

FIG. 1

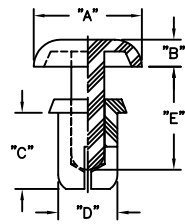
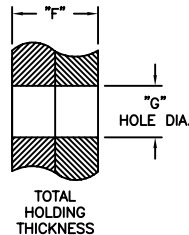


FIG. 2



NOTES:

1. MATERIAL: NYLON 6, (RMS-52)
COLOR: BLACK & WHITE STANDARD.
ADD "B" FOR BLACK AND "W" FOR WHITE ON THE
END OF PART NUMBER
2. MATERIAL: NYLON 66/6, UL94 V-0, (RMS-103)
AVAILABLE BY SPECIAL ORDER.
TO ORDER USE P/N: SRVO-XXXX
COLOR: BLACK.
ALSO AVAILABLE IN COLOR WHITE BY SPECIAL ORDER.
TO ORDER ADD "W" TO THE END OF PART NO.
3. GREEN (GN), YELLOW (YL), RED (RD), BLUE (BL),
AND GRAY (GY), AVAILABLE BY SPECIAL ORDER ONLY.

MAT'L: NYLON 6 (RMS-52) PART NO.	HOLE DIA. "G"	EXTRACTION FORCE LB (KG)	THICKNESS "F"	"A" ±.008 (±0.2)	"B" ±.008 (±0.2)	"C" ±.012 (±0.3)	"D"	"E" ±.012 (±0.3)	FIG. NO.
SR-2024	.083-.087 (2.1-2.2)	6.6 MIN. (3 MIN)	.024-.047 (0.6-1.2)	.165 (4.2)	.047 (1.2)	.09 (2.4)	.079 (2.0)	.11 (2.8)	1
SR-2032			.051-.079 (1.3-2.0)			.13 (3.2)		.15 (3.8)	
SR-2040			.083-.110 (2.1-2.8)			.16 (4.0)		.22 (5.5)	
SR-2048			.114-.142 (2.9-3.6)			.19 (4.8)		.28 (7.2)	
SR-2056			.146-.173 (3.7-4.4)			.22 (5.6)		.28 (7.1)	
SR-2064	.106-.110 (2.7-2.8)	11.0 MIN. (5 MIN.)	.173-.197 (4.4-5.0)	.197 (5.0)	.055 (1.4)	.25 (6.4)	.102 (2.6)	.28 (7.1)	1
SR-2632			.039-.079 (1.0-2.0)			.13 (3.2)		.18 (4.5)	
SR-2642			.079-.118 (2.0-3.0)			.17 (4.2)		.24 (6.1)	
SR-2648			.106-.142 (2.7-3.6)			.19 (4.8)		.31 (7.8)	
SR-2655			.134-.169 (3.4-4.3)			.22 (5.5)		.24 (6.1)	
SR-2664	.122-.126 (3.1-3.2)	17.6 MIN. (8 MIN.)	.169-.205 (4.3-5.2)	.252 (6.4)	.063 (1.6)	.25 (6.4)	.118 (3.0)	.31 (7.8)	1
SR-2672			.201-.236 (5.1-6.0)			.28 (7.2)		.24 (6.1)	
SR-3035			.039-.079 (1.0-2.0)			.14 (3.5)		.20 (5.1)	
SR-3045			.079-.118 (2.0-3.0)			.18 (4.5)		.24 (6.1)	
SR-3055			.118-.158 (3.0-4.0)			.22 (5.5)		.28 (7.1)	
SR-3065	.142-.146 (3.6-3.7)	26.4 MIN. (12 MIN.)	.158-.197 (4.0-5.0)	.252 (6.4)	.063 (1.6)	.26 (6.5)	.138 (3.5)	.35 (9.0)	2
SR-3075			.197-.236 (5.0-6.0)			.30 (7.5)		.28 (7.1)	
SR-3080			.217-.256 (5.5-6.5)			.31 (8.0)		.35 (9.0)	
SR-3090			.256-.295 (6.5-7.5)			.35 (9.0)		.43 (11.0)	
SR-3100			.295-.335 (7.5-8.5)			.39 (10.0)		.36 (9.1)	
SR-3535	.161-.165 (4.1-4.2)	44.0 MIN. (20 MIN.)	.047-.083 (1.2-2.1)	.315 (8.0)	.071 (1.8)	.14 (3.5)	.158 (4.0)	.20 (5.1)	2
SR-3545			.083-.118 (2.1-3.0)			.18 (4.5)		.24 (6.1)	
SR-3550			.106-.142 (2.7-3.6)			.20 (5.0)		.28 (7.1)	
SR-3555			.118-.158 (3.0-4.0)			.22 (5.5)		.35 (9.0)	
SR-3560			.146-.181 (3.7-4.6)			.24 (6.0)		.36 (9.1)	
SR-3570	.201-.205 (5.1-5.2)	55.0 MIN. (25 MIN.)	.177-.217 (4.5-5.5)	.354 (9.0)	.087 (2.2)	.28 (7.0)	.197 (5.0)	.35 (9.0)	2
SR-3580			.217-.256 (5.5-6.5)			.31 (8.0)		.43 (11.0)	
SR-4050			.256-.295 (6.5-7.5)			.35 (9.0)		.55 (14.0)	
SR-4060			.295-.335 (7.5-8.5)			.39 (10.0)		.28 (7.1)	
SR-4070			.354-.413 (9.0-10.5)			.47 (12.0)		.35 (9.0)	
SR-4080	.240-.244 (6.1-6.2)	66.0 MIN. (30 MIN.)	.059-.098 (1.5-2.5)	.472 (12.0)	.098 (2.5)	.18 (4.5)	.236 (6.0)	.26 (6.5)	2
SR-4090			.098-.138 (2.5-3.5)			.22 (5.5)		.33 (8.5)	
SR-4100			.138-.177 (3.5-4.5)			.26 (6.5)		.41 (10.5)	
SR-5045			.177-.217 (4.5-5.5)			.30 (7.5)		.47 (12.0)	
SR-5055			.217-.256 (5.5-6.5)			.33 (8.5)		.39 (10.0)	
SR-5065	.240-.244 (6.1-6.2)	66.0 MIN. (30 MIN.)	.256-.295 (6.5-7.5)	.472 (12.0)	.118 (3.0)	.37 (9.5)	.236 (6.0)	.35 (9.0)	2
SR-5075			.295-.335 (7.5-8.5)			.41 (10.5)		.39 (10.0)	
SR-5085			.354-.413 (9.0-10.5)			.47 (12.0)		.39 (10.0)	
SR-5095			.059-.098 (1.5-2.5)			.18 (4.5)		.35 (9.0)	
SR-5105			.098-.138 (2.5-3.5)			.22 (5.5)		.39 (10.0)	

TITLE: SNAP-RIVETS				DWG IN (MM)		PR	
TOLERANCES UNLESS NOTED .XX=±.010 .XXX=±.005 FRAC=1/64 ANG=1°		FILE # SR	DWN: J.B.	APP:	FINAL		PRINT TYPE
MAT'L: SEE NOTES		DT: 02/28/97	DT:	PART #		CA	
RE: RICHCO, INC.		RICHCO INC. PO BOX 804238, CHICAGO, 60680 (773) 539-4060		SEE CHART			

P	SEE ECN #1327 FOR CHANGES	SK 05.23.07
O	SEE ECN #1260 FOR CHANGES	SK 12.06.06
-	SEE ENGINEERING FOR REV. A-N	-
REV	DESCRIPTION	ENGR DATE