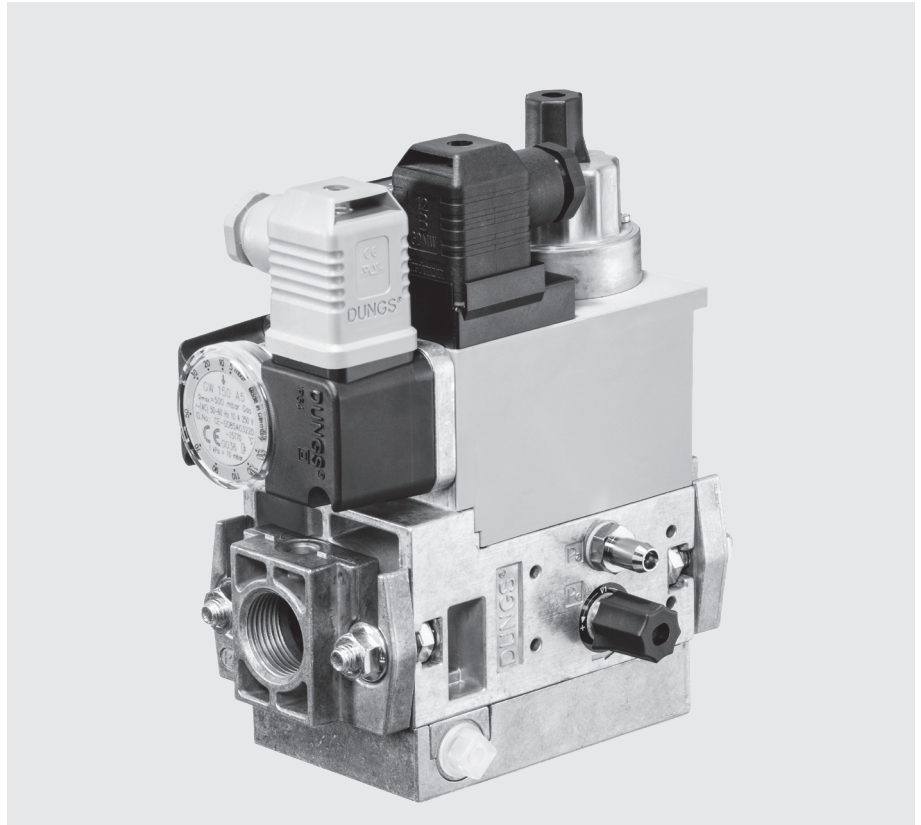


GasMultiBloc®
Combined regulator and
safety shut-off valves
Single-stage function
Integrated bypass valve

DUNGS®
Combustion Controls

MB-D(LE) 407 - 412 B07

7.22



Technical description

The DUNGS GasMultiBloc® integrates filter, regulator, valves and pressure switches in one compact fitting.

- Dirt trap unit: Fine-mesh sieve
- One regulator, two main valves and one bypass valve: B07
- Two valves are fast opening, one valve is slow opening
- Solenoid valves up to 360 mbar (36 kPa) as per DIN EN 161 Class A Group 2
- Sensitive setting of output pressure by proportional regulator as per DIN EN 88 Class A Group 2
- High flow rates with low pressure drop
- DC solenoid drive interference degree N
- Main volume restrictor at valve V2, bypass restrictor at valve V3
- Hydraulic opening delay
- Flange connections with pipe threads as per ISO 7/1
- Simple mounting, compact, light-weight

The modular system permits individual solutions by using an internal bypass valve in connection with separately controlled valves, by adding a valve proving system, mini/maxi pressure switches, pressure limiters, limit switches at valve V2.

Application

The modular system permits individual solutions in gas safety and regulator engineering. Suitable for gases of families 1, 2, 3 and other neutral gaseous media.

Approvals

EC type testing certificate as per:

- EC-Gas Appliances Regulation
 - EC-Pressure Equipment Directive
- Approvals in other important gas consuming countries.

Specifications

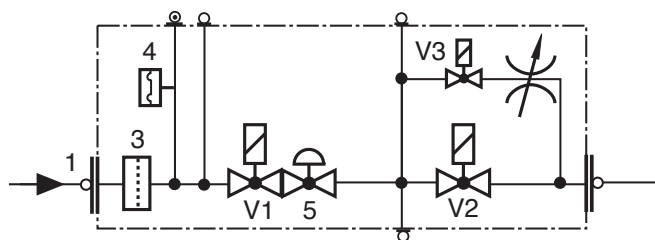
Nominal diameters Flange with pipe threads as per ISO 7/1 (DIN 2999)	MB-...407 B07 Rp 1/2, 3/4 and their combinations	MB-...410/412 B07 Rp 3/4, 1, 1 1/4 and their combinations																				
Max. operating pressure	360 mbar (36 kPa)																					
Output pressure ranges	MB-... S22 p _a : 4 mbar (0.4 kPa) to 20 mbar (2 kPa) MB-... S52 p _a : 4 mbar (0.4 kPa) to 50 mbar (5 kPa)																					
Media	Gases of families 1, 2, 3 and other neutral gaseous media																					
Ambient temperature	-15 °C to +70 °C (Do not operate MB-D below 0 °C in liquid gas systems. Only suitable for gaseous liquid gas, liquid hydrocarbons destroy sealing materials.)																					
Dirt trap	Fine-mesh sieve. Replacement only possible by dismantling the fitting.																					
Pressure switches	Types GW A5, GW A2, NB A2, ÜB A2 mountable as per DIN EN 1854. For further information, refer to Datasheet GW A2 No. 215 183 and Datasheet GW A5 No. 225 901.																					
Pressure regulator	Pressure regulator compensated for residual pressure, leakproof seal when switched off by means of valve V1 as per DIN EN 88 Class A. Setpoint spring permanently installed (no spring exchange possible). A vent line above roof is not required. Internal pulse tap provided.																					
Solenoid valve V1	Valve as per DIN EN 161 Class A Group 2, fast closing, fast opening																					
Solenoid valve V2	<table><tr><td></td><td colspan="2">Valve V2 design</td><td>Main volume restrictor</td></tr><tr><td>MB</td><td>fast closing</td><td>fast opening</td><td>without</td></tr><tr><td>MB-D</td><td>fast closing</td><td>fast opening</td><td>with</td></tr><tr><td>MB-DLE</td><td>fast closing</td><td>slow opening</td><td>with</td></tr><tr><td>MB-LE</td><td>fast closing</td><td>slow opening</td><td>without</td></tr></table>			Valve V2 design		Main volume restrictor	MB	fast closing	fast opening	without	MB-D	fast closing	fast opening	with	MB-DLE	fast closing	slow opening	with	MB-LE	fast closing	slow opening	without
	Valve V2 design		Main volume restrictor																			
MB	fast closing	fast opening	without																			
MB-D	fast closing	fast opening	with																			
MB-DLE	fast closing	slow opening	with																			
MB-LE	fast closing	slow opening	without																			
Solenoid valve V3 (bypass)	Valve as per DIN EN 161 Class A Group 2, with volume restrictor																					
Measuring/ignition gas connection	For G 1/8 as per DIN ISO 228, refer to Pressure taps on page 4																					
Burner pressure monitor p _{Br}	Connection downstream of valve V2, pressure switch mountable on adapter laterally																					
Voltage / frequency	50-60 Hz ,220 - 230 V AC, -15% +10% Other preferred voltages: 240 VAC, 110-120 VAC, 48 VDC, 24-28 VDC																					
Electrical connection	Plug connection as per DIN EN 175301-803 for valves and pressure switches																					
Rating/power consumption Switch-on duration Degree of protection Radio interference	Refer on page 4 100% IP 54 as per IEC 529 (EN 60529) Interference degree N																					
Materials of gas conveying parts	Housing Diaphragms, seals Solenoid drive	aluminium die casting NBR basis, Silopren (silicone rubber) steel, brass, aluminium																				
Installation position	Solenoid vertically upright or lying horizontally as well as its intermediate positions.																					
Closed position signal contact	Closed position signal contact, type K01/1 (DIN-tested), mountable on V2																					

Equipment variants GasMultiBloc®...B07 Single-stage function	407 B07	410 B07	412 B07	
MB	•	•	•	
MB-D	•	•	•	
MB-DLE	•	•	•	
MB-LE	•	•	•	
Microfilter (standard) with sieve	•	•	•	
Gas pressure switch downstream of filter	•	•	•	
downstream of valve V2 on adapter	•	•	•	
Pressure regulator	•	•	•	
Valve V1, double seat	•	•	•	
Valve V2, single seat	—	•	—	
Valve V2, double seat	•	—	•	
Valve V3, single seat with restrictor	•	•	•	
Valve opening separately	•	•	•	S...2 version
Flange Rp 1/2	•	—	—	
Rp 3/4	•	•	•	
Rp 1	—	•	•	
Rp 1 1/4	—	•	•	

• = possible
 (•) = on request
 - = not possible

MB-...B07 version

V1 = Valve 1
 V2 = Valve 2
 V3 = Valve 3
 3 = Filter
 4 = Pressure switch, optional
 5 = Regulator

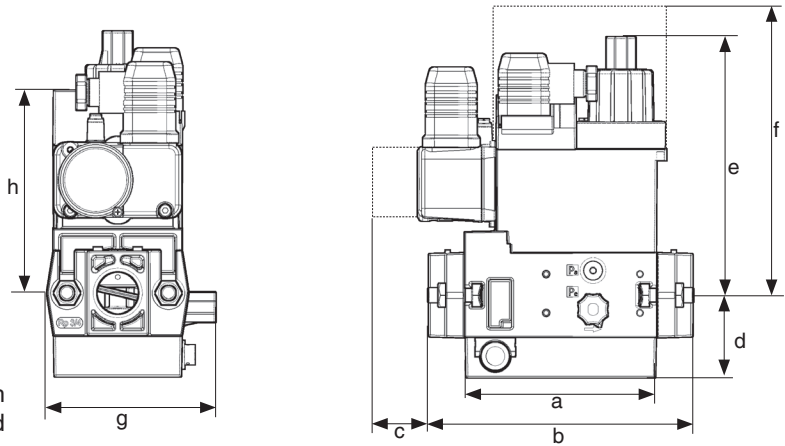


Mounting of VPS 504 valve proving system possible
 Mounting of K01/1 closed position signal contact possible

Type key of MultiBloc®

MB-	XX	XXX	XX	BOX	SXX	
						Control of V1 and V2 0 = common 2 = separated
						Outlet pressure Inlet pressure 2 = 4 - 20 mbar up to 360 mbar 5 = 4 - 50 mbar up to 360 mbar
						S = Series (type-independent)
						Gas train schematic diagram 1 = two A valves for main gas + regulator 7 = two A valves for main gas, one A valve together with V1 as internal bypass around V2 + regulator
						Design type (generation) B
						Construction size, nominal diameter 403 = DN 10, V2 = Single-seat valve 405 = DN 15, V2 = Single-seat valve 407 = DN 20, V2 = Double-seat valve 410 = DN 25, V2 = Single-seat valve 412 = DN 32, V2 = Double-seat valve 415 = DN 40, V2 = Double-seat valve 420 = DN 50, V2 = Double-seat valve
						Opening behaviour + main volume restrictor without = (MB or MB-ZR) -D = Main volume restrictor -LE = adjustable opening behaviour -DLE = D + LE combination
						without = single stage ZR = double-stage with partial volume setting first stage
						MultiBloc

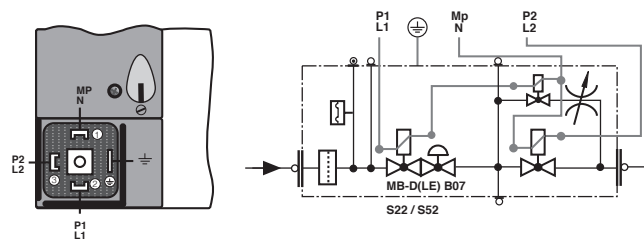
Dimensions [mm]



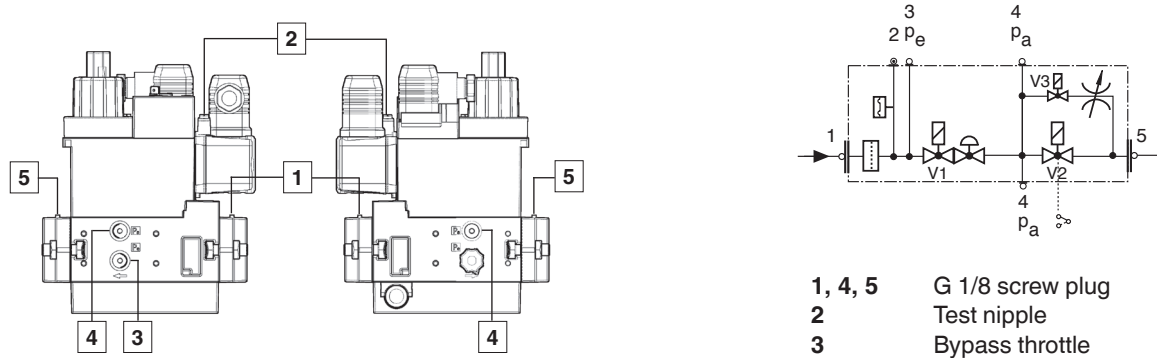
c = Space requirement for cover of pressure switch
f = Space requirement for exchanging the solenoid

Type	Nominal rating [VA]		Dimensions [mm]								Weight [kg]
	S22	S52	a	b	c	d	e	f	g	h	
MB-D 407 B07	46	46	110	151	40	46	100	185	104	115	2,7
MB-DLE 407 B07	46	46	110	151	40	46	140	185	104	115	2,8
MB-D 410 B07/412 B07	110	110	140	185	40	55	125	245	120	135	5,3
MB-DLE 410 B07/412 B07	110	110	140	185	40	55	160	245	120	135	5,4

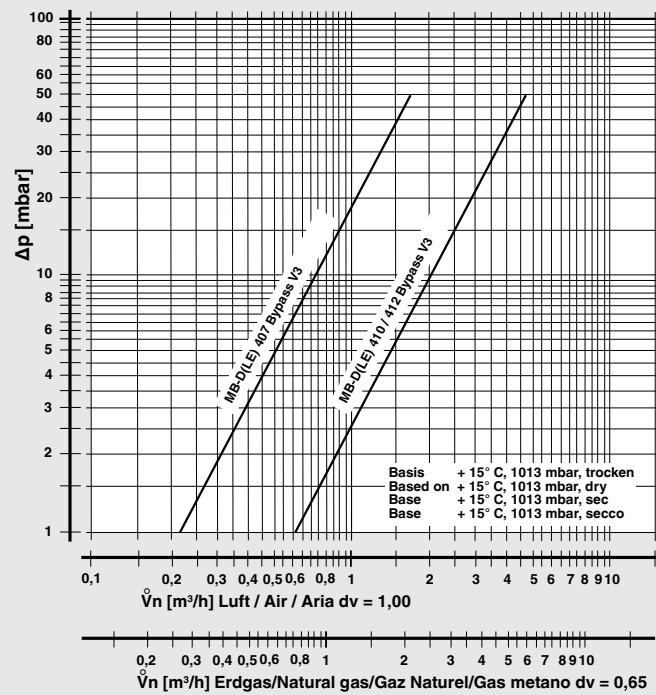
Electrical connection



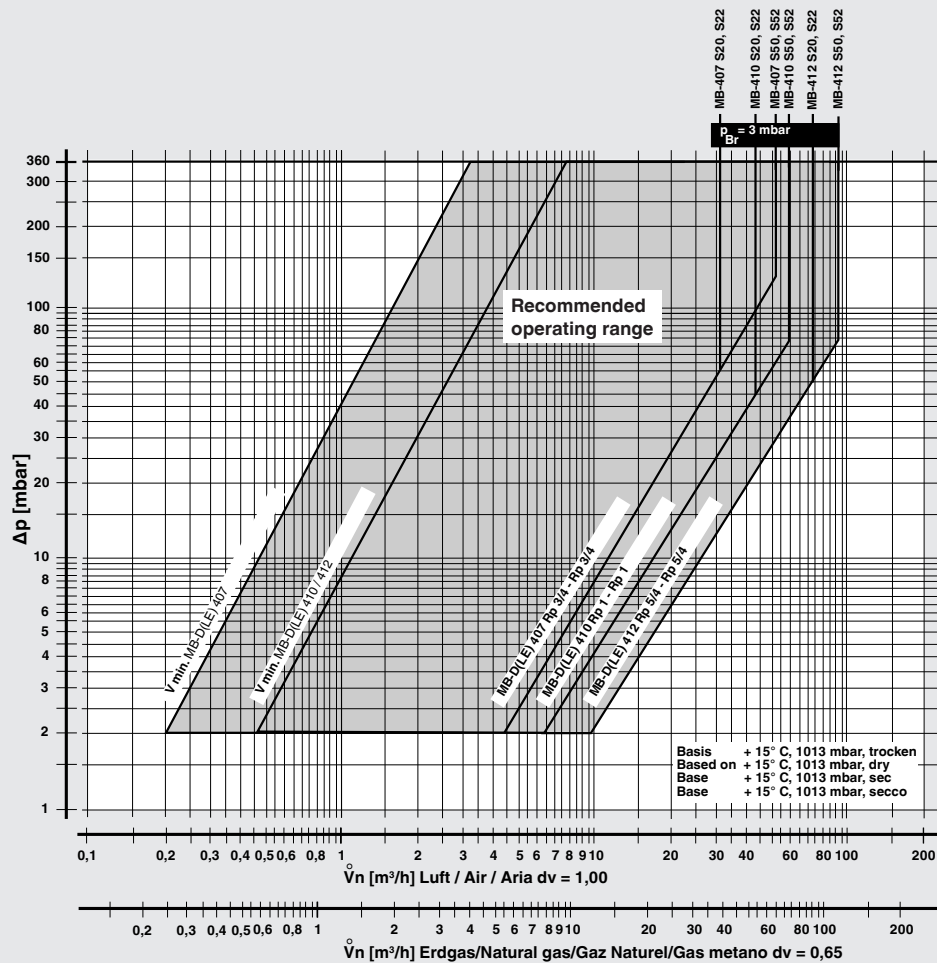
Pressure taps



Volumetric flow pressure loss characteristic via bypass valve V3, restrictor open



Volumetric flow pressure loss characteristics in regulated state with fine-mesh sieve



f =

Dichte Luft
Spec. weight air
poids spécifique de l'air
peso specifico aria

Dichte des verwendeten Gases
Spec. weight of gas used
poids spécifique du gaz utilisé
peso specifico del gas utilizzato

Gas type	Density [kg/m³]	dv	f
Nat. gas	0.81	0.65	1.24
City gas	0.58	0.47	1.46
LPG	2.08	1.67	0.77
Air	1.24	1.00	1.00

$$\dot{V}_{\text{verwendetes Gas/gas used/ gaz utilisé/gas utilizzato}} = \dot{V}_{\text{Luft/air/aria}} \times f$$

GasMultiBloc®
Combined regulator and
safety shut-off valves
Single-stage function
Integrated bypass valve

MB-D(LE) 407 - 412 B07

DUNGS®
Combustion Controls

We reserve the right to make any changes in the interest of technical progress.

Head Offices and Factory
Karl Dungs GmbH & Co. KG
Karl-Dungs-Platz 1
D-73660 Urbach, Germany
Telephone +49 (0)7181-804-0
Fax +49 (0)7181-804-166

Postal address
Karl Dungs GmbH & Co. KG
Postfach 12 29
D-73602 Schorndorf, Germany
e-mail info@dungs.com
Internet www.dungs.com