

Control cable | PUR | chainflex® CFROBOT2

- For torsion applications
- PUR outer jacket
- Shielded
- Oil and coolant-resistant
- Flame retardant
- PVC and halogen-free
- Notch-resistant
- Hydrolysis and microbe-resistant

Dynamic information

	Bend radius	e-chain® twisted	minimum 10 x d
		flexible	minimum 8 x d
		fixed	minimum 5 x d
	Temperature	e-chain® twisted	-25 °C to +80 °C
		flexible	-40 °C to +80 °C (following DIN EN 60811-504)
		fixed	-50 °C to +80 °C (following DIN EN 50305)
	v max.	twisted	180 °/s
	a max.	twisted	60 °/s²
	Travel distance	Robots and multi-axis movements, Class 1	
	Torsion	± 180°, with 1 m cable length, Class 3	

Cable structure

	Conductor	Stranded conductor in especially bending-resistant design consisting of bare copper wires (following DIN EN 60228).	
	Core insulation	Mechanically high-quality TPE mixture.	
	Core identification	Black cores with white numerals, one core green-yellow.	
	Element shield	Extremely torsion-resistant tinned braided copper shield. Bedeckung optisch ca. 85 %	
	Outer jacket	Low-adhesion, highly abrasion-resistant PUR mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-10-2). Colour: Steel-blue (similar to RAL 5011)	

Electrical information

	Nominal voltage	300/500 V (following DIN VDE 0298-3)
	Testing voltage	2000 V (following DIN EN 50395)

Properties and approvals

	UV resistance	High.
	Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3.
	Flame retardant	According to IEC 60332-1-2, CEI 20-35, FT1, VW-1

Class 6.1.3.3



Silicone-free

Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992).



Halogen-free

Following DIN EN 60754.



UL/CSA

Style 10493 and 20317, 300 V, 80 °C



NFPA

Following NFPA 79-2012 chapter 12.9.



EAC

Certificate no. RU C-DE.ME77.B.01254 (TR ZU)



CTP

Certificate no. C-DE.PB49.B.00416 (Fire safety)



CEI

Following CEI 20-35.



Lead-free

Following 2011/65/EU (RoHS-II).



Cleanroom

According to ISO Class 1. Outer jacket material complies with CF27.07.05.02.01.D, tested by IPA according to standard 14644-1.
Following 2014/35/EU.

CE

Guaranteed lifetime according to guarantee conditions (Page 22-23)

Cycles*	5 million	7.5 million	10 million
Temperature, from/to [°C]			
	Torsion max. [°/m]	Torsion max. [°/m]	Torsion max. [°/m]
-25/-15	±150	±90	±30
-15/+70	±180	±120	±60
+70/+80	±150	±90	±30

* Higher number of cycles? Online lifetime calculation: www.igus.eu/chainflexlife

Typical mechanical application areas

- For extremely heavy duty applications with torsional movements
- Almost unlimited resistance to oil
- Indoor and outdoor applications, UV resistant
- Especially for robots and multi-axis movements
- Robots, Handling, spindle drives

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CFROBOT2.07.04.C	(4G0.75)C	8.5	45	84
CFROBOT2.07.05.C	(5G0.75)C	8.5	54	94
CFROBOT2.07.07.C	(7G0.75)C	10.0	75	130
CFROBOT2.07.12.C	(12G0.75)C	14.0	131	219
CFROBOT2.07.18.C	(18G0.75)C	16.5	197	321

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core x = without earth core

Basic requirements	low	1	2	3	4	5	6	7	highest
Travel distance	unsupported	1	2	3	4	5	6	7	≥ 400 m
Oil resistance	none	1	2	3	4	5	6	7	highest
Torsion	none	1	2	3	4	5	6	7	±180°