# LE250 and LE550 Analog-Discrete Laser Gauging L-GAGE® Sensor Product Manual

Original Instructions
p/n: 175094 Rev. J
22-Aug-25
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ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

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# Chapter 1 Product Description

*Laser displacement sensor with both analog and discrete (switched) outputs*




- Easy to set up and use with a 2-line, 8-character display
- Economical sensor with high accuracy
- Repeatability and accuracy for challenging targets, from shiny metal to black rubber
- Various sizes of visible red laser, depending on target size, distance, and color characteristics
- Sensing range options up to 1 meter

**WARNING:**

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Models

| Family | Range | Output | Laser Class | Connector |
|---|---|---|---|---|
| **LE** | **550** | **I** | | **Q** |
| LE | 550 = 100-1000 mm<br>250 = 100-400 mm | I = 4-20mA analog and one NPN/PNP discrete<br>U = 0-10V analog and one NPN/PNP discrete | Blank = Class 2 Laser<br>Cl = Class 1 Laser | Blank = 2 m integral cable<br>Q = Rotatable M12 QD<br>QP = 150 mm PVC cable with an M12 QD<br>W/30 = 9 m integral cable |

QD models require a mating cordset. The discrete NPN/PNP output is user configurable.

Information about additional L-GAGE LE models is available at www.bannerengineering.com.

## Overview

The LE250/550 Analog/Discrete L-GAGE® Laser Sensor is a visible, bore-sighted laser displacement sensor designed for precise, color-insensitive measurements. The LE series of sensors includes models covering various ranges, spot sizes, and measurement performance.

A 2-line LCD shows the real-time distance measurement, in either millimeters or inches, and the analog output measurement, in milliamps or volts, when the sensor is in Run mode.

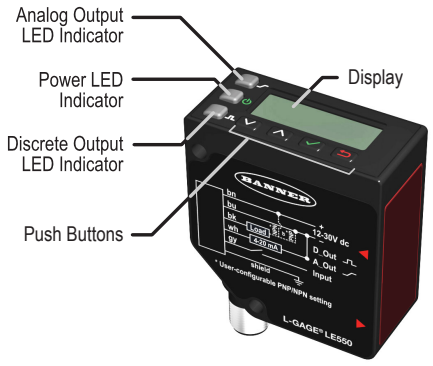
See "Factory Default Settings" on page 39 for a list of sensor default settings.


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Models with current or voltage analog outputs are available. This manual provides the display information and the navigation paths for the current models with the voltage model text in parentheses if it is different.

## Features and Indicators

*LE Analog Sensor Features*




Three LED indicators provide ongoing indication of the sensing status.

**Analog Output LED Indicator**

Solid Amber = Displayed distance is within the taught analog output window
Off = Displayed distance is outside the taught analog output window

**Power LED Indicator**

Solid Green = Normal operation, power On and laser On
Flashing Green (1 Hz) = Power On and laser Off (laser enable mode)

**Discrete Output LED Indicator**

Solid Amber = Discrete Output is On
Off = Discrete Output is Off

## LE Laser Display

*LE550 Display in Run Mode*




The display is a 2-line, 8-character LCD. The main screen is the Run mode screen, which shows the real-time distance measurement and the analog output measurement.

## Buttons

Use the sensor buttons **Down**, **Up**, **Enter**, and **Escape** to program the sensor and to access sensor information.

**Down and Up Buttons**

Press **Down** and **Up** to:

- Access the Quick Menu from Run mode
- Navigate the menu systems
- Change programming settings

When navigating the menu systems, the menu items loop.

Press **Down** and **Up** to change setting values. Press and hold the buttons to cycle through numeric values. After changing a setting value, it slowly flashes until the change is saved using the **Enter** button.

**Enter Button**

Press **Enter** to:

- Access the Sensor Menu from Run mode
- Access the submenus
- Save changes

In the Sensor Menu, a checkmark ⋰ in the lower right corner of the display indicates that pressing **Enter** accesses a submenu.

Press **Enter** to save changes. New values flash rapidly and the sensor returns to the parent menu.

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Continued from page 5

**Escape Button**

Press **Escape** to:

- Leave the current menu and return to the parent menu
- Return to Run mode from the Quick Menu

**IMPORTANT:** Pressing **Escape** discards any unsaved programming changes.

In the Sensor Menu, a return arrow in the upper left corner of the display indicates that pressing **Escape** returns to the parent menu.

Press and hold **Escape** for 2 seconds to return to Run mode from any menu or remote teach.

# Specifications

**Supply Voltage (Vcc)**
12 V DC to 30 V DC

**Power and Current Consumption, exclusive of load**
**Normal Run Mode:** 1.7 W, Current consumption < 70 mA at 24 V DC

**Supply Protection Circuitry**
Protected against reverse polarity and transient overvoltages

**Output Configuration**
**Analog output:** 4 to 20 mA or 0 to 10 V, depending on model
**Discrete output rating:** Discrete NPN/PNP is user-configurable

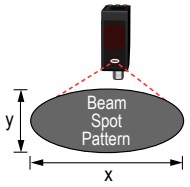
**Output Ratings**
**Discrete Output:** 100 mA maximum (protected against continuous overload and short circuit)
**OFF-state leakage current—PNP:** < 10 µA at 30 V
**OFF-state leakage current—NPN:** < 200 µA at 30 V
**Output saturation voltage—PNP outputs:** < 3 V at 100 mA
**Output saturation voltage—NPN outputs:** < 1.6 V at 100 mA
**Analog current output (LE...I Models):**1 kΩ max. @ 24 V; max. load resistance = [(Vcc-4.5)/0.02 Ω]
**Analog voltage output (LE...U Models):** 2.5 kΩ min. load resistance

**Remote Input**
**Allowable Input Voltage Range:** 0 to Vcc
**Active Low (internal weak pullup—sinking current):**
· High State > 4.3 V at 740 µA max.
· Low State < 1.3 V at 800 µA max.
**Active High (internal weak pulldown—sourcing current):**
· High State > 4.3 V at 1.7 mA max.
· Low State < 1.3 V at 1.6 mA max.

**Analog Resolution**
LE250: 100 mm to 250 mm: Less than 0.02 mm
LE250: 250 mm to 400 mm: Less than 0.2 mm
LE550: 100 mm to 600 mm: Less than 0.5 mm
LE550: 600 mm to 1000 mm: Less than 1 mm

**Analog Linearity**
LE250: Linearity is the less of Accuracy or 0.3% of full scale range (± 0.9 mm) at any given distance
LE550: Linearity is the lesser of Accuracy or 0.5% of full scale range (± 4.5 mm) at any given distance

**Typical Beam Spot Size**[1]




| | Distance (mm) | | | | | |
|---|---|---|---|---|---|---|
| | LE250 Models | | | LE550 Models | | |
| | 100 | 250 | 400 | 100 | 550 | 1000 |
| x | 3.2 | 2.1 | 1.2 | 8.4 | 10.5 | 12.1 |
| y | 2.2 | 1.5 | 0.9 | 3.5 | 4.2 | 4.9 |

**Environmental Rating**
IP67, NEMA 6

**Operating Conditions**
**Temperature:** –20 °C to +55 °C (–4 °F to +131°F)
**Humidity:** 90% at +55 °C maximum relative humidity (non-condensing)

**Storage Temperature**
–30 °C to +65 °C (–22 °F to +149 °F)

**Application Note**
For optimum performance, allow 10 minutes for the sensor to warm up

**Certifications**
Industrial Control Equipment 3TJJ
UL Environmental Rating: Type 1

**Sensing Beam**
Class 2 laser models: visible red, 650 nm
Class 1 laser models: visible red, 650 nm

**Sensing Range**
LE250: 100 mm (3.94 in) to 400 mm (15.75 in)
LE550: 100 mm (3.94 in) to 1000 mm (39.37 in)

[1] Beam spot size is calculated as 1.6 times the D4σ measured value


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**Delay at Power Up**
2 s

**Measurement/Output Rate**
Class 2 laser models: < 1 ms
Class 1 laser models (fast): < 1 ms
Class 1 laser models (std/med/slow): < 2 ms

**Ambient Light Immunity**
Class 2 laser models: > 10,000 lux
Class 1 laser models: > 5,000 lux

**Minimum Window Size, Analog and Discrete**
LE250: 1 mm (0.039 in)
LE550: 10 mm (0.39 in)

**Boresighting**
LE250: 4 mm radius at 400 mm
LE550: 1 cm radius at 1 m

**Maximum Torque**
2 N·m (17.7 in-lbs)

**Repeatability**
See *Performance Curves*

**Temperature Effect**
See *Performance Curves*

**Accuracy**
See *Performance Curves*

**Construction**
**Housing:** die-cast zinc
**Window:** acrylic

**Vibration/Mechanical Shock**
All models meet Mil. Std. 202 G requirements method 201A. Also meets IEC 60947-5-2.

**Response Time**

| | Class 1 Laser Models | Class 2 Laser Models |
|---|---|---|
| Fast [2] | 2 ms | 2 ms |
| Standard | 10 ms | 5 ms |
| Medium | 30 ms | 15 ms |
| Slow | 100 ms | 50 ms |

**Required Overcurrent Protection**

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

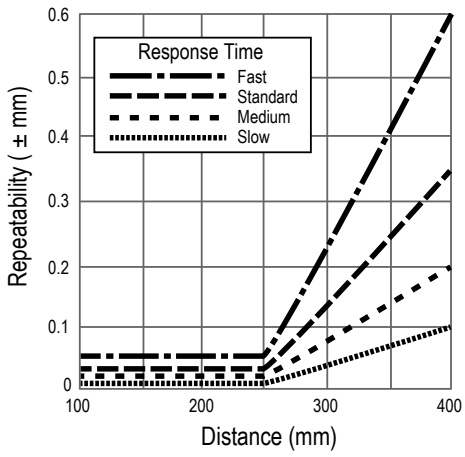
For additional product support, go to www.bannerengineering.com.

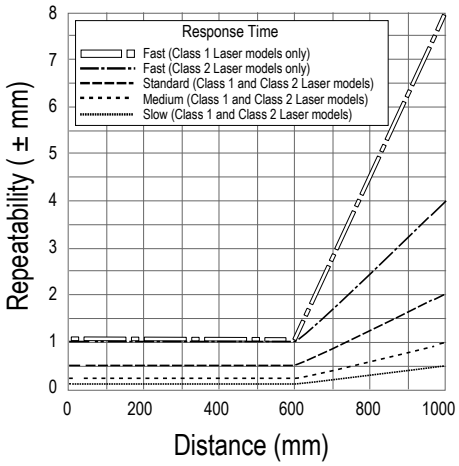
| Supply Wiring (AWG) | Required Overcurrent Protection (A) | Supply Wiring (AWG) | Required Overcurrent Protection (A) |
|---|---|---|---|
| 20 | 5.0 | 26 | 1.0 |
| 22 | 3.0 | 28 | 0.8 |
| 24 | 2.0 | 30 | 0.5 |

[2] Response time for lateral entry of object into measurement range < 5 ms

## Performance Curves

| LE250 Models | LE550 Models |
|---|---|
| *Repeatability (90% to 6% reflectance)* | *Repeatability (90% to 6% reflectance)* |

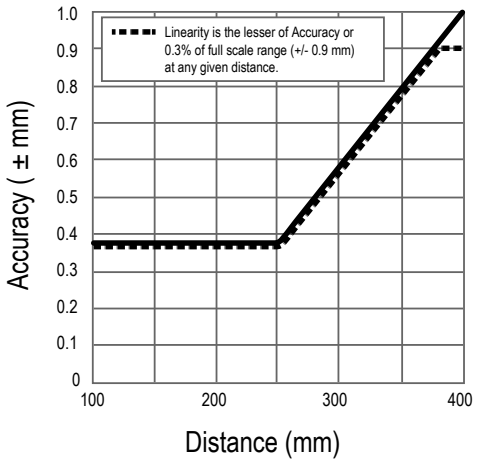
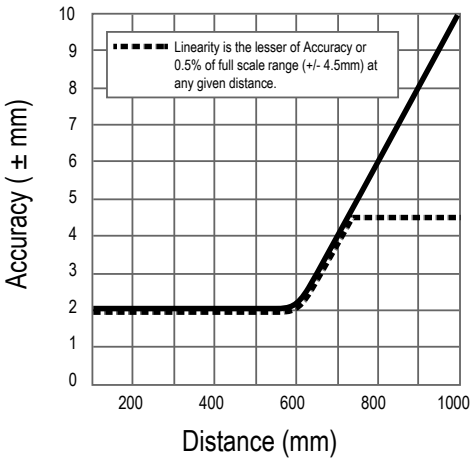
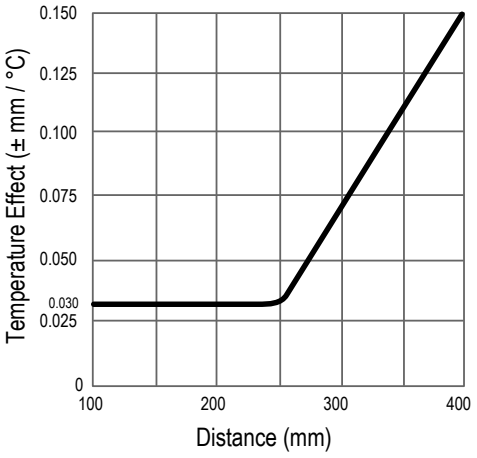
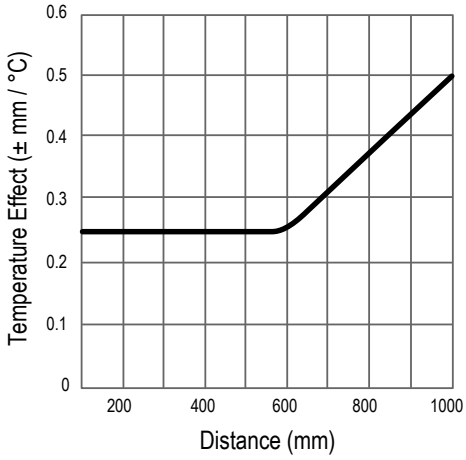



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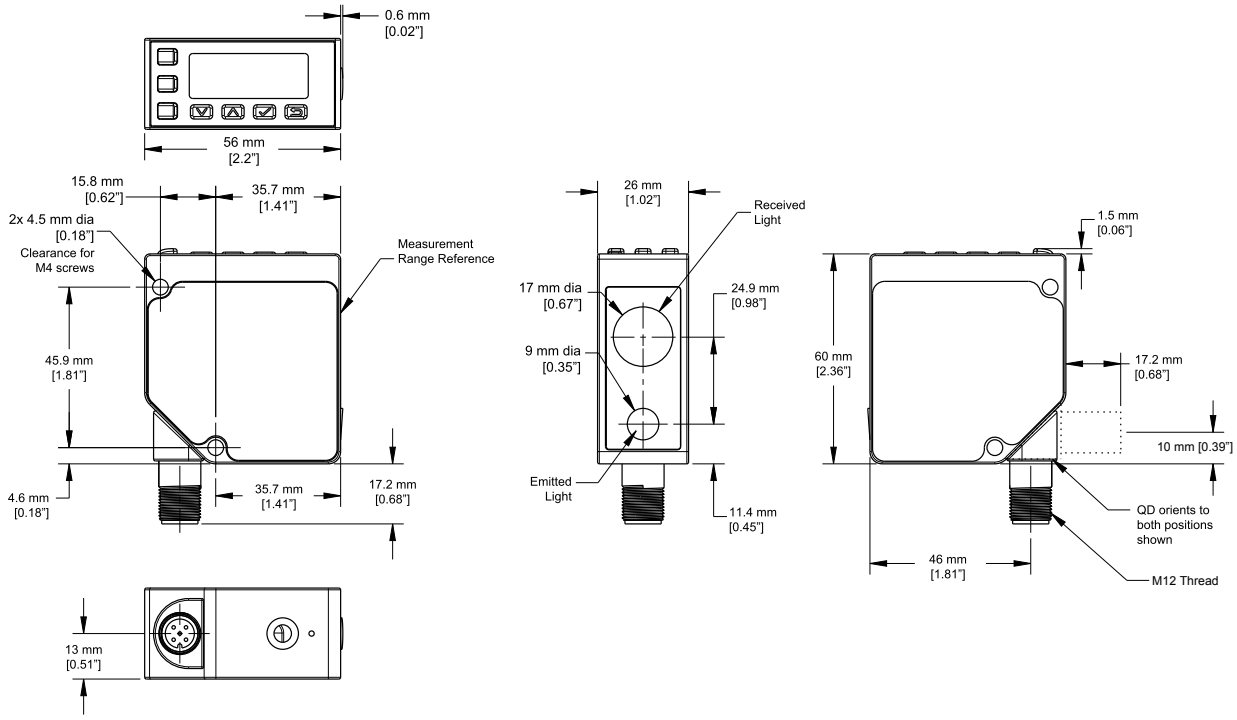
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| LE250 Models | LE550 Models |
|---|---|
| *Accuracy (90% to 6% reflectance)*<br> | *Accuracy (90% to 6% reflectance)*<br> |
| *Temperature Effect*<br> | *Temperature Effect*<br> |


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## Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise. The measurements provided are subject to change.




## Class 1 Laser Description and Safety Information



**Laser light. Do not stare into the beam.**

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 56, dated May 8, 2019.

**CLASS 1
LASER PRODUCT**

**CAUTION:**

- **Never stare directly into the sensor lens.**
- Laser light can damage your eyes.
- Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

**CAUTION:**

- **Return defective units to the manufacturer.**
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

**CAUTION:**

- **Ne regardez jamais directement la lentille du capteur.**
- La lumière laser peut endommager la vision.
- Évitez de placer un objet réfléchissant (de type miroir) dans la trajectoire du faisceau. N'utilisez jamais de miroir comme cible rétro-réfléchissante.


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**CAUTION:**

- **Tout dispositif défectueux doit être renvoyé au fabricant.**
- L'utilisation de commandes, de réglages ou de procédures autres que celles décrites dans le présent document peut entraîner une exposition dangereuse aux radiations.
- N'essayez pas de démonter ce capteur pour le réparer. Tout dispositif défectueux doit être renvoyé au fabricant.

Class 1 lasers are lasers that are safe under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Complies with IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

**For safe laser use:**

- Do not stare at the laser.
- Do not point the laser at a person's eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

**Class 1 Laser Characteristics**

Output power: <0.22 mW
Laser wavelength: 650 nm
Pulse duration: 150-900 µs

## Class 2 Laser Description and Safety Information



**Laser light. Do not stare into the beam.**

Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 56, dated May 8, 2019.




**CAUTION:**

- **Never stare directly into the sensor lens.**
- Laser light can damage your eyes.
- Avoid placing any mirror-like object in the beam. Never use a mirror as a retroreflective target.

**CAUTION:**

- **Return defective units to the manufacturer.**
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Do not attempt to disassemble this sensor for repair. A defective unit must be returned to the manufacturer.

**CAUTION:**

- **Ne regardez jamais directement la lentille du capteur.**
- La lumière laser peut endommager la vision.
- Évitez de placer un objet réfléchissant (de type miroir) dans la trajectoire du faisceau. N'utilisez jamais de miroir comme cible rétro-réfléchissante.


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**CAUTION:**

- **Tout dispositif défectueux doit être renvoyé au fabricant.**
- L'utilisation de commandes, de réglages ou de procédures autres que celles décrites dans le présent document peut entraîner une exposition dangereuse aux radiations.
- N'essayez pas de démonter ce capteur pour le réparer. Tout dispositif défectueux doit être renvoyé au fabricant.

Class 2 lasers are lasers that emit visible radiation in the wavelength range from 400 nm to 700 nm, where eye protection is normally afforded by aversion responses, including the blink reflex. This reaction may be expected to provide adequate protection under reasonably foreseeable conditions of operation, including the use of optical instruments for intrabeam viewing.

Complies with IEC 60825-1:2014 and EN 60825-1:2014+A11:2021.

**Class 2 Laser Safety Notes**. Low-power lasers are, by definition, incapable of causing eye injury within the duration of a blink (aversion response) of 0.25 seconds. They also must emit only visible wavelengths (400 nm to 700 nm). Therefore, an ocular hazard may exist only if individuals overcome their natural aversion to bright light and stare directly into the laser beam.

**For safe laser use:**

- Do not stare at the laser.
- Do not point the laser at a person’s eye.
- Mount open laser beam paths either above or below eye level, where practical.
- Terminate the beam emitted by the laser product at the end of its useful path.

**IMPORTANT:** This laser device is not bore-sighted.

**Class 2 Laser Characteristics**

Output power: <1 mW
Laser wavelength: 650 nm
Pulse duration: 150-400 µs


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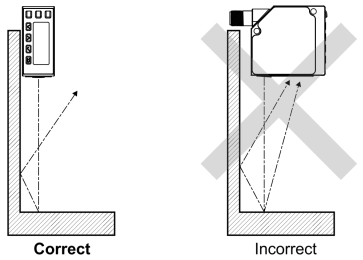
# Chapter 2 Sensor Installation

**NOTE:** Handle the sensor with care during installation and operation. Sensor windows soiled by fingerprints, dust, water, oil, etc. may create stray light that may degrade the peak performance of the sensor. Blow the window clear using filtered, compressed air, then clean as necessary using 70% isopropyl alcohol and cotton swabs or water and a soft cloth.

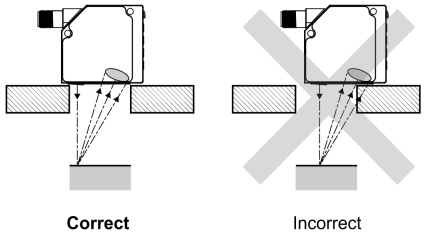
## Sensor Orientation

Correct sensor-to-object orientation is important to ensure proper sensing. See the following figures for examples of correct and incorrect sensor-to-object orientation as certain placements may pose problems for sensing distances.

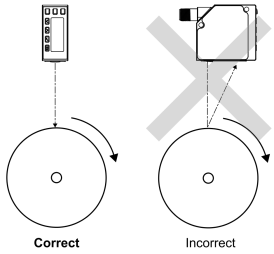
*Orientation by a wall*



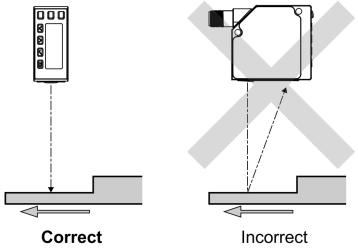

*Orientation in an opening*



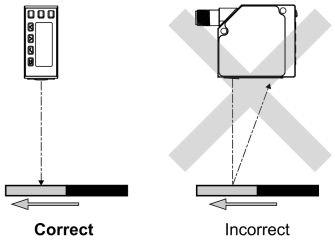

*Orientation for a turning object*



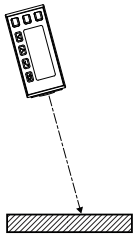

*Orientation for a height difference*




*Orientation for a color or luster difference*




*Orientation for a highly reflective target*



Applying tilt to sensor may improve performance on reflective targets. The direction and magnitude of the tilt depends on the application, but a 15° tilt is often sufficient.

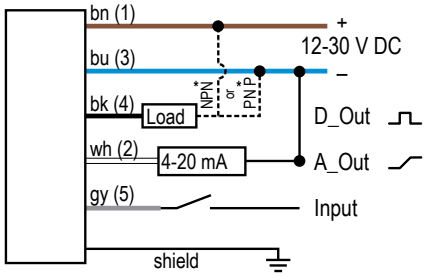
## Mount the Device

1. If a bracket is needed, mount the device onto the bracket.
2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the device alignment.
4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.


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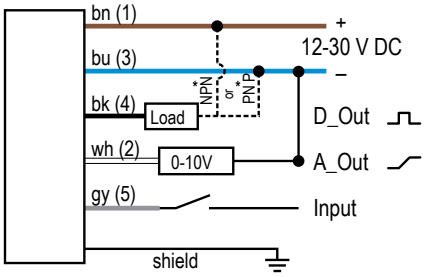
# Wiring Diagrams

*Analog Current Model*



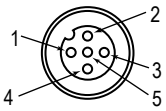

* User-configurable PNP/NPN setting

*Analog Voltage Model*




* User-configurable PNP/NPN setting

**Key**




1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray


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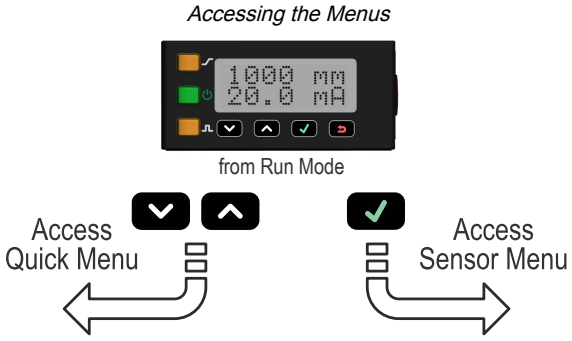
# Chapter 3 LE Laser Sensor Programming

Program the sensor using the buttons on the sensor or the remote input (limited programming options).

From Run mode, use the buttons to access the Quick Menu and the Sensor Menu. See "Quick Menu" on page 14 and "Sensor Menu (MENU)" on page 15 for more information on the options available from each menu. For TEACH options, follow the TEACH instructions.

In addition to programming the sensor, use the remote input to disable the buttons for security, preventing unauthorized or accidental programming changes. See "Remote Input" on page 15 for more information.

*Accessing the Menus*




# Quick Menu

The sensor includes a Quick Menu with easy access to view and change the analog and discrete output switch points.

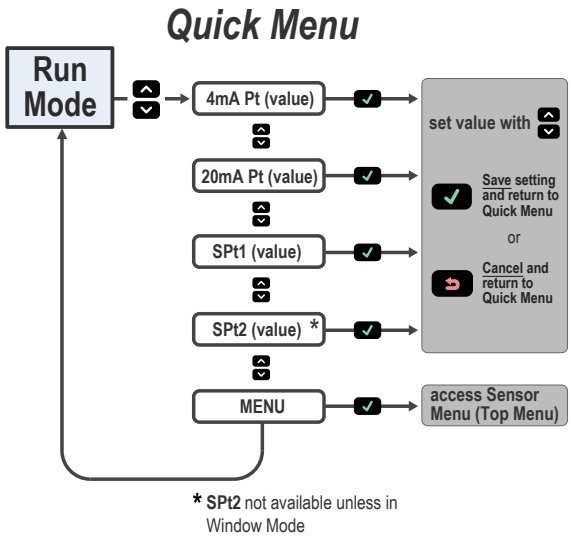
Access the Quick Menu by pressing **Down** or **Up** from Run mode. When in the Quick Menu, the current distance measurement displays on the first line and the menu name and the analog value alternate on the second line of the display.

Press **Enter** to access the switch points. Press **Down** or **Up** to change the switch point to the desired value.

Press **Enter** to save the new value and return to the Quick Menu.


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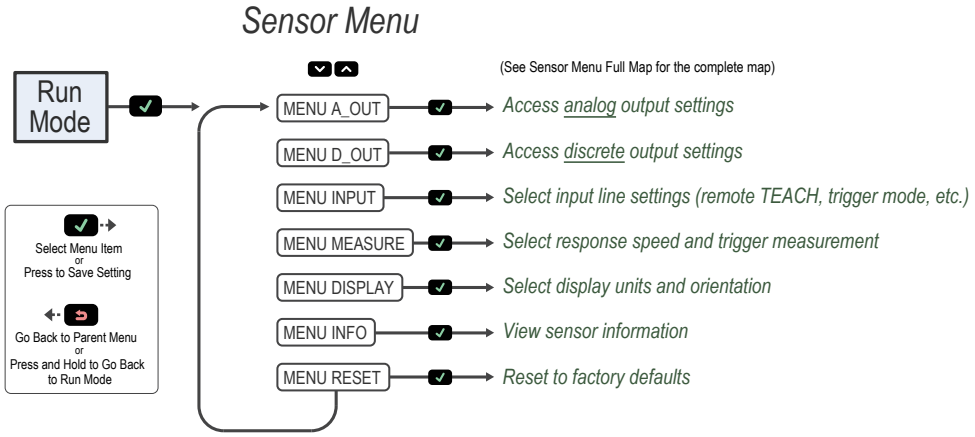
*Quick Menu Map (Window Mode)*




# Sensor Menu (MENU)

Access the Sensor Menu by pressing **Enter** from Run mode. The Sensor Menu is also accessible from the Quick Menu: navigate to **MENU** and press **Enter**. The Sensor Menu includes several submenus that provide access to view and change sensor settings and to view sensor information.

*Sensor Menu Basic Map*




See "Sensor Menu Full Map (LE550 Analog/Discrete Models)" on page 46 and the Menu sections of this manual for more information.

# Remote Input

Use the remote input to program the sensor remotely. The remote input provides limited programming options.

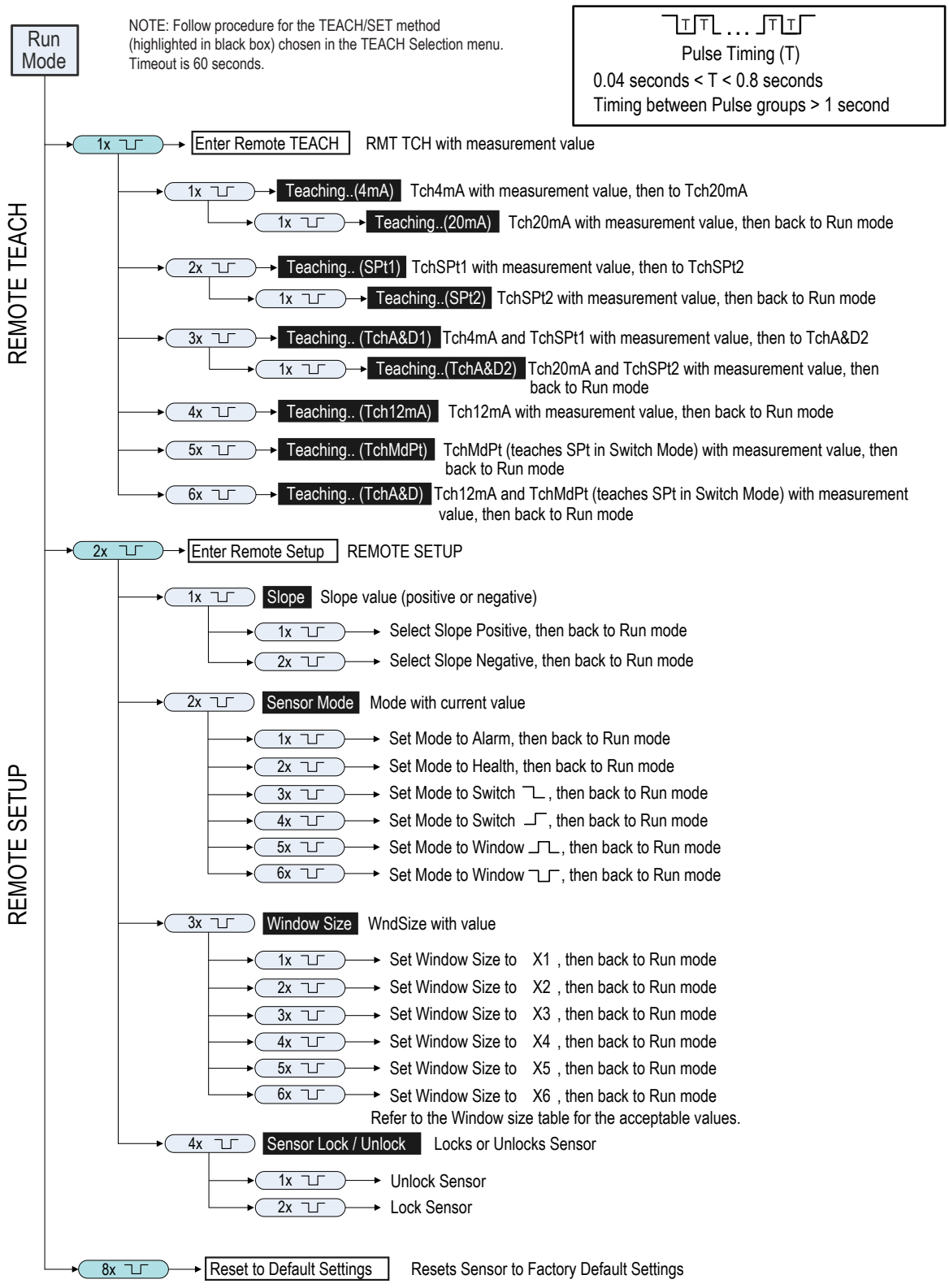
The remote input is Active Low by default. For Active Low, connect the gray input wire to ground (0 V DC), with a remote switch connected between the wire and ground. To use the Active High function, configure the sensor for Active High using the buttons on the sensor, then connect the gray input wire to V+ (12 to 30 V DC). Pulse the remote input according to the diagram and the instructions provided in this manual.

The length of the individual programming pulses is equal to the value **T: 0.04 seconds ≤ T ≤ 0.8 seconds**.

Exit remote programming modes by holding the remote input low for > 2 seconds, or waiting for the automatic 60-second timeout, or by pressing and holding **Escape** for 2 seconds. The sensor returns to Run mode without saving any new settings.


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*Remote Input Map*





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*Window size (WndSize)*

| Variable | LE250 Models (mm) | LE550 Models (mm) |
|---|---|---|
| X1 | 1 | 10 |
| X2 | 10 | 50 |
| X3 | 50 | 100 |
| X4 | 100 | 300 |
| X5 | 150 | 500 |
| X6 | 250 | 800 |

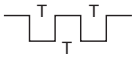
# Locking and Unlocking the Sensor

Use the lock and unlock feature to prevent unauthorized or accidental programming changes. A lock symbol displays in the upper left corner of the display to indicate when the sensor is locked. When locked, the menus are available to view settings, but the values cannot be changed. The remote input is also disabled, except for the unlock function.

**Button Instructions**--To lock or unlock the sensor using the buttons, press and hold **Down** and **Escape** simultaneously for 3 seconds.

**Remote Input Instructions**

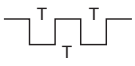
1. Access the setup mode.

| Action | | Result |
|---|---|---|
| Double-pulse the remote input. |  | "**REMOTE SETUP**" displays. |

2. Access the lock/unlock function.

| Action | | Result |
|---|---|---|
| Four-pulse the remote input. |  | "**LOCK**" and the current status (unlocked or locked) display. |

3. Lock or unlock the sensor.

| Action | | Result |
|---|---|---|
| **Unlock :** Single-pulse the remote line. |  | "**Unlocked**" flashes and the sensor returns to Run mode. The sensor is unlocked. |
| **Lock:** Double-pulse the remote input. |  | "**Locked**" flashes and the sensor returns to Run mode. The sensor is locked and the lock symbol displays in the upper left corner. |

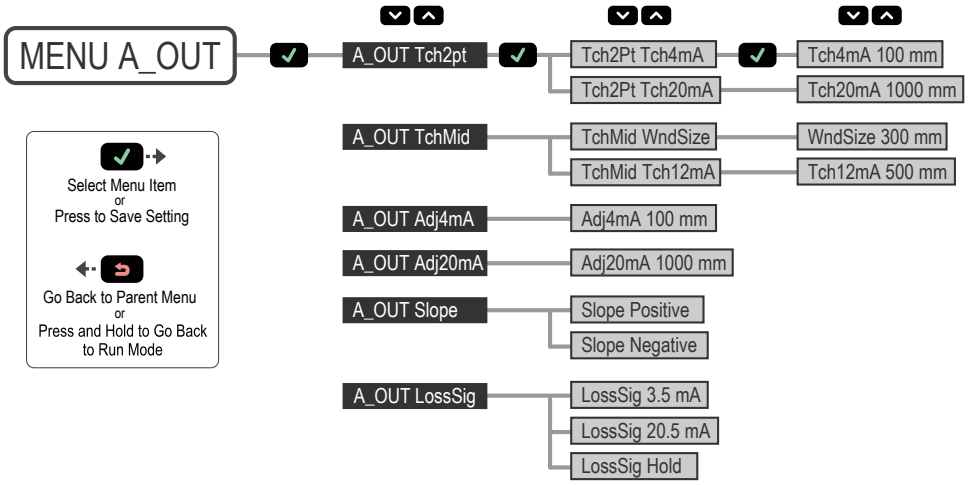
# Analog Output Menu (A_OUT)

Use the Analog Output menu to view or change:

- 4 mA (0 V) setpoint
- 20 mA (10 V) setpoint
- 12 mA (5 V) window
- Slope
- Loss of signal behavior


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*Analog Output Menu Map*




## TEACH 4 mA (0 V) and TEACH 20 mA (10 V)

The Tch4mA (Tch0V) and Tch20mA (Tch10V) options use targets to set the 4 mA (0 V) and 20 mA (10 V) to the desired setpoints. When using the buttons, only one value needs to be set if the second value is valid. When using the remote input, both values must be set.

**Navigate: MENU › A_OUT › Tch2Pt › Tch4mA (Tch0V)** or navigate: **MENU › A_OUT › Tch2Pt › Tch20mA (Tch10V)**

**Remote input:** Available

### Button Instructions

1. Present the target.

| Action | Result |
|---|---|
| Present the target. The target must be within the sensor's measurement range. | The target's analog output measurement and distance measurement values display. |

2. Access the TEACH mode and TEACH the sensor.

| Action | Result |
|---|---|
| Navigate: **MENU › A_OUT › Tch2Pt › Tch4mA (Tch0V)**<br>OR<br>Navigate: **MENU › A_OUT › Tch2Pt › Tch20mA (Tch10V)** | The selected TEACH mode and "**Teaching**" display while the sensor is being taught.<br>**TEACH Accepted**<br>The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to the parent menu.<br>**TEACH Not Accepted**<br>"**FAIL**" and a warning message display, and the sensor returns to the parent menu. |

3. Repeat steps 1 to 2 for the other setpoint, if desired.

### Remote Input Instructions

Teaches both the 4 mA (0 V) and 20 mA (10 V) setpoints.

1. Access the TEACH mode.


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| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

2. Present the target.

| Action | Result |
|---|---|
| Present the 4 mA (0 V) target. | "**RMT TCH**" and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**Tch4mA (Tch0V) Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and then "**Tch20mA (Tch10V)**" and the current measurement value display.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |

4. Present the target.

| Action | Result |
|---|---|
| Present the 20 mA (10 V) target. | "**Tch20mA (Tch10V)**" and the target's measurement value display. |

5. TEACH the sensor.

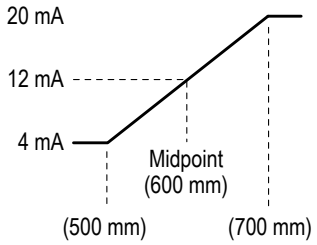
| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**Tch20mA (Tch10V) Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |


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# Midpoint TEACH

The Midpoint TEACH uses both the window size and the 12 mA (5 V) setpoint to determine the actual measurement window. For example, a window of 200 mm with a 12 mA (5 V) setpoint of 600 mm places the measurement window from 500 mm to 700 mm.

*Window and Midpoint Example*




To use the Midpoint TEACH:

1. Set the window size.
2. Set the measurement window using "TEACH 12 mA (5 V)" on page 21.

The Analog Output Midpoint TEACH and the Discrete Output Midpoint TEACH are independent settings (see "Midpoint TEACH" on page 27).

## Window Size

The WndSize option sets the window size that the Midpoint TEACH uses to set the 4 mA (0 V) and 20 mA (10 V) setpoints.

The Midpoint TEACH fails if one of the setpoints is beyond the measurement range. The bigger the window size, the smaller the acceptable TEACH range.

The Analog Output window size is a different setting than the Discrete Output window size when defined using the push buttons.

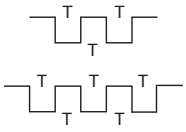
| | LE250 Laser Sensor | LE550 Laser Sensor |
|---|---|---|
| Window Size Minimum | 1 mm | 10 mm |
| Window Size Maximum | 250 mm | 800 mm |
| Range | 100 mm to 400 mm | 100 mm to 1000 mm |
| Default Window Size | 50 mm | 300 mm |

**Navigate: MENU › A_OUT › TchMid › WndSize**

**Remote Input:** Available

**Default:** 300 (11.8 in) mm for LE550 models; 50.0 mm (1.97") for LE250 models

1. Access the Window Size mode.

| Method | Action | | Result |
|---|---|---|---|
| **Push Button** | Navigate: **MENU › A_OUT › TchMid › WndSize** | | "**WndSize**" and the current window size value display. |
| **Remote Input** | a. Double-pulse the remote input to enter setup mode.<br>b. Three-pulse the remote input to enter window size mode. |  | a. "**REMOTE SETUP**" displays.<br>b. "**WndSize**" and the current window size value display. |

2. Set the window size.

| Method | Action | Result |
|---|---|---|
| **Push Button** | a. Use **Down** and **Up** and to set the desired window size—the value changes in increments of 2.<br>b. Press **Enter** to save the new value. | a. "**WndSize**" and the new value display.<br>b. The new value flashes and the sensor returns to "**TchMid WndSize**". |

Continued on page 21


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Continued from page 20

<table>
<tr><th>Method</th><th>Action</th><th>Result</th></tr>
<tr><td>Remote Input (Sets A_OUT and D_OUT window Size)</td><td>Pulse the remote input 1 to 6 times to select the desired window size.
<table>
<tr><th rowspan="2">Pulses</th><th colspan="2">Window Size</th></tr>
<tr><th>LE250</th><th>LE550</th></tr>
<tr><td>1</td><td>1 mm</td><td>10 mm</td></tr>
<tr><td>2</td><td>10 mm</td><td>50 mm</td></tr>
<tr><td>3</td><td>50 mm</td><td>100 mm</td></tr>
<tr><td>4</td><td>100 mm</td><td>300 mm</td></tr>
<tr><td>5</td><td>150 mm</td><td>500 mm</td></tr>
<tr><td>6</td><td>250 mm</td><td>800 mm</td></tr>
</table></td><td>The new value flashes and the sensor returns to Run mode.</td></tr>
</table>

## TEACH 12 mA (5 V)

The Tch12mA (Tch5V) option sets the midpoint that determines the actual measurement window.

**Navigate: MENU › A_OUT › TchMid › Tch12mA (Tch5V)**

**Remote Input:** Available

### Button Instructions

1. Present the target.

| Action | Result |
|---|---|
| Present the target. | The target's analog output measurement and distance measurement values display. |

2. Access the TEACH 12 mA (5 V) mode and TEACH the sensor.

| Action | Result |
|---|---|
| Navigate: **MENU › A_OUT › TchMid › Tch12mA (Tch5V)**. | "**Tch12mA (Tch5V) Teaching**" displays while the sensor is being taught.<br>TEACH Accepted<br><br>The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to "**TchMid Tch12mA (Tch5V)**".<br><br>TEACH Not Accepted<br><br>"**FAIL**" and a warning message display and the sensor returns to "**Tch Mid Tch12mA (Tch5V)**". |

### Remote Input Instructions

1. Access the TEACH mode.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

2. Present the target.


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| Action | Result |
|---|---|
| Present the target. | "**RMT TCH**" and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Four-pulse the remote input. |  | "**Tch12mA (Tch5V) Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns step 2, and "**RMT TCH**" displays. |

## Adjust 4 mA (0 V)

The Adj4mA (Adj0V) option manually adjusts the distance at which the Analog Output is 4mA (0 V). The value is adjustable within the sensor's range. It is required to at least maintain the minimum window size.

**Navigate: MENU › A_OUT › Adj4mA (Adj0V)**

**Remote Input:** Not available

**Default:** 100 mm (3.94 in) for both LE250 and LE550 models

## Adjust 20 mA (10 V)

The Adj20mA (Adj10V) option manually adjusts the distance at which the Analog Output is 20 mA (10 V). The value is adjustable between the sensor's range. It is required to at least maintain the minimum window size.

**Navigate: MENU › A_OUT › Adj20mA (Adj10V)**

**Remote Input:** Not available

**Default:** 400 mm for the LE250 models; 1000 mm (39.37 in) for the LE550 models

## Slope

The Slope option sets the slope as positive or negative. This swaps the 4 mA and 20 mA (0 V and 10 V) values.

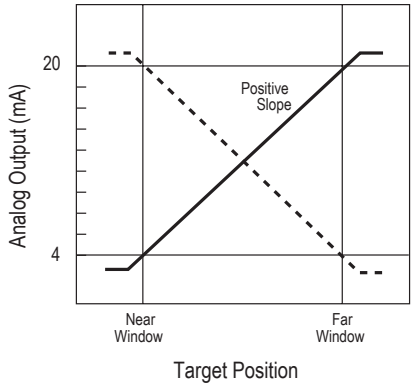
**Navigate: MENU › A_OUT › Slope**

**Remote Input**: Available

**Default**: Positive

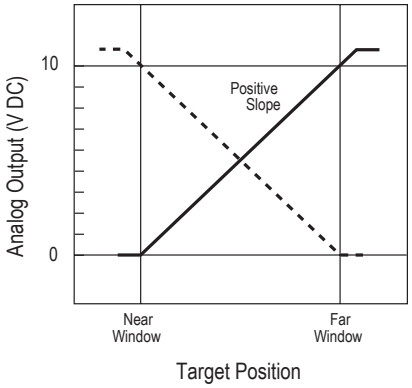

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*Slope—Current-Sourcing Models*



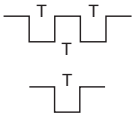

The analog current output tracks slightly beyond each window limit (from 3.8 mA to 20.2 mA)

*Slope—Voltage-Sourcing Models*

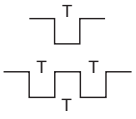



The analog voltage output tracks slightly beyond the upper window limit (up to 10.2 V)

1. Access the slope setting.

| Method | Action | | Result |
|---|---|---|---|
| **Push Button** | Navigate: **MENU › A_OUT › Slope** | | "**Slope**" and the current setting display. |
| **Remote Input** | a. Double-pulse the remote input to enter setup mode.<br>b. Single-pulse the remote input to access **A_OUT Slope**. |  | a. "**REMOTE SETUP**" displays.<br>b. "**Slope**" and the current setting display. |

2. Set the slope.

| Method | Action | | Result |
|---|---|---|---|
| **Push Button** | a. Use **Down** and **Up** to change the slope between Positive and Negative.<br>b. Press **Enter** to save the selection. | | a. The selection flashes rapidly on the display.<br>b. The selection is saved and the sensor returns to "**A_OUT Slope**". |
| **Remote Input** | Positive slope: Single-pulse the remote input<br>Negative slope: Double-pulse the remote input |  | The selection flashes rapidly on the display, and the sensor returns to Run mode. |

## Loss of Signal

The LossSig option sets the Analog Output value used by the sensor during a loss of signal. When a signal is restored, measurement resumes.

**Navigate**: **Menu › A_Out › LossSig**

**Remote Input**: Not available

**Default**: 3.5 mA (0 V)


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| Option | Description |
|---|---|
| 3.5 mA (0 V) | The Analog Output switches to this value 2 seconds after a loss of signal. When advanced measurements are enabled, the Analog Output is updated to this value immediately upon the release of the trigger input. For Voltage models, this is 0 V. (Default) |
| 20.5 mA (10.5 V) | The Analog Output switches to this value 2 seconds after a loss of signal. When advanced measurements are enabled, the Analog Output is updated to this value immediately upon the release of the trigger input. For Voltage models, this is 10.5 V. |
| Hold | The Analog Output holds the last value indefinitely during a loss of signal. When advanced measurements are enabled, the last value is held across the triggered measurement periods. |

The Range advanced measurement behavior is affected by the Loss of Signal option. For additional information on advanced measurements, see "Trigger" on page 35. The Range advanced measurement tracks a maximum and a minimum during the measurement period, and calculates the range as follows:

```
Range = maximum distance – minimum distance
```

If the maximum and/or minimum measurements are outside of the taught setpoints, the Loss of Signal option determines how the range is calculated.

| Option | Sensor Behavior in Range Mode |
|---|---|
| 3.5 mA (0 V) | If the maximum or minimum measurement is outside of the taught setpoints, the sensor outputs 3.5 mA (0 V) to indicate an out-of-range measurement. |
| 20.5 mA (10.5 V) | If the maximum or minimum measurement is outside of the taught setpoints, the sensor outputs 20.5 mA (10.5 V) to indicate an out-of-range measurement. |
| Hold | The sensor limits the maximum and minimum measurements to not exceed the taught setpoints. |

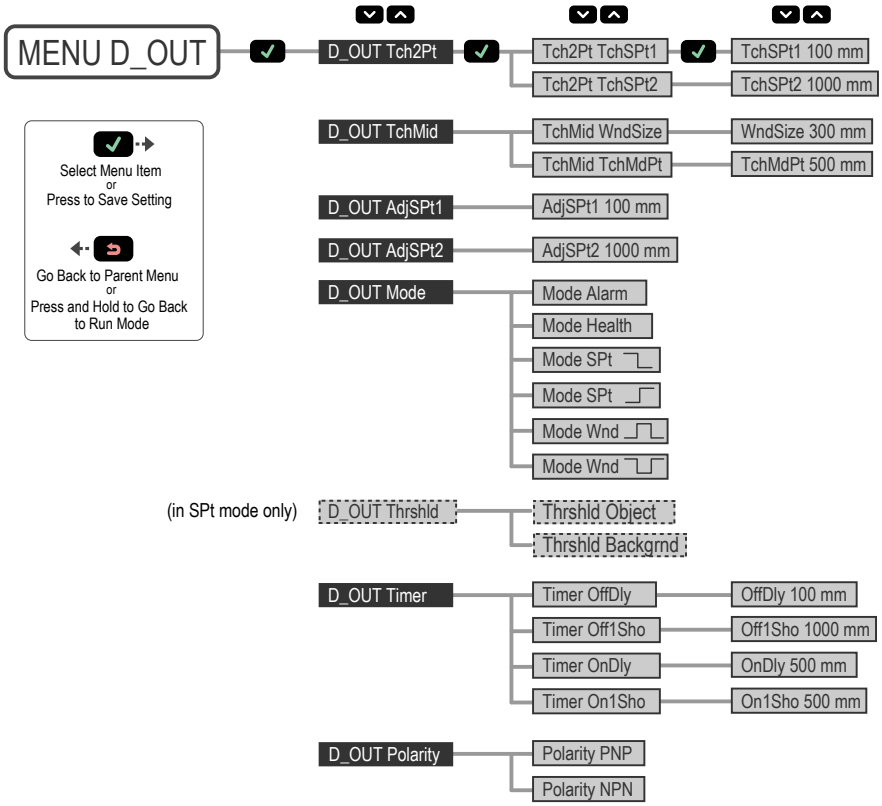

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# Discrete Output Menu (D_OUT)

Use this menu to view or change

- Setpoints
- Midpoint
- Mode
- Timers
- Polarity

*Discrete Output Menu Map*




## Two-Point TEACH

The TchSpt1 and TchSPt2 options teach the desired switch points. When using the buttons, the switch points can be taught independently. Both values must be taught when using the remote input.

**NOTE:** When in Switch mode, see "TEACH Switch Point" on page 29.

**Navigate: MENU › D_OUT › Tch2Pt › TchSPt1** and navigate: **MENU › D_OUT › Tch2Pt › TchSPt2**

**Remote Input**: Available

**Button Instructions**

1. Present the target.

| Action | Result |
|---|---|
| Present the target. The target must be within the sensor's range.. | The target's analog output measurement and distance measurement value display. |

2. Access the TEACH mode and TEACH the sensor.


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| Action | Result |
|---|---|
| Navigate: **MENU › D_OUT › Tch2Pt › TchSPt1**<br>OR<br>Navigate: **MENU › D_OUT › Tch2Pt › TchSPt2** | The selected TEACH mode and "**Teaching**" display while the sensor is being taught.<br>TEACH Accepted<br>The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to the parent menu.<br>TEACH Not Accepted<br>"**FAIL**" and a warning message display, and the sensor returns to the parent menu. |

3. Repeat steps 1 to 2 for the other switch point, if desired.

### Remote Input Instructions

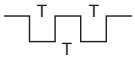
1. Access the TEACH mode.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current switch point value displays. |

2. Present the target.

| Action | Result |
|---|---|
| Present the switch point one target. | "**RMT TCH**" and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Double-pulse the remote input. |  | "**TchSPt1 Teaching**" displays while the sensor is being taught.<br>TEACH Accepted<br>The new value displays on the second line of the display, flashes, and the sensor goes to "**TchSPt2**" and the current measurement value.<br>TEACH Not Accepted<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |

4. Present the target.

| Action | Result |
|---|---|
| Present the switch point two target. | "**TchSPt2**" and the target's measurement value display. |

5. TEACH the sensor.

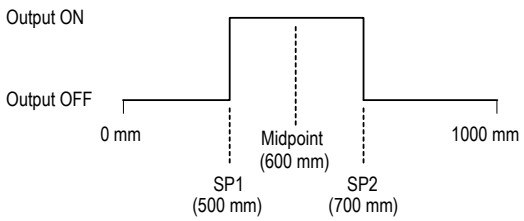

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| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**TchSPt2 Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |

## Midpoint TEACH

The Midpoint TEACH uses both the window size and the TEACH midpoint to determine the actual measurement window. For example, a window of 200 mm with a midpoint of 600 mm places the measurement window from 500 mm to 700 mm.

*Window and Midpoint Example*




To use Midpoint TEACH:

1. Set the window size.
2. Set the measurement window using "TEACH Midpoint" on page 28.

The Discrete Output Midpoint TEACH and the Analog Output Midpoint TEACH are independent settings.

### Window Size

The WndSize option sets the window size that the Midpoint TEACH uses to set the setpoint one and setpoint two thresholds.

The Midpoint TEACH fails if one of the setpoints is beyond the measurement range. The bigger the window size, the smaller the acceptable TEACH range.

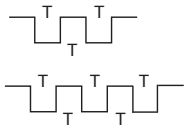
The Discrete Output window size is a different setting than the Analog Output window size when defined using the button.

| | LE250 Laser Sensor | LE550 Laser Sensor |
|---|---|---|
| Window Size Minimum | 1 mm | 10 mm |
| Window Size Maximum | 250 mm | 800 mm |
| Range | 100 mm to 400 mm | 100 mm to 1000 mm |
| Default Window Size | 50 mm | 300 mm |

**Navigate: MENU › D_OUT › TchMid › WndSize**

**Remote Input**: Available

1. Access the setup mode.

| Method | Action | | Result |
|---|---|---|---|
| **Push Button** | Navigate: **MENU › D_OUT › TchMid › WndSize**. | | "**WndSize**" and the current window size value display. |
| **Remote Input** | a. Double-pulse the remote input to enter setup mode.<br>b. Three-pulse the remote input to enter window size mode. |  | a. "**REMOTE SETUP**" displays.<br>b. "**WndSize**" and the current value display. |

2. Set the window size.


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<table>
<tr><th>Method</th><th>Action</th><th>Result</th></tr>
<tr><td>Push Button</td><td>a. Use Down and Up to set the desired window size—the value changes in increments of 2.<br>b. Press Enter to save the new value.</td><td>a. "WndSize" and the new value display.<br>b. The new value flashes and returns to "TchMid WndSize".</td></tr>
<tr><td>Remote Input (Sets A_OUT and D_OUT window Size)</td><td>Pulse the remote input 1 to 6 times to select the desired window size.<br><table><tr><th rowspan="2">Pulses</th><th colspan="2">Window Size</th></tr><tr><th>LE250</th><th>LE550</th></tr><tr><td>1</td><td>1 mm</td><td>10 mm</td></tr><tr><td>2</td><td>10 mm</td><td>50 mm</td></tr><tr><td>3</td><td>50 mm</td><td>100 mm</td></tr><tr><td>4</td><td>100 mm</td><td>300 mm</td></tr><tr><td>5</td><td>150 mm</td><td>500 mm</td></tr><tr><td>6</td><td>250 mm</td><td>800 mm</td></tr></table></td><td>The new value flashes and the sensor returns to Run mode.</td></tr>
</table>

## TEACH Midpoint

The TchMdPt option sets the midpoint that determines the actual measurement window.

**Navigate: MENU › D_OUT › TchMid › TchMdPt**

**Remote Input**: Available

### Button Instructions

1. Present the target.

| Action | Result |
|---|---|
| Present the target. | The target's analog output measurement and distance measurement value display. |

2. Access the TEACH midpoint mode and TEACH the sensor.

| Action | Result |
|---|---|
| Navigate: **MENU › D_OUT › TchMid › TchMdPt** | "**TchMdPt Teaching**" displays while the sensor is being taught.<br>TEACH Accepted<br>The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to "**TchMid TchMdPt**".<br>TEACH Not Accepted<br>"**FAIL**" and a warning message display, and the sensor returns to "**TchMid TchMdPt**". |

### Remote Input Instructions

1. Access the TEACH mode.

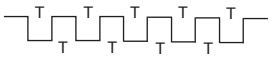
| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

2. Present the target.


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| Action | Result |
|---|---|
| Present the target. | "**RMT TCH**" and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Five-pulse the remote input. |  | "**TchMdpt Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>**TEACH Not Accepted**<br>"**FAIL**" and a warning message display, the sensor returns to step 2, and "**RMT TCH**" displays. |

## Adjust Switch Point One

The AdjSPt1 option manually adjusts the value of the switch point one threshold for the Discrete Output when the sensor is in Window mode. The value is adjustable within the sensor's range. It is required to maintain the minimum window size between switch points. This menu is not available when the sensor is in Switch, Alarm, or Health mode.

**Navigate**: **MENU › D_OUT › AdjSPt1**

**Remote Input**: Not available

**Default**: 100 mm for both the LE250 and LE550 models.

## Adjust Switch Point Two

The AdjSPt2 option manually adjusts the value of the switch point two threshold for the Discrete Output when the sensor is in Window mode. The value is adjustable with the sensor's range. It is required to maintain the minimum window size between switch points. This menu is not available when the sensor is in Switch, Alarm, or Health mode.

**Navigate**: **MENU › D_OUT › AdjSPt2**

**Remote Input**: Not available

**Default**: 400 mm for LE250 models and 1000 mm for LE550 models.

## TEACH Switch Point

The TchSPt option teaches the distance at which the switch point threshold is placed when the Discrete Output is in Switch mode. This menu is not available when the sensor is in Window, Alarm, or Health mode.

**Navigate**: **MENU › D_OUT › TchSPt**

**Remote Input**: Available

**Button Instructions**

1. Present the target.

| Action | Result |
|---|---|
| Present the target. The target must be within the sensor's range. | The target's analog output measurement and distance measurement value display. |

2. Access the switch point TEACH mode and TEACH the sensor.


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| Action | Result |
|---|---|
| Navigate: **MENU › D_OUT › TchSPt** | "**TchSPt Teaching**" displays while the sensor is being taught.<br>TEACH Accepted<br>The new value is shown on the second line of the display and flashes before it is saved and the sensor returns to "**D_OUT TchSPt**".<br>TEACH Not Accepted<br>"**FAIL**" and a warning message display, and the sensor returns to "**D_OUT TchSPt**". |

**Remote Input Instructions**

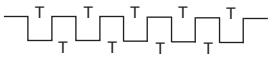
1. Verify the sensor is in Switch mode.
2. Access the TEACH mode.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

3. Present the target.

| Action | Result |
|---|---|
| Present the target. | "**RMT TCH**" and the target's measurement value display. |

4. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Five-pulse the remote input. |  | "**TchSPt Teaching**" displays while the sensor is being taught.<br>TEACH Accepted<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>TEACH Not Accepted<br>"**FAIL**" flashes, the sensor returns to step 3, and "**RMT TCH**" displays. |

## Adjust Switch Point

The AdjSPt option manually adjusts the value of the switch point threshold for the discrete output when the sensor is in Switch mode. The value is adjustable within the sensor's range. This menu is not available when the sensor is in Window, Alarm, or Health mode.

**Navigate**: **MENU › D_OUT › AdjSPt**

**Remote Input**: Not available

**Default**: 100 mm for the LE250 and LE550 models

## Mode

The Mode option sets the output to the desired mode.

**Navigate**:**MENU › D_OUT › Mode**

**Remote Input**: Available


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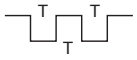
**Default**: Wnd (Discrete Output is On while a target is detected between the SPt1 and SPt2 thresholds) mode

The following table describes the sensor modes.

| Mode | Description |
|---|---|
| Alarm | **Alarm Mode:** The Discrete Output is Off while a target is detected by the sensor at any distance.<br>When a loss of signal occurs, the Discrete Output is On.<br><br>This mode has no associated thresholds. |
| Health | **Health Mode:** The Discrete Output is On while a target is detected by the sensor at any distance.<br>When a loss of signal occurs, the Discrete Output is Off.<br><br>This mode has no associated thresholds. |
| Swtch ⌞ | **Switch Mode:** The Discrete Output is On while a target is detected nearer than the switch point threshold.<br>When a target is detected farther than the switch point threshold or the signal is lost, the Discrete Output is Off. |
| Swtch ⌜ | **Switch Mode:** The Discrete Output is Off while a target is detected nearer than the switch point threshold.<br>When a target is detected farther than the switch point threshold or the signal is lost, the Discrete Output is On. |
| Wnd ⌐⌙ | **Window Mode:** The Discrete Output is On while a target is detected between the SPt1 and SPt2 thresholds. (Default)<br>When a target is detected outside the SPt1 and SPt2 thresholds or the signal is lost, the Discrete Output is Off. |
| Wnd ⌙⌐ | **Window Mode:** The Discrete Output is Off while a target is detected between the SPt1 and SPt2 thresholds.<br>When a target is detected outside the SPt1 and SPt2 thresholds or the signal is lost, the Discrete Output is On. |

### Remote Input Instructions

1. Access the setup mode.

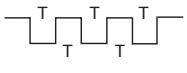
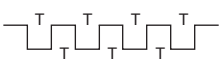
| Action | | Result |
|---|---|---|
| Double-pulse the remote input. |  | "**REMOTE SETUP**" displays. |

2. View the current mode.

| Action | | Result |
|---|---|---|
| Double-pulse the remote input. |  | The current mode displays. |

3. Program the sensor.

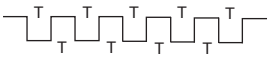
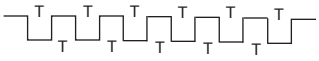
| Action | Result |
|---|---|
| Pulse the remote input 1 to 6 times to select the desired mode. | The selected mode flashes and the sensor returns to Run mode. |

| Pulses | | Mode |
|---|---|---|
| 1 |  | Alarm |
| 2 |  | Health |
| 3 |  | Swtch ⌞ |
| 4 |  | Swtch ⌜ |

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| Pulses | | Mode |
|---|---|---|
| 5 |  | Wnd |
| 6 |  | Wnd |

## Switch Point Reference (SPtRef)

The SPtRef menu only displays for a discrete output when it is set to switch mode. The SPtRef settings, object or background, for the two discrete outputs are set independently. This setting cannot be changed with remote teach.

- **Object** (default). Object mode sets the switching threshold just past the location of the taught object, farther away from the sensor's face.
- **Background**. Background mode sets the switching threshold in front of the taught object, closer to the sensor's face.

The distance between the surface of the taught object and the switching threshold varies depending on measurement strength and can be affected by target distance, color, reflectivity, etc. Use object mode when teaching an object if a change in state is required when the object is no longer present. Use background mode when teaching background so that the output state changes when a new object is in front of the background.

**Navigate**: **MENU › Dx_OUT › SPtRef**

**Remote Input**: Not available

**Default**: Object

## Timer

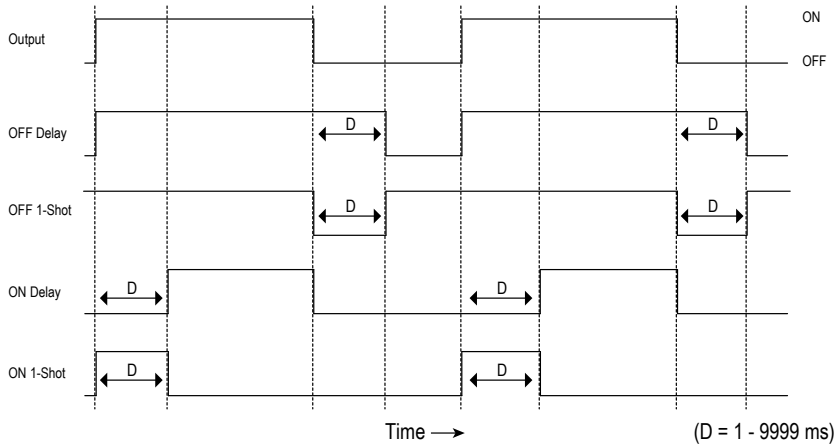
The Timer option sets the delays and timers. On/Off Delays and On/Off One-Shot timers can be programmed between 1 to 9999 ms (a value of 0 disables the delay/timer). The following figure defines how the delays/timers affect the output behavior.

**Navigate: MENU › D_OUT › Timer**

**Remote Input**: not available

**Default**: 0 ms for all timers

*Delays/Timers*




Some combinations of delays/timers are not allowed. The programming menu automatically disables invalid combinations of delays/timers. The following table shows the allowable combinations of delays/timers.

| | Off Delay | Off One-Shot Timer | On Delay | On One-Shot Timer |
|---|---|---|---|---|
| **Off Delay** (OffDly) | OK | OK | OK | N/A |
| **Off One-Shot Timer** (Off1Sho) | OK | OK | N/A | N/A |

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| | Off Delay | Off One-Shot Timer | On Delay | On One-Shot Timer |
|---|---|---|---|---|
| **On Delay** (OnDly) | OK | N/A | OK | OK |
| **On One-Shot Timer** (On1Sho) | N/A | N/A | OK | OK |

## Polarity

The Polarity option sets the discrete output polarity to either PNP (current sourcing) or NPN (current sinking). The physical wiring of the sensor and the sensor polarity setting must match.

**Navigate**: **MENU › D_OUT › Polarity**

**Remote Input**: Not available

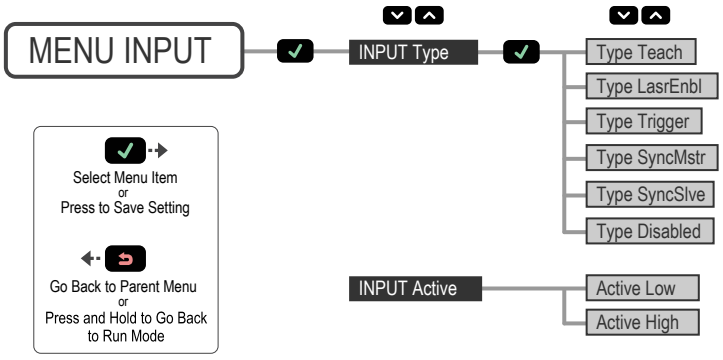
**Default**: PNP

# Input Menu (INPUT)

Use this menu to view or change the:

- Multi-function input type
- Active state of the remote input

*Input Menu map*




## Input Type

The Type option sets the input type.

**Navigate**: **MENU › INPUT › Type**

**Remote Input**: Not available

**Default**: Teach

| Input Type | Description |
|---|---|
| Teach | The remote input is used to TEACH and program the sensor. |
| LasrEnbl | The remote input is used to control when the laser emitter is On/Off. |
| Trigger | The remote input is used to trigger advanced measurements To enable advanced measurements, the Input Type option must be set to Trigger (see "Trigger" on page 35). |
| SyncMstr | The remote input is used as the Master Sync output to an attached Slave sensor (see "Sync Master/ Slave" on page 40). |
| SyncSlve | The remote input is used as the Slave Sync input from an attached Master sensor (see "Sync Master/ Slave" on page 40). |
| Disabled | The remote input is disabled. (Default) |


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## Input Active

The Active option sets the active state of the remote input. Use the Active options to change the active input to Low or High.

**Navigate**: **MENU › INPUT › Active**

**Remote Input**: Not available

**Default**: Low

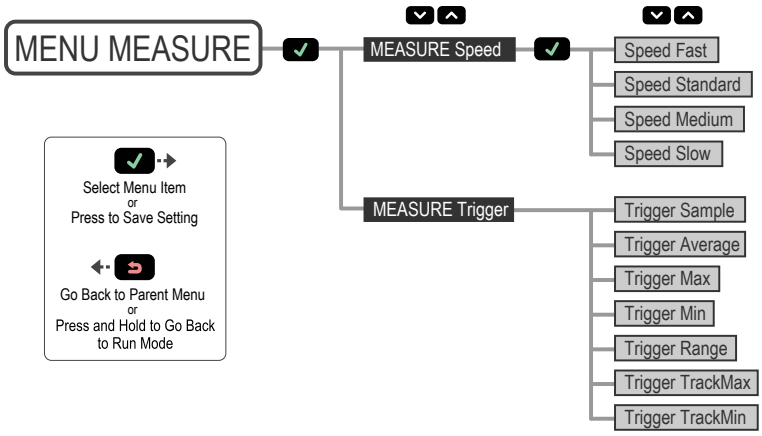
| Input Active | Description |
|---|---|
| Low | The remote input detects low (0 V) inputs and high-to-low transitions. (Default) |
| High | The remote input detects high (V+) inputs and low-to-high transitions. |

# Measure Menu (MEASURE)

Use this menu to view or change the:

- Speed
- Trigger

*Measure Menu Map*




## Speed

The Speed option sets the speed at which the measurement is calculated. This process uses averaging in the digital processing of the signal to calculate the measurement. A slower speed increases the response time of the sensor but improves the repeatability. See "Repeatability (90% to 6% reflectance)" on page 7 for repeatability specifications for each speed.

**Navigate**:**MENU › MEASURE › Speed**

**Remote Input**: Not available

**Default**: Standard

| | Class 1 Laser Models | | Class 2 Laser Models | |
|---|---|---|---|---|
| Speed | Response Time | Response Time in Sync Mode | Response Time | Response Time in Sync Mode |
| Fast | 2 ms | 4 ms | 2 ms | 4 ms |
| Standard | 10 ms (default) | 20 ms | 5 ms (default) | 10 ms |
| Medium | 30 ms | 60 ms | 15 ms | 30 ms |

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| | Class 1 Laser Models | | Class 2 Laser Models | |
|---|---|---|---|---|
| **Speed** | **Response Time** | **Response Time in Sync Mode** | **Response Time** | **Response Time in Sync Mode** |
| Slow | 100 ms | 200 ms | 50 ms | 100 ms |

## Trigger

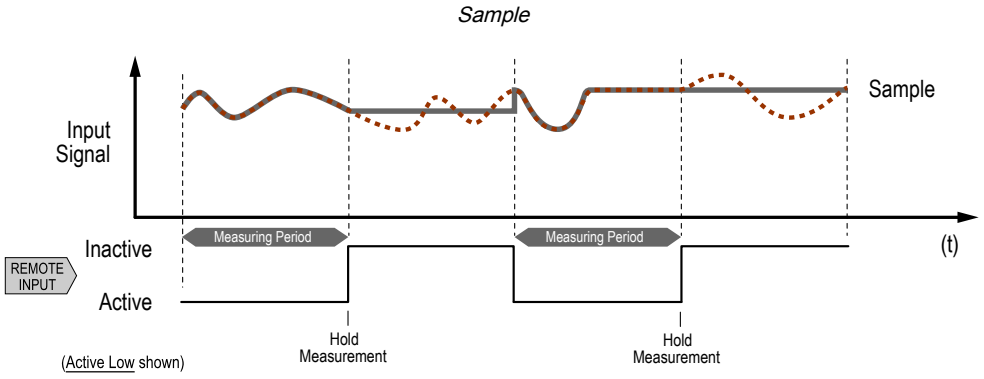
The Trigger option sets the advanced measurement that is calculated when a trigger event is detected on the remote input. The analog output updates with the new advanced measurement on each trigger event. To use these Trigger options, the sensor Input Type option must be set to Trigger; see "Input Type" on page 33.

**Navigate**: **MENU › MEASURE › Trigger**

**Remote Input**: Not available

**Default**: Sample

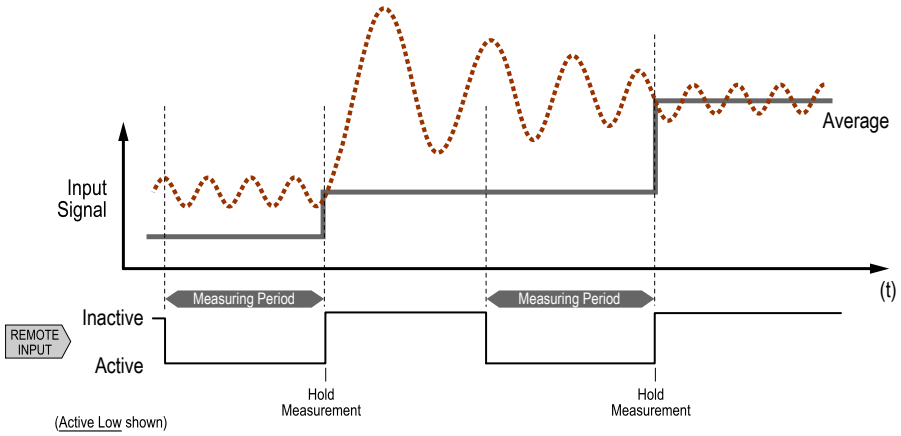
| Trigger | Description |
|---|---|
| Sample | The current distance at the time of the trigger event. (Default) The Analog Output tracks the sample values during the measuring period. |
| Average | The average distance since the last trigger event. |
| Maximum (Max) | The maximum distance since the last trigger event. |
| Minimum (Min) | The minimum distance since the last trigger event. |
| Range | The difference between the maximum and minimum distance since the last trigger event. For additional information on the Range measurement behavior when the maximum or minimum distance is outside of the taught setpoints, see "Loss of Signal" on page 23. |
| TrackMax | The maximum distance since the last trigger event. The Analog Output tracks new maximum values during the measurement period. |
| TrackMin | The minimum distance since the last trigger event. The Analog Output tracks new minimum values during the measurement period. |



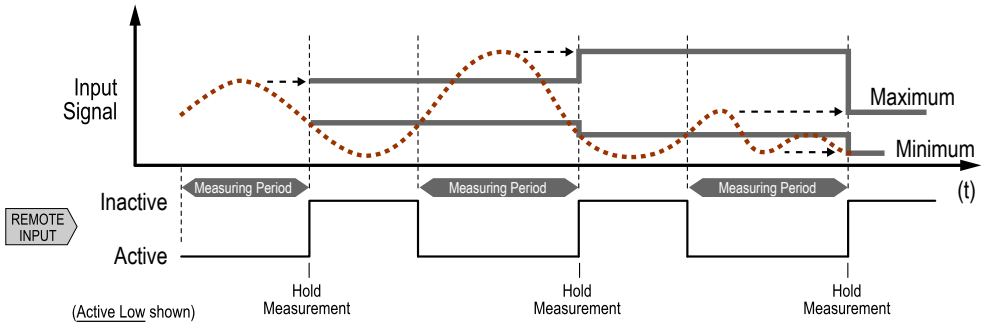


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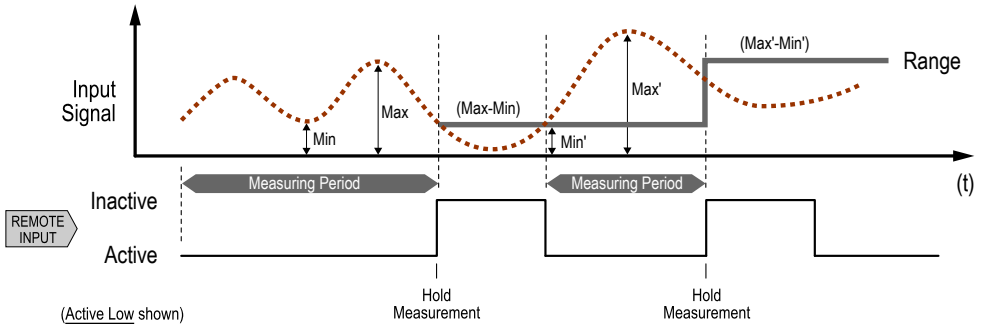
*Average*




*Maximum and Minimum*



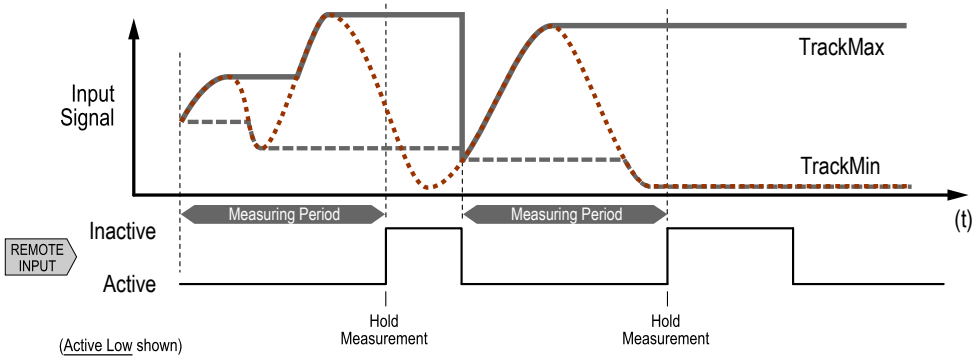

*Range*





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*Track Maximum and Track Minimum*

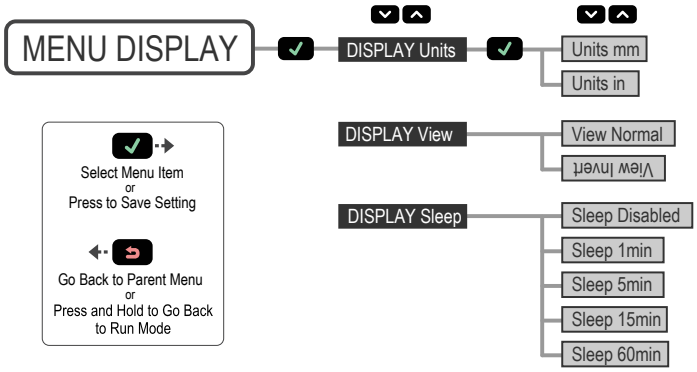



# Display Menu (DISPLAY)

Use this menu to view or change the:

- Display units
- Display orientation
- Sleep mode settings

*Display Menu Map*




## Units

The Units option sets the displayed units to millimeters (mm) or inches (in).

**Navigate**: **MENU › DISPLAY › Units**

**Remote Input**: Not available

**Default**: mm

## View

The View option sets the display orientation of the sensor. Invert the display for applications where the device is mounted upside down. This rotates the display 180°. The Down and Up buttons do not change when the display is inverted.

**Navigate**: **MENU › DISPLAY › View**

**Remote Input**: Not available

**Default**: Normal


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*LE550 Normal Display Orientation*




*LE550 Inverted Display Orientation*



## Sleep

The Sleep option sets when the display is put to sleep. Four timing options are available: 1, 5, 15, or 60 minutes. Sleep mode is disabled by default. Sleep occurs in Run mode and any menu. To wake the sensor and return to the last viewed mode or menu, press any button.

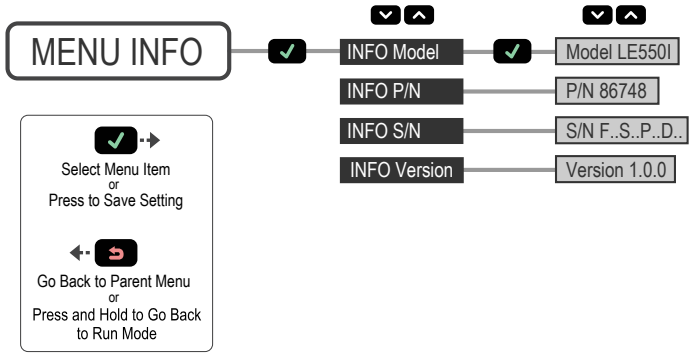
**Navigate**: **MENU › DISPLAY › Sleep**

**Remote Input**: Not available

**Default**: Disabled

# Information Menu (INFO)

*LE550 Information Menu Map*




Use this menu to view model, part number (P/N), serial number (S/N), and firmware version (Version) information. Select one of these options to view specific information for your sensor. This information is read-only.

**Navigate**: **MENU › INFO**

**Remote Input**: Not available

# Reset Menu (RESET)

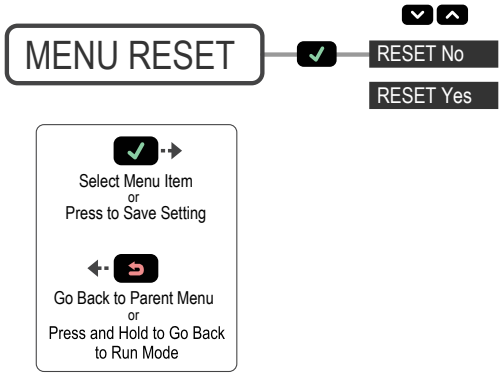
Use this menu to restore the sensor to the factory default settings.

**Navigate**: **MENU › RESET.** Select Yes to apply the factory defaults; select No to return to the Reset option without changing any sensor settings.

**Remote Input**: Eight-pulse the remote input


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*Reset Menu Map*




## Factory Default Settings

| Analog Output Settings | LE250 | LE550 |
|---|---|---|
| Adjust 4 mA (0 V) | 100 mm | 100 mm |
| Adjust 20 mA (10 V) | 400 mm | 1000 mm |
| Loss of Signal | 3.5 mA (0 V) | |
| Slope | Positive | |
| Window Size | 50 mm | 300 mm |

| Discrete Output Settings | LE250 | LE550 |
|---|---|---|
| Adjust Switch Point One | 100 mm | 100 mm |
| Adjust Switch Point Two | 400 mm | 1000 mm |
| Mode | Wnd | |
| Polarity | PNP | |
| Timer | 0 ms for all timers | |
| Window Size | 50 mm | 300 mm |

| Input Settings | LE250 and LE550 |
|---|---|
| Input Active | Low |
| Input Type | Teach |

| Measure Settings | LE250 and LE550 |
|---|---|
| Speed | Standard |
| Trigger | Sample |

| Display Settings | LE250 and LE550 |
|---|---|
| Sleep | Disabled |
| Units | mm |
| View | Normal |


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# Sync Master/Slave

Two LE250/550 Laser sensors may be used together in a single sensing application. To eliminate crosstalk between the two sensors, configure one sensor to be the master and one to be the slave. In this mode, the sensors alternate taking measurements and the response speed doubles.

1. Configure the first sensor as the master; navigate: **MENU › INPUT › Type › SyncMstr.**
2. Configure the second sensor as the slave; navigate: **MENU › INPUT › Type › SyncSlve.**
3. Connect the gray (input) wires of the two sensors together.

If using a combination of Class 1 and Class 2 laser models, the Class 1 laser model must be used as the master.


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# Chapter 4 Additional Remote TEACH Procedures

## TEACH Analog Output and Discrete Output Switch Points Together

Use the following procedure to teach identical Analog Output and Discrete Output switch points at the same time using the remote input. This feature is not available using the buttons.

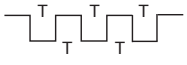
1. Access the TEACH mode.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

2. Present the target.

| Action | | Result |
|---|---|---|
| Present the switch point one target. | | "**RMT TCH**"and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Three-pulse the remote input. |  | "**TchA&D1 Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and then "**TchA&D2**" and the current measurement value display.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |

4. Present the target.

| Action | | Result |
|---|---|---|
| Present the switch point two target. | | "**TchA&D2**" and the target's measurement value display. |

5. TEACH the sensor.


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| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**TchA&D2 Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |

# TEACH Analog Output and Discrete Output Midpoints Together

Use the following procedure to teach an identical Analog Output 12 mA (5 V) point and Discrete Output midpoint (switch point) at the same time using the remote input.This feature is not available using the buttons. Note that if the window sizes were set independently (using the buttons), the windows taught using the following procedure could be different.

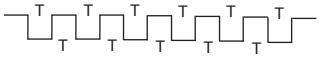
1. Access the TEACH mode.

| Action | | Result |
|---|---|---|
| Single-pulse the remote input. |  | "**RMT TCH**" and the current measurement value display. |

2. Present the target.

| Action | Result |
|---|---|
| Present the midpoint (switch point) target. | "**RMT TCH**"and the target's measurement value display. |

3. TEACH the sensor.

| Action | | Result |
|---|---|---|
| Six-pulse the remote input. |  | "**TchA&D Teaching**" displays while the sensor is being taught.<br>**TEACH Accepted**<br>The new value displays on the second line of the display, flashes, and the sensor returns to Run mode.<br>**TEACH Not Accepted**<br>"**FAIL**" flashes, the sensor returns to step 2, and "**RMT TCH**" displays. |


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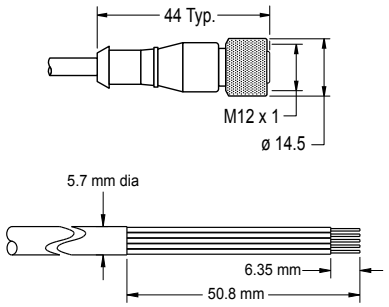
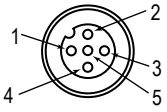
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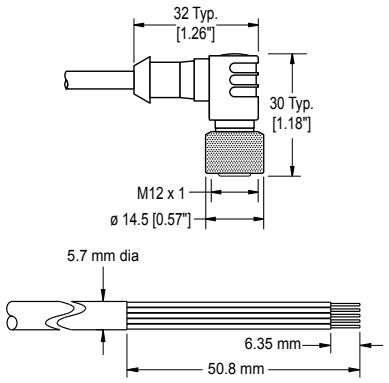
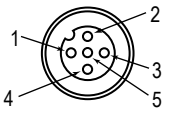
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# Chapter 5 Accessories

## Cordsets

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.

| 5-pin Single-Ended M12 Female Shielded Cordsets (datasheet p/n 236184) | | | | |
|---|---|---|---|---|
| **Model** | **Length** | **Dimensions (mm)** | **Pinout (Female)** | |
| **BC-M12F5-22-1-SF** | 1 m (3.28 ft) |  |  | 1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Gray |
| **BC-M12F5-22-2-SF** | 2 m (6.56 ft) | | | |
| **BC-M12F5-22-5-SF** | 5 m (16.4 ft) | | | |
| **BC-M12F5-22-8-SF** | 8 m (26.25 ft) | | | |
| **BC-M12F5-22-10-SF** | 10 m (30.81 ft) | | | |
| **BC-M12F5-22-15-SF** | 15 m (49.2 ft) | | | |

| 5-pin Single-Ended M12 Female Right-Angle Shielded Cordsets (datasheet p/n 236184) | | | | |
|---|---|---|---|---|
| **Model** | **Length** | **Dimensions (mm)** | **Pinout (Female)** | |
| **BC-M12F5A-22-1-SF** | 1 m (3.28 ft) |  |  | 1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Gray |
| **BC-M12F5A-22-2-SF** | 2 m (6.56 ft) | | | |
| **BC-M12F5A-22-5-SF** | 5 m (16.4 ft) | | | |
| **BC-M12F5A-22-8-SF** | 8 m (26.25 ft) | | | |
| **BC-M12F5A-22-10-SF** | 10 m (30.81 ft) | | | |
| **BC-M12F5A-22-15-SF** | 15 m (49.2 ft) | | | |

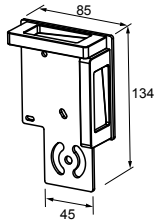

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# Brackets

All measurements are listed in millimeters, unless noted otherwise. The measurements provided are subject to change.

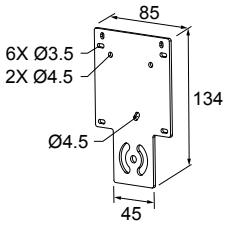
**SMBAMSLEIP**

- Includes the mounting plate and two protective windows
- 90 plus degree rotation
- Window frames are black anodized aluminum; mounting plate is stainless steel
- The mounting plate, SMBAMSLTFP, can be ordered separately
- The replacement window, RWAMSLE, can be ordered separately




**SMBAMSLTFP**

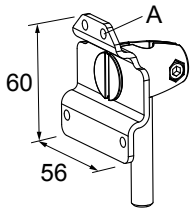
- AMS mounting pattern
- 12 gauge stainless steel




**SMBLEFA**

- Swivel plate bracket
- 12 gauge stainless steel

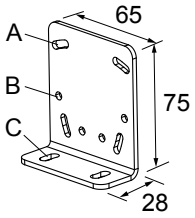
**Hole size:** A = 4x ø 4.5




**SMBLEL**

- Right-angle bracket
- 12 gauge stainless steel

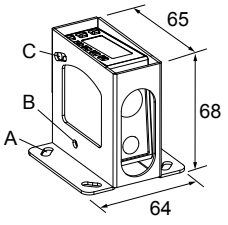
**Hole size:** A = ø 4.5 with 20° adjustability, B = ø 4.5, C = ø 5.7 with 20° adjustability




**SMBLEU**

- Enclosed bracket
- 16 gauge stainless steel

**Hole size:** A = ø 5 with 20° adjustability, B = ø 4.5, C = ø 4.5 with 10° adjustability





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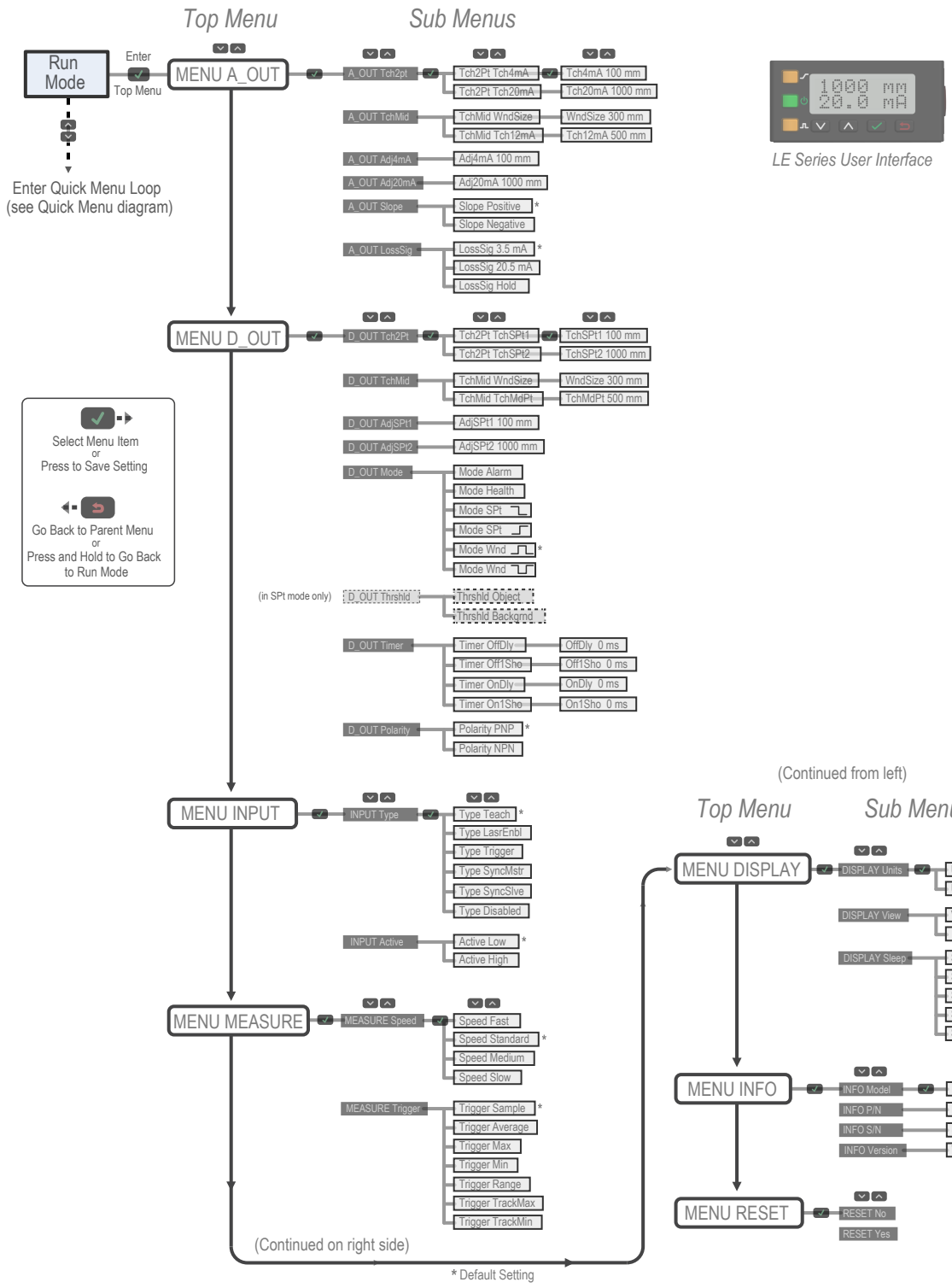
# Chapter 6 Product Support and Maintenance

## Troubleshooting

| Message/Indicator | Description | Resolution |
|---|---|---|
| Fail/<br>Min Wnd<br>OutRnge | The minimum window size is 1 mm for the LE250 models and 10 mm for the LE550 models. One point of the adjusted or taught window is out of range. | The sensor automatically returns to the previous setting. |
| Fail/<br>Out<br>of Range | The TEACH failed, the target is out of range. The target might have moved out of range after the TEACH process began. | TEACH the switch point within the measurement range. |
| Fail/<br>Wnd out<br>of Range | The window TEACH failed.<br>• The window is out of the measurement range.<br>• The target might have moved out of range after the TEACH process began.<br>• The window is too large. | TEACH the window within the measurement range. |
| MIN Wnd<br>xx mm (xx in) | The adjusted or taught window size is too small; the minimum window size is displayed. | The sensor automatically adjusts the window size to maintain the minimum window size and completes the adjust or TEACH operation. |
| OutRnge | The target is out of range, too dark, or the sensor is not measuring. | Move the target within the measurement range. |
| Power LED is flashing green | The sensor input is set to laser enable and the input is not active. | See "Input Type" on page 33. |
| Power LED is flashing red | The laser shut off, the Power LED flashes red and Output LEDs flash amber at 1Hz, and the display is blank.<br>The laser has experienced a fault. | Contact Banner Engineering to resolve. |
| SPtx<br>< Near<br>or<br>SPtx<br>> Far | One of the switch points is located outside the sensor's range, either too close to the sensor or too far away. | The sensor automatically adjusts the invalid switch point to the end of range. Reduce the window size or change the teach location so both switch points are inside the valid range. |
| Type<br>Sync Slave | The slave mode sensor does not see the master's pulse. | Verify the master mode sensor is configured and functioning properly. Check the input wire connection between the master and slave. |


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# Sensor Menu Full Map (LE550 Analog/Discrete Models)




**NOTE:** See "Remote Input" on page 15 for remote input options.


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# Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

> **IMPORTANT:** If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

# Contact Us

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For worldwide locations and local representatives, visit www.bannerengineering.com.

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