Features

QS18E plastic fiber model



QS18E convergent model



- Easy-to-use Expert-style Static and Dynamic TEACH options, plus Window, Light, and Dark SET, via push button or remote input
- Smart power-control algorithm to maximize performance in low-contrast applications
- Easy push-button or remote sensor setup options:
  - Dark-Operate/Light-Operate select
  - Selectable 30 ms output OFF-delay
- Less than 1 millisecond output response for excellent sensing repeatability
- Tough ABS housing is rated IEC IP67; NEMA 6
- Bright LED operating status indicators are visible from 360°
- Discrete PNP or NPN output, depending on the model
- Multiple connection options available (see Models)
- Compact housing, easy barrel-mount (some models) or side-mount installation

WARNING:

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

Models

Model	Sensing Mode	Range	Output	Model	Sensing Mode	Range	Output
QS18EN6LP	Polarized Retroreflective, 660 nm Visible Red	3.5 m (12 ft) (1)	NPN	**QS18EN6CV15**	Convergent, 660 nm Visible Red	16 mm (0.65 in)	NPN
QS18EP6LP			PNP	**QS18EP6CV15**			PNP
QS18EN6D	Diffuse, 940 nm Infrared	800 mm (31.5 in)	NPN	**QS18EN6CV45**		43 mm (1.7 in)	NPN
QS18EP6D			PNP	**QS18EP6CV45**			PNP
QS18EN6DB		500 mm (19.7 in)	NPN	**QS18EN6FP**	Plastic Fiberoptic, 660 nm Visible Red	Varies by mode and fiber optics used	NPN
QS18EP6DB			PNP	**QS18EP6FP**			PNP
QS18EN6W		300 mm (11.8 in)	NPN	**QS18EN6DV**	Diffuse, 660 nm Visible Red	600 mm (23.6 in)	NPN
QS18EP6W			PNP	**QS18EP6DV**			PNP

The standard 2 m (6.5 ft) cable models are listed. To order the 9 m (30 ft) cable models, add the suffix "W/30" to the cabled model number. For example, QS18EN6FP W/30. Models with a quick disconnect connector require a mating cable.

To order a model with a 150 mm (6 in) cable and 4-pin M12 connector, add suffix “Q5” (for example, QS18EN6FPQ5).
To order a model with a 150 mm (6 in) and 4-pin M8 connector, add suffix “Q” (for example, QS18EN6FPQ).
To order a model with a 4-pin M12 connector, add suffix “Q8” (for example, QS18EN6FPQ8).
To order a model with a 4-pin M8 connector, add suffix “Q7” (for example, QS18EN6FPQ7).

Overview

The Q18E family of sensors provides high-performance sensing in a compact package. The sensors feature a discrete output (NPN or PNP, depending on model), two bright LEDs for easy status monitoring during configuration and operation, multiple configuration options, remote configuration, and security lockout options.

(1) Specified using BRT-84 reflector (sold separately)

Original Instructions
13-Aug-25

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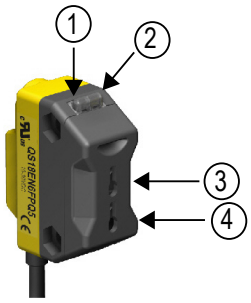
136564
p/n: 136564 Rev. G

ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com



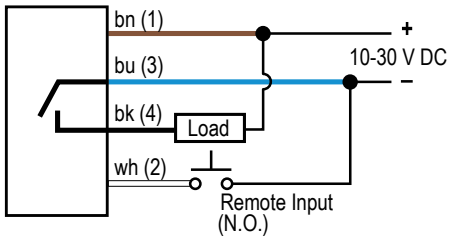


1. Amber output LED
2. Green power indicator LED
3. Receiver port
4. Emitter port
5. Configuration button

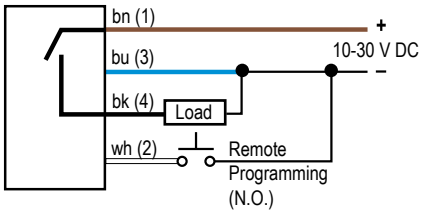
Indicators (Two LEDs: One Green, One Amber)		
Sensor Condition (Run Mode)	**Green LED**	**Amber LED**
Output OFF	ON	OFF
Output ON	ON	ON
Output ON, marginal signal	ON	Flashing
Output Short Circuit	Flashing	OFF

Wiring

NPN (sinking) outputs



PNP (sourcing) outputs



Cabled wiring diagrams are shown. Quick disconnect wiring diagrams are functionally identical.

Configuring the QS18E Sensor

Configure the sensor using any of five TEACH or Set options (by push button or the remote wire) to define the sensing limits. Use a Setup procedure to enable a 30 ms OFF-delay or to change the Light-/Dark-Operate setting (see "QS18E Sensor Setup" on page 3).

Sensing limit configuration options include:

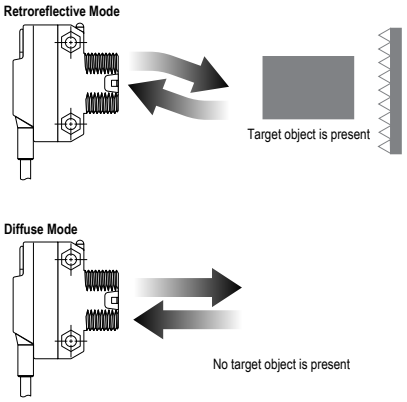
- Static TEACH: one switching threshold, determined by two taught conditions
- Dynamic (on-the-fly) TEACH: one switching threshold, determined by multiple sampled conditions
- Light Set and Dark Set: one switching threshold, offset from a single sensing condition (the “dark” condition or the “light” condition)
- Window Set: a sensing window, centered around a single sensing condition

The sensor’s output is disabled during all TEACH and Set procedures, and is enabled upon return to Run mode.

Following any TEACH or Set procedure other than Static TEACH, the Output ON condition (Light- or Dark-Operate setting) remains as it was last configured. To change that setting or the OFF-delay setting, see "QS18E Sensor Setup" on page 3.

The duration of each button click or remote input pulse is defined as T, where T is: 0.04 s < T < 0.8 s.

Dark Sensing Condition



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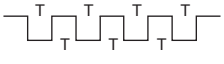
Remote Configuration

Use the remote function to configure the sensor remotely or to disable the push button for security. Connect the white wire of the sensor to ground (0 V DC), through a remote programming switch. Pulse the remote line according to the diagrams in the configuration procedures. The length of the individual programming pulses is equal to the value T: 0.04 seconds ≤ T ≤ 0.8 seconds

Push Button Enable/Disable

The remote input may be used to disable the sensor push button to prevent unauthorized adjustment. Connect the white wire of the sensor as described above to perform the procedure below to either enable or disable the feature.

Push Button Enable/Disable		
Push Button	**Remote Line**	**Result**
Not available	From Run mode, four-pulse the remote line.  	Sensor toggles between enable/disable settings and returns to RUN mode. Power LED: Flashes 3x, then ON green Output LED: OFF (initial output LED condition is simultaneous with Power LED 3-flash), then ON or OFF, depending on the output state

Returning to RUN Mode without Saving Settings

Exit Static TEACH and Set modes after the automatic 60-second time-out or by manually exiting the process. To manually exit, press and hold the push button (or hold the remote line low) for 2 seconds. The sensor returns to Run mode without saving any new settings.

Sensor Setup

Access setup functions directly from Run mode using the following procedures.

30 ms OFF-Delay (Pulse Stretcher) Enable/Disable

Push Button (0.04 seconds ≤ "Click" ≤ 0.8 seconds)	Remote Line (0.04 seconds ≤ T ≤ 0.8 seconds)	Results
From Run mode, six-click the push button.	From Run mode, six-pulse remote line.	Sensor toggles between enable/disable settings and returns to Run mode. Power LED: Flashes 3x, then ON green Output LED: Enabled – ON (initial output LED condition is simultaneous with Power LED 3-flash) Disabled – OFF (initial output LED condition is simultaneous with Power LED 3-flash) Then ON or OFF, depending on the output state

Light-Operate/Dark-Operate Select

In light operate (LO) mode, the output is ON when the target returns the same or more light to the sensor and OFF when the sensor detects less light than the configured/taught target. In **opposed and retroreflective sensing modes**, light operate is active when the beam is unblocked. In **diffuse, fixed field, and adjustable field sensor modes**, light operate is active when the target is present.

In dark operate (DO) mode, the output is ON when the target returns less light to the sensor than the configured target and OFF when the sensor detects more light than the configured/taught target. In **opposed and retroreflective sensing modes**, dark operate is active when the beam is blocked. In **diffuse, fixed field, and adjustable field sensor modes**, dark operate is active when the target is absent.

Push Button (0.04 seconds ≤ "Click" ≤ 0.8 seconds)	Remote Line (0.04 seconds ≤ T ≤ 0.8 seconds)	Results
From Run mode, seven-click the push button.	From Run mode, seven-pulse remote line.	Sensor toggles between Light-/Dark-Operate settings and returns to Run mode. Power LED: Flashes 3x, then ON green Output LED: Light Operate – ON (initial output LED condition is simultaneous with Power LED 3-flash) Dark Operate – OFF (initial output LED condition is simultaneous with Power LED 3-flash) Then ON or OFF, depending on the output state

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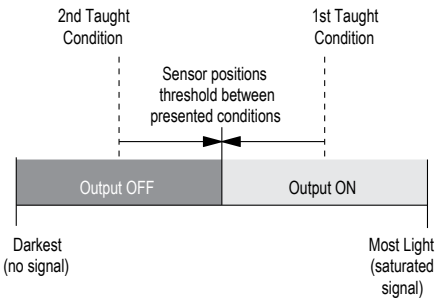
Static TEACH

Static TEACH (Light Operate shown)



- Static TEACH locates a single switching threshold (switchpoint) at the optimal location between the two taught conditions, with the Output ON condition on one side, and the Output OFF condition on the other.
- During Static TEACH, the first condition taught is the ON condition. Output ON and OFF conditions may be reversed by switching the TEACH order or by changing the Light-/Dark-Operate setting in setup mode (see "QS18E Sensor Setup" on page 3).
- Static TEACH is recommended for applications where two conditions can be presented individually.

1. Access the Static TEACH Mode.

Method	Action		Result
Push Button	Press and hold the push button 2 to 4 seconds.		The sensor waits for the first sensing condition.**Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1Hz)
Remote Line	No action required; the sensor is ready for the first sensing condition.		

2. Teach the first sensing condition.

Method	Action		Result
Push Button	Present the first (ON) sensing condition, then click the push button.		**Power LED Indicator:**OFF **Output LED Indicator:** Double-flash
Remote Line	Present the first sensing condition, then single-pulse the remote line.		

3. Teach the second sensing condition.

Method	Action		Result
Push Button	Present the second (OFF) sensing condition, then click the push button.		**TEACH Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:** OFF The sensor returns to Run mode with the new settings. **TEACH Not Accepted** **Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1 Hz) The sensor returns to the wait state, ready for the first sensing condition.
Remote Line	Present the second sensing condition, then single-pulse the remote line.		

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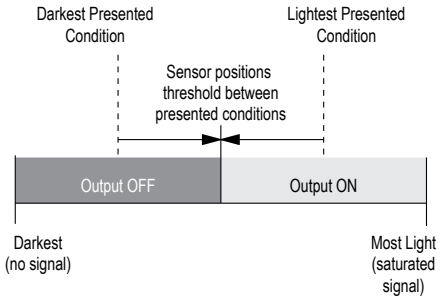
Dynamic TEACH

Dynamic TEACH (Light Operate shown)



- Dynamic TEACH sets a single switching threshold (switchpoint).
- Dynamic TEACH is used to teach during actual sensing conditions, taking multiple samples of the light and dark conditions and automatically setting the threshold at the optimum level.
- The Output ON state (Light- or Dark-Operate setting) remains as it was last configured. To change the Light-/ Dark-Operate setting, see "QS18E Sensor Setup" on page 3.
- Dynamic TEACH is recommended for applications where a machine or process may not be stopped for teaching.

1. Access the Dynamic TEACH mode.

Method	Action		Result
Push Button	Press and hold the push button for longer than 4 seconds.		**Power LED Indicator:**OFF **Output LED Indicator:** Quick flash (2 Hz)
Remote Line	Hold the remote line low (to ground) for longer than 2 seconds.		

2. Teach the sensing condition.

Method	Action		Result
Push Button	Continue to hold the push button and present the Output ON and OFF conditions multiple times.		**Power LED Indicator:**OFF **Output LED Indicator:** Quick flash (2 Hz)
Remote Line	Continue to hold the remote line low (to ground) and present the Output ON and OFF conditions multiple times.		

3. Return to Run mode.

Method	Action		Result
Push Button	Release the push button.		**TEACH Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:** OFF (the initial output LED indicator condition is simultaneous with the power LED indicator 3-flash), then ON or OFF depending on the output state The sensor returns to Run mode with the new settings.
Remote Line	Release the remote line/switch.		**TEACH Not Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:** ON (the initial output LED indicator condition is simultaneous with the power LED indicator 3-flash), then ON or OFF depending on the output state The sensor returns to Run mode without changing settings.

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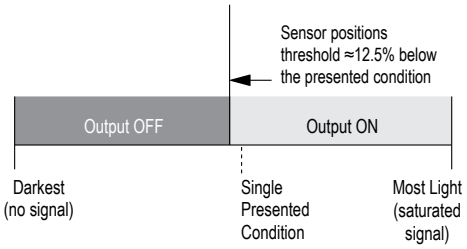
Light Set

Light Set (Light Operate shown)

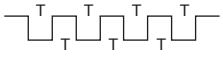


- Light Set sets a threshold approximately 12.5% below the presented sensing condition.
- Any condition darker than the threshold causes the output to change state.
- In Light-Operate mode, the presented condition is the Output ON condition. In Dark-Operate mode, the presented condition is the Output OFF condition. To change the Light-/Dark-Operate setting, see "QS18E Sensor Setup" on page 3.
- Light Set is recommended for applications where only one condition is known, for example a stable light background with varying darker targets, or in retroreflective applications.

1. Access the Light Set mode.

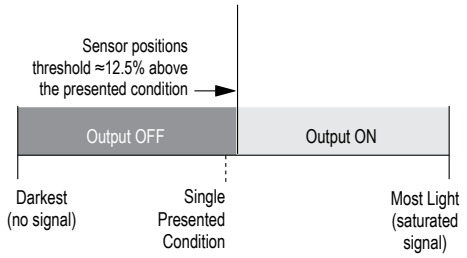
Method	Action		Result
Push Button	Press and hold the push button 2 to 4 seconds.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:**Slow flash (1 Hz)
Remote Line	Single-pulse the remote line.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:**Double-flash

2. Set the sensing condition.

Method	Action		Result
Push Button	Present the sensing condition, then four-click the push button.		**TEACH Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:**OFF (the initial output LED indicator condition is simultaneous with the power LED indicator 3-flash), then ON or OFF, depending on the output state The sensor returns to Run mode with the new settings.
Remote Line	Present the sensing condition, then four-pulse the remote line.		**TEACH Not Accepted** **Power LED Indicator:**OFF **Output LED Indicator:**Slow flash (1 Hz) The sensor returns to the wait state, ready for the sensing condition.

Dark Set

Dark Set (Light Operate shown)



- Dark Set sets a threshold approximately 12.5% above the presented sensing condition.
- Any condition lighter than the threshold causes the output to change state.
- In Light-Operate mode, the presented condition is the Output OFF condition. In Dark-Operate mode, the presented condition is the Output ON condition. To change the Light-/Dark-Operate setting, see "QS18E Sensor Setup" on page 3.
- Dark Set is recommended for applications where only one condition is known, for example a stable dark background with varying lighter targets, or when maximum excess gain is required.

1. Access the Dark Set mode.

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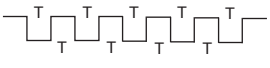
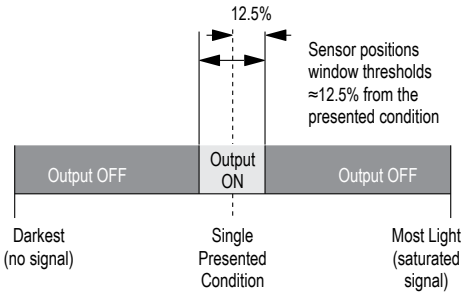
Method	Action		Result
Push Button	Press and hold the push button 2 to 4 seconds.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1 Hz)
Remote Line	Single-pulse the remote line.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:** Double-flash

2. Set the sensing condition.

Method	Action		Result
Push Button	Present the sensing condition, then five-click the push button.		**TEACH Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:** OFF (the initial output LED indicator condition is simultaneous with the power LED indicator 3-flash), then ON or OFF, depending on the output state The sensor returns to Run mode with the new settings. **TEACH Not Accepted** **Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1 Hz) The sensor returns to the wait state, ready for the sensing condition.
Remote Line	Present the sensing condition, then five-pulse the remote line. 		

Window Set

Window Set (Light Operate shown)



- In Window Set, the single ON condition window extends approximately 12.5% above and below the presented condition when Light Operate is selected. Output ON and OFF conditions may be reversed by changing the Light-/Dark-Operate setting (see "QS18E Sensor Setup" on page 3).
- Lighter or darker conditions outside of the window cause the output to change state.
- Window Set is recommended for applications where the target to be sensed may not always appear in the same place, or when other unwanted signals may appear.

1. Access the Window Set mode.

Method	Action		Result
Push Button	Press and hold the push button 2 to 4 seconds.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1 Hz)
Remote Line	Single-pulse the remote line.		The sensor waits for the sensing condition. **Power LED Indicator:**OFF **Output LED Indicator:** Double-flash

2. Set the sensing condition.

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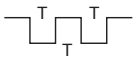
Method	Action		Result
Push Button	Present the sensing condition, then double-click the push button.		**TEACH Accepted** **Power LED Indicator:**Flashes 3 times, then solid green **Output LED Indicator:** OFF (the initial output LED indicator condition is simultaneous with the power LED indicator 3-flash), then ON or OFF, depending on the output state The sensor returns to Run mode with the new settings. **TEACH Not Accepted** **Power LED Indicator:**OFF **Output LED Indicator:** Slow flash (1 Hz) The sensor returns to the wait state, ready for the sensing condition.
Remote Line	Present the sensing condition, then double-pulse the remote line.		

Specifications

Supply Voltage

10 V DC to 30 V DC (10% maximum ripple) at less than 35 mA, exclusive of load; 10 V DC to 24 V DC at > 55º C

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Output Configuration

Current sourcing (PNP) or current sinking (NPN), depending on model; Light- or dark-operate selectable; Selectable 30 ms output OFF-delay

Rating: 100 mA max

Off-state leakage current: less than 50 µA at 30 V DC (see Application Note 1)

ON-state saturation voltage: less than 1.5 V at 100 mA (1.7 V for 30 ft cable models)

Operating Conditions

Temperature: –20 °C to +70 °C (–4 °F to +158 °F)

Relative Humidity: 95% at +50 °C maximum relative humidity (non-condensing)

Application Notes

If the push button does not appear to be responsive, perform the push button enable procedure

To maintain backward compatibility with earlier models, 3 remote line pulses or a push button hold followed by 3 push button clicks will perform a Dark SET.

Output Protection Circuitry

Protected against false pulse on power-up and continuous overload or short-circuit of output

Output Response

Note: Momentary delay on power-up; output does not conduct during this time

600 µs ON/OFF

Repeatability

75 µs

Construction

ABS housing, PMMA lens

Connections

PVC-jacketed 4-conductor 2 m (6.5 ft) or 9 m (30 ft) unterminated cable, or 4-pin M12 or 4-pin M8 quick-disconnect (QD), either integral or 150 mm (6 in) cable, are available. Quick-disconnect cordsets are ordered separately.

Certifications

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Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	2.0	30	0.5

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FCC Part 15 Class A for Unintentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

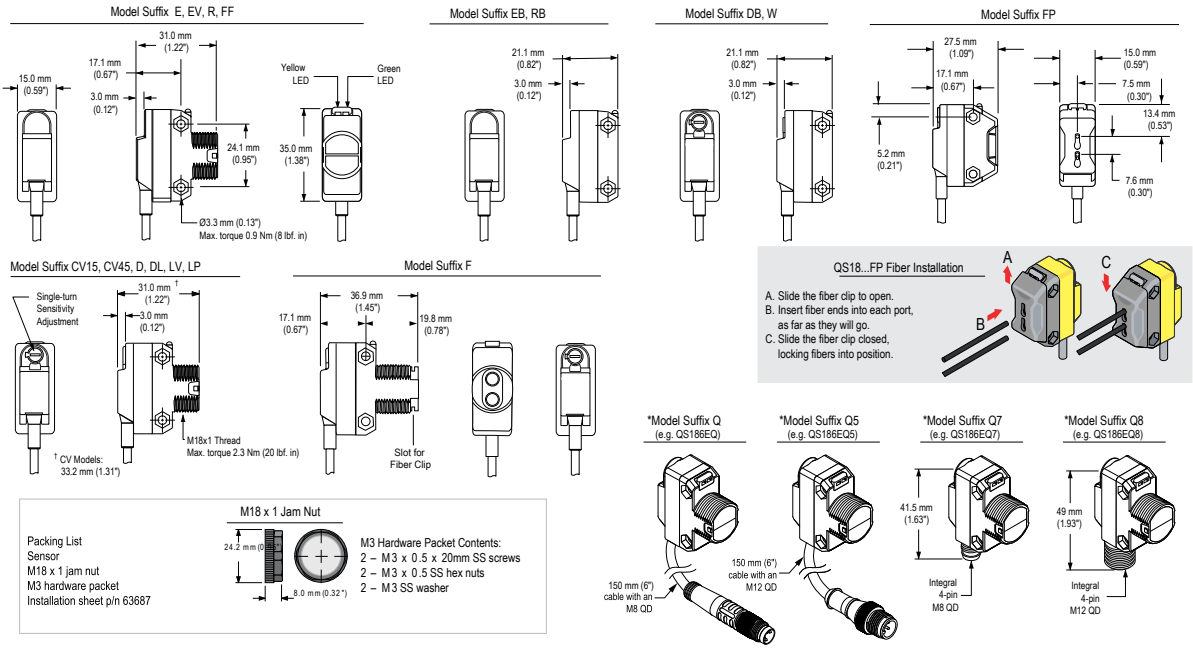
Industry Canada ICES-003(A)

This device complies with CAN ICES-3 (A)/NMB-3(A). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Cet appareil est conforme à la norme NMB-3(A). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise. The measurements provided are subject to change.

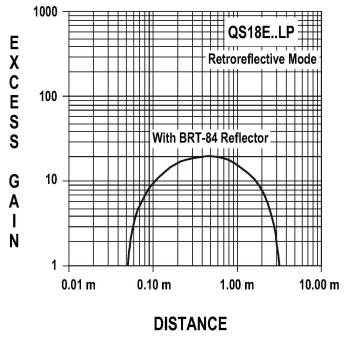


Performance Curves

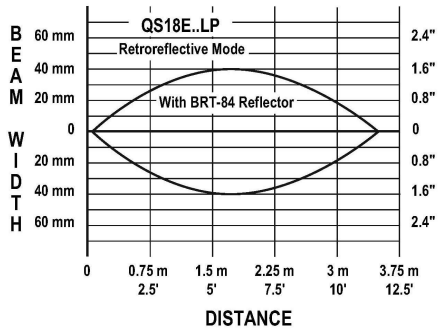
Performance using Dark SET, performed in no-light condition.

Polarized Retroreflective

Excess Gain



Beam Pattern



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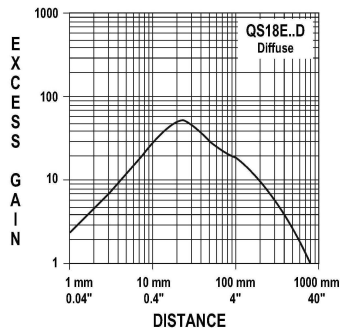
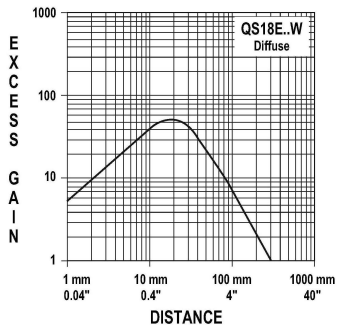
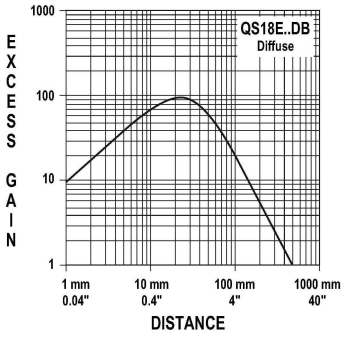
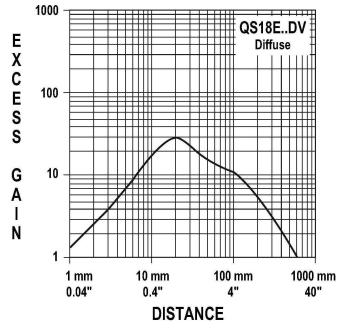
Diffuse (Based on use of 90% reflectance white test card)

Excess Gain

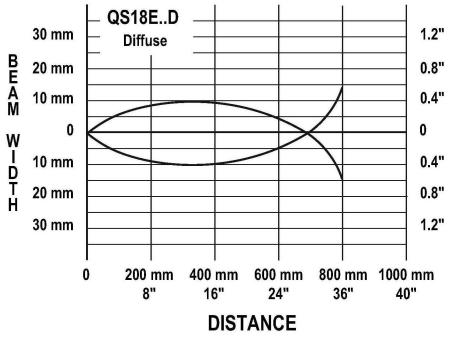


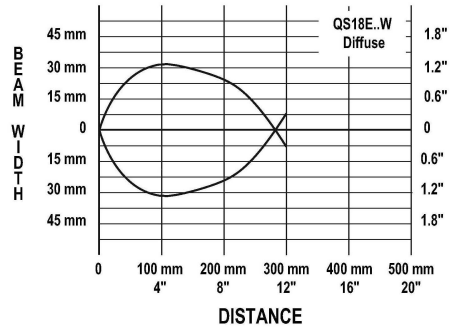


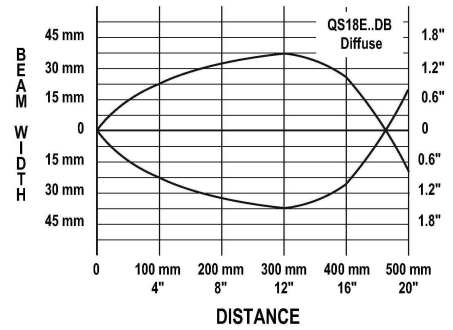


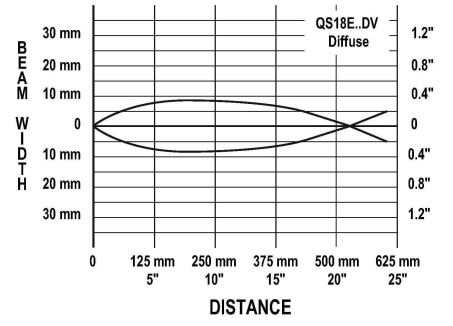


Beam Pattern









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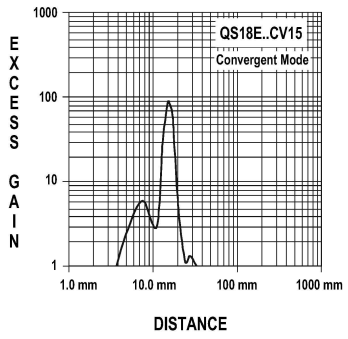
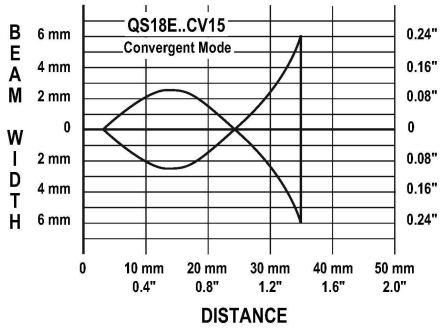
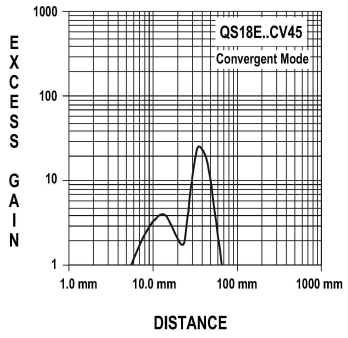
Convergent

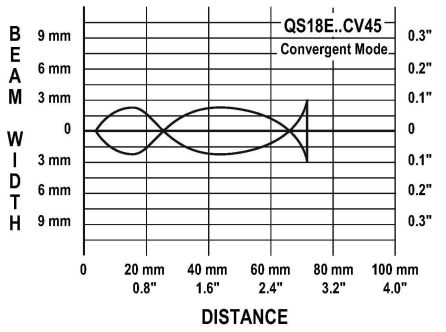
Excess Gain



Beam Pattern

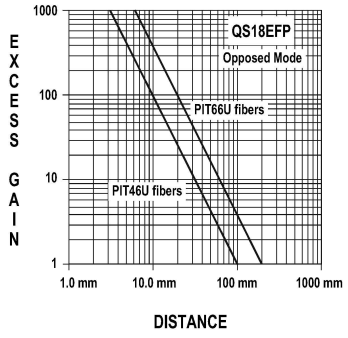




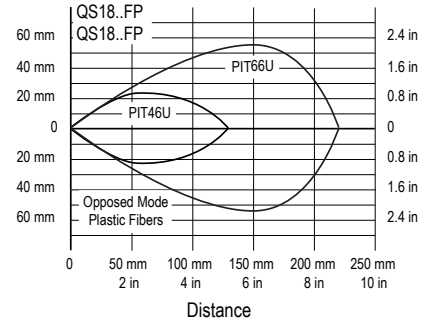


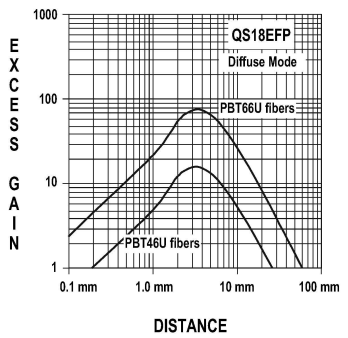
Fiber Optic - Plastic

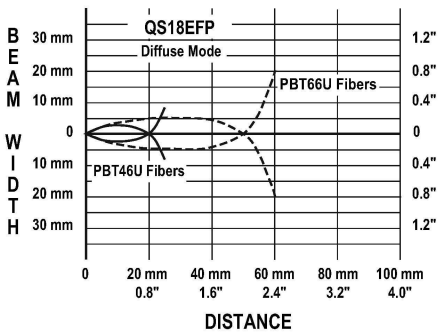
Excess Gain



Beam Pattern







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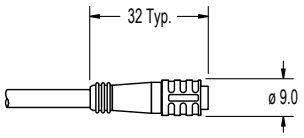
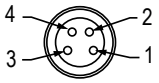
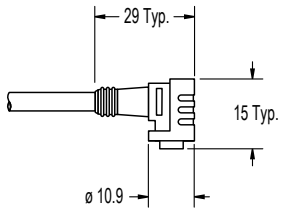
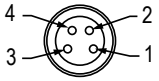
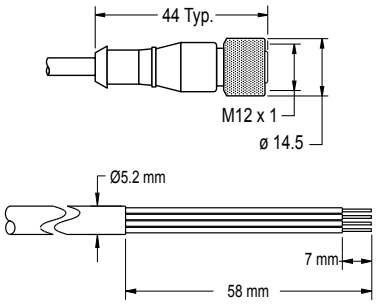
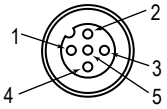
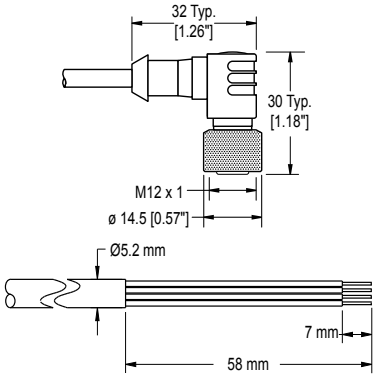
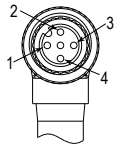
Accessories

4-Pin Single-Ended Snap-on M8 Female Cordsets					
Model	**Length**	**Style**	**Dimensions**	**Pinout (Female)**	
PKG4-2	2.03 m (6.66 ft)	Straight			1 = Brown 2 = White 3 = Blue 4 = Black
PKW4Z-2	2 m (6.56 ft)	Right-Angle			

4-pin Single-Ended M12 Female Cordsets				
Model	**Length**	**Dimensions (mm)**	**Pinout (Female)**	
BC-M12F4-22-1	1 m (3.28 ft)			1 = Brown 2 = White 3 = Blue 4 = Black 5 = Unused
BC-M12F4-22-2	2 m (6.56 ft)			
BC-M12F4-22-5	5 m (16.4 ft)			
BC-M12F4-22-8	8 m (26.25 ft)			
BC-M12F4-22-10	10 m (30.81 ft)			
BC-M12F4-22-15	15 m (49.2 ft)			
BC-M12F4-22-20	20 m (65.61 ft)			
BC-M12F4-22-25	25 m (82.02 ft)			
BC-M12F4-22-30	30 m (98.42 ft)			

4-pin Single-Ended M12 Female Right-Angle Cordsets				
Model	**Length**	**Dimensions (mm)**	**Pinout (Female)**	
BC-M12F4A-22-1	1 m (3.28 ft)			1 = Brown 2 = White 3 = Blue 4 = Black 5 = Unused
BC-M12F4A-22-2	2 m (6.56 ft)			
BC-M12F4A-22-5	5 m (16.4 ft)			
BC-M12F4A-22-8	8 m (26.25 ft)			
BC-M12F4A-22-10	10 m (30.81 ft)			
BC-M12F4A-22-15	15 m (49.2 ft)			

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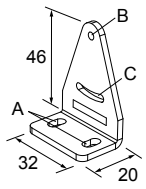
SMB312S

- Stainless steel 2-axis, side-mount bracket

A = 4.3 × 7.5, B = diam. 3, C = 3 × 15.3



SMBQS18DIN

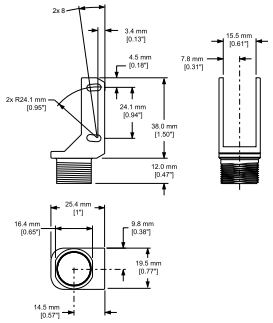
- Right-angle bracket assembly for mounting on 35 mm DIN rail
- 300 series stainless steel and glass-filled nylon; zinc-plated screws



SMBQS18Y

- Die-cast bracket for 18 mm holes
- Includes metal hex nut and lock washer
- Allows ± 8° for cabled sensors

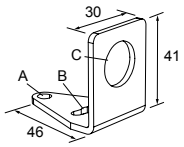
Hole size: A = ø 15.3



SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole
- Clearance for M4 (#8) hardware

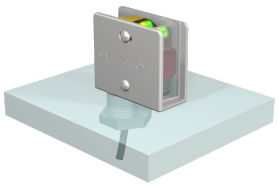
Hole center spacing: A to B = 24.2
Hole size: A = ø 4.6, B = 17.0 × 4.6, C = ø 18.5



SMB4050YL

- Heavy-duty die-cast bracket for industrial protection
- Replaceable window for use with some sensor models
- M18 vertical mounting option
- Nut and lock washer included

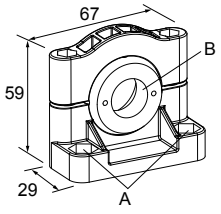
A = ø 15.3



SMB3018SC

- 18 mm swivel side or barrel-mount bracket
- Black reinforced thermoplastic polyester
- Stainless steel swivel locking hardware included

Hole center spacing: A = 50.8
Hole size: A = ø 7.0, B = ø 18.0



Additional available brackets: SMB46A, SMB18SF, SMBQS18RA, SMB18FA, SMBQS18A

For a list of reflectors or fiber optic assemblies, visit www.bannerengineering.com.

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