Features



The Sure Cross® wireless system is a radio frequency network with integrated I/O that operates in most environments to eliminate the need for wiring runs.

Models

Models	Frequency	Environmental Rating	I/O
DX80N9X6S-PM8	900 MHz ISM Band	IP67, NEMA 6	**Inputs**: Six sourcing discrete **Outputs**: Six sourcing discrete I/O is automatically mapped to the PM8 Gateway using the Gateway's menu system
DX80N9X6S-PM8C		IP20, NEMA 1	
DX80N9X6S-PM8L		IP67, NEMA 6	
DX80N2X6S-PM8	2.4 GHz ISM Band	IP67, NEMA 6	

The PM8L models have no LCD and no accessible menu system. To run a site survey with the PM8L Nodes, refer to the PM8 Gateway datasheet. The PM8L models also have no DIP switches and always operate in 1 W transmit power mode. If you require a low transmit power Node, please order the PM8 model.

The following models are no longer available for order, but are still covered by the information in this document.

Models	Frequency	Environmental Rating	I/O
DX80N2X6S-PM8C	2.4 GHz ISM Band	IP20, NEMA 1	See above
DX80N2X6S-PM8L		IP67, NEMA 6	

Configuration Instructions

Configure the DIP Switches

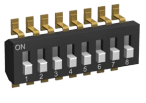
Before changing DIP switch positions, disconnect the power.[1]

Any changes made to the DIP switches are not recognized until after power is cycled to the device. For parameters not set using the DIP switches, use the configuration software to make configuration changes. For parameters set using the DIP switches, the DIP switch positions override any changes made using the configuration software.

Access the Internal DIP Switches

Follow these steps to access the internal DIP switches.

1. Unscrew the four screws that mount the cover to the bottom housing.
2. Remove the cover from the housing without damaging the ribbon cable or the pins the cable plugs into.



[1] For devices powered by batteries integrated into the housing, triple-click button 2, then double-click button 2 to reset the device without removing the battery.

Original Instructions
26-Feb-25

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173570
p/n: 173570 Rev. O

ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

3. Gently unplug the ribbon cable from the board mounted into the bottom housing. Skip this step if there is no ribbon cable (integrated battery models) or the ribbon cable is glued down (for C housing models).
4. Remove the black cover plate from the bottom of the device's cover.
   The DIP switches are located behind the rotary dials.
5. Make the necessary changes to the DIP switches.
6. Place the black cover plate back into position and gently push into place.
7. If necessary, plug the ribbon cable in after verifying that the blocked hole lines up with the missing pin.
8. Mount the cover back onto the housing.

DIP Switch Settings

	DIP Switches	
Device Settings	**1**	**2**
Transmit Power Level: 500 mW (27 dBm)	OFF (default)	
Transmit Power Level: 250 mW (24 dBm), DX80 Compatibility Mode	ON	

DIP Switch Settings for the PM8L Nodes

The PM8L Nodes have no DIP switches and always operate in 1 W transmit power mode with six discrete inputs and six discrete outputs. If you require a lower transmit power mode, you must use a PM8 Node instead of the PM8L Node.

Transmit Power Levels

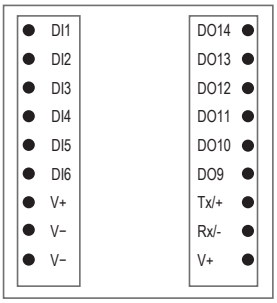
The 900 MHz radios have a high output option that will transmit at 500 mW (27 dBm). The low output option transmits at 250 mW (24 dBm). The 250 mW mode reduces the radio's range but improves the battery life in short-range applications. For 2.4 GHz models, this DIP switch is disabled. The transmit power for 2.4 GHz is fixed at about 65 mW EIRP (18 dBm).

Wire Your Sure Cross Device

Use the following wiring diagrams to first wire the sensors and then apply power to the Sure Cross® devices.

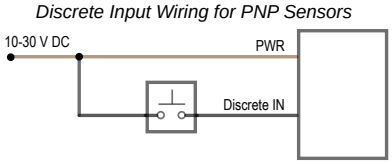
Terminal Blocks and Wiring (PM8 and PM8C Models)

-PM8 Board

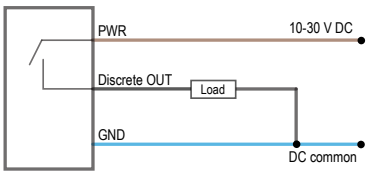


DIx. Discrete IN 1 through 6.
DOx. Discrete OUT 9 through 14.
GND. Ground/DC common connection
PWR. 10 V DC to 30 V DC power connection
RX/-. Serial communication line for the Gateway. No connection for Nodes
TX/+. Serial communication line for the Gateway; no connection for Nodes
V+. 10 V DC to 30 V DC power connection
V–. Ground/DC common connection

Discrete Input Wiring for PNP Sensors



Discrete Output Wiring (PNP)



Bind the DX80 Nodes to the DX80 Gateway and Assign the Node Address

Before beginning the binding procedure, apply power to all the devices. Separate radios by 2 meters when running the binding procedure. Put only one Gateway into binding at a time to prevent binding to the wrong Gateway.

1. Enter binding mode on the Gateway.

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- For housed DX80 Gateways, triple-click the right-hand button. LEDs alternatively flash red.
- For board-level DX80 Gateways, triple-click the binding button. LED flashes green and red.

2. Use both of the Node's rotary dials to assign the Node Address defined in the Gateway's datasheet.
   The left rotary dial represents the tens digit (0 through 4) and the right dial represents the ones digit (0 through 9) of the Node Address.
3. To enter binding mode on the Node, triple-click button 2.
   The Node enters binding mode and locates the Gateway in binding mode. The red LEDs flash alternately. The Node automatically exits binding mode. After the Node is bound, the LEDs are both solid red for a few seconds. The Node cycles its power, then enters Run mode. For the pre-mapped kits (PMx), the Node's rotary dials must be set based on the mapping defined by the Gateway. For more information, refer to the mapping tables in the MAPIO Menu section of the Gateway's datasheet.
4. Label the Node with the assigned address for future reference.
5. Repeat steps 2 through 4 for all Nodes that need to communicate to this Gateway.
6. Exit binding mode on the Gateway by single-clicking either button 1 or button 2.

For Gateways with single-line LCDs, after binding your Nodes to the Gateway, make note of the binding code displayed under the Gateway's *DVCFG menu, XADR submenu on the LCD. Knowing the binding code prevents having to re-bind all Nodes if your Gateway is ever replaced.

LED Behavior for the Gateways and Nodes

Verify all devices are communicating properly. Nodes do not sample inputs until they are communicating with the Gateway. The radios and antennas must be a minimum distance apart to function properly. Recommended minimum distances are:

900 MHz radios transmitting at ≤ 250 mW: 6 feet
900 MHz radios transmitting at ≥ 500 mW: 15 feet
2.4 GHz radios (transmitting at 65 mW): 1 foot

LED behavior

Devices with Two LEDs		Devices with One LED	Gateway Status	Node Status
LED 1	LED 2			
Green		Green	Power is on	N/A
Flashing green			N/A	Radio link is okay
Flashing red	Flashing red	Flashing red	Device error	Device error
	Flashing amber	Green and red flash (amber) together	Modbus communication active	N/A
	Flashing red	Flashing red	Modbus communication error	No radio link (flashes once every 3 s)
Flashing red (alternately)	Flashing red (alternately)	Green and red flash alternately	Device is in binding mode	Device is in binding mode
		Red	Gateway is trying to conduct a Site Survey with a Node that doesn't exist	
		Green and red solid (amber) together	No radio communication detected	
Red (for 4 seconds)	Red (for 4 seconds)	Green/red solid (amber) for 4 seconds, then flash 4 times		Binding mode is complete

For Gateway systems, the Modbus communication LEDs refer to the communication between the Gateway and its host system (if applicable).

Installing Your Sure Cross® Radios

Please refer to one of these instruction manuals to install your wireless network components.

- DX80 Performance Wireless I/O Network Instruction Manual: 132607
- MultiHop Data Radio Instruction Manual: 151317

Modbus Registers

I/O	Modbus Holding Register		I/O Type	I/O Range		Holding Register Representation	
	Gateway	Any Node		Min.	Max.	Min. (Dec.)	Max. (Dec.)
1	1	1 + (Node# × 16)	Discrete IN 1	0	1	0	1
2	2	2 + (Node# × 16)	Discrete IN 2	0	1	0	1
3	3	3 + (Node# × 16)	Discrete IN 3	0	1	0	1

Continued on page 4

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Continued from page 3

I/O	Modbus Holding Register		I/O Type	I/O Range		Holding Register Representation	
	Gateway	Any Node		Min.	Max.	Min. (Dec.)	Max. (Dec.)
4	4	4 + (Node# × 16)	Discrete IN 4	0	1	0	1
5	5	5 + (Node# × 16)	Discrete IN 5	0	1	0	1
6	6	6 + (Node# × 16)	Discrete IN 6	0	1	0	1
7	7	7 + (Node# × 16)	Reserved				
8	8	8 + (Node# × 16)	Device Message				
9	9	9 + (Node# × 16)	Discrete OUT 9	0	1	0	1
10	10	10 + (Node# × 16)	Discrete OUT 10	0	1	0	1
11	11	11 + (Node# × 16)	Discrete OUT 11	0	1	0	1
12	12	12 + (Node# × 16)	Discrete OUT 12	0	1	0	1
13	13	13 + (Node# × 16)	Discrete OUT 13	0	1	0	1
14	14	14 + (Node# × 16)	Discrete OUT 14	0	1	0	1
15	15	15 + (Node# × 16)	Control Message				
16	16	16 + (Node# × 16)	Reserved				

Specifications

Radio Transmit Power (PM8 Node, 900 MHz, 500 mW radios)

Conducted: 27 dBm (500 mW)

EIRP with the supplied antenna: < 36 dBm

Radio Transmit Power (PM8L Node, 900 MHz, 1 W radios)

Conducted: 30 dBm (1 W)

EIRP with the supplied antenna: < 36 dBm

Radio Transmit Power (2.4 GHz radios)

Conducted: < 18 dBm (65 mW)

EIRP with the supplied antenna: < 20 dBm (100 mW)

Radio Range

A 2 dB antenna ships with this device.

Transmit power and range are subject to many factors, including antenna gain, installation methods, characteristics of the application, and environmental conditions.

Please refer to the following documents for installation instructions and high-gain antenna options.

Installing Your Sure Cross® Radios (151514)
Conducting a Site Survey (133602)
Sure Cross® Antenna Basics (132113)

Antenna Minimum Separation Distance

900 MHz radios transmitting at ≥ 500 mW: 4.57 m (15 ft) with the supplied antenna

2.4 GHz radios transmitting at 65 mW: 0.3 m (1 ft) with the supplied antenna

Supply Voltage

10 V DC to 30 V DC (Outside the USA: 12 V DC to 24 V DC, ± 10%)

For European applications, power this device from a Limited Power Source as defined in EN 60950-1.

Power Consumption

Gateway: 900 MHz Consumption: Maximum current draw is < 100 mA and typical current draw is < 50 mA at 24 V DC. (2.4 GHz consumption is less.)

Link Timeout (Performance)

Gateway: Configurable via User Configuration Software

Node: Defined by Gateway

Spread Spectrum Technology

FHSS (Frequency Hopping Spread Spectrum)

Antenna Connection

Ext. Reverse Polarity SMA, 50 Ohms

Max Tightening Torque: 0.45 N·m (4 lbf·in)

900 MHz Compliance (RM1809 Radio Module)

Radio module is indicated by the product label marking

Contains FCC ID: UE3RM1809

Contains IC: 7044A-RM1809

IFT: RCPBARM13-2283

900 MHz Compliance (SX7023EXT Radio Module)

Radio module is indicated by the product label marking

Contains FCC ID: UE3SX7023EXT

Contains IC: 7044A-SX7023EXT

2.4 GHz Compliance (SX243 Radio Module)

Radio module is indicated by the product label marking

Contains FCC ID: UE3SX243

Radio Equipment Directive (RED) 2014/53/EU

Contains IC: 7044A-SX243

Housing

Polycarbonate housing and rotary dial cover; polyester labels; EDPM rubber cover gasket; nitrile rubber, non-sulphur cured button covers

Weight: 0.26 kg (0.57 lbs)

Mounting: #10 or M5 (SS M5 hardware included)

Max. Tightening Torque: 0.56 N·m (5 lbf·in)

Interface

Two bi-color LED indicators; Two buttons; Six character LCD

Wiring Access

Two 1/2-inch NPT ports

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Discrete Inputs

Six PNP

Rating: 3 mA max current at 30 V DC

Sample Rate: 62.5 milliseconds

Report Rate: On change of state

ON Condition (PNP): Greater than 4.5 V

OFF Condition (PNP): Less than 4 V

Discrete Outputs

Six PNP

Update Rate: 125 milliseconds

ON Condition (PNP): Supply minus 2 V

OFF Condition (PNP): Less than 2 V

Output State Following Timeout: OFF

Discrete Output Rating (PNP)

100 mA max current at 30 V DC

ON-State Saturation: Less than 3 V at 100 mA

OFF-state Leakage: Less than 10 µA

Certifications

CE/UKCA approval only applies to 2.4 GHz models; NOM approval only applies to 900 MHz models

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1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

FCC Part 15 Class A for Intentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

Industry Canada Statement for Intentional Radiators

This device contains licence-exempt transmitters(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:

1. This device may not cause interference.
2. This device must accept any interference, including interference that may cause undesired operation of the device.

Cet appareil contient des émetteurs/récepteurs exemptés de licence conformes à la norme Innovation, Sciences, et Développement économique Canada. L'exploitation est autorisée aux deux conditions suivantes:

1. L'appareil ne doit pas produire de brouillage.
2. L'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Environmental Specifications (IP67 Housing Models)

Operating Conditions

–40 °C to +85 °C (–40 °F to +185 °F) (Electronics); –20 °C to +80 °C (–4 °F to +176 °F) (LCD)

95% maximum relative humidity (non-condensing)

Radiated Immunity: 10 V/m (EN 61000-4-3)

Shock and Vibration

All models meet IEC 60068-2-6 and IEC 60068-2-27 testing criteria

Shock: 30G 11 ms duration, half sine wave per IEC 60068-2-27

Vibration: 10 Hz to 55 Hz, 0.5 mm peak-to-peak amplitude per IEC 60068-2-6

Environmental Ratings

IEC IP67; NEMA 6

For installation and waterproofing instructions, go to www.bannerengineering.com and search for the complete instruction manual (p/n 132607)

Operating the devices at the maximum operating conditions for extended periods can shorten the life of the device.

Environmental Specifications for the C Housings

Operating Conditions

–40 °C to +85 °C (–40 °F to +185 °F) (Electronics); –20 °C to +80 °C (–4 °F to +176 °F) (LCD)

95% maximum relative humidity (non-condensing)

Radiated Immunity: 10 V/m (EN 61000-4-3)

Shock and Vibration

All models meet IEC 60068-2-6 and IEC 60068-2-27 testing criteria

Shock: 30G 11 ms duration, half sine wave per IEC 60068-2-27

Vibration: 10 Hz to 55 Hz, 0.5 mm peak-to-peak amplitude per IEC 60068-2-6

Environmental Ratings

"C" Housing Models/External wiring terminals: IEC IP20; NEMA 1

Refer to the Sure Cross® DX80 Performance (p/n 132607) or the Sure Cross® MultiHop (p/n 151317) instruction manual for installation and waterproofing instructions.

Operating the devices at the maximum operating conditions for extended periods can shorten the life of the device.

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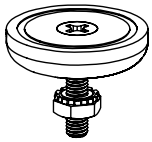
Accessories

Mounting Brackets

BWA-BK-020 • Includes two 80-lb pull rare-earth magnet mounts and two #10-32 × 1 inch screw mounts • Used on multiple mounting brackets • 31.75 mm (1.25 inch) diameter	

Included with Model

The following items ship with the PM2 and PM8 radios.

- One 1/2-inch NPT plug (not included with IP20 "C" models)
- Two 1/2-inch nylon gland fittings (not included with IP20 "C" models)
- **BWA-9O2-C** (900 MHz) or **BWA-2O2-C** (2.4 GHz) Antenna, 2 dBd Omni, Rubber Swivel RP-SMA Male
- **BWA-HW-011** IP20 Screw Terminal Headers (2 pack) (IP20 "C" models only)

Warnings

WARNING:

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

IMPORTANT: Please download the complete Performance PM8 Node technical documentation, available in multiple languages, from www.bannerengineering.com for details on the proper use, applications, Warnings, and installation instructions of this device.

IMPORTANT: Por favor descargue desde www.bannerengineering.com toda la documentación técnica de los Performance PM8 Node, disponibles en múltiples idiomas, para detalles del uso adecuado, aplicaciones, advertencias, y las instrucciones de instalación de estos dispositivos.

IMPORTANT: Veuillez télécharger la documentation technique complète des Performance PM8 Node sur notre site www.bannerengineering.com pour les détails sur leur utilisation correcte, les applications, les notes de sécurité et les instructions de montage.

Install and properly ground a qualified surge suppressor when installing a remote antenna system. Remote antenna configurations installed without surge suppressors invalidate the manufacturer's warranty. Keep the ground wire as short as possible and make all ground connections to a single-point ground system to ensure no ground loops are created. No surge suppressor can absorb all lightning strikes; do not touch the Sure Cross® device or any equipment connected to the Sure Cross® device during a thunderstorm.

Exporting Sure Cross® Radios. It is our intent to fully comply with all national and regional regulations regarding radio frequency emissions. **Customers who want to re-export this product to a country other than that to which it was sold must ensure the device is approved in the destination country.** The Sure Cross wireless products were certified for use in these countries using the antenna that ships with the product. When using other antennas, verify you are not exceeding the transmit power levels allowed by local governing agencies. This device has been designed to operate with the antennas listed on Banner Engineering's website and having a maximum gain of 9 dBm. Antennas not included in this list or having a gain greater than 9 dBm are strictly prohibited for use with this device. The required antenna impedance is 50 ohms. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen such that the equivalent isotropically radiated power (EIRP) is not more than that permitted for successful communication. Consult with Banner Engineering Corp. if the destination country is not on this list.

IMPORTANT:

- **Never operate a radio without connecting an antenna**
- Operating radios without an antenna connected will damage the radio circuitry.
- To avoid damaging the radio circuitry, never apply power to a Sure Cross® Performance or Sure Cross® MultiHop radio without an antenna connected.

IMPORTANT:

- **Electrostatic discharge (ESD) sensitive device**
- ESD can damage the device. Damage from inappropriate handling is not covered by warranty.
- Use proper handling procedures to prevent ESD damage. Proper handling procedures include leaving devices in their anti-static packaging until ready for use; wearing anti-static wrist straps; and assembling units on a grounded, static-dissipative surface.

Banner Engineering Corp Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

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For patent information, see www.bannerengineering.com/patents.

Notas Adicionales (con Antena)

Información México: La operación de este equipo está sujeta a las siguientes dos condiciones: 1) es posible que este equipo o dispositivo no cause interferencia perjudicial y 2) este equipo debe aceptar cualquier interferencia, incluyendo la que pueda causar su operación no deseada.

Banner es una marca registrada de Banner Engineering Corp. y podrán ser utilizadas de manera indistinta para referirse al fabricante. "Este equipo ha sido diseñado para operar con las antenas tipo Omnidireccional para una ganancia máxima de antena de 6 dBd y Yagi para una ganancia máxima de antena 10 dBd que en seguida se enlistan. También se incluyen aquellas con aprobación ATEX tipo Omnidireccional siempre que no excedan una ganancia máxima de antena de 6dBd. El uso con este equipo de antenas no incluidas en esta lista o que tengan una ganancia mayor que 6 dBd en tipo omnidireccional y 10 dBd en tipo Yagi, quedan prohibidas. La impedancia requerida de la antena es de 50 ohms."

Approved Antennas

BWA-9O2-C--Antena, Omni 902-928 MHz, 2 dBd, junta de caucho, RP-SMA Macho
BWA-9O5-C--Antena, Omni 902-928 MHz, 5 dBd, junta de caucho, RP-SMA Macho
BWA-9O6-A--Antena, Omni 902-928 MHz, 6 dBd, fibra de vidrio, 1800mm, N Hembra
BWA-9Y10-A--Antena, Yagi, 900 MHz, 10 dBd, N Hembra

Mexican Importer

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