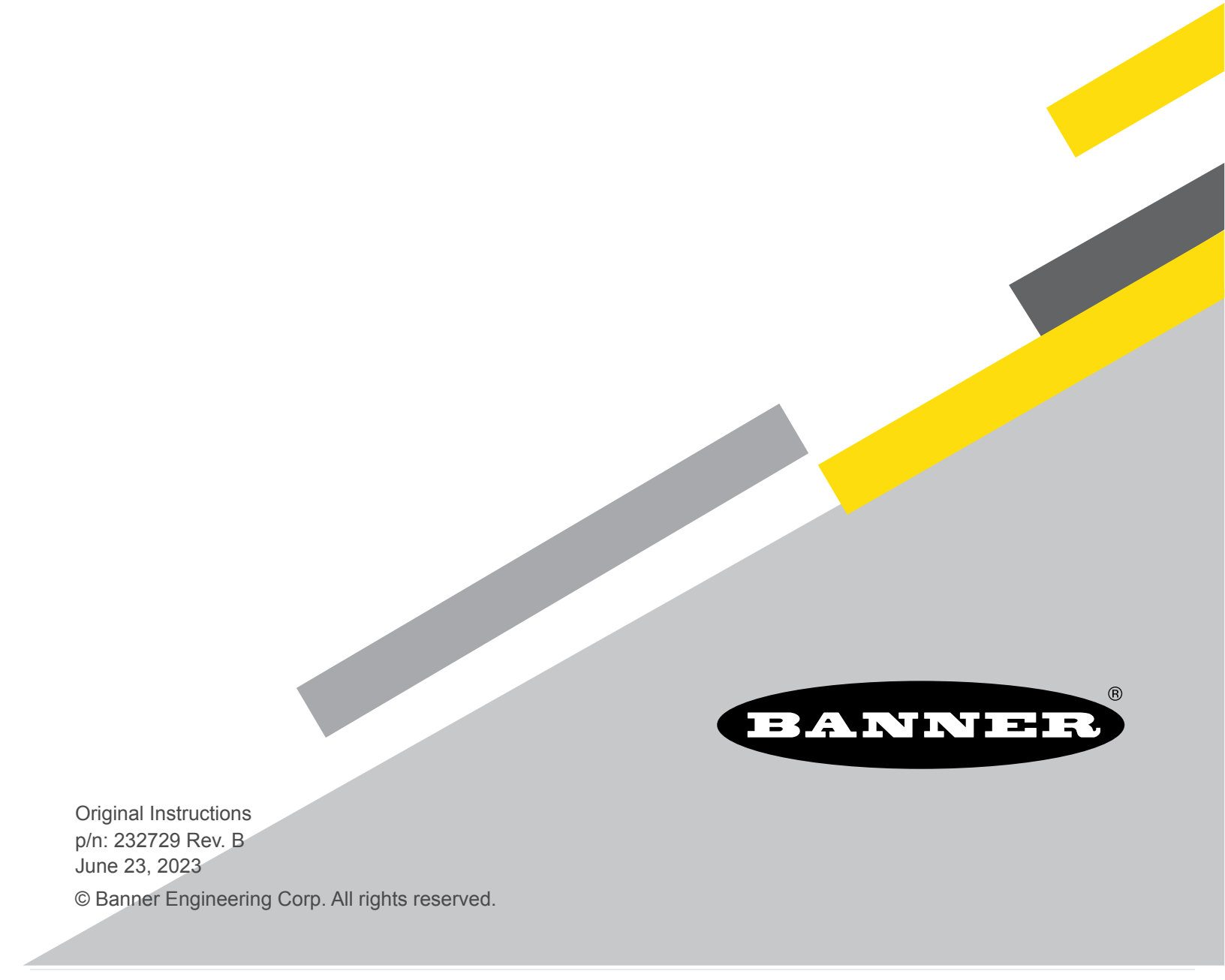
# T30RW R-GAGE Washdown Radar Sensor Instruction Manual



Original Instructions
p/n: 232729 Rev. B
June 23, 2023

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ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

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# Chapter 1 T30RW Product Description

*IP69K-rated radar sensors are designed for use in car washes and other harsh environments*



- FMCW radar detects moving and stationary objects
- Adjustable sensing field—ignores objects beyond setpoint
- Easy setup and configuration of range, sensitivity, and output using the Banner Radar Configuration Software
- Sensing functions are immune to wind, fog, steam, and temperature changes and resistant to rain and snow
- Compact, rugged IP67, IP69K housing withstands harsh environments

**WARNING:**

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## T30RW Models

**NOTE:** If there is a very strong radar target 50 m (164 ft) away or farther from the sensor, it could cause false detection inside of the sensing range.

*T30RW-1515 Models (15 x 15 degree beam pattern)*

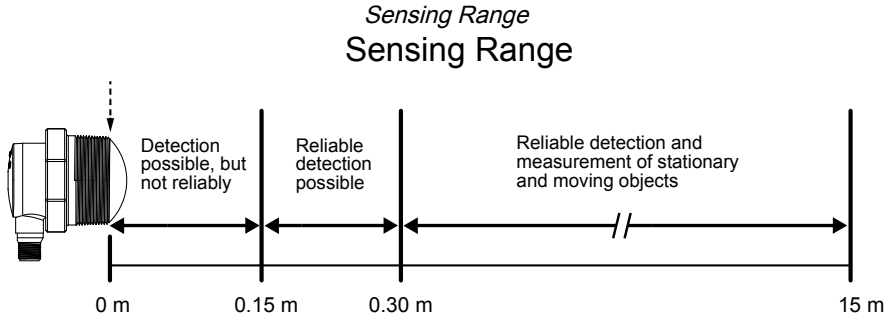
| Models | Detection Range | Barrel Thread Type | Supply Voltage | Telecom Approved | Output |
|---|---|---|---|---|---|
| **T30RW-1515-KIQ-M40** | 0.15 m to 15 m (0.5 ft to 49.2 ft) | M40 | 10 V DC to 30 V DC | US, Europe, UK, Australia, New Zealand, and Malaysia | Analog current (4 mA to 20 mA and 1 NPN/PNP discrete), IO-Link |
| **T30RW-1515-KIQ-NPT 1.5** | | NPT 1.5 in | | | |
| **T30RW-1515-KUQ-M40** | | M40 | 12 V DC to 30 V DC | | Analog voltage (0 V to 10 V or 0.5 V to 4.5 V, and 1 NPN/PNP discrete), IO-Link |
| **T30RW-1515-KUQ-NPT 1.5** | | NPT 1.5 in | | | |
| **T30RW-1515-KDQ-M40** | | M40 | 10 V DC to 30 V DC | | Dual discrete (NPN/PNP), Pulse Pro, IO-Link |
| **T30RW-1515-KDQ-NPT 1.5** | | NPT 1.5 in | | | |


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# T30RW Overview

The T30RW is an industrial radar sensor that uses high-frequency radio waves from an internal antenna. It detects high-dielectric targets, such as metal or large amounts of water, and lower-dielectric materials, such as wood, rock, or organic material. The sensor can be configured with software, IO-Link, or remote input wires to sense objects up to a specific distance, ignoring objects beyond this distance (background suppression). Or the sensor can be taught a reference point to detect the presence or absence of an object (retroreflective). The redundant sealing ensures the sensors can survive the harshest environments, including high temperature, high-pressure washdown.

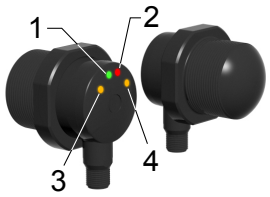
*Sensing Range*




| Model | D0 (m) | D1 (m) | D2 (m) | D3 (m) |
|---|---|---|---|---|
| T30RW-1515 Models | 0 | 0.15 | 0.20 | 15 |

# T30RW Features and Indicators

*T30RW Features*




| | LED | Color | Description |
|---|---|---|---|
| 1 | Power | Green | Power ON |
| 2 | Signal Strength | Red | Flashes in proportion to the signal strength |
| 3 | Output 1 | Amber | Target is within the taught analog span or discrete output status |
| 4 | Output 2 | Amber | Discrete output status |

## Signal Strength and the Indicator LEDs

**Signal Strength LED**

Off: The signal strength is less than one.

Flashing: The flashing is in proportion to the signal strength. The frequency increases as the signal strength increases from greater than 1× the user-selected signal strength threshold to 4× the signal strength threshold.

On: The signal strength is greater than 4× the user-selected signal strength threshold.

**Output LEDs**

Indicate that a target is present within the taught range and the signal strength is above the required signal strength threshold.


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# Radar Configuration Software



Use Banner's Radar Configuration Software to:

- Set up the sensor 3 easy steps: set the switch point distance, signal strength threshold, and response time
- Easily monitor device status via the software
- Visualize the application in real-time
- Make adjustments to sensor settings on the fly

For more information, visit www.bannerengineering.com/us/en/products/sensors/software/radar-configuration.html.


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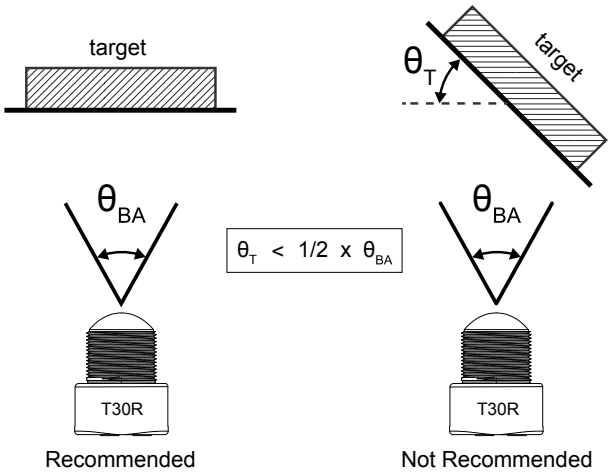
# Chapter 2 Installation Instructions

## Sensor Orientation

Correct sensor-to-object orientation is important to ensure proper sensing.

Minimize the tilt angle of a target relative to the sensor. The target should be tilted less than half of the beam angle.

*Tilt angle of the target relative to the sensor*




T= Target Angle, BA=Beam Angle

## Mount the Device Using the Threaded Barrel

1. If your device came with a lock washer, place the lock washer on the barrel of the device.
2. Insert the barrel of the device though a hole or a bracket.
   - If desired and available, insert the device through an appropriately sized hole in the machine or equipment at the desired location.
   - If a bracket is needed, insert the device into the bracket.
3. Thread the mounting nut onto the barrel of the device, finger tight.
4. If using a bracket, mount the device and the bracket to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
5. Check the device alignment, aiming it near parallel to, or down towards, the ground.

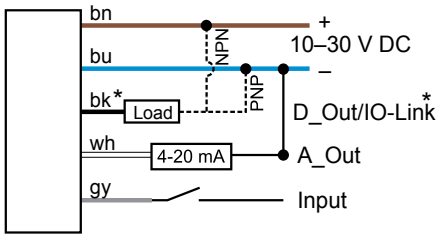
   If aiming at a target, alignment and signal strength can be checked via the red Signal Strength LED or the Banner Radar Configuration Software.
6. Tighten the nut.
7. If using a bracket, tighten the mounting screws to secure the device and the bracket in the aligned position.


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# T30R Wiring

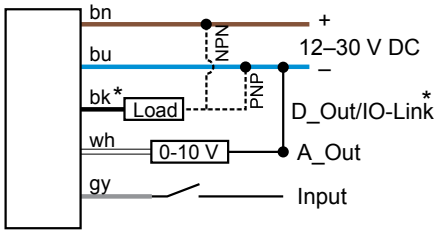
Quick disconnect wiring diagrams are functionally identical.

*Push-pull Output and Analog Current Output*



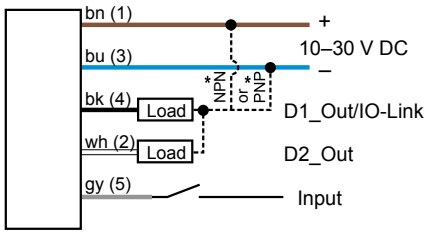

* Push-Pull output. User-configurable PNP/NPN setting.

*Push-pull Output and Analog Voltage Output*




* Push-Pull output. User-configurable PNP/NPN setting.

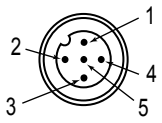
*Dual Discrete Output*




* Push-Pull output.
User-configurable PNP/NPN setting.

**Key:**

1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray (Connect for use with remote input or Banner Radar Configuration software)





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# Chapter 3 Getting Started

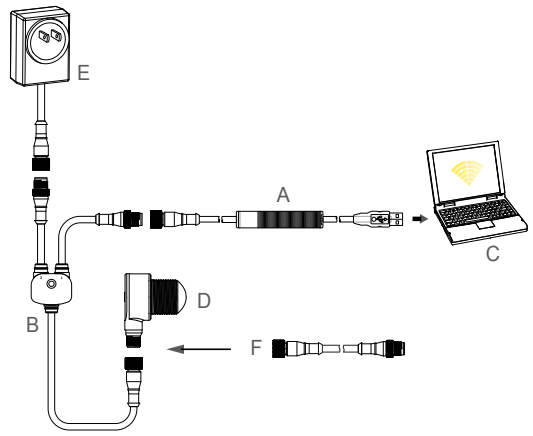
Power up the sensor, and verify that the power LED is ON green.

## Install the Software

**IMPORTANT:** Administrative rights are required to install the Banner Radar Configuration software.

1. Download the latest version of the software from www.bannerengineering.com/us/en/products/sensors/software/radar-configuration.html.
2. Navigate to and open the downloaded file.
3. Click **Install** to begin the installation process.
4. Depending on your system settings, a popup window may appear prompting to allow Banner Radar Configuration to make changes to your computer. Click **Yes**.
5. Click **Close** to exit the installer.

## Connect to the Sensor




A = Pro Converter Cable (MQDC-506-USB)
B = Splitter (CSB-M1251FM1251M)
C = PC running Banner Radar Configuration software
D = T30RW
E = Power Supply (PSW-24-1 or PSD-24-4)
F = Optional 5-Pin to 5-Pin Double-Ended Cordset (ex. MQDEC3-515SS)

1. Connect the sensor to the splitter cable from the PRO-KIT. See "Configuration Tool " on page 39.
2. Connect the external power and Pro Converter cable to the splitter cable.
3. Connect the Pro Converter cable to the PC.
4. Open the Banner Radar Configuration Software.
5. Go to **Sensor › Connect** on the **Navigation** toolbar.
   The **Connection** screen displays.


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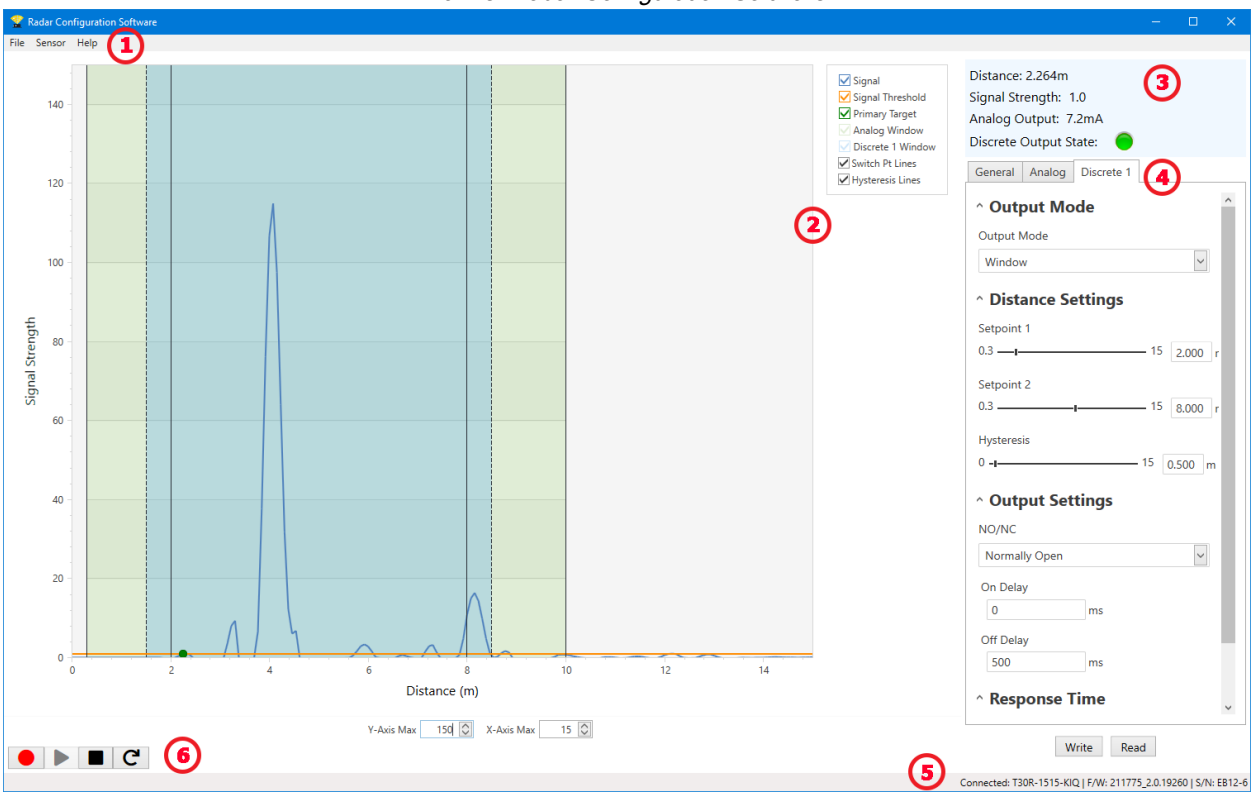
6. Select the correct **Sensor Model** and **Com Port** for the sensor.
7. Click **Connect**.

   The **Connection** screen closes and the sensor data displays.

# Software Overview

Easy setup and configuration of range, sensitivity, and output using the Banner Radar Configuration software and Pro Converter Cable.

*Banner Radar Configuration Software*




1. Navigation toolbar—Use this toolbar to connect to the sensor, to save or load a configuration, or to reset to factory defaults
2. Live Sensor Data and Legend—Shows the signal strength versus distance for the connected sensor, as well as options to select which data displays on the graph
3. Summary pane—Displays the distance to the target, the signal strength, and the output status
4. Sensor Settings pane—Set the sensor parameters in this pane
5. Status bar—Shows whether the sensor is connected, if a software update is available, and if the sensor data is being recorded to a file
6. Live Sensor Data controls—Use these controls to record, freeze, and play real-time sensor data, and to refresh the sensor connection


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# Chapter 4 Banner Radar Configuration Workspace

## Navigation Toolbar

Use this toolbar to connect to the sensor, to save or load a configuration, or to reset to factory defaults.

**From the File menu, the following options are available:**

**Load Config**

Load a configuration to the connected sensor. Use this option to set up multiple sensors with the same parameters.

**Save Config**

Save a configuration to a desired location for future use.

**Reset Frequently Used Settings**

Resets the software settings without changing the configuration of the attached sensor.

**Exit**

Exit the Banner Radar Configuration Software.

**From the Sensor menu, the following options are available:**

**Connect**

Connect to the sensor.

**Disconnect**

Disconnect from the sensor.

**Factory Reset**

Select to perform a factor reset on the sensor. All custom parameters will be lost.

**From the Help menu, the following option is available:**

**About**

Select to view the software version number, the copyright notice, and the warranty.

## Live Sensor Data and Legend

The Live Sensor Data area displays the live distance and amplitude signal from the connected radar sensor. The signal strength threshold, switch point, and hysteresis are also plotted. Use these signals to evaluate targets to determine where the signal strength threshold and switch point should be configured for reliable detection.

Use the **Y-Axis Max** and the **X-Axis Max** to adjust the range displayed on the plot.

**Legend** -- Use the legend to select which data appears on the graph.


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**Signal**

Displays the strength of the signal over distance.

**Signal Threshold**

Displays the signal strength threshold.

**Primary Targets**

Represents the signal strength and location of the strongest target inside the switch point.

**Analog Window**

The range the analog signal represents.

Available on analog models.

Varies by output model.

**Discrete 1/2 Window**

The range for the discrete output.

Varies by output model.

**Switch Pt Lines**

Displays the switch point distance.

**Hysteresis Lines**

Displays the hysteresis distance.

# Summary Pane

The **Summary** pane (blue shaded area) displays **Distance**, **Signal Strength**, and **Output Status**.

**Distance**

Displays the distance to the target.

**Signal Strength**

Displays the amount of excess gain of the signal received from the target. The excess gain is relative to the minimum detection threshold (Signal Strength Threshold = 1).

**Output Status**

Displays whether the output is ON or OFF, or the analog output value (analog models only).

# Sensor Settings Pane

Set parameters for the sensor.

Click **Read** to read the connected sensor's current parameters. Click **Write** to write the parameters to the sensor. Yellow highlight on a parameter's value indicates changes that have not yet been written to the sensor.

## General Tab

The following are the parameters on the **General** tab on the **Sensor Settings** pane.

**Response Speed**

Choose the response speed of the sensor (Slow, Medium, Fast).

**Target Selection**

**Signal Strength Threshold**: Choose the threshold for the minimum amount of signal needed to actuate the output.

**Target Mode**:
**Strongest Target**—Output responds to the target with the highest signal strength that is over the signal strength threshold.
**Nearest Target**—Output responds to the nearest target that is over the signal strength threshold.


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**Advanced Target**

**Minimum Active Sensing Range**: Sensor ignores anything from the face of the sensor to this defined range.

**Maximum Active Sensing Range**: Sensor ignores anything past this defined range.

**Measurement Hold**: A rate of change filter to smooth the output and reduce chatter. For more information, see "Using Measurement Hold Example " on page 26.

**Hold Time**: The period of time the sensor holds its last measurement and output status if the measurement changes more than the **Maximum Distance Increase** or the **Maximum Distance Decrease**. Available when **Measurement Hold** is set to enabled.

**Maximum Distance Increase**: The allowed limit the measurement can increase, or move farther away from the sensor, before initiating the **Measurement Hold**. Setting this to zero disables it. Available when **Measurement Hold** is set to enabled.

**Maximum Distance Decrease**: The allowed limit the measurement can decrease, or move closer to the sensor, before initiating the **Measurement Hold**. Setting this to zero disables it. Available when **Measurement Hold** is set to enabled.

**Sensor Polarity**

Define the output and remote input signal type.

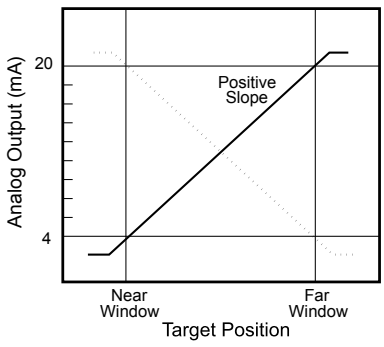
**Sensor Lockout**

**Remote Input (Gray Wire)**: Enable or disable the remote input wire.

## Analog Tab

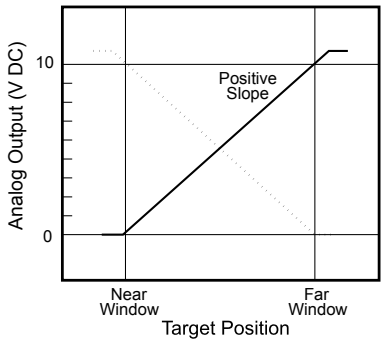
The following are the parameters on the **Analog** tab on the **Sensor Settings** pane. This tab is available for analog models.

*Slope—Current-Sourcing Models*



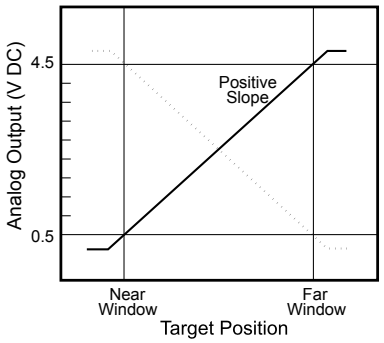

The analog current output tracks slightly beyond each window limit (from 3.8 mA to 20.2 mA)

*Slope—Voltage-Sourcing Models, 0 V to 10 V*




The analog current output tracks slightly beyond the upper window limit (up to 10.2 V)

*Slope—Voltage-Sourcing Models, 0.5 V to 4.5 V*




The analog current output tracks slightly beyond each window limit (0V - 5V)

**Analog Span**

Define the outer limits of the analog range. This can be used to create a positive or negative slope.

Analog output options:
Current: 4 mA to 20 mA
Voltage: 0 V to 10 V or 0.5 V to 4.5 V

**Output**

**Loss–of–Signal**: Sets the Analog Output value used by the sensor during a loss of signal. When a signal is restored, measurement resumes.
Hold Last Value—The Analog Output holds the last value indefinitely during a loss of signal.
3.5 mA (0 V)—The Analog Output switches to this value 2 seconds after a loss of signal. For Voltage models, this is 0 V. (Default)
20.5 mA (10.5 V/5 V)—The Analog Output switches to this value 2 seconds after a loss of signal. For Voltage models, this is 10.5 V.

**Averaging**: Use this menu to set the number of measurements that are averaged together for the analog output. Increasing the averaging improves repeatability but increases the total response speed. The default is 1. The filter can be set to 1, 2, 4, 8, 16, 32, 64, or 128. The total response time is show under Response Time.


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**Response Time**

Calculates the total response time, taking into account the general response speed and averaging.

*Analog*

| Response Speed | Analog Output Filter Setting | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | 1 | 2 | 4 | 8 | 16 | 32 | 64 | 128 |
| | Analog Output Spec (ms) | | | | | | | |
| Fast | 2 | 4 | 8 | 16 | 32 | 64 | 128 | 256 |
| Medium | 20 | 40 | 80 | 160 | 320 | 640 | 1280 | 2560 |
| Slow | 100 | 200 | 400 | 800 | 1600 | 3200 | 6400 | 12500 |

## Discrete 1 Tab

The following are the parameters on the **Discrete 1** tab on the **Sensor Settings** pane.

**Output Mode**

Select **Switch Point** or **Window**.

**Switch Point**: The distance at which the switch point threshold is placed.

**Window**: Define two set points to create window limits.

**Distance Settings**

Define the set point(s) and the hysteresis.

**Output Settings**

**NO/NC**: Select **Normally Open** or **Normally Closed** from the list.

**On Delay**: Set an on delay in milliseconds. The maximum time is 60,000 ms.

**Off Delay**: Set an off delay in milliseconds. The maximum time is 60,000 ms.

**Response Time**

Calculates the total response time, taking into account the general response speed and on or off delays.

*Discrete*

| Response Speed | Discrete Output ON Spec (ms) | Discrete Output OFF Spec (ms) |
|---|---|---|
| Fast | 6 | 6 |
| Medium | 50 | 100 |
| Slow | 200 | 500 |

## Discrete 2 Tab

The following are the parameters on the **Discrete 2** tab on the **Sensor Settings** pane. This tab is available for dual discrete models.

**Output Mode**

Select **Switch Point**, **Window**, **Complementary**, or **Pulse Pro/PFM**.

**Switch Point**: Set a single switch point for the output to change.

**Window**: Define two setpoints to create window limits.

**Complementary**: Output 2 will be the opposite of Output 1.

**Pulse Pro/PFM**: Pulse Pro/PFM output to interface with Banner lights or a PLC with PFM inputs.

**Distance Settings**

Available when Output Mode is set to **Switch Point** or **Window**.

Define the set point(s) and the hysteresis.


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**Output Settings**

Available when Output Mode is set to **Switch Point** or **Window**.

**NO/NC**: Select **Normally Open** or **Normally Closed** from the list.

**On Delay**: Set an on delay in milliseconds. The maximum time is 60,000 ms.

**Off Delay**: Set an off delay in milliseconds. The maximum time is 60,000 ms.

**Response Time**

Calculates the total response time, taking into account the general response speed and on or off delays.

*Discrete*

| Response Speed | Discrete Output ON Spec (ms) | Discrete Output OFF Spec (ms) |
|---|---|---|
| Fast | 6 | 6 |
| Medium | 50 | 100 |
| Slow | 200 | 500 |

**Pulse Pro/PFM Settings**

Available when Output Mode is set to **Pulse Pro/PFM**.

The T30RW can generate pulses whose frequency are proportional to the sensor's measured distance, thereby providing a method for representing an analog signal with only a discrete counter. The sensing range of the sensor is scaled from 100 Hz to 600 Hz. 100 Hz equals the near range limit of the sensor, and 600 Hz equals the far sensing range limit. An output of 50 Hz or 650 Hz (user defined in the software) represents a loss of signal condition where there is no target or the target is out of range. This output can be tied directly to a number of Banner lights for visual feedback without the need for a controller.

**100 Hz:** Define the near sensing range limit of the Pulse Pro range.

**600 Hz**: Define the far sensing range limit of the Pulse Pro range.

**Loss–of–Signal**: Sets the value used by the sensor during a loss of signal. When a signal is restored, measurement resumes.

Hold last value—The Discrete 2 Output holds the last value indefinitely during a loss of signal.
50 Hz—The Discrete 2 Output switches to this value 2 seconds after a loss of signal.
650 Hz—The Discrete 2 Output switches to this value 2 seconds after a loss of signal.

# Live Sensor Data Controls

After connecting to the sensor, data sampling begins automatically (but not recording).

To stop data sampling, click ■ **Stop**.

To restart data sampling, click ▶ **Play**. This only samples data from the sensor and displays it on the plot; it does not record the data to a log file.

To record data to a log file, click ● **Record**. The log file selection prompt displays. Save the log file as desired. The log file format is .csv.

If communication to the sensor is lost, click ↻ **Refresh Device Connection** to reconnect.


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# Chapter 5 Configuring a Sensor

## Banner Radar Configuration Software

Use the Banner Radar Configuration software and PRO-KIT to set up the R-GAGE sensor.

For more information visit www.bannerengineering.com/us/en/products/sensors/software/radar-configuration.html.

## IO-Link Interface

IO-Link is a point-to-point communication link between a master device and sensor. Use IO-Link to parameterize sensors and transmit process data automatically.

For the latest IO-Link protocol and specifications, see www.io-link.com.

Each IO-Link device has an IODD (IO Device Description) file that contains information about the manufacturer, article number, functionality etc. This information can be easily read and processed by the user. Each device can be unambiguously identified via the IODD as well as via an internal device ID. Download the T30RW's IO-Link IODD package (p/n Key definition for "{keyrefName}" not found in the DITA map.) from Banner Engineering's website at www.bannerengineering.com.

Banner has also developed Add On Instruction (AOI) files to simplify ease-of-use between the T30RW, multiple third-party vendors' IO-Link masters, and the Logix Designer software package for Rockwell Automation PLCs. Three types of AOI files for Rockwell Allen-Bradley PLCs are listed below. These files and more information can be found at www.bannerengineering.com.

**Process Data AOIs**—These files can be used alone, without the need for any other IO-Link AOIs. The job of a Process Data AOI is to intelligently parse out the Process Data word(s) in separate pieces of information. All that is required to make use of this AOI is an EtherNet/IP connection to the IO-Link Master and knowledge of where the Process Data registers are located for each port.

**Parameter Data AOIs**—These files require the use of an associated IO-Link Master AOI. The job of a Parameter Data AOI, when working in conjunction with the IO-Link Master AOI, is to provide quasi-realtime read/write access to all IO-Link parameter data in the sensor. Each Parameter Data AOI is specific to a given sensor or device.

**IO-Link Master AOIs**—These files require the use of one or more associated Parameter Data AOIs. The job of an IO-Link Master AOI is to translate the desired IO-Link read/write requests, made by the Parameter Data AOI, into the format a specific IO-Link Master requires. Each IO-Link Master AOI is customized for a given brand of IO-Link Master.

Add and configure the relevant Banner IO-Link Master AOI in your ladder logic program first; then add and configure Banner IO-Link Device AOIs as desired, linking them to the Master AOI as shown in the relevant AOI documentation.

## Remote Input

Use the remote input to program the sensor remotely.

The remote input provides limited programming options and is Active High. This can be configured for Active Low in the Banner Radar Configuration software by changing the **Sensor Polarity**. For Active High, connect the gray input wire to V+ (10 V DC to 30 V DC), with a remote switch connected between the wire and V+. For Active Low, connect the gray input wire to ground (0 V DC) with a remote switch connected between the wire and ground.


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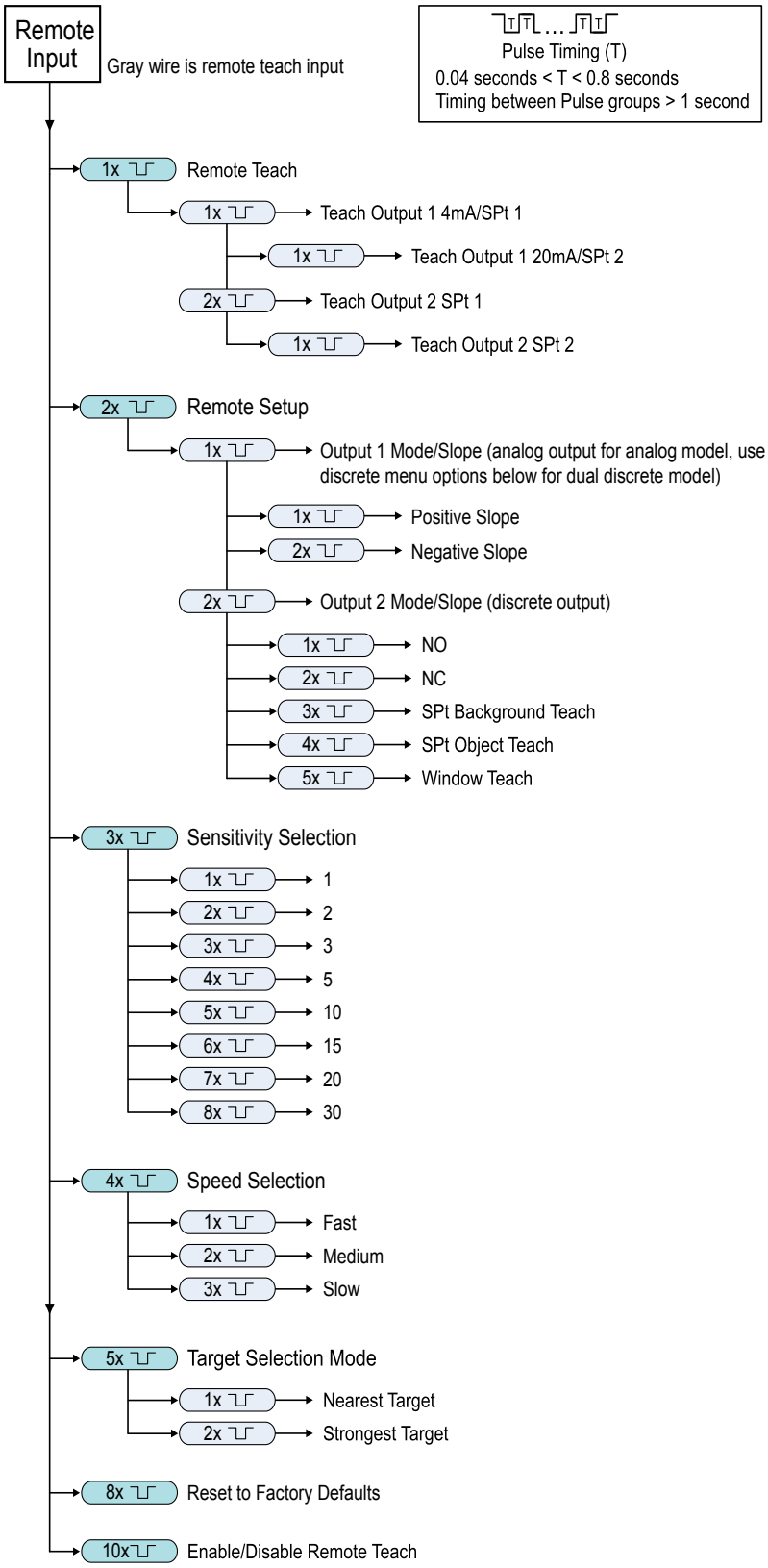
The remote input wire is disabled by default. Pulse the remote input wire 10 times or use the Banner Radar Configuration software to enable the feature. After enabling the remote input feature, pulse the remote input according to the diagram and the instructions provided in this manual. Remote teach can also be performed using the button on the Pro Converter Cable.

The length of the individual programming pulses is equal to the value T: **0.04 seconds ≤ T ≤ 0.8 seconds**.

Exit remote programming modes by setting the remote input Low for longer than 2 seconds or by waiting for 60 seconds.


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*Remote Input Map*





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**NOTE:** If a factory reset is performed through the Banner Radar Configuration Software, the remote input wire becomes disabled (factory default setting). If the sensor is returned to factory defaults by using the remote input wire, the input wire remains enabled and the rest of the settings are restored to factory defaults.

## Remote Teach

Use the following procedure to teach the first and second switch points.

1. Pulse the remote input once. The green Power LED flashes, the amber LED is off, and the red LED is off.
2. Present the first point.
3. Teach the switch point.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | **Teach Accepted**<br>The green Power LED is off, the yellow LED of the output being taught flashes while the yellow LED of the output not being taught is off. The red LED indicates signal strength.<br>**Teach Not Accepted**<br>The green Power LED continues to flash, the yellow LED is off, and the red LED is off.<br>Retry teaching the first point. |

4. Present the second point.
5. Teach the switch point.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | The green Power LED turns on.<br>**Teach Accepted**<br>The sensor returns to run mode.<br>**Teach Not Accepted**<br>The green Power LED remains off, the yellow LED of the output being taught continues to flash while the yellow LED of the output not being taught is off.<br>Retry teaching the second point. |

## Remote Setup

Use Remote Setup to set the output mode to set normally open or normally closed, change the analog slope, or set the teach mode.

While in remote set up, pulsing the remote wire once configures output 1. For analog models, the slope of the output changes. For discrete output, output 1 and output 2 options are identical.

Changing the Output Mode using remote input affects both the output configuration (normally open versus normally closed) and the Teach mode. The output configuration change takes effect immediately and can be used to change the output between normally open and normally closed or the analog slope without changing the switch point distance. The change in Teach mode does not immediately change the switch point location, but will affect the behavior of the next remote Teach.


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## Analog Teach Modes

The default is to teach two separate points. With a positive slope, the first taught point is 4 mA and the second taught point is 20 mA.

If the two taught points are within 100 mm or less, the sensor views them as the same point. It considers that point as the 20 mA spot and sets the 4 mA spot at 300 mm. If a taught point is within the dead zone, the sensor sets that point at 300 mm.

## Discrete Teach Modes

Teaching two separate points creates a window around that range.

Background Teach—Teaching the same point twice (points within 100 mm of each other) sets the switch point 200 mm in front of the taught point.

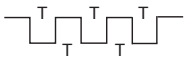
Object Teach—Teaching the same point twice (points within 100 mm of each other) sets the switch point 100 mm behind the taught point.

Window Teach—Teaching the same point twice (points within 100 mm of each other) sets a window ±50 mm on either side of the taught point, for a total window size of 100 mm.

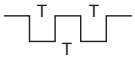
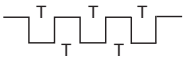
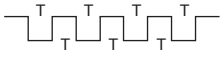
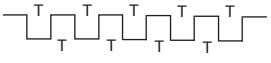
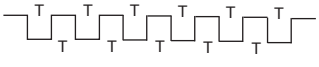
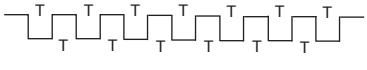
## Set the Sensitivity

Use Sensitivity Selection to set the signal strength threshold.

1. Access Sensitivity Selection.

| Action | | Result |
|---|---|---|
| Triple-pulse the remote input. |  | The green power LED flashes slowly. |

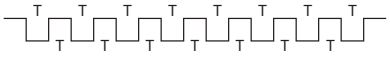
2. Select the desired signal threshold.

| Action | | | Result |
|---|---|---|---|
| Pulses | | TEACH Mode | |
| 1 |  | Signal Strength Threshold = 1 | The signal threshold is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode. |
| 2 |  | Signal Strength Threshold = 2 | |
| 3 |  | Signal Strength Threshold = 3 | |
| 4 |  | Signal Strength Threshold = 5 | |
| 5 |  | Signal Strength Threshold = 10 | |
| 6 |  | Signal Strength Threshold = 15 | |
| 7 |  | Signal Strength Threshold = 20 | |

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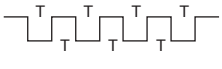
Continued from page 23

| Action | | | Result |
|---|---|---|---|
| Pulses | | TEACH Mode | |
| 8 |  | Signal Strength Threshold = 30 | |

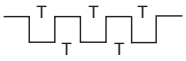
## Set the Speed

Use Speed Selection to set the speed of the sensor.

1. Access Speed Selection.

| Action | | Result |
|---|---|---|
| Four-pulse the remote input. |  | The green power LED flashes slowly. |

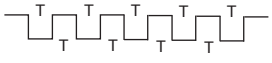
2. Select the desired signal threshold.

| Action | | | Result |
|---|---|---|---|
| Pulses | | TEACH Mode | |
| 1 |  | Speed = Fast | The speed is set and the power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. The sensor exits remote teach and returns to run mode. |
| 2 |  | Speed = Medium | |
| 3 |  | Speed = Slow | |

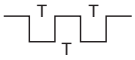
## Target Selection Mode

Use Target Selection to set the target that the output sees.

1. Access Target Selection mode.

| Action | | Result |
|---|---|---|
| Five-pulse the remote input. |  | The green power LED flashes slowly. |

2. Select the desired signal threshold.

| Action | | | Result |
|---|---|---|---|
| Pulses | | TEACH Mode | |
| 1 |  | Nearest Target—Output responds to the nearest target that is over the signal strength threshold. | The signal threshold is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode |
| 2 |  | Strongest Target—Output responds to the target with the highest signal strength that is over the signal strength threshold. | |



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# Reset the Sensor to Factory Defaults

Reset the sensor to factory default settings using one of two methods.

> **NOTE:** If a factory reset is performed through the Banner Radar Configuration Software, the remote input wire becomes disabled (factory default setting). If the sensor is returned to factory defaults by using the remote input wire, the input wire remains enabled and the rest of the settings are restored to factory defaults.

To reset using the Banner Radar Configuration software, go to **Sensor › Factory Reset**. The sensor indicators flash once, the sensor is reset back to the factory default settings, and a confirmation message displays.

To reset using the remote input, eight-pulse the remote input to apply the factory defaults.



## T30RW Factory Default Settings

*General Tab Default Settings*

| Setting | Factory Default |
|---|---|
| Response Speed | Slow |
| Signal Strength Threshold | 3.0 |
| Target Mode | Nearest Target |
| Measurement Hold | Disabled |
| Discrete Output & Remote Input | PNP |
| Remote Input Wire | Disabled |
| Push Buttons | Enabled |

*Analog Tab Default Settings*

| Setting | Factory Default |
|---|---|
| Range | 4 mA to 20 mA<br>(0 V to 10 V) |
| 4mA/0V Point | 0.3 m (1 ft) |
| 20mA/10V Point | 15.0 m (49.2 ft) |
| Loss of Signal | 3.5 mA (0 V) |
| Averaging | 1× (no averaging) |

*Discrete 1 Tab Default Settings*

| Setting | Factory Default |
|---|---|
| Output Mode | Switch Point |
| Setpoint 1 | 15.0 m (49.2 ft) |
| Hysteresis | 0.05 m (2 in) |
| NO/NC | Normally Open |

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Continued from page 25

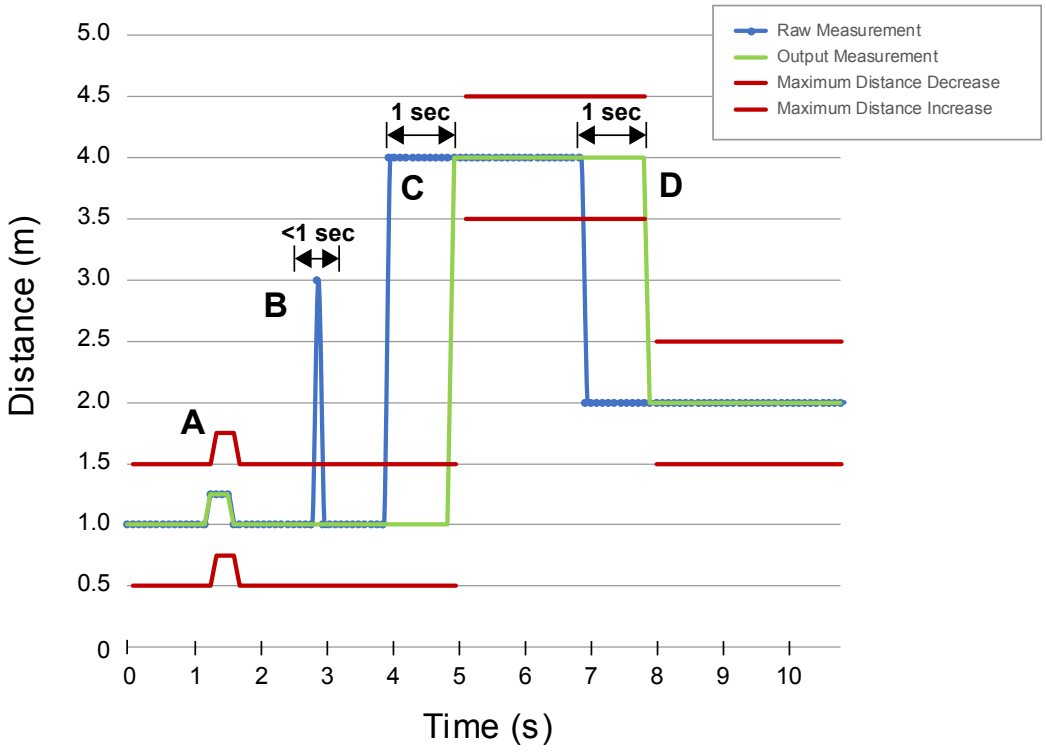
| Setting | Factory Default |
|---|---|
| On Delay | 0 ms |
| Off Delay | 500 ms |

*Discrete 2 Tab Default Settings*

| Setting | Factory Default |
|---|---|
| Output Mode | Switch Point |
| Setpoint 1 | 15.0 m (49.2 ft) |
| Hysteresis | 0.05 m (2 in) |
| NO/NC | Normally Open |
| On Delay | 0 ms |
| Off Delay | 500 ms |

# Using Measurement Hold Example

*Measurement Hold (The hold time is set to 1 second)*




| | |
|---|---|
| A. | The Max Distance Change threshold (red lines) adapts based on the previous Raw Measurement sample (blue lines) as long as that sample was within the previous thresholds. |
| B. | The temporary distance spike in the Raw Measurement (blue lines) is filtered out because the distance increase was outside of the Max Distance Change (red lines). The Output Measurement (green lines) will hold its last measurement. |

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| | |
|---|---|
| C. | The Raw Measurement change (blue lines) is greater than the Max Distance Change (red lines) so the Output Measurement (green lines) holds its previous value while the Raw Measurement is beyond the Max Distance Change. After the 1 second Hold Time expires, the Output Measurement and Max Distance Change thresholds are updated based on the next Raw Measurement value. |
| D. | The Raw Measurement (blue lines) drops down to a value below the Max Distance Change (red lines) so the Output Measurement (green lines) holds its value for the Hold Time. After the 1 second Hold Time expires, the Output Measurement and Max Distance Change thresholds are updated based on the next Raw Measurement value. |


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Industry Canada Statement for Intentional Radiators ..... 30
T30RW Dimensions ..... 31
T30RW Beam Patterns ..... 32

# Chapter 6 T30RW Specifications

**Range**

The sensor can detect an object at the following ranges, depending on the material of the target:

T30RW-1515 models:
Detection Range: 0.15 m to 15 m (0.5 ft to 49.2 ft)
Measurement Range: 0.2 m to 15 m (0.7 ft to 49.2 ft)

**Operating Principle**

Frequency modulated continuous-wave (FMCW) radar

**Operating Frequency**

122 GHz

**Frequency Range**

T30RW-1515: 122 GHz to 123 GHz

**Supply Voltage (Vcc)**

**Analog Voltage models:** 12 V DC to 30 V DC

**Analog Current and Dual Discrete models:** 10 V DC to 30 V DC

Use only with a suitable Class 2 power supply (UL) or Limited Power Supply (CE)

**Power and Current Consumption, exclusive of load**

**Power consumption:** < 2.4 W

**Current consumption:** < 100 mA at 24 V DC

**Supply Protection Circuitry**

Protected against reverse polarity and transient overvoltages

**Linearity**[1]

T30RW-1515:
<± 20 mm at < 500 mm
<± 4 mm at > 500 mm

**Delay at Power-up**

< 300 ms

**Maximum Torque**

2.3 N·m (20 in-lbs)

**Repeatability**[2]

< 1 mm

**Maximum Output Power**

EIRP: 100 mW, 20 dBm

**Output Protection**

Protected against output short-circuit

**Remote Input**

Allowable Input Voltage Range: 0 to Vsupply

Active High (internal weak pull-down): High state > (Vsupply - 2.25 V) at 2 mA maximum

Active Low (internal weak pull-up): Low state < 2.25 V at 2 mA maximum

[1] Reference target with RCS = 1m².

[2] Repeatability < 10 mm at Excess Gain < 10×.

**Response Time**

Analog update rate: 2 ms

Discrete output response: 6 ms

Speeds given for fast mode.

**Indicators**

**Power LED:** Green, power on

**Signal Strength LED:**
Red Flash: weak signal
Red Solid: 4× threshold

**Output LEDs:** Amber, target within taught analog span/ discrete output status

**Construction**

**Housing:** PBT

**Barrel Cover:** Polypropylene

**Output Configuration**

Analog Outputs:

·**Current models**
Discrete Output (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
Analog output (White Wire): 4 mA to 20 mA

·**Voltage models**
Discrete Output (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
Analog output (White Wire): Configurable 0 V to 10 V or 0.5 V to 4.5 V

·**Dual Discrete models**
Discrete Output 1 (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
Discrete Output 2 (White Wire): Configurable PNP or NPN, or Pulse Frequency Modulated (PFM) output

**Connections**

Integral M12 quick disconnect

Models with a quick disconnect require a mating cordset

**Vibration and Mechanical Shock**

All models meet MIL-STD-202F, Method 201A (Vibration: 10 Hz to 60 Hz maximum, 0.06 inch (1.52 mm) double amplitude, 10G acceleration) requirements. Method 213B conditions H&I.Shock: 75G with device operating; 100G for non-operation

**Operating Temperature**

–40 °C to +65 °C (–40 °F to +149 °F)

**Temperature Effect**

< ± 10 mm from –40 °C to +65 °C (–40 °F to +149 °F)

**Environmental Rating**

IP67 per IEC60529

IEC IP69K per BS/ISO 20653:2013


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### Output Ratings

Analog Outputs:

· **Current Output (T30R….-.I.. models):** 1 kΩ maximum load resistance at 24 V; maximum load resistance = [(Vcc - 4.5)/ 0.02 Ω]

· **Voltage Output (T30R….-.U.. models):** 2.5 kΩ minimum load resistance

Discrete Outputs:

· **Current rating = 50 mA maximum each**

| Black wire specifications per configuration | | |
|---|---|---|
| **IO-Link Push/Pull** | Output High | ≥ Vsupply - 2.5 V |
| | Output Low | ≤ 2.5V |
| **PNP** | Output High | ≥ Vsupply - 2.5 V |
| | Output Low | ≤ 1V (loads ≤ 1 MegΩ) |
| **NPN** | Output High | ≥ Vsupply - 2.5 V |

Continued on page 31

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| Black wire specifications per configuration | | |
|---|---|---|
| | Output Low | ≤ 2.5 V |

| White wire specifications per configuration | | |
|---|---|---|
| **PNP** | Output High | ≥ Vsupply - 2.5 V |
| | Output Low | ≤ 2.5 V (loads ≤ 70 kΩ) |
| **NPN** | Output High | ≥ Vsupply - 2.5 V |
| | Output Low | ≤ 2.5 V |

### Advanced Capabilities

PULSE® PRO I/O

Available only in dual discrete models

### Certifications

| | | | |
|---|---|---|---|
| | IND. CONT. EQ. E224071 LISTED UL Environmental Rating: Type 1 | IO-Link® | FC |
| CE | **Banner Engineering BV** Park Lane, Culliganlaan 2F bus 3, 1831 Diegem, BELGIUM | | |
| UKCA | **Turck Banner LTD** Blenheim House, Blenheim Court, Wickford, Essex SS11 8YT, Great Britain | | |

ETSI EN 305 550-1 V.1.2.1

ETSI EN 305 550-2 V.1.2.1

FCC ID: UE3-T30R

IC: ID 7044A-T30R

for others, contact Banner Engineering

Country of Origin: USA

Operation of the T30RW sensor on board an aircraft or a satellite shall be prohibited.

## FCC Part 15 Class A

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

## Industry Canada Statement for Intentional Radiators

This device contains licence-exempt transmitters(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:

1. This device may not cause interference.
2. This device must accept any interference, including interference that may cause undesired operation of the device.



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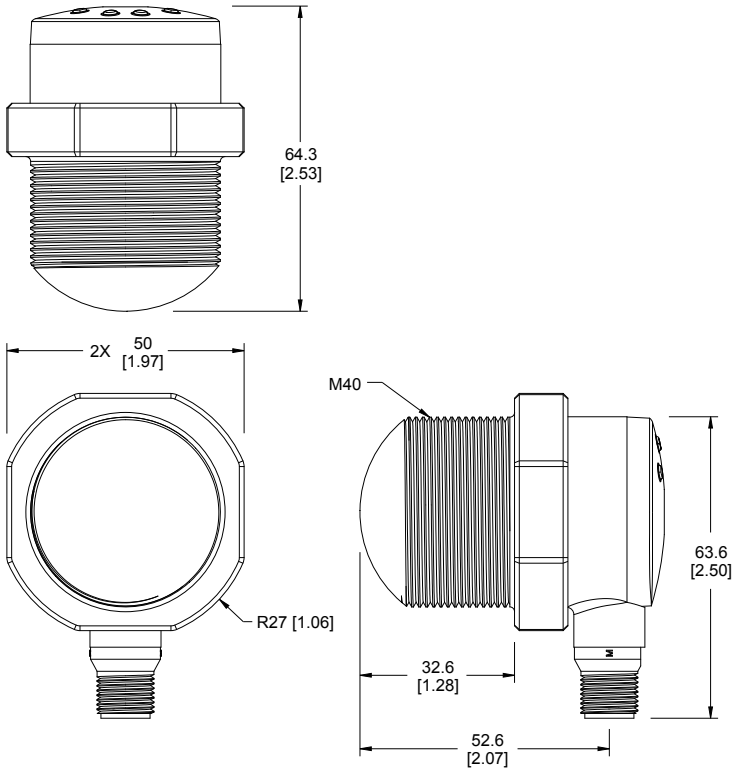
Cet appareil contient des émetteurs/récepteurs exemptés de licence conformes à la norme Innovation, Sciences, et Développement économique Canada. L'exploitation est autorisée aux deux conditions suivantes:

1. L'appareil ne doit pas produire de brouillage.
2. L'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

# T30RW Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.

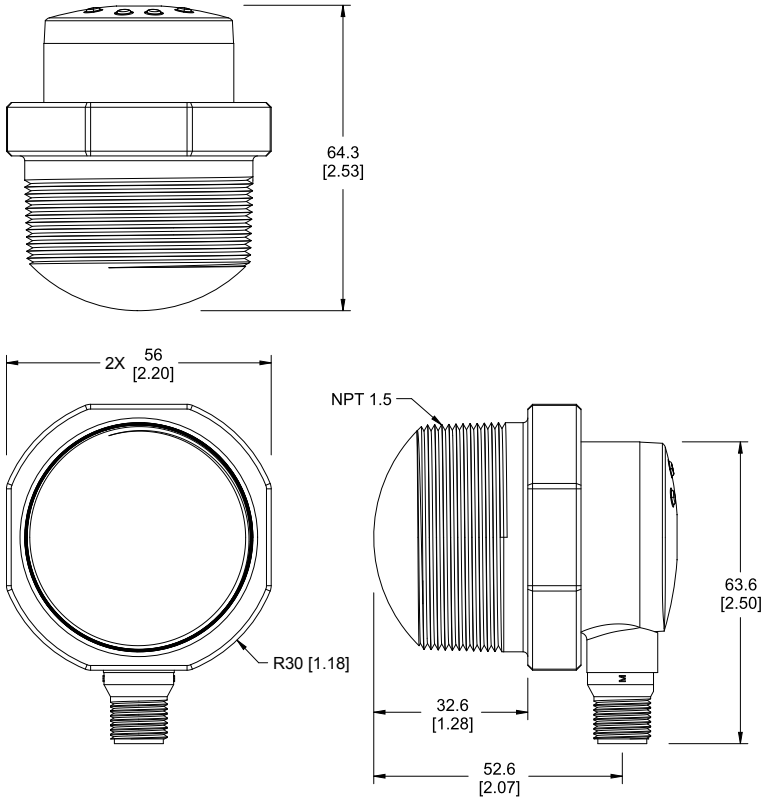
*T30RW-1515-KxQ-M40 Models*





© Banner Engineering Corp.

*T30RW-1515-KxQ-NPT 1.5 Models*




# T30RW Beam Patterns

The beam pattern of the radar sensor is dependent on the radar cross section (RCS) of the target.

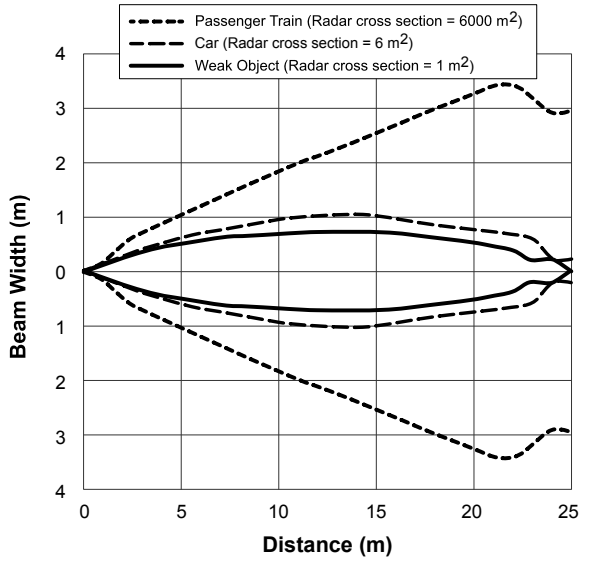
The beam pattern graphs are guides for representative object detection capabilities based on different-sized radar cross-sections and corresponding example real-world targets. Use the following charts as a starting point in the application setup. Note that applications vary.

- Use the Beam Width versus Distance chart to understand where corresponding objects can be detected. Adjusting the signal strength threshold also affects the beam pattern when the target is constant.
- Use the Beam Width versus Degrees chart to help determine how much the target can tilt from 90 degrees while still maintaining detection.

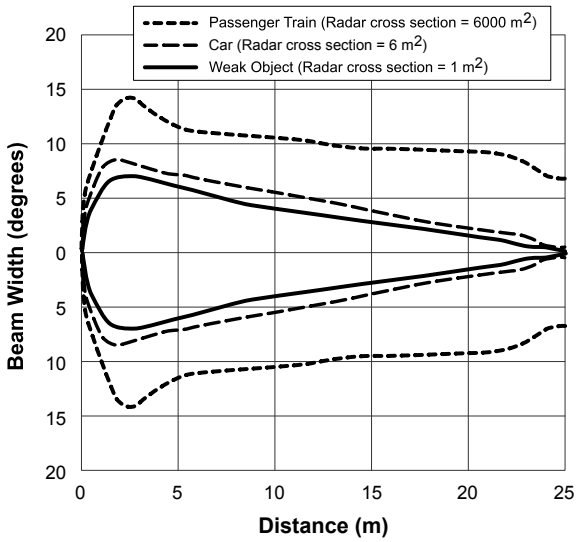
Unless otherwise specified, the following beam patterns are shown with Signal Strength Threshold = 1.


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*Typical beam pattern, in meters, on representative targets*




*Typical beam pattern, in degrees, on representative targets*





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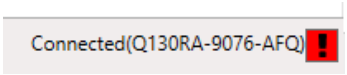
Chapter Contents

# Chapter 7 Update the Software

Use this procedure to update the Banner Radar Configuration Software.

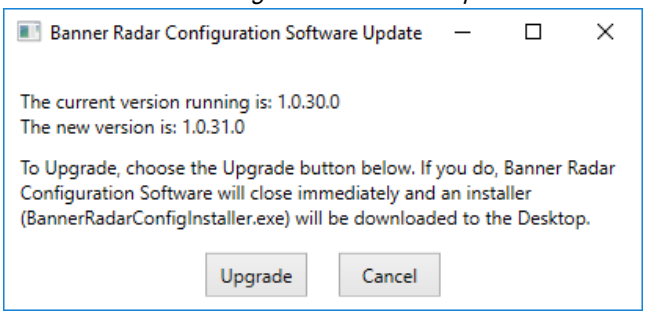
The Banner Radar Configuration Software automatically looks for updated software versions. The symbol ! in the lower right corner indicates that a software update is available.

*Software Update Available*




1. Click ! in the lower right corner of the software.
   The Banner Radar Configuration Software Update screen displays.

*Banner Radar Configuration Software Update Screen*




2. Click **Upgrade** to begin the process.
   The Banner Radar Configuration Software closes and an installer (BannerRadarConfigInstaller.exe) downloads to the desktop.

   **NOTE:** If changes have not been written to the sensor, the system asks whether you want to exit the program. Click **No** to stop the update process and return to the Software. Write the changes to the sensor, then return to step 1, above, to update the Software.

3. Navigate to and open the file BannerRadarConfigInstaller.exe.
4. Depending on your system settings, a popup window may appear prompting to allow Banner Radar Configuration Software to make changes to your computer. Click **Yes**.
5. Click **Close** to exit the installer.

The software update is complete.


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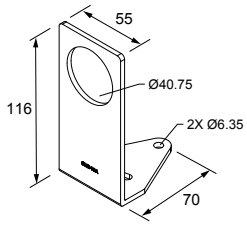
# Chapter 8 Accessories

## Brackets

All measurements are listed in millimeters, unless noted otherwise.

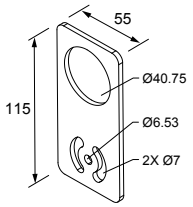
**SMB40A**

- Right-angle bracket with curved slot for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 40 mm sensor
- 10-ga. stainless steel

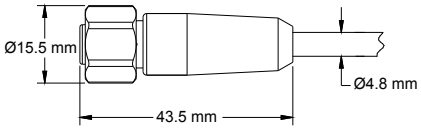
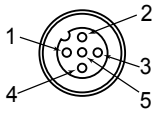



**SMBAMS40P**

- Flat SMBAMS series bracket with 40 mm hole
- Articulation slots for 90°+ rotation
- 10-ga. (2.6 mm) cold rolled steel




## Cordsets

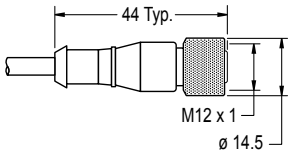
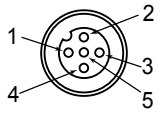
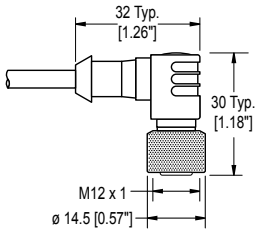
| 5-Pin Threaded M12 Stainless Steel Washdown Cordsets—Single Ended | | | | |
|---|---|---|---|---|
| **Model** | **Length** | **Style** | **Dimensions** | **Pinout (Female)** |
| **MQDC-WDSS-0506** | 2 m (6.56 ft) | Straight |  |  1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Gray |
| **MQDC-WDSS-0515** | 5 m (16.4 ft) | | | |
| **MQDC-WDSS-0530** | 9 m (29.5 ft) | | | |



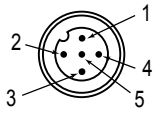
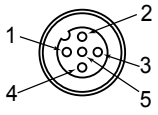
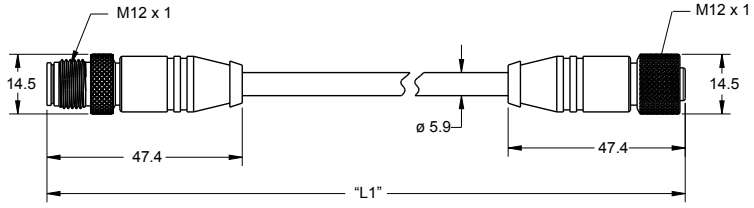



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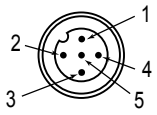
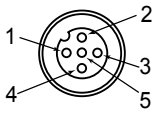
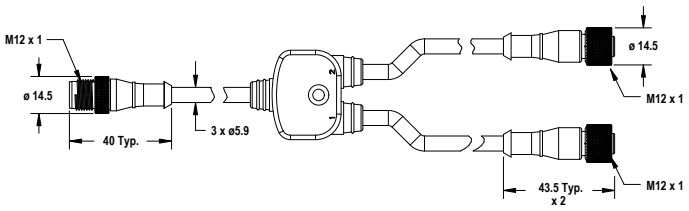
**5-Pin Threaded M12 Cordsets with Shield—Single Ended**

| Model | Length | Style | Dimensions | Pinout (Female) |
|---|---|---|---|---|
| MQDEC2-506 | 2 m (6.56 ft) | Straight |  |  1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Gray |
| MQDEC2-515 | 5 m (16.4 ft) | | | |
| MQDEC2-530 | 9 m (29.5 ft) | | | |
| MQDEC2-550 | 15 m (49.2 ft) | | | |
| MQDEC2-575 | 23 m (75.44 ft) | | | |
| MQDEC2-5100 | 30.5 m (100 ft) | | | |
| MQDEC2-506RA | 2 m (6.56 ft) | Right-Angle |  | |
| MQDEC2-515RA | 5 m (16.4 ft) | | | |
| MQDEC2-530RA | 9 m (29.5 ft) | | | |
| MQDEC2-550RA | 15 m (49.2 ft) | | | |
| MQDEC2-575RA | 23 m (75.44 ft) | | | |
| MQDEC2-5100RA | 31 m (101.68 ft) | | | |

**5-Pin Male Threaded and 5-Pin Female Quick Disconnect M12 Cordset with Shield—Double Ended**

| Model | Length "L1" | Style | Pinout (Male) | Pinout (Female) |
|---|---|---|---|---|
| MQDEC3-503SS | 0.91 m (2.99 ft) | Female Straight/Male Straight |  |  |
| MQDEC3-506SS | 1.83 m (6 ft) | | | |
| MQDEC3-515SS | 4.58 m (15 ft) | | | |
| MQDEC3-530SS | 9.2 m (30.2 ft) | | | |
|  | | | 1 = Brown<br>2 = White<br>3 = Blue | 4 = Black<br>5 = Gray |

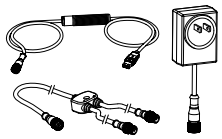
**5-Pin Threaded M12 Splitter Cordset with Flat Junction**

| Model | Trunk (Male) | Branches (Female) | Pinout (Male) | Pinout (Female) |
|---|---|---|---|---|
| CSB-M1251M1251B | 0.3 m (0.98 ft) | 0.3 m (0.98 ft) |  |  |
|  | | | 1 = Brown<br>2 = White<br>3 = Blue | 4 = Black<br>5 = Gray |

**NOTE:** The splitter in the PRO-KIT has two male and one female connectors. The CSB-M1251M1251B splitter has one male and two female connectors. Use the CSB-M1251M1251B to connect the sensor to power and a one of the Banner Pro lights with the Pulse Pro output.


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# Configuration Tool

| | |
|---|---|
| **PRO-KIT**<br><br>Includes:<br>• Pro Converter Cable (MQDC-506-USB)<br>• Splitter (CSB-M1251FM1251M)<br>• Power Supply (PSW-24-1) |  |


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# Chapter 9 Product Support and Maintenance

## Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

> **IMPORTANT:** If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

You may be asked to provide the configuration file and the data log file (.cfg) to aid in troubleshooting.

## Contact Us

Banner Engineering Corp. headquarters is located at: 9714 Tenth Avenue North | Minneapolis, MN 55441, USA | Phone: + 1 888 373 6767

For worldwide locations and local representatives, visit www.bannerengineering.com.

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