	2" FF
97749999	BTVS	DN65 - PN16
97759999	BTVS	DN80 - PN16
97769999	BTVS	DN100 - PN16
97179999	BTVS	DN125 - PN16
97189999	BTVS	DN150 - PN16

SOUNDPROOF BURNER

Average sound pressure reduction of about 10 dB(A) measured in a laboratory with 1 meter microphone from the burner.



PICTURE **1**



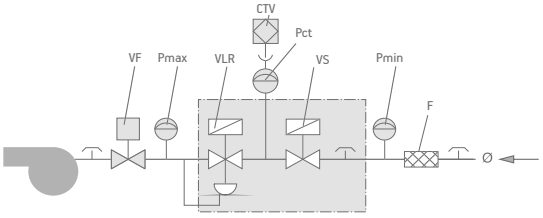
PICTURE **2**

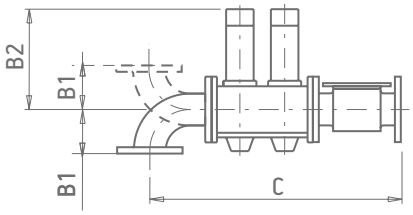
Model	Sound pressure	Pic.	A	B	C	D	E	F	F1	G	G1	H mm		I	I1	L	L1	M min	P
			mm	mm	mm	mm	mm	mm	mm	mm	mm	min	max	mm	mm	mm	mm	mm	mm
97980053*	-10 dB(A)	1	1100	1340	860	85	500	42,5	42,5	207	-	660	1350	85	-	500	-	190	-
97980054	-10 dB(A)	1	750	1080	650	85	380	42,5	42,5	157	-	560	1060	85	-	355	-	190	-
97980055	-10 dB(A)	1	1100	1340	860	85	440	42,5	42,5	–	-	650	1300	–	-	–	–	190	-
97980057	-10 dB(A)	1	1335	1655	1130	210	495	47,5	162,5	–	-	900	1700	–	-	–	–	190	-
97980058*	-10 dB(A)	1	1610	1740	1190	500	380	37,5	462,5	24,5	-	950	1700	210	-	380	-	190	-
97980059	-20 dB(A)	1	1560	1645	1190	500	380	37,5	462,5	245	-	950	1700	210	-	380	-	190	-
97980061	-20 dB(A)	2	1956	1945	1740	300	400	150	150	104	504	1450	1700	270	530	330	490	180	2540
97980063	-20 dB(A)	2	2180	1950	1830	350	410	175	175	85	480	1400	1200	310	580	345	505	195	2765

Note:
For gas burners in case of gas train up outlet it is necessary to install a 200 mm long cilindric extension.
*) To decrease the sound pressure by 20 dB(A) please contact our sales office.

ATTENTION:
It'scustomer responsability to check the correct matching of soundproof according to the height of the boiler.

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Gas train Part no.	Position									Gas train dimensions mm			Size of packagingmm	Weight
	CTV	F	Pct	Pmax	Pmin	VF	VLR	VS	Ø	B1	B2	C	L x P x H	kg
19990599 (VGD20.503 - 2")	●	2"	●	●	●	◆	●	●	2"	145	285	890	990 x 300 x 500	23
19990600 (VGD40.065 - 2"1/2)	●	DN65	●	●	●	◆	●	●	DN65	135	320	970	1380 x 430 x 700	36
19990601 (VGD40.080 - 3")	●	DN80	●	●	●	◆	●	●	DN80	135	325	1010	1380 x 430 x 700	38
19990602 (VGD40.100 - 4")	●	DN100	●	●	●	◆	●	●	DN100	175	330	1100	1380 x 430 x 700	44
19990615 (VGD40.080 - 3")	●	DN80	●	●	●	◆	●	●	DN80	165	325	1015	1380 x 430 x 700	38
19990616 (VGD40.100 - 4")	●	DN100	●	●	●	◆	●	●	DN100	175	330	1100	1380 x 430 x 700	44
19990617 (VGD40.125 - 5")	●	DN125	●	●	●	◆	●	●	DN125	170	350	1275	1580 x 430 x 720	60
19990627 (VGD40.150 - 6")	●	DN150	●	●	●	◆	●	●	DN150	170	370	1280	1580 x 430 x 720	95
19990665 (VGD20.065 - 2"1/2)	●	DN65	●	●	●	◆	●	●	DN65	135	285	1120	1380 x 430 x 700	45
19990683 (MBE 080)	●	DN80	●	●	●	◆	●	●	DN80	105	380	1005	1380 x 430 x 700	40
19990684 (MBE 100)	●	DN100	●	●	●	◆	●	●	DN100	110	380	1100	1380 x 430 x 700	45
19990685 (MBE 125)	●	DN125	●	●	●	◆	●	●	DN125	130	380	1175	1580 x 430 x 720	58
19990758 (MBE 050)	●	2"	●	●	●	◆	●	●	2"	145	311	890	990 x 300 x 500	22
19990759 (MBE 065)	●	DN65	●	●	●	◆	●	●	DN65	105	380	970	1380 x 430 x 700	38
19990760 (MBE 080)	●	DN80	●	●	●	◆	●	●	DN80	105	380	1005	1380 x 430 x 700	40
19990761 (MBE 100)	●	DN100	●	●	●	◆	●	●	DN100	110	380	1100	1380 x 430 x 700	45
19990793 (VGD40.100 - 4")	●	DN125	●	●	●	◆	●	●	DN100	205	330	1135	1380 x 430 x 710	45
19990794 (VGD40.125 - 5")	●	DN125	●	●	●	◆	●	●	DN125	210	350	1285	1580 x 430 x 740	83
19990795 (VGD40.150 - 6")	●	DN125	●	●	●	◆	●	●	DN150	205	370	1360	1580 x 430 x 740	95
19990796 (MBE 100)	●	DN125	●	●	●	◆	●	●	DN100	205	380	1135	1380 x 430 x 710	49
19990797 (MBE 125)	●	DN125	●	●	●	◆	●	●	DN125	210	380	1285	1580 x 430 x 740	84
19990798 (MBE 150)	●	DN125	●	●	●	◆	●	●	DN150	205	380	1360	1580 x 430 x 740	90

CTV Valve tightness control.
F Filter.
LDU LDU valve tightness control.
Pct Pressure switch for gas control.
Pmax Maximum pressure switch.
Pmc Minimum and control pressure switch gas leaks.
Pmin Minimum pressure switch.
R Pressure regulator.
RF Pressure regulator with filter.
RFP Pressure regulator with filter for pilot gas train.
RM Manual flow rate regulator.
RP Pneumatic regualtor.
VF Regulator throttle valve.
VL Operating valve.
VL2 Two-stage operating valve.
VLP Operating pilot valve.
VLR Operating valve with pressure regulator.
VP Pilot valve.
VPS VPS valve tightness control.
VS Safety valve.
VSP Safety pilot valve.
Ø Gas train diameter.
Ø1 Main gas train diameter.
Ø2 Pilot gas train diameter.

● As Standard.
▲ As standard for burners with an output of more than 1200 kW, on request for burners with an output of less than 1200 kW.
■ On request.
◆ Mounted on burner.



Energy for People

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