# Q5X with Dual Discrete Outputs and IO-Link Quick Start Guide

## Product Description

This guide is designed to help you set up and install the Q5X Laser Measurement Sensor. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at www.bannerengineering.com. Search for p/n 208794 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

**WARNING:**

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Features

The Q5X Laser Measurement Sensor has three major features.

*Q5X Features*




1. Two output indicators (amber)
2. Display
3. Buttons

## Models

| Model | Sensing Range | Channel 1 Default | Channel 2 Default | Connection |
|---|---|---|---|---|
| **Q5XKLAF2000-Q8** | 95 mm to 2000 mm (4 in to 78 in) | IO-Link, Push/pull output<br>User selectable to be fixed NPN or PNP | PNP output or user selectable multi-function<br>User selectable to be fixed NPN or PNP | 270° rotatable Integral 4-pin M12 male quick-disconnect connector |
| **Q5XKLAF3000-Q8** | 95 mm to 3000 mm (4 in to 118 in) | | | |
| **Q5XKLAF5000-Q8** | 50 mm to 5000 mm (2 in to 196 in) | | | |
| **Q5XKLAF10000-Q8** | 50 mm to 10000 mm (2 in to 393 in) | | | |

## Display and Indicators

The display is a 4-digit, 7-segment LED. Run mode is the primary view displayed.

For 2-pt, BGS, FGS, and DYN TEACH modes, the display shows the current distance to the target in centimeters. For Dual TEACH mode, the display shows the percentage matched to the taught reference surface. A display value of **999P** indicates the sensor has not been taught.

Original Instructions
24-Jul-25

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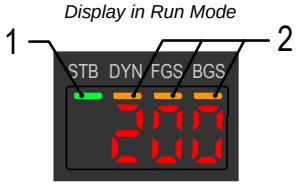
208795
p/n: 208795 Rev. I

ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

*Display in Run Mode*




1. Stability Indicator (STB—Green)
2. Active TEACH Indicators
   - DYN—Dynamic (Amber)
   - FGS—Foreground Suppression (Amber)
   - BGS—Background Suppression (Amber)

**Output Indicator**

On: The output is on

Off: The output is off

**Stability Indicator (STB)**

On—Stable signal within the specified sensing range

Flashing—Marginal signal (low excess gain), the target is outside the limits of the specified sensing range, or a multiple peak condition exists

Off—No target is detected within the specified sensing range

**Active TEACH Indicators (DYN, FGS, and BGS)**

DYN, FGS, and BGS all off—Two-point TEACH mode selected (default)

DYN on—Dynamic TEACH mode selected

FGS on—Foreground suppression TEACH mode selected

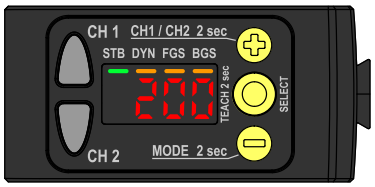
BGS on—Background suppression TEACH mode selected

DYN, FGS, and BGS all on—Dual TEACH mode selected

## Buttons

Use the sensor buttons **(SELECT)(TEACH)**, **(+)(CH1/CH2)**, and **(-)(MODE)** to program the sensor.

*Button Layout*




**(SELECT/TEACH)**

Press to select menu items in Setup mode

Press and hold for longer than 2 seconds to start the currently selected TEACH mode (the default is two-point TEACH)

**(+)(CH1/CH2)**

Press to navigate the sensor menu in Setup mode

Press to change setting values; press and hold to increase numeric values

Press and hold for longer than 2 seconds to switch between Channel 1 and Channel 2

**(-)(MODE)**

Press to navigate the sensor menu in Setup mode

Press to change setting values; press and hold to decrease numeric values

Press and hold for longer than 2 seconds to enter Setup mode

**NOTE:** When navigating the menu, the menu items loop.

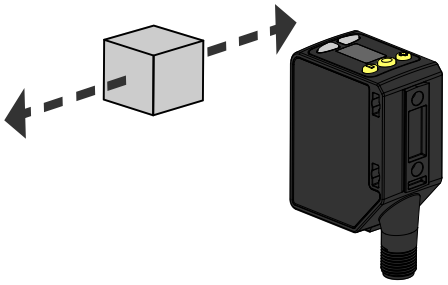
# Installation

## Sensor Orientation for the Triangulation Models

Optimize detection reliability and minimum object separation performance with correct sensor-to-target orientation.

To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

*Optimal Orientation of Target to Sensor*

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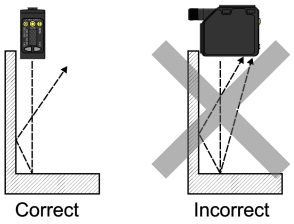
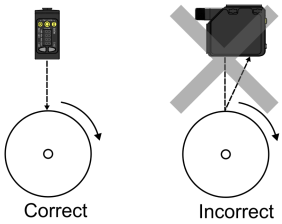
See the following figures for examples of correct and incorrect sensor-to-target orientation as certain placements may pose problems for sensing some targets. The Q5X can be used in the less preferred orientation and at steep angles of incidence and still provide reliable detection performance due to its high excess gain. For the minimum object separation distance required for each case, refer to "Q5X Dual Discrete with IO-Link Performance Curves" on page 13.

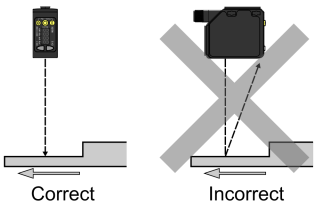
*Orientation by a wall*



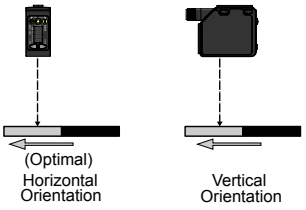

*Orientation for a moving object*



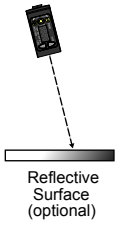

*Orientation for a height difference*




*Orientation for a color or luster difference*




*Orientation for highly reflective target*[1]

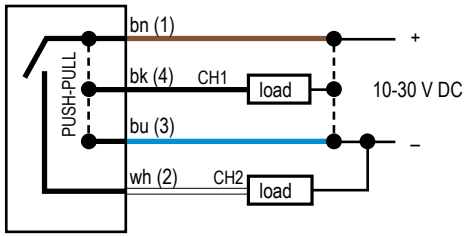



## Mount the Device

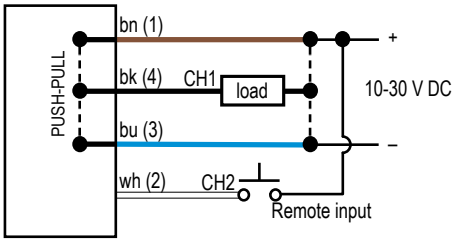
1. If a bracket is needed, mount the device onto the bracket.
2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the device alignment.
4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.

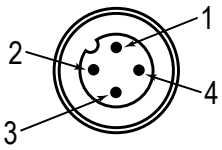
## Wiring Diagram

*Channel 2 as PNP Discrete or PFM Output*




*Channel 2 as Remote Input*




**NOTE:** Open lead wires must be connected to a terminal block.

**NOTE:** The Channel 2 wire function and polarity is user-selectable. The default for the wire is PNP output. Refer to the Instruction Manual (p/n 208794) for details regarding use as a remote input or pulse frequency modulation (PFM) output.

[1] *Applying tilt to sensor may improve performance on reflective targets. The direction and magnitude of the tilt depends on the application, but a 15° tilt is often sufficient.*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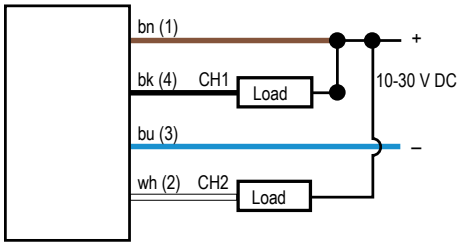
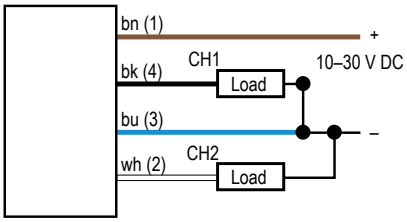
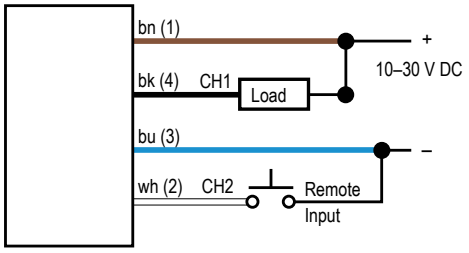
*Channel 1 = NPN Output, Channel 2 = NPN Output*



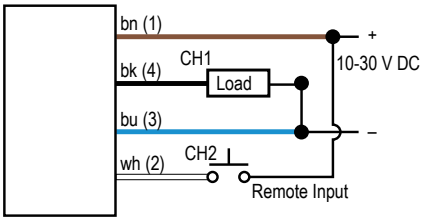

*Channel 1 = PNP Output, Channel 2 = PNP Output*




*Channel 1 = NPN Output, Channel 2 = NPN Remote Input*




*Channel 1 = PNP Output, Channel 2 = PNP Remote Input*




## Clean Sensor with Compressed Air and Water

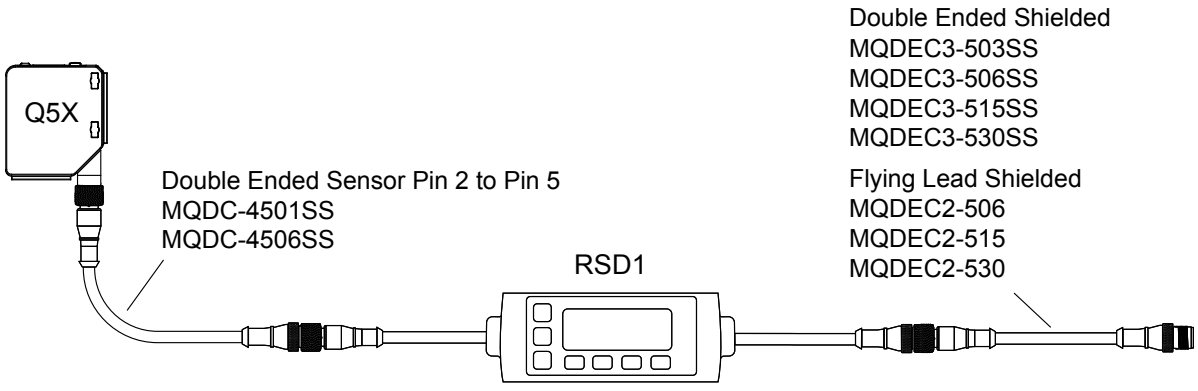
Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. create stray light that may degrade the peak performance of the sensor.

Blow the window clear using filtered, compressed air, then clean as necessary using only water and a lint-free cloth. Do not use any other chemicals for cleaning.

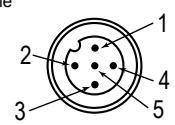
## Connecting to RSD1

The following diagram depicts the connection of the Q5X to the optional RSD1 accessory.

*Q5X to RSD1*




Use these cordsets to connect the RSD1 to the Q5X sensor.

| Double-Ended 4-Pin M12 Female to 5-Pin M12 Male Cordsets | | | | |
|---|---|---|---|---|
| **Model** | **Length "L1"** | **Style** | **Pinout** | |
| **MQDC-4501SS** | 0.30 m (0.98 ft) | Female Straight / Male Straight | Male  | 1 = Brown<br>2 = Not Used<br>3 = Blue<br>4 = Black<br>5 = White |
| **MQDC-4506SS** | 1.83 m (6.00 ft) | | | |

Continued on page 5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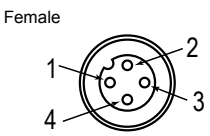
Continued from page 4

**Double-Ended 4-Pin M12 Female to 5-Pin M12 Male Cordsets**

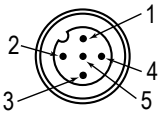
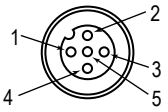
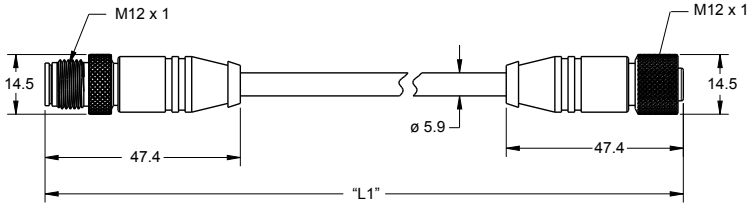
| Model | Length "L1" | Style | Pinout | |
|---|---|---|---|---|
| | | |  | 1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black |





Use these cordsets to connect the RSD1 to any PLC or IO block.

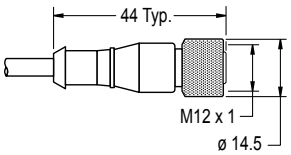
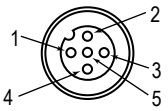
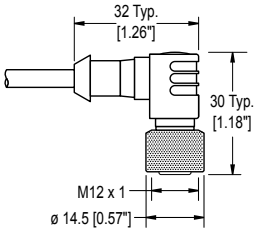
**5-Pin Double-Ended M12 Female to M12 Male Shielded Cordset**

| Model | Length "L1" | Style | Pinout (Male) | Pinout (Female) |
|---|---|---|---|---|
| MQDEC3-503SS | 0.91 m (2.99 ft) | Female Straight/Male Straight |  |  |
| MQDEC3-506SS | 1.83 m (6 ft) | | | |
| MQDEC3-515SS | 4.58 m (15 ft) | | | |
| MQDEC3-530SS | 9.2 m (30.2 ft) | | | |
| | |  | 1 = Brown<br>2 = White<br>3 = Blue | 4 = Black<br>5 = Gray |





**5-Pin Single-Ended M12 Female Shielded Cordsets**

| Model | Length | Style | Dimensions | Pinout (Female) |
|---|---|---|---|---|
| MQDEC2-506 | 2 m (6.56 ft) | Straight |  |  |
| MQDEC2-515 | 5 m (16.4 ft) | | | |
| MQDEC2-530 | 9 m (29.5 ft) | | | |
| MQDEC2-550 | 15 m (49.2 ft) | | | |
| MQDEC2-575 | 23 m (75.44 ft) | | | |
| MQDEC2-5100 | 30.5 m (100 ft) | | | |
| MQDEC2-506RA | 2 m (6.56 ft) | Right-Angle |  | 1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Gray |
| MQDEC2-515RA | 5 m (16.4 ft) | | | |
| MQDEC2-530RA | 9 m (29.5 ft) | | | |
| MQDEC2-550RA | 15 m (49.2 ft) | | | |
| MQDEC2-575RA | 23 m (75.44 ft) | | | |
| MQDEC2-5100RA | 31 m (101.68 ft) | | | |





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## Button Map from RSD1 to Sensor

The sensor may be optionally connected to the Banner RSD1 remote display accessory. Refer to this table for the RSD1 button association with your sensor.

*Button association between the RSD1 and the Q4X/Q5X sensors*

| Device | Up Button | Down Button | Enter Button | Escape Button |
|---|---|---|---|---|
| **RSD1** |  |  |  |  |
| **Q4X** and **Q5X** |  |  |   | N/A |

# Sensor Programming

Program the sensor using the buttons on the sensor or the remote input (limited programming options).

In addition to programming the sensor, use the remote input to disable the buttons for security, preventing unauthorized or accidental programming changes. See the Instruction Manual, p/n 208794 for more information.

## Setup Mode

Access Setup mode and the sensor menu from Run mode by pressing and holding **MODE** for longer than 2 seconds.

Use **+** and **-** to navigate through the menu. Press **SELECT** to select a menu option and access the submenus. Use **+** and **-** to navigate through the submenus. Press **SELECT** to select a submenu option and return to the top menu, or press and hold **SELECT** for longer than 2 seconds to select a submenu option and return immediately to Run mode.

To exit Setup mode and return to Run mode, navigate to **End** and press **SELECT**.

> **NOTE:** The number that follows a menu option, for example **tch1**, indicates the channel that is selected. For menu items without a number (excluding submenu items), these menu options are only available from Channel 1 and the settings apply to both channels.


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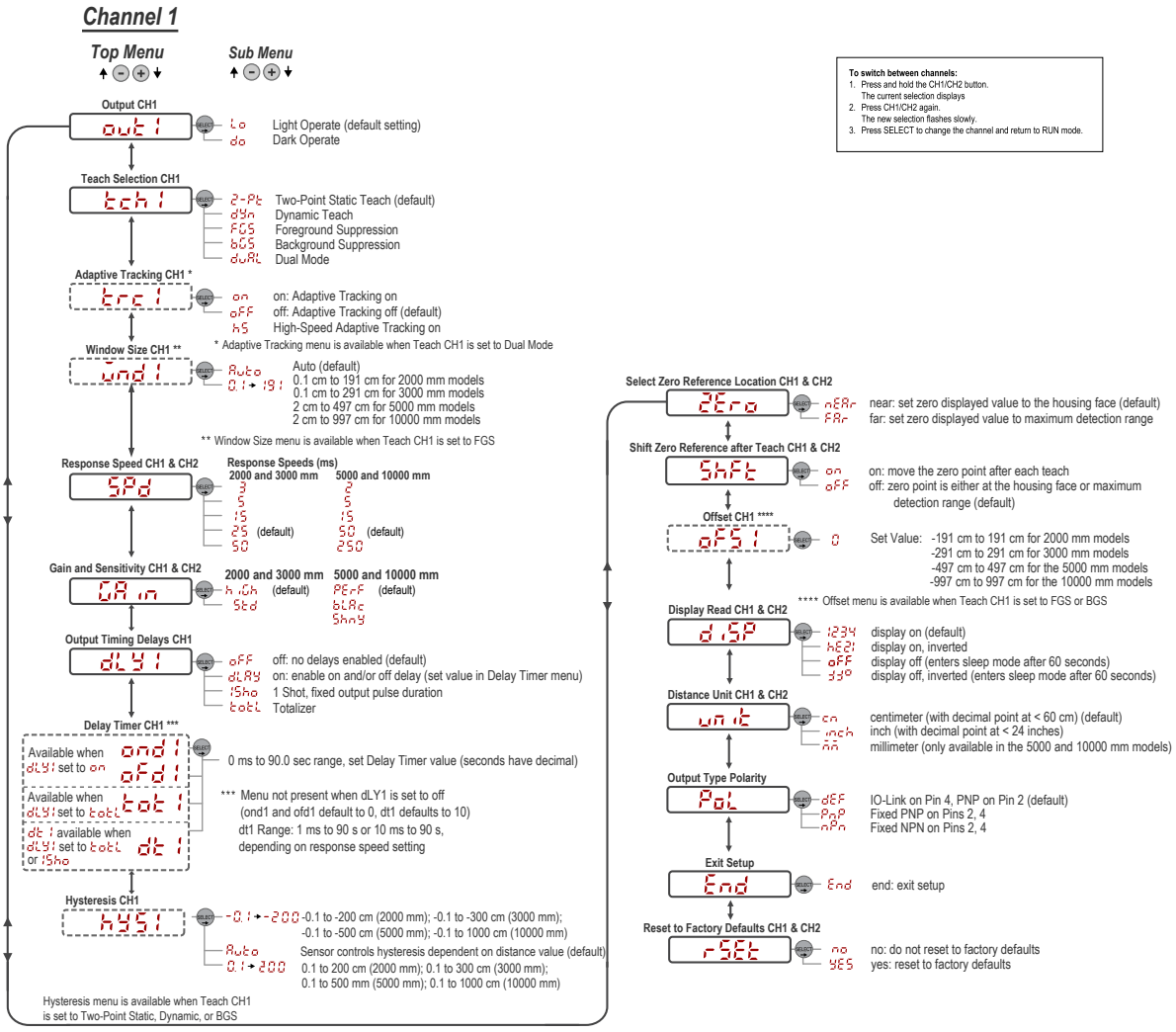
*Sensor Menu Map—Channel 1*





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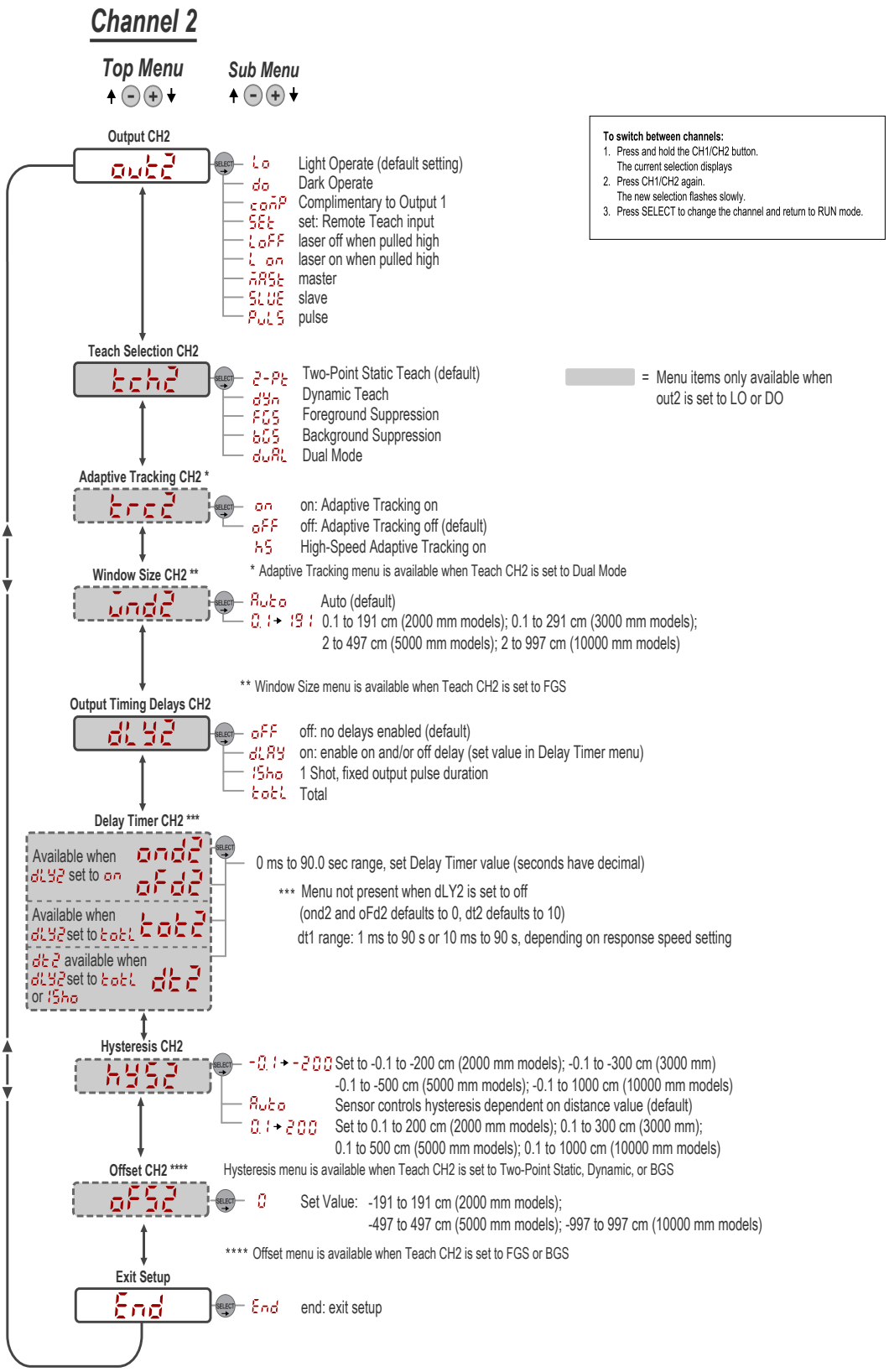
*Sensor Menu Map—Channel 2*





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## Basic TEACH Instructions

Use the following instructions to teach the Q5X sensor. The instructions provided on the sensor display vary depending on the type of TEACH mode selected. Two-point TEACH is the default TEACH mode.

1. Press and hold **TEACH** for longer than 2 seconds to start the selected TEACH mode.
2. Present the target.
3. Press **TEACH** to teach the target. The target is taught and the sensor waits for the second target, if required by the selected TEACH mode, or returns to Run mode.
4. Complete these steps only if it is required for the selected TEACH mode.
    a. Present the second target.
    b. Press **TEACH** to teach the target. The target is taught and the sensor returns to Run mode.

See the Instruction Manual for detailed instructions and other available TEACH modes. The TEACH modes include:

- Two-point static background suppression 2-Pt —Two-point TEACH sets a single switch point. The sensor sets the switch point between two taught target distances, relative to the shifted origin location.
- Dynamic background suppression dyn —Dynamic TEACH sets a single switch point during machine run conditions. The sensor takes multiple samples and the switch point is set between the minimum and the maximum sampled distances.
- One-point window (foreground suppression) FGS —One-point window sets a window (two switch points) centered around the taught target distance.
- One-point background suppression bGS —One-point background suppression sets a single switch point in front of the taught target distance. Objects beyond the taught switch point are ignored.
- Dual intensity + distance duAL —Dual mode records the distance and amount of light received from the reference surface. See for more information about selecting a reference surface. The output switches when an object passing between the sensor and the reference surface changes the perceived distance or amount of returned light.

## Manual Adjustments

Manually adjust the sensor switch point using the **+** and **-** buttons.

1. From Run mode, press either **+** or **-** one time. The selected channel displays briefly, then the current switch point value flashes slowly.
2. Press **+** to move the switch point up or **-** to move the switch point down. After 1 second of inactivity, the new switch point value flashes rapidly, the new setting is accepted, and the sensor returns to Run mode.

> **NOTE:** When FGS mode is selected (FGS indicator is on), manual adjustment moves both sides of the symmetrical threshold window simultaneously, expanding and collapsing the window size. Manual adjustment does not move the center point of the window.

> **NOTE:** When dual mode is selected (DYN, FGS, and BGS indicators are on), after the TEACH process is completed, use the manual adjustment to adjust the sensitivity of the thresholds around the taught reference point. The taught reference point is a combination of the measured distance and returned signal intensity from the reference target. Manual adjustment does not move the taught reference point, but pressing **+** increases the sensitivity, and pressing **-** decreases the sensitivity. When re-positioning the sensor or changing the reference target, re-teach the sensor.

## Locking and Unlocking the Sensor Buttons

Use the lock and unlock feature to prevent unauthorized or accidental programming changes.

Three settings are available:

- uLoc —The sensor is unlocked and all settings can be modified (default).
- Loc —The sensor is locked and no changes can be made.
- 0Loc —The switch point value can be changed by teaching or manual adjustment, but no sensor settings can be changed through the menu.

When the sensor is in either **Loc** or **0Loc** mode, the active channel can be changed using **(+)(CH1/CH2)**.

When in **Loc** mode, **Loc** displays when the **(SELECT)(TEACH)** button is pressed. The switch point displays when **(+)(CH1/CH2)** or **(-)(MODE)** are pressed, but **Loc** displays if the buttons are pressed and held.

When in **0Loc** mode, **Loc** displays when **(-)(MODE)** is pressed and held. To access the manual adjust options, briefly press and release **(+)(CH1/CH2)** or **(-)(MODE)**. To enter TEACH mode, press the **(SELECT)(TEACH)** button and hold for longer than 2 seconds.

To enter **Loc** mode, hold **+** and press **-** four times. To enter **0Loc** mode, hold **+** and press **-** seven times. Holding **+** and pressing **-** four times unlocks the sensor from either lock mode and the sensor displays **uLoc**.


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# Specifications

## Power and Beam Specifications

**Supply Voltage (Vcc)**
10 to 30 V DC (Class 2 supply) (10% max ripple within limits)

**Supply Protection Circuitry**
Protected against reverse polarity and transient overvoltages

**Power and Current Consumption, exclusive of load**
2000 mm and 3000 mm models: < 1 W
5000 mm model: < 1.4 W
10000 mm model: < 1.4 W

**Sensing Beam**
Visible red Class 2 laser models (see "Class 2 Laser Description and Safety Information" on page 12)

**Sensing Range**
2000 mm model: 95 mm to 2000 mm (3.74 in to 78.74 in)
3000 mm model: 95 mm to 3000 mm (3.74 in to 118.11 in)
5000 mm model: 50 mm to 5000 mm (2 in to 16.4 ft)
10000 mm model: 50 to 10000 mm (2 in to 32.8 ft)

**Delay at Power Up**
< 2.5 s

**Boresighting**
2000 mm model: ±43 mm at 2000 mm
3000 mm model: ± 65 mm at 3000 mm
5000 mm model: ±86 mm at 5000 mm
10000 mm model: ±172 mm at 10000 mm

## Housing and Construction

**Construction**
Housing: ABS
Lens cover: PMMA acrylic
Lightpipe: polycarbonate

**Connector**
Integral 4-pin M12 male quick-disconnect connector

**Maximum Torque**
Side mounting: 1 N·m (9 in·lbs)

**IO-Link Interface**
IO-Link Revision V1.1
Smart Sensor Profile: Yes
Baud Rate: 38400 bps
Process Data In Length: 32 bits
Process Data Out Length: 8 bits
Minimum Cycle Time: 3.6 ms
IODD files: Provides all programming options of the display, plus additional functionality.

**Environmental Rating**
IP67 per IEC60529

**Vibration**
MIL-STD-202G, Method 201A (Vibration: 10 Hz to 55 Hz, 0.06 inch (1.52 mm) double amplitude, 2 hours each along X, Y and Z axes), with device operating

**Operating Conditions**
–10 °C to +50 °C (+14 °F to +122 °F)
35% to 95% relative humidity

**Shock**
MIL-STD-202G, Method 213B, Condition I (100G 6x along X, Y, and Z axes, 18 shocks), with device operating

**Storage Temperature**
–25 °C to +70 °C (–13 °F to +158 °F)

## Performance and Output Ratings

**Output Configuration**
Channel 1: IO-Link, Push/pull output, configurable PNP or NPN output
Channel 2: Multi-function remote input/output, configurable PNP or NPN, or pulse frequency modulated output

**Response Speed**
2000 mm model: User selectable 3, 5, 15, 25, or 50 ms
3000 mm model: User selectable
5000 mm model: User selectable 2, 5, 15, 50, or 250 ms
10000 mm model: User selectable 2, 5, 15, 50, or 250 ms

**Ambient Light Immunity**
2000 mm model:
5000 lux at 1 m
2000 lux at 2 m
5000 and 10000 mm models: 5000 lux

**Temperature Effect (Typical) for 2000 and 3000 mm Models**
< 0.5 mm/°C at < 500 mm
< 1.0 mm/°C at < 1000 mm
< 2.0 mm/°C at < 2000 mm
< 5 mm/°C for < 3000 mm

**Temperature Effect (Typical) for 5000 and 10000 mm Models**
< 0.5mm/°C for up to 3000 mm
< 0.75mm/°C for up to 5000 mm
< 2.0 mm/C for up to 7500 mm
< 6.0 mm/C for up to 10000 mm

**Remote Input**
Allowable Input Voltage Range: 0 to Vsupply
Active High (internal weak pull-down): High state > (Vsupply – 2.25 V) at 2 mA maximum
Active Low (internal weak pull-up): Low state < 2.25 V at 2 mA maximum

**Application Note**
For optimum performance, allow 10 minutes for the sensor to warm up for the 2000 mm models and 20 minutes for the 5000 and 10000 mm models.

**Advanced Capabilities**
PULSE® PRO I/O


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### Output Rating

Current rating: 50 mA maximum

| Black wire specifications per configuration | | |
|---|---|---|
| IO-Link Push/Pull | Output High: | ≥ Vsupply - 2.5 V |
| | Output Low: | ≤ 2.5 V |
| PNP | Output High: | ≥ Vsupply - 2.5 V |
| | Output Low: | ≤ 1V (loads ≤ 1 MegΩ) |
| NPN | Output High: | ≥ Vsupply - 2.5 V (loads ≤ 50 kΩ) |
| | Output Low: | ≤ 2.5 V |

| White wire specifications per configuration | | |
|---|---|---|
| PNP | Output High: | ≥ Vsupply - 2.5 V |
| | Output Low: | ≤ 2.5 V (loads ≤ 70 kΩ) |
| NPN | Output High: | ≥ Vsupply - 2.5 V (loads ≤ 70 kΩ) |
| | Output Low: | ≤ 2.5 V |

### Discrete Output Distance Repeatability

| Distance (mm) | Repeatability (2000 mm Models) | Repeatability (3000 mm Models) |
|---|---|---|
| 95 to 300 | ± 0.5 mm | ± 0.5 mm |
| 300 to 1000 | ± 0.25% | ± 0.25% |
| 1000 to 2000 | ± 0.25% | ± 0.25% |
| 2000 to 3000 | | ± 1.0% |

See the charts for the Repeatability of the 5000 mm and 10000 mm models.

### Typical Excess Gain for the 2000 mm Model

| High Excess Gain (Standard Excess Gain) Using a 90% White Card | | | | |
|---|---|---|---|---|
| Response Speed (ms) | at 100 mm | at 500 mm | at 1000 mm | at 2000 mm |
| 3 | 125 | 50 | 15 | 4 |
| 5 | 125 | 50 | 15 | 4 |
| 15 | 575 (175) | 250 (75) | 70 (25) | 15 (6) |
| 25 | 1000 (650) | 450 (250) | 125 (70) | 30 (15) |
| 50 | 2000 (1000) | 900 (450) | 250 (125) | 60 (30) |

Standard excess gain is available in 15, 25, and 50 ms response speeds; standard excess gain provides increased noise immunity.

### Typical Excess Gain for the 3000 mm Model

| High Excess Gain (Standard Excess Gain) Using a 90% White Card | | | | | |
|---|---|---|---|---|---|
| Response Speed (ms) | at 100 mm | at 500 mm | at 1000 mm | at 2000 mm | at 3000 mm |
| | 200 | 0 | 25 | 6 | 3 |
| | 200 | 0 | 25 | 6 | 3 |
| | 920 | 400 | 100 | 25 | 12 |
| | 1600 | 700 | 200 | 50 | 25 |
| | 3200 | 1400 | 400 | 100 | 50 |

Standard excess gain is available in 15, 25, and 50 ms response speeds; standard excess gain provides increased noise immunity.

### Typical Excess Gain for the 5000 mm Model

| Typical Excess Gain Using a 90% White Card (Performance Gain Mode) | | | | |
|---|---|---|---|---|
| at 50 mm | at 600 mm | at 1000 mm | at 2000 mm | at 5000 mm |
| 50 | 400 | 400 | 175 | 30 |

Excess gain is consistent for 15, 50, and 250 ms response speeds. Excess gain is approximately 10% lower in 2 ms and 5 ms response speed modes.

Excess gain in black gain mode is approximately three times higher than in performance gain mode. It is useful for low-reflectivity targets.

Excess gain in shiny gain mode is approximately one-third the excess gain of performance gain mode values. It is useful for highly reflective targets.

### Typical Excess Gain for the 10000 mm Model

| Typical Excess Gain Using a 90% White Card | | | | | | | |
|---|---|---|---|---|---|---|---|
| at 50 mm | at 600 mm | at 1000 mm | at 2000 mm | at 5000 mm | at 6000 mm | at 7500 mm | at 10000 mm |
| 50 | 400 | 400 | 175 | 30 | 20 | 10 | 5 |

Excess gain is consistent for 15, 50, and 250 ms response speeds. Excess gain is approximately 10% lower in 2 ms and 5 ms response speed modes.

Excess gain in black gain mode is approximately three times higher than in performance gain mode. It is useful for low-reflectivity targets.

Excess gain in shiny gain mode is approximately one-third the excess gain of performance gain mode values. It is useful for highly reflective targets.


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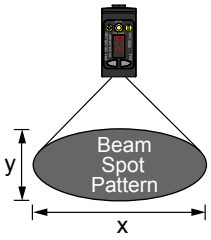
### Beam Spot Size




Beam spot sizes are measured X × Y mm at specific distances.

2000 mm Models:

2.6 × 1.5 mm at 100 mm
4.2 × 2.5 mm at 1000 mm
6 × 3.6 mm at 2000 mm

3000 mm Models:

2.6 × 1.5 mm at 100 mm
4.2 × 2.5 mm at 1000 mm
6 × 3.6 mm at 2000 mm
7.8 × 4.7 mm at 3000 mm

5000 mm Models:

6 × 4 mm at 100 mm
11 × 7 mm at 2500 mm
15 × 11 mm at 5000 mm

10000 mm Models:

7 × 6 mm at 100 mm
16 × 11 mm at 2500 mm
25 × 19 mm at 5000 mm
32 × 25 mm at 7500 mm
41 × 31 mm at 10000 mm

Beam spot size is calculated as 1.6 times the D4σ measured value

### Certifications

### Certifications

Banner Engineering BV
Park Lane, Culliganlaan 2F bus 3
1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

Industrial Control Equipment 3TJJ

Class 2 power; UL Environmental Rating: Type 1

IO-Link®

VCCI-CISPR 32

### Required Overcurrent Protection

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

| Supply Wiring (AWG) | Required Overcurrent Protection (A) | Supply Wiring (AWG) | Required Overcurrent Protection (A) |
|---|---|---|---|
| 20 | 5.0 | 26 | 1.0 |
| 22 | 3.0 | 28 | 0.8 |
| 24 | 2.0 | 30 | 0.5 |

## Class 2 Laser Description and Safety Information



**Laser light. Do not stare into the beam.**

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 56, dated May 8, 2019.

**CLASS 2 LASER PRODUCT**

**CAUTION:**

- **Never stare directly into the sensor lens.**
- Laser light can damage your eyes.
- Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

**CAUTION:**

- **Return defective units to the manufacturer.**
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.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Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Complies with IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

**Class 2 Laser Safety Notes**. Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 nm to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.

**IMPORTANT:** This laser device is not bore-sighted.

### Models with maximum range of 2000 mm

**Class 2 Laser Characteristics**

Output power: All models: < 1.0 mW
Laser wavelength: All models: 650 nm
Pulse duration: 20 µs to 2 ms

### Models with a range of 2000 mm to 5000 mm

**Class 2 Laser Characteristics**

Output Power: All models: < 1.0 mW
Laser wavelength: All models: 650 nm
Pulse Duration: 20 µs to 2 ms

### Models with maximum range ≥ 5000 mm

**Class 2 Laser Characteristics**

Output Power: All models: < 1.0 mW
Laser wavelength: All models: 650 nm
Pulse Duration:  3 µs

## FCC Part 15 Class A for Unintentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

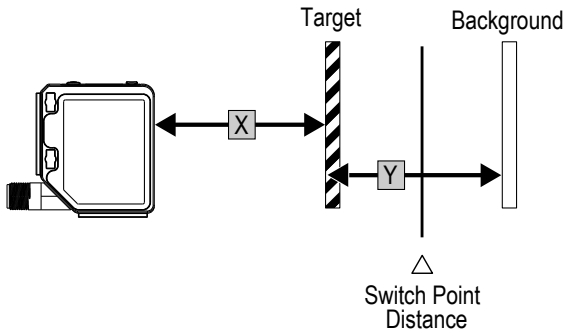
## Industry Canada ICES-003(A)

This device complies with CAN ICES-3 (A)/NMB-3(A). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(A). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

## Q5X Dual Discrete with IO-Link Performance Curves

*Minimum object separation distance (90% to 6% reflectance) for the 2000 mm models*





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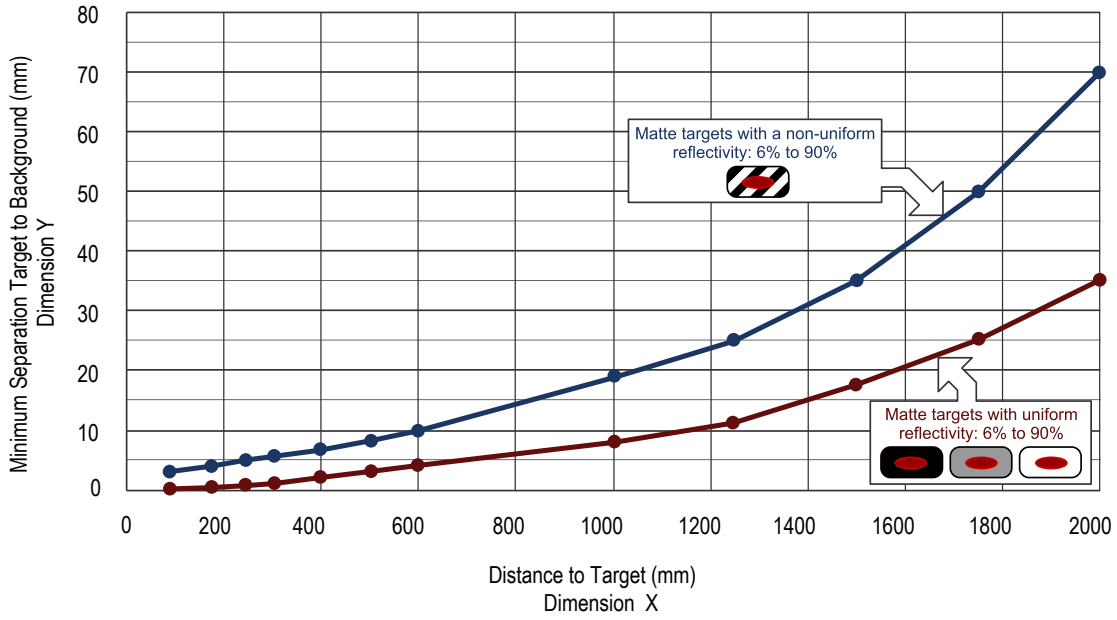
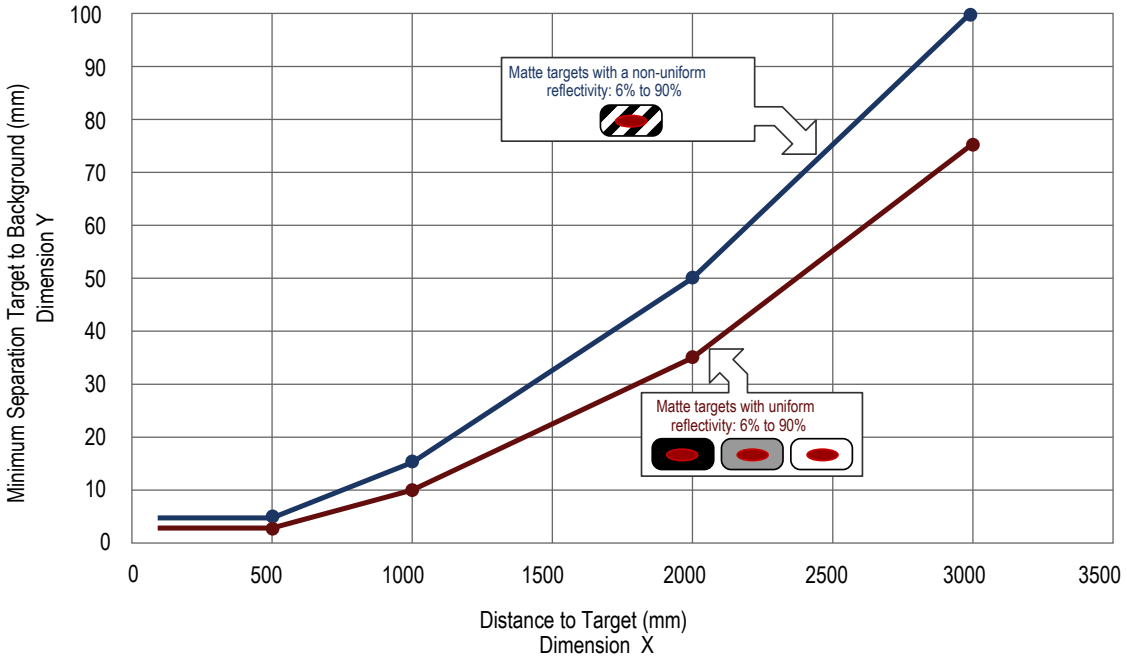
*Typical performance curves for the 2000 mm models*




*Typical performance curves for the 3000 mm models*





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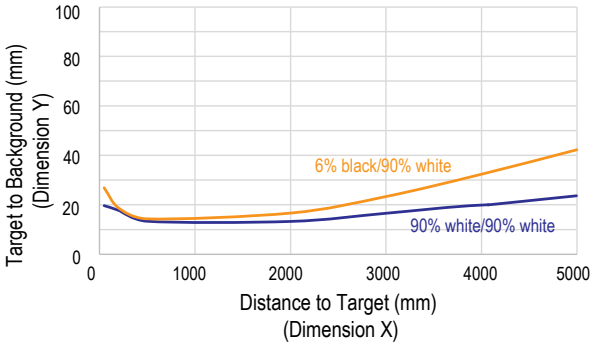
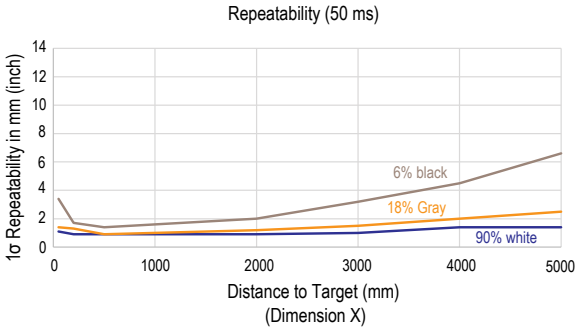
*Typical performance curves for the 5000 mm models*

*Minimum Object Separation for 50 ms Response Time*

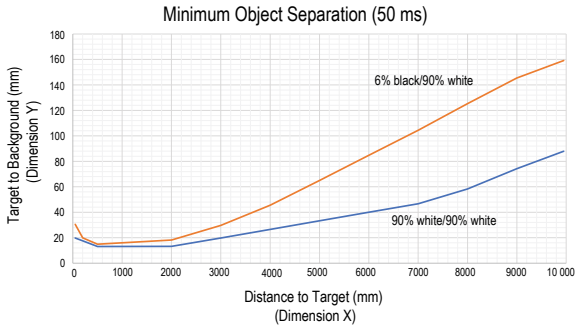



*Repeatability for 50 ms Response Time*

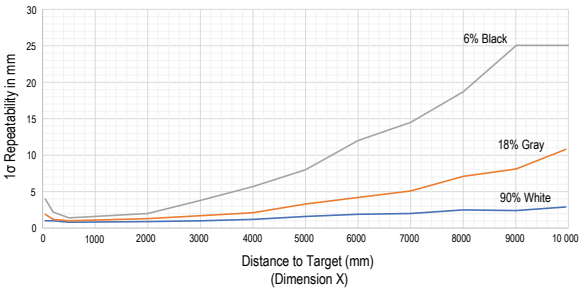



*Typical performance curves for the 10000 mm models*

*Minimum Object Separation for 50 ms Response Time*




*Repeatability for 50 ms Response Time*




# Dual Mode Reference Surface Considerations

Optimize reliable detection by applying these principles when selecting your reference surface, positioning your sensor relative to the reference surface, and presenting your target.

The robust detection capabilities of the Q5X allows successful detection even under non-ideal conditions in many cases. Typical reference surfaces are metal machine frames, conveyor side rails, or mounted plastic targets. Contact Banner Engineering if you require assistance setting up a stable reference surface in your application.

For detailed instructions for detecting clear or transparent objects, refer to the Instruction Manual, p/n 208794.

1. Select a reference surface with these characteristics where possible:
    - Matte or diffuse surface finish
    - Fixed surface with no vibration
    - Dry surface with no build-up of oil, water, or dust
2. Position the reference surface between 200 mm (20 cm) and the maximum sensing range.
3. Position the target to be detected as close to the sensor as possible, and as far away from the reference surface as possible.
4. Angle the sensing beam relative to the target and relative to the reference surface 10 degrees or more.

# Product Support and Maintenance

## Clean Sensor with Compressed Air and Water

Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. create stray light that may degrade the peak performance of the sensor.

Blow the window clear using filtered, compressed air, then clean as necessary using only water and a lint-free cloth. Do not use any other chemicals for cleaning.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