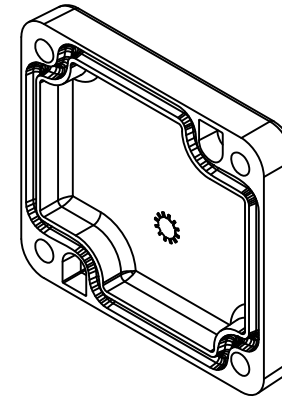
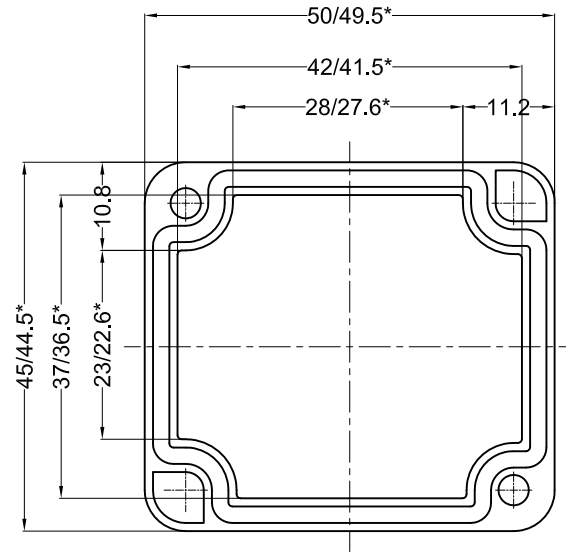
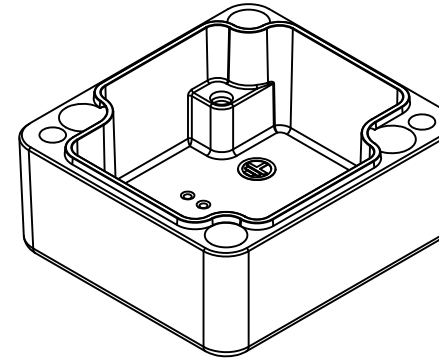
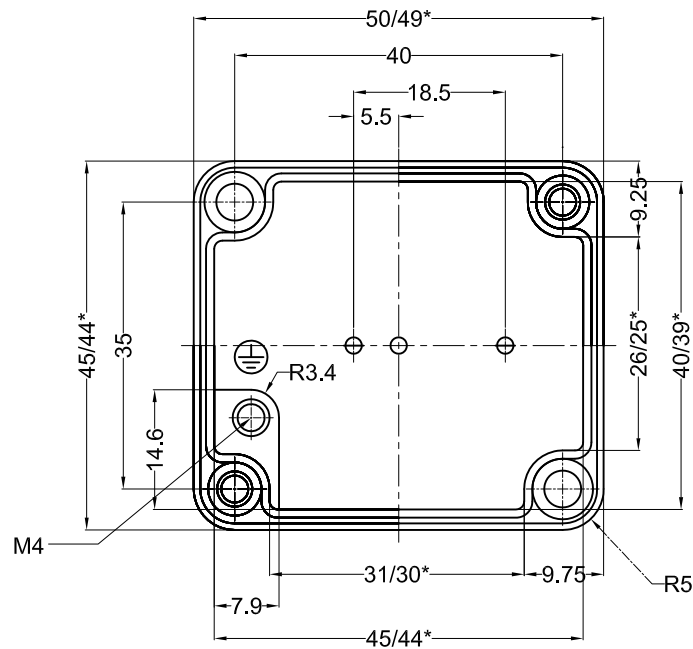


* = Conical form tapering downward.
Untoleranced dimensions per GTA 13/5 DIN 1688

LID



BASE



- NOTE :-
- 1) SHRINKAGE 0.5%
 - 2) THEORITICAL VOLUME -
 - 3) EJECTOR PIN DEPTH 0.1 - 0.5mm
 - 4) NON DIMENSIONAL RADIUS - 0.5mm
 - 5) ALL EDGES ARE BURR FREE
 - 6) FUNCTIONALLY CO-ORDINATED
 - 7) TOLERANCE AS PER DIN 1688 (GTA 13/5) STD.
maximum size / minimum size
regarding tool deform
 - 8) Draft angle : out side max.2° , inside max.3°
 - 9) =Functions-dimensions to be checked
(TOLERANCE ±0.10mm)

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NO.	REV.NO.	DESCRIPTION	DATE	DRAWN	CHECKED
QUANTITY	1	MATERIAL :- AlSi12 DIN230	MACH.NAME	DATE	SIGN
					NAME
					RRPL DESIGN
			09/06/12		MANOJ DRAWN
			09/06/12		PAVAN CHECKED
					S.D. APPROVED
TOLERANCE	WEIGHT :-	FINISH :- NATURAL	TITLE :- JUNCTION BOX 50 x 45 x 30	SCALE	PARTNO.
±0.1	DIMENSIONS				0
±0.1	HOLES	ALL DIMENSION ARE IN MM		REV	DRG. NO.
±1.0°	ANGLES			0	AJB-504530
			Raychem RPG (P) Limited Ceat Mahal Annexe, Dr. Annie Besant Road , Worli , Mumbai 400030 Web : www.raychemrpg.com		