

PASSMASS	ABMASS

CONTACT / Kontakt:

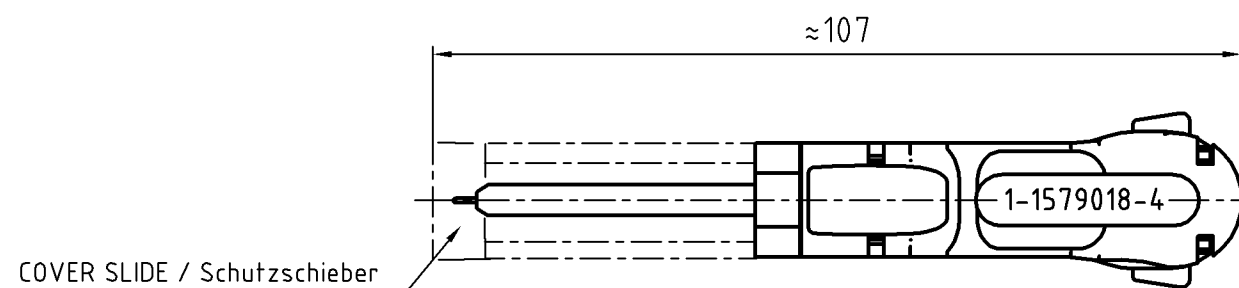
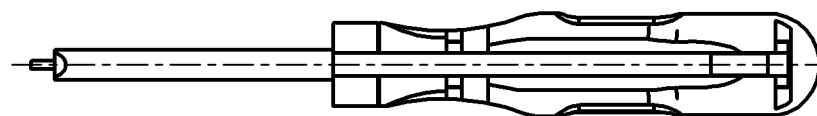
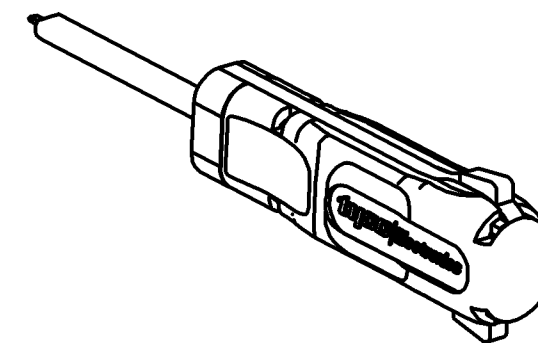
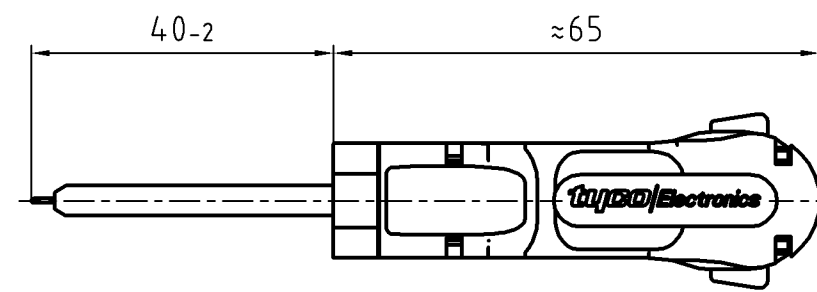
PN 1534116 MQS Cleanbody

HOUSING / Gehäuse:

PN 1534904

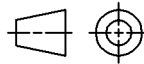
APPL.-SPEC. / Verarbeitungsspez.

114-18521-002



FREIMASSTOLERANZEN NACH DIN 7168 (WERTE IN mm)									
1) ABWEICHEND VON DIN 7168 2) LÄNGE DES KÜRZEREN SCHENKELS									
NENNMASS- BEREICH 1)		0,5	3	6	30	120	400		
BIS		3	6	30	120	400	1000		
ABMASSE	LÄNGEN-	FEIN	+0,05	+0,05	+0,1	+0,15	+0,2	+0,3	
	MASS	MITTEL	+0,1	+0,1	+0,2	+0,3	+0,5	+0,8	
	RADIEN U. FASEN	+0,2	+0,5	+1	+2	+4	+8		
	WINKELABMASSE 1) 2)	±1°	±1°	±30'	±20'	±10'	±5'		
GENERAL TOLERANCES ACC. TO DIN 7168 (VALUES IN mm)									
1) DEVIATING FROM DIN 7168 2) LENGTH OF SHORTER ANGLE SIDE									
TEIL IN BEREICH X... MIT PN/STRICH-NR. (-1 VIE GEZ.), REVISION-STAND UND LIEFERANTENSYMBOL GEKENNZEICHNET									
PART TO BE MARKED WITH PN/DASH NO. (-1 AS SHOWN), REV. STATUS AND VENDORS MARK IN AREA X...									
LOC	OBERFLÄCHENVERGLEICHSTABELLE								BOHR- DIN- ANGABE
AI	DIN3141R3								
DIST	R _a in µm DIN ISO 1302		6,3	1,6	0,4	0,1			12,5
-	ALLE UNBEMASSTE KANTEN 0,2x45° ENTGRATET REMOVE BURRS, BREAK SHARP EDGES 0,2x45°								HOLE W/ SPEC.

	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-
	-	-	-	-	-
P	LTR	REVISION RECORD	DATE	DWN	APVD

FINISH																
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:															
mm	n. ISO 8015															
	n. ISO 2768 - mH - F															
	DIN 18001 - 140															
	<table><tr><td>0</td><td>PLC</td><td>±</td></tr><tr><td>1</td><td>PLC</td><td>±</td></tr><tr><td>2</td><td>PLC</td><td>±</td></tr><tr><td>3</td><td>PLC</td><td>±</td></tr><tr><td>4</td><td>PLC</td><td>±</td></tr></table>	0	PLC	±	1	PLC	±	2	PLC	±	3	PLC	±	4	PLC	±
0	PLC	±														
1	PLC	±														
2	PLC	±														
3	PLC	±														
4	PLC	±														
ANGLES:	-															
SURFACE TEXTURE	-															

DWN	07.02.2008	MATERIAL	1.2242	HEAT TREAT
M. Delp		59CrV4		
CHK	07.02.2008			
G. Stegmayer		 Tyco Electronics Tyco Electronics AMP GmbH 64625 Bensheim (Germany)		
APVD	07.02.2008			
G. Stegmayer				
NAME	EXTRACTION TOOL			
	Entriegelungswerkzeug			
SCALE	SIZE	DRAWING NO	SHEET	REV
1:1	A3	C-1-1579018-4	1 OF 1	A