Q90R2 R-GAGE® Radar Sensor Product Manual

Original Instructions
p/n: 240867 Rev. C
21-May-25
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ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

Contents

Chapter 1 Product Description 4
Models 5
Overview 5
Features and Indicators 6
Banner Measurement Sensor Software 6

Chapter 2 Specifications 7
60 GHz Models Specifications 7
77 GHz Models Specifications 9
FCC Part 15 Class A for Intentional Radiators 10
Industry Canada Statement for Intentional Radiators 10
ISED Compliance Aircraft Warning - 60 GHz Models Only 10
60 GHz Models Dimensions 11
77 GHz Models Dimensions 11
Beam Patterns 12
60 GHz Models 12
77 GHz Models 13

Chapter 3 Installation Instructions 14
Sensor Orientation 14
Wiring 14
Mount the Device 15

Chapter 4 Getting Started 16
Install the Software 16
Connect to the Sensor 16
Software Overview 17

Chapter 5 Banner Radar Configuration Workspace 18
Navigation Toolbar 18
Live Sensor Data 18
2D Scatter Tab 18
Spectrum Tab 19
Summary Pane 19
Sensor Settings Pane 20
General Tab 20
Discrete 1 Tab 21
Discrete 2 Tab 21
Analog Tab 22
Live Sensor Data Controls 23
Using Measurement Hold Example 24

Chapter 6 Configuring a Sensor 25
Banner Measurement Sensor Software 25
IO-Link Interface 25
Remote Input 25
Remote Teach 27
Remote Setup 27
Set the Signal Strength Threshold 28
Set the Speed 29
Target Selection Mode 29
Set the Shape of the Detection Area 30
Reset the Sensor to Factory Defaults 30
Factory Default Settings 31

Chapter 7 Accessories 32
Configuration Tool 32
Cordsets 32
Brackets 33
IO-Link Masters 34

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Chapter 8 Product Support 35
Update the Software 35
Supporting Files 36
Repairs 36
Contact Us 36
Banner Engineering Corp. Software Copyright Notice 36
Banner Engineering Corp Limited Warranty 36

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Chapter Contents

Models 5
Overview 5
Features and Indicators 6
Banner Measurement Sensor Software 6

Chapter 1 Product Description



- FMCW radar detects moving and stationary objects
- Adjustable sensing field—ignores objects beyond setpoint
- Easy setup and configuration using the Banner Measurement Sensor Software
- Sensing functions are immune to wind, fog, steam, and temperature changes and resistant to rain and snow
- Compact, rugged IP69K housing withstands harsh environments
- Highly configurable field of view enables precision positioning and control
- Reliable detection across a broad vertical and horizontal field of view
- Customize advanced parameters such as window shape and target setpoints to each application

WARNING:

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

WARNING:

- **N'utilisez pas ce dispositif pour la protection du personnel.**
- L'utilisation de ce dispositif pour la protection du personnel pourrait entraîner des blessures graves ou mortelles.
- Ce dispositif n'est pas équipé du circuit redondant d'autodiagnostic nécessaire pour être utilisé dans des applications de protection du personnel. Une panne ou un dysfonctionnement du dispositif peut entraîner l'activation ou la désactivation de la sortie.

WARNING:

- **Verwenden Sie dieses Gerät nicht zum Schutz des Personals**
- Die Verwendung dieses Geräts zum Schutz des Personals kann zu schweren Verletzungen oder zum Tod führen.
- Dieses Gerät verfügt nicht über die selbstüberwachenden redundanten Schaltungen, die für Personenschutz-Anwendungen erforderlich sind. Ein Geräteausfall oder Defekt kann zu unvorhersehbarem Schaltverhalten des Ausgangs führen.

IMPORTANT: To satisfy RF exposure requirements, this device and its antenna must operate with a separation distance of at least 20 cm (7.9 in) from all persons.

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Models

60 GHz Models

Models	Detection Range	Supply Voltage	Telecom Approved	Output
Q90R2-12040-6KDQ	0.15 m to 20 m (0.5 ft to 65.6 ft)	10 V DC to 30 V DC	US, Canada, Europe, Australia, New Zealand	Dual discrete (NPN/PNP, PFM, and IO-Link)
Q90R2-12040-6KIQ				Analog current (4 mA to 20 mA, 1 NPN/PNP discrete, and IO-Link)
Q90R2-12040-6KUQ		12 V DC to 30 V DC		Analog voltage (0 V to 10 V or 0.5 V to 4.5 V, 1 NPN/ PNP discrete, and IO-Link)

77 GHz Models

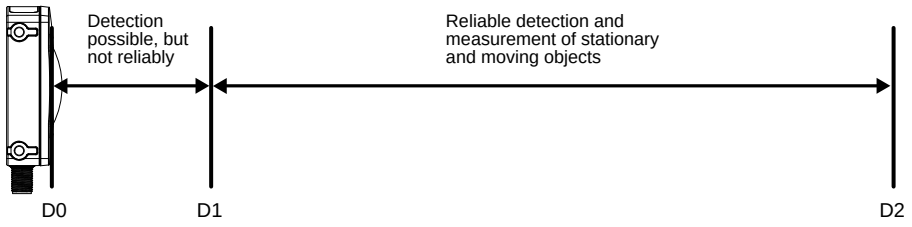
Models	Detection Range	Supply Voltage	Telecom Approved	Output
Q90R2-12040-7KDQ	0.15 m to 20 m (0.5 ft to 65.6 ft)	10 V DC to 30 V DC	US, Canada, Europe, and China	Dual discrete (NPN/PNP, PFM, and IO-Link)

Overview

The Q90R2 is an industrial radar sensor that uses high-frequency radio waves from its internal antenna to detect and measure distance to objects in its field of view.

The Q90R2 detects a wide variety of materials including metal, liquids, or organic materials. Use the supplied software, IO-Link, or a remote input wire to configure the sensor to sense objects within a specified distance or area while ignoring objects beyond this distance or area (background suppression). Or configure the sensor to indicate the presence or absence of objects at a specific (or "taught") distance or range of distances (retroreflective).

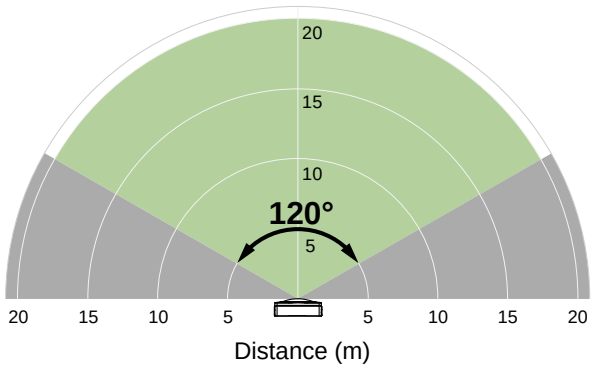
Sensing Range



D0 (m)	D1 (m)	D2 (m)
0	0.15	20

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Sensing Field of View: 120 degrees × 40 degrees



See "Beam Patterns" on page 12 for details.

Features and Indicators

		LED	Color	Description
	1	Power	Green	Power ON
	2	Signal Strength	Green	Signal strength indication
	3	Output 1	Amber	Target is within the taught analog span or discrete output status
	4	Output 2	Amber	Discrete output status

Banner Measurement Sensor Software

Use the Banner Measurement Sensor software to:

- Quickly configure the sensor
- Easily monitor device status via the software
- Visualize the application in real-time
- Make adjustments to sensor settings on the fly

For more information, visit www.bannerengineering.com/us/en/products/sensors/software/banner-measurement-sensor-software.html.

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Chapter Contents

60 GHz Models Specifications 7
77 GHz Models Specifications 9
FCC Part 15 Class A for Intentional Radiators 10
Industry Canada Statement for Intentional Radiators 10
ISED Compliance Aircraft Warning - 60 GHz Models Only 10
60 GHz Models Dimensions 11
77 GHz Models Dimensions 11
Beam Patterns 12

Chapter 2 Specifications

60 GHz Models Specifications

Response Speed	Fast	Medium	Slow
Response Time	50 ms	150 ms	250 ms
Maximum Velocity	± 9 m/s	± 9 m/s	± 4.5 m/s
Velocity Resolution	0.5 m/s	0.25 m/s	0.15 m/s

Operating Principle
Frequency-modulated continuous-wave (FMCW) radar

Operating Frequency
60 GHz to 61.5 GHz

Transmitting Power
< 20 dBm (E.I.R.P)

Field of View
Horizontal: ±60°
Vertical: ±20°

Distance
0.15 m to 20 m (0.5 ft to 65.6 ft)

Distance Resolution
0.2 m

Distance Linearity
>200mm, ±10 mm

Distance Repeatability
10 mm

Velocity Linearity
±0.01 m/s

Velocity Repeatability
0.03 m/s

Supply Voltage (Vcc)
Analog Voltage models: 12 V DC to 30 V DC
Analog Current and Dual Discrete models: 10 V DC to 30 V DC
Use only with a suitable Class 2 power supply (UL) or Limited Power Supply (CE)

Power and Current Consumption, exclusive of load
Power Consumption: < 2.4 W
Current Consumption: <100 mA at 24 V DC

Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages

Delay at Power-up
< 2 s

Output Configuration
Analog Outputs:
- **Current models**
  Discrete Output (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
  Analog output (White Wire): 4 mA to 20 mA
- **Voltage models**
  Discrete Output (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
  Analog output (White Wire): Configurable 0 V to 10 V or 0.5 V to 4.5 V
- **Dual Discrete models**
  Discrete Output 1 (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
  Discrete Output 2 (White Wire): Configurable PNP or NPN, or Pulse Frequency Modulated (PFM) output

Output Protection
Protected against output short-circuit

Remote Input
Allowable Input Voltage Range: 0 to Vsupply
Active High (internal weak pull-down): High state > (Vsupply - 2.25 V) at 2 mA maximum
Active Low (internal weak pull-up): Low state < 2.25 V at 2 mA maximum

Indicators
Power LED: Green, power on
Signal Strength LED:
Green Flash: Weak signal
Green Solid: 4× threshold
Output LEDs: Amber, target within taught analog span/ discrete output status

Construction
Housing: Aluminum
Window: Polycarbonate

Connections
Integral M12 quick disconnect
Models with a quick disconnect require a mating cordset

Vibration and Mechanical Shock
All models meet MIL-STD-202G, Method 201A (Vibration: 10 Hz to 60 Hz, 0.06 inch (1.52 mm) double amplitude, 2 hours each along X, Y and Z axes) requirements. Also meets IEC 60947-5-2 (Shock: 30G 11 ms duration, half sine wave) requirements. Method 213B conditions H&I. Shock: 75G with device operating; 100G for non-operation

Operating Temperature
–40 °C to +65 °C (–40 °F to +149 °F)

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Temperature Effect

<±10 mm from –40 °C to +65 °C (–40 °F to +149 °F)

Environmental Rating

IP67 per IEC60529

IEC IP69K per BS/ISO 20653:2013

Country of Origin

USA

Certifications

c UL us LISTED IND. CONT. EQ. E526767

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1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

IO-Link®

ETSI EN 305 550 V2.1.0

ETSI EN 305 550-1 V.1.2.1

ETSI EN 305 550-2 V.1.2.1

FCC ID: UE3Q90R2-6

IC: 7044A-Q90R26

Install where not accessible by unauthorized personnel.

The device shall only be accessible for adjustment, programming, or maintenance.

The device was evaluated for IK08 impact energy in accordance with IEC 62262.

Advanced Capabilities

PULSE® PRO I/O

Output Ratings

Analog Outputs:

· **Current Output (Q90R….-.I.. models):** 1 kΩ maximum load resistance at 24 V; maximum load resistance = [(Vcc - 4.5)/ 0.02 Ω]

· **Voltage Output (Q90R….-.U.. models):** 2.5 kΩ minimum load resistance

· **Current rating** = 50 mA maximum each

Black wire specifications per configuration		
IO-Link Push/Pull	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V
PNP	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 1V (loads ≤ 1 MegΩ)
NPN	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V

White wire specifications per configuration		
PNP	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V (loads ≤ 70 kΩ)
NPN	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V

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77 GHz Models Specifications

Response Speed	Fast	Medium	Slow
Response Time	50 ms	150 ms	250 ms
Maximum Velocity	± 9 m/s	± 9 m/s	± 4.5 m/s
Velocity Resolution	0.5 m/s	0.25 m/s	0.15 m/s

Operating Principle
Frequency-modulated continuous-wave (FMCW) radar

Operating Frequency
77 GHz to 79 GHz

Transmitting Power
< 20 dBm (E.I.R.P)

Field of View
Horizontal: ±60°
Vertical: ±20°

Distance
0.15 m to 20 m (0.5 ft to 65.6 ft)

Distance Resolution
0.2 m

Distance Linearity
>200mm, ±10 mm

Distance Repeatability
10 mm

Velocity Linearity
±0.01 m/s

Velocity Repeatability
0.03 m/s

Supply Voltage (Vcc)
10 V DC to 30 V DC
Use only with a suitable Class 2 power supply (UL) or Limited Power Supply (CE)

Power and Current Consumption, exclusive of load
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Supply Protection Circuitry
Protected against reverse polarity and transient overvoltages

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Output Configuration
Discrete Output 1 (Black Wire): IO-Link, push/pull output, configurable PNP or NPN output
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IEC IP69K per BS/ISO 20653:2013

Country of Origin
USA

Certifications
c UL us LISTED IND. CONT. EQ. E526767

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UKCA Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

FC

IO-Link®

ETSI EN 302 264 V2.1.1
ETSI EN 301 498-1 V2.2.3
FCC ID: UE3Q90R27
IC: 7044A-Q90R27
Install where not accessible by unauthorized personnel.
The device shall only be accessible for adjustment, programming, or maintenance.
The device was evaluated for IK08 impact energy in accordance with IEC 62262.

Advanced Capabilities
PULSE® PRO I/O

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Output Ratings

Analog Outputs:

· **Current Output (Q90R….-.I.. models):** 1 kΩ maximum load resistance at 24 V; maximum load resistance = [(Vcc - 4.5)/ 0.02 Ω]

· **Voltage Output (Q90R….-.U.. models):** 2.5 kΩ minimum load resistance

· **Current rating** = 50 mA maximum each

Black wire specifications per configuration		
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	Output Low	≤ 2.5 V
PNP	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 1V (loads ≤ 1 MegΩ)
NPN	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V

White wire specifications per configuration		
PNP	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V (loads ≤ 70 kΩ)
NPN	Output High	≥ Vsupply - 2.5 V
	Output Low	≤ 2.5 V

FCC Part 15 Class A for Intentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.

Industry Canada Statement for Intentional Radiators

This device contains licence-exempt transmitters(s)/receiver(s) that comply with Innovation, Science and Economic Development Canada's licence-exempt RSS(s). Operation is subject to the following two conditions:

1. This device may not cause interference.
2. This device must accept any interference, including interference that may cause undesired operation of the device.

Cet appareil contient des émetteurs/récepteurs exemptés de licence conformes à la norme Innovation, Sciences, et Développement économique Canada. L'exploitation est autorisée aux deux conditions suivantes:

1. L'appareil ne doit pas produire de brouillage.
2. L'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

ISED Compliance Aircraft Warning - 60 GHz Models Only

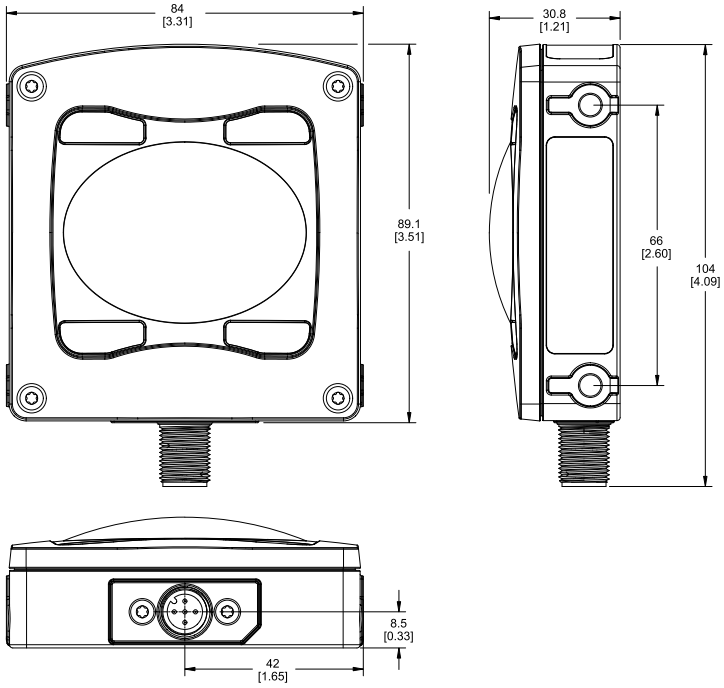
Devices used on aircraft are permitted under the following conditions:

1. Except as allowed in J.2(b), devices are only to be used when the aircraft is on the ground.
2. Devices used in-flight are subject to the following restrictions:
    a. they shall be used within closed, exclusive on-board, communication networks within the aircraft
    b. they shall not be used in wireless avionics intra-communication (WAIC) applications where external structural sensors or external cameras are mounted on the outside of the aircraft structure
    c. they shall not be used on aircraft equipped with a body/fuselage that provides little or no RF attenuation except when installed on unmanned air vehicles (UAVs) and complying with J.2(d)
    d. devices operating in the 59.3-71.0 GHz band shall not be used except if they meet all of the following conditions:
        i. they are FDS
        ii. they are installed within personal portable electronic devices
        iii. they comply with the relevant requirements in J.3.2(a), J.3.2(b) and J.3.2(c)

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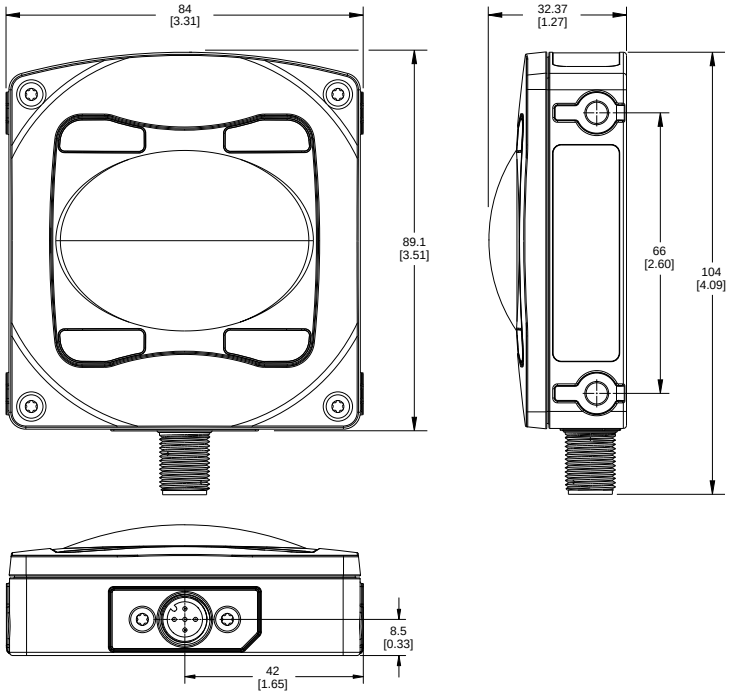
60 GHz Models Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise. The measurements provided are subject to change.



77 GHz Models Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise. The measurements provided are subject to change.



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Beam Patterns

The beam pattern of the radar sensor is dependent on the radar cross section (RCS) of the target.

The beam pattern graphs represent Standard Mode and are guides for representative object detection capabilities based on different-sized radar cross sections and corresponding example real-world targets. Use the following charts as a starting point in application setup. Note that applications vary.

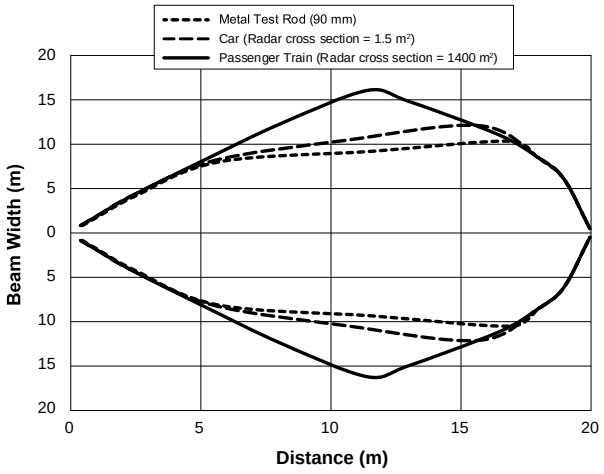
- Use the Beam Width versus Distance chart to understand where corresponding objects can be detected. Adjusting the signal strength threshold also affects the beam pattern when the target is constant.
- Use the Beam Width versus Degrees chart to help determine how much the target can tilt from 90 degrees while still maintaining detection.

Unless otherwise specified, the following beam patterns are shown with Signal Strength Threshold = 1.

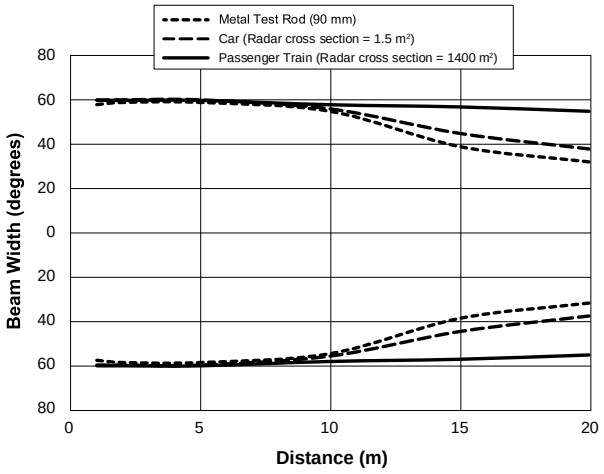
60 GHz Models

Horizontal

Typical beam pattern, in meters, on representative targets

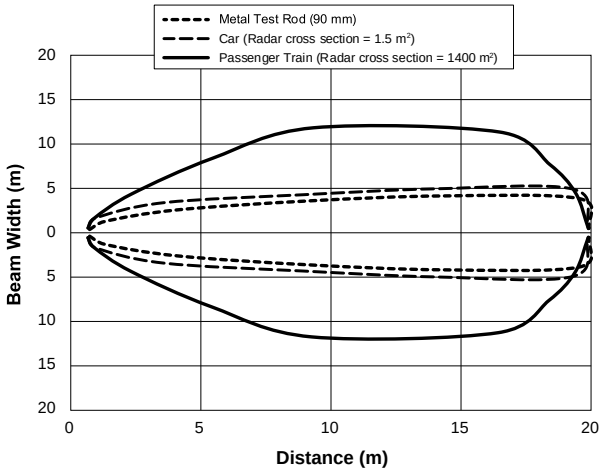


Typical beam pattern, in degrees, on representative targets

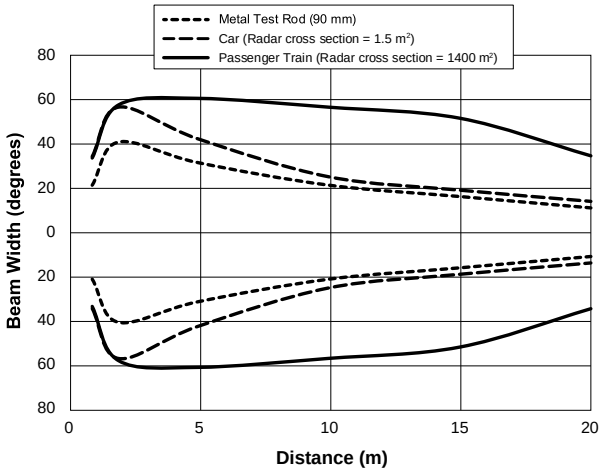


Vertical

Typical beam pattern, in meters, on representative targets



Typical beam pattern, in degrees, on representative targets

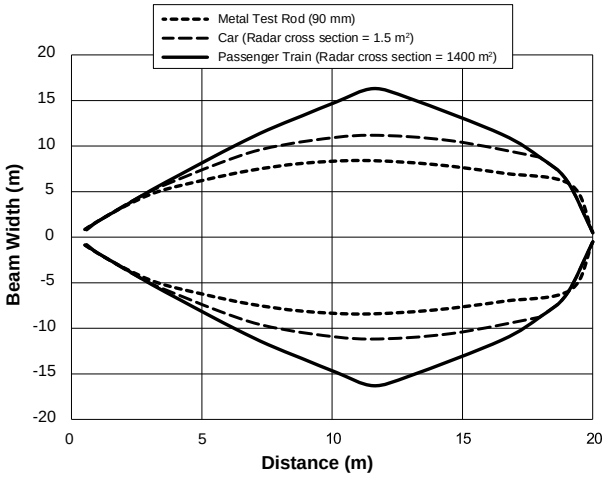


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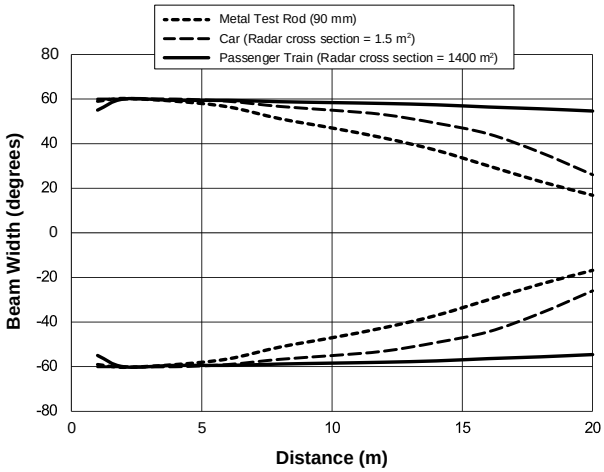
77 GHz Models

Horizontal

Typical beam pattern, in meters, on representative targets

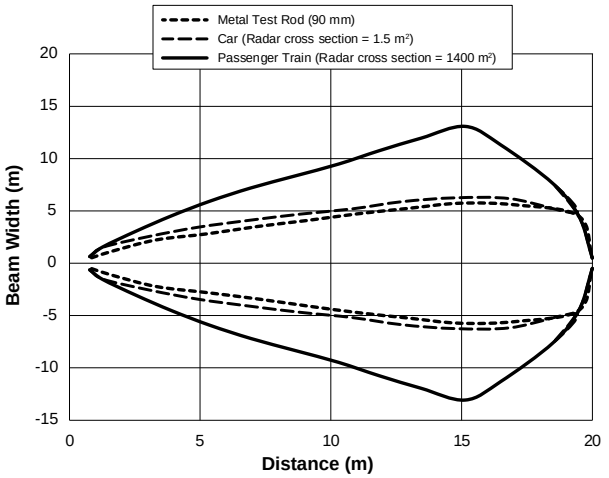


Typical beam pattern, in degrees, on representative targets

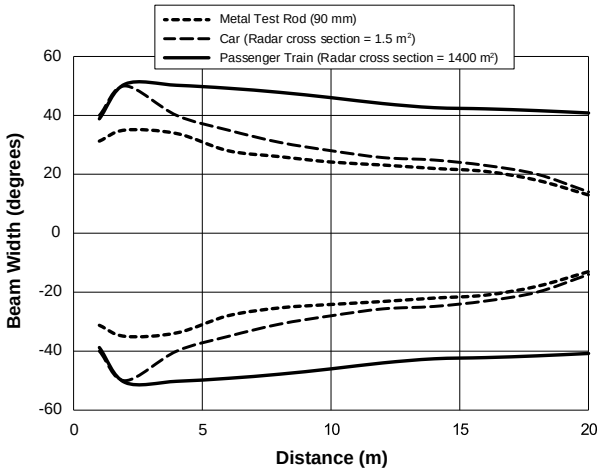


Vertical

Typical beam pattern, in meters, on representative targets



Typical beam pattern, in degrees, on representative targets



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Chapter Contents

Sensor Orientation 14
Wiring 14
Mount the Device 15

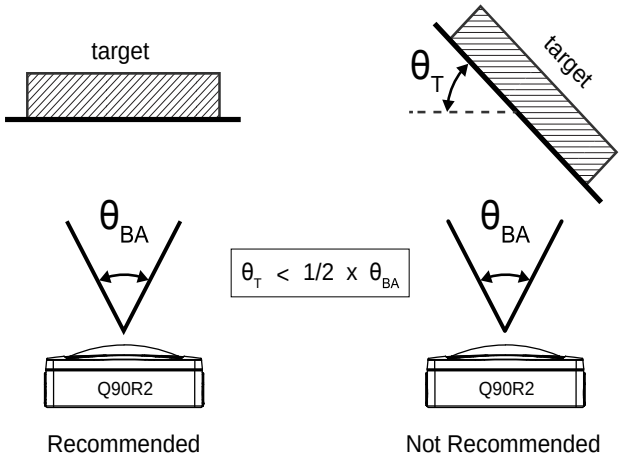
Chapter 3 Installation Instructions

Sensor Orientation

Correct sensor-to-object orientation is important to ensure proper sensing.

Minimize the tilt angle of a target relative to the sensor. The target should be tilted less than half of the beam angle.

Tilt angle of the target relative to the sensor

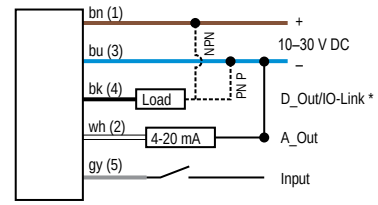


T= Target Angle, BA=Beam Angle

Wiring

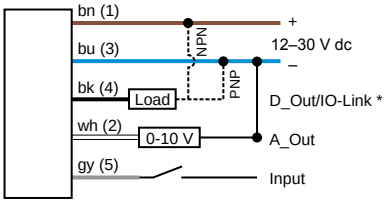
Quick disconnect wiring diagrams are functionally identical.

Push-pull Output and Analog Current Output



* Push-Pull output. User-configurable PNP/NPN setting.

Push-pull Output and Analog Voltage Output



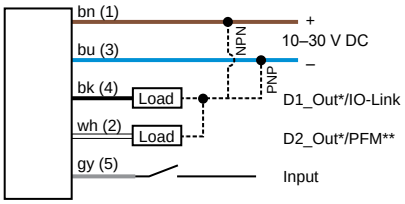
* Push-Pull output. User-configurable PNP/NPN setting.

Continued on page 15

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Continued from page 14

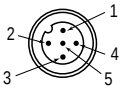
Dual Discrete Output



* Push-Pull output. User-configurable PNP/NPN setting.
** Pulse Frequency Modulation

Key:

1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray (Connect for use with remote input or Banner Measurement Sensor software)



NOTE: Banner recommends that the shield wire (quick-disconnect cordsets only) be connected to earth ground or DC common. Shielded cordsets are recommended for all quick-disconnect models.

Mount the Device

1. If a bracket is needed, mount the device onto the bracket.
2. Mount the device (or the device and the bracket) to the machine or equipment at the desired location. Do not tighten the mounting screws at this time.
3. Check the device alignment.
4. Tighten the mounting screws to secure the device (or the device and the bracket) in the aligned position.

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Chapter Contents

Install the Software 16
Connect to the Sensor 16
Software Overview 17

Chapter 4 Getting Started

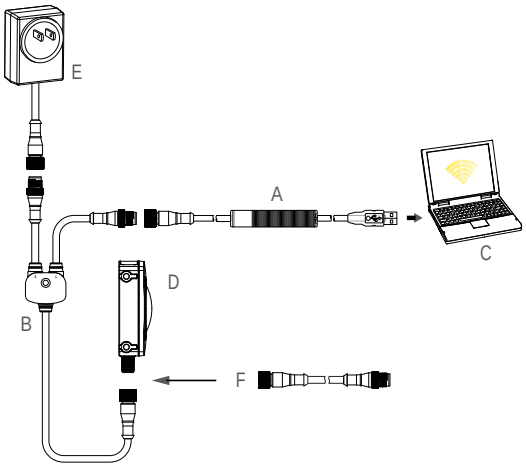
Power up the sensor, and verify the green power LED is on.

Install the Software

IMPORTANT: Administrative rights are required to install the Banner Measurement Sensor software.

1. Download the latest version of the software from www.bannerengineering.com/us/en/products/sensors/software/banner-measurement-sensor-software.html.
2. Navigate to and open the downloaded file.
3. Click **Install** to begin the installation process.
4. Depending on your system settings, a popup window may appear prompting to allow the Banner Measurement Sensor software to make changes to your computer. Click **Yes**.
5. Click **Close** to exit the installer.

Connect to the Sensor



A = Pro Converter Cable (MQDC-506-USB)
B = Splitter (CSB-M1251FM1251M)
C = PC running Banner Measurement Sensor software
D = Q90R2
E = Power Supply (PSW-24-1 or PSD-24-4)
F = Optional 5-Pin to 5-Pin Double-Ended Cordset (ex. MQDEC3-515SS)

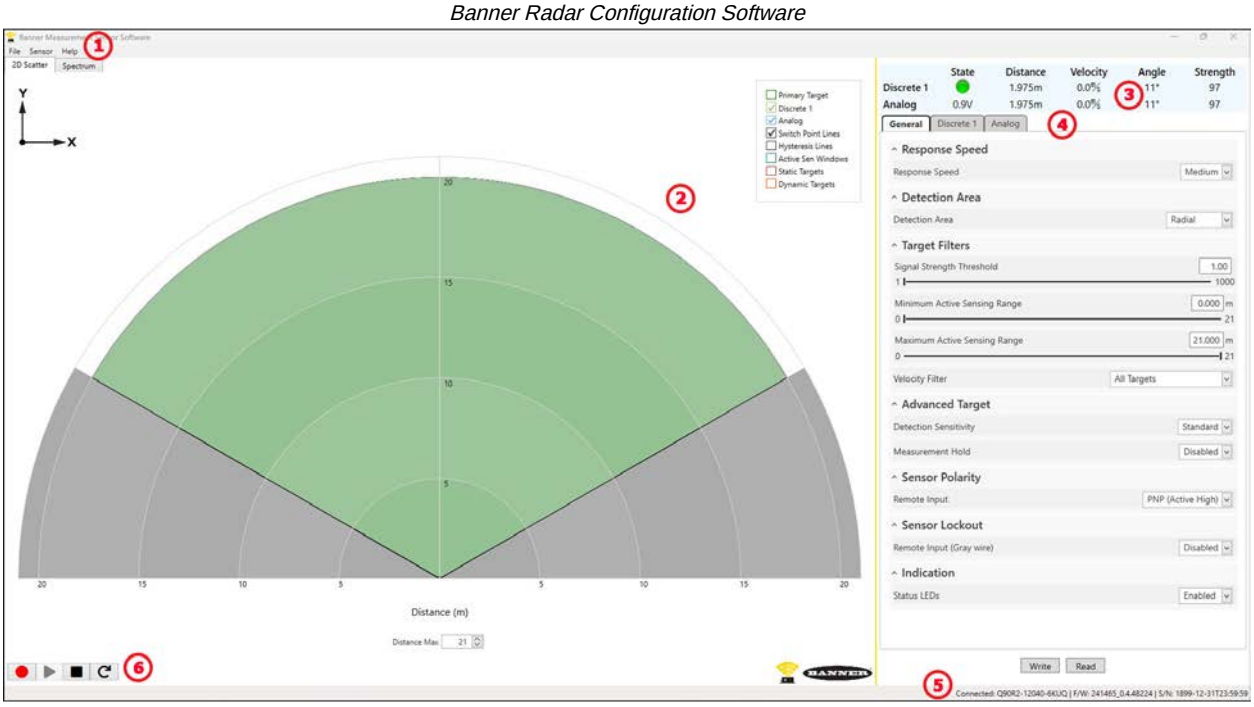
1. Connect the sensor to the splitter cable from the PRO-KIT. See "Configuration Tool" on page 32.
2. Connect the external power and Pro Converter cable to the splitter cable.
3. Connect the Pro Converter cable to the PC.
4. Open the Banner Measurement Sensor Software.
5. Go to **Sensor › Connect** on the **Navigation** toolbar.
   The **Connection** screen displays.
6. Select the correct **Sensor Model** and **Com Port** for the sensor.
7. Click **Connect**.
   The **Connection** screen closes and the sensor data displays.

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Software Overview

Easy setup and configuration using the Banner Radar Configuration software and Pro Converter Cable.

Banner Radar Configuration Software



1. Navigation toolbar—Use this toolbar to connect to the sensor, to save or load a configuration, or to reset to factory defaults
2. Live Sensor Data—

   2D Scatter tab: Shows the location of targets detected within the active sensing range, as well as options to select which data displays on the 2D Scatter tab
   Spectrum tab: Shows the signal strength versus distance for the connected sensor (not shown)
3. Summary pane—Displays the distance to the target, the velocity, the angle, the signal strength, and the output status
4. Sensor Settings pane—Set the sensor parameters in this pane
5. Status bar—Shows whether the sensor is connected, if a software update is available, and if the sensor data is being recorded to a file
6. Live Sensor Data controls—Use these controls to record, freeze, and play real-time sensor data, and to refresh the sensor connection

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Chapter Contents

Navigation Toolbar 18
Live Sensor Data 18
Summary Pane 19
Sensor Settings Pane 20
Live Sensor Data Controls 23
Using Measurement Hold Example 24

Chapter 5 Banner Radar Configuration Workspace

Navigation Toolbar

Use this toolbar to connect to the sensor, to save or load a configuration, or to reset to factory defaults.

From the File menu, the following options are available:

Load Configuration

Load a configuration to the connected sensor. Use this option to set up multiple sensors with the same parameters.

Save Configuration

Save a configuration to a desired location for future use.

Reset Frequently Used Settings

Resets the software settings without changing the configuration of the attached sensor.

Exit

Exit the Banner Measurement Sensor software.

From the Sensor menu, the following options are available:

Connect

Connect to the sensor.

Disconnect

Disconnect from the sensor.

Factory Reset

Select to perform a factory reset on the sensor. All custom parameters will be lost

From the Help menu, the following option is available:

About

Select to view the software version number, the copyright notice, and the warranty.

Live Sensor Data

2D Scatter Tab

The **2D Scatter** tab displays the live target information within the horizontal active sensing area. This includes the primary target, static targets, and dynamic targets.

The discrete detection areas are visualized. Adjust them by clicking and dragging on the switch point lines of the detection area. The active sensing range correspond to the color of each output window and are hidden by default.

Use **Distance Max** to adjust the range and field of view displayed on the **2D Scatter** tab.

Legend -- Use the legend to select which data appears on the graph:

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Primary Target

Represents the location of the target inside the switch point window.

Discrete 1/Discrete 2

The defined area for which the output state changes when a target is detected.

Analog

The range the analog signal represents.

Available on analog models.

Varies by output model.

Switch Point Lines

Displays the switch point extents.

Hysteresis Lines

Displays the hysteresis. If a range-angle window is configured, the hysteresis is defined and displayed corresponding to the beam angle. If a rectangular window is defined, the hysteresis is defined and displayed corresponding to the X and Y dimension.

Active Sen Windows

Defines the area in which the sensor is actively detecting and evaluating targets. It is based on the output window and threshold that have been defined.

Static Targets

Targets within the Active Sensing Range with no velocity.

Dynamic Targets

Targets within the Active Sensing Range with velocity toward or away from the origin (the sensor).

Spectrum Tab

The **Spectrum** tab displays the live distance and amplitude signal from the connected radar sensor. The signal strength threshold, switch point, and hysteresis are also plotted. Use these signals to evaluate targets to determine where the signal strength threshold and switch point should be configured for reliable detection.

Use the **Y-Axis Max** and the **X-Axis Max** to adjust the range displayed on the plot.

Legend -- Use the legend to select which data appears on the graph.

Signal

Displays the strength of the signal over distance.

Signal Threshold

Displays the signal strength threshold.

Primary Target

Represents the signal strength and location of the nearest or strongest target inside the switch point.

Discrete 1 Window/Discrete 2 Window

The range for the discrete output.

Varies by output model.

Analog 1 Window

The range of the analog output Varies by output model.

Switch Point Lines

Displays the switch point distance.

Hysteresis Lines

Displays the hysteresis distance.

Summary Pane

The **Summary** pane (blue shaded area) displays **Distance**, **Velocity**, **Angle**, **Signal Strength**, and **Output Status**.

State

Displays whether the output is ON or OFF, and the analog output value (analog models only).

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Distance

Displays the distance to the target, in meters.

Velocity

Displays the velocity of the target relative to the sensor, in meters per second.

Angle

Displays the angle of the target relative to the sensor, in degrees.

Strength

Displays the amount of excess gain of the signal received from the target. The excess gain is relative to the minimum detection threshold (Signal Strength Threshold = 1).

Sensor Settings Pane

Set parameters for the sensor.

Click **Read** to read the current parameters of the connected sensor. Click **Write** to write the parameters to the sensor. Yellow highlight on a parameter's value indicates changes that have not yet been written to the sensor.

General Tab

The following are the parameters on the **General** tab on the **Sensor Settings** pane.

Response Speed

Choose the response speed of the sensor (Slow, Medium, Fast).

Detection Area

Set the shape of the detection area. Choose **Radial** or **Rectangular**.

Target Filters

Signal Strength Threshold: Choose the threshold for the minimum amount of signal needed to activate the output.

Minimum Active Sensing Range: Sensor ignores anything from the face of the sensor to this defined range.

Maximum Active Sensing Range: Sensor ignores anything past this defined range.

Velocity Filter—Allows further thresholds to be defined based on the velocity of targets and their direction of movement relative to the sensor:

All Targets—Targets with any velocity (or no velocity) are detected within the defined detection area.
Dynamic Targets Only—Only targets with a component of velocity in the radial direction, either towards or away from the sensor, are detected.
Approaching Targets Only—Only targets moving toward the sensor (targets with a negative velocity) are detected with the defined detection area.
Receding Targets Only—Only targets moving away from the sensor (targets with a positive velocity) are detected with the defined detection area.
Custom—Allows the user to define a custom threshold based on velocity switch points.

Advanced Target

Detection Sensitivity:

Standard—Balanced thresholds for accurate detection of targets and prevention of false detection.
High—Reduced thresholds for higher likelihood of target detection, especially for targets with a low signal strength.

Measurement Hold: A rate of change filter to smooth the output and reduce chatter. For more information, see "Using Measurement Hold Example" on page 24.

Distance Increase Hold Time: The period of time the sensor holds its last measurement and output status if the measurement changes more than the configured max distance increase. Available when **Measurement Hold** is set to enabled.

Maximum Distance Increase: The allowed limit the measurement can increase, or move farther away from the sensor, before initiating the **Measurement Hold**. Setting this to zero disables it. Available when **Measurement Hold** is set to enabled.

Distance Decrease Hold Time: The period of time the sensor holds its last measurement and output status if the measurement changes more than the configured max distance decrease. Available when **Measurement Hold** is set to enabled.

Maximum Distance Decrease: The allowed limit the measurement can decrease, or move closer to the sensor, before initiating the **Measurement Hold**. Setting this to zero disables it. Available when **Measurement Hold** is set to enabled.

Sensor Polarity

Define the output and remote input signal type.

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Sensor Lockout

Remote Input (Gray Wire): Enable or disable the remote input wire.

Indication

Enable or disable the **Status LEDs** on the sensor.

Discrete 1 Tab

The following are the parameters on the **Discrete 1** tab on the **Sensor Settings** pane.

Output Mode

Select **Switch Point** or **Window**.

Switch Point: The distance at which the switch point threshold is placed.

Window: Define two distance set points to create window limits.

Detection Area Settings

Target Mode: Select **Nearest Target** or **Strongest Target**.

Nearest Target: Output responds to the nearest target that is over the signal strength threshold.
Strongest Target: Output responds to the target with the highest signal strength that is over the signal strength threshold.

Switch Points: Define the area in which the target will be detected and measured. Switch points are defined according to the detection area (Radial or Rectangular).

Output Settings

NO/NC: Select **Normally Open** or **Normally Closed** from the list.

On Delay: Set an on delay in milliseconds. The maximum time is 60,000 ms.

Off Delay: Set an off delay in milliseconds. The maximum time is 60,000 ms.

Response Time

Shows the On and Off response times. This information is view only.

Discrete 2 Tab

The following are the parameters on the **Discrete 2** tab on the **Sensor Settings** pane. This tab is available for dual discrete models.

Output Mode

Select **Switch Point**, **Window**, **Complementary**, or **Pulse Pro/PFM**.

Switch Point: Set a single switch point for the output to change.

Window: Define two setpoints to create window limits.

Complementary: Output 2 will be the opposite of Output 1.

Pulse Pro/PFM: Pulse Pro/PFM output to interface with Banner lights or a PLC with Pulse Frequency Modulated (PFM) inputs.

Detection Area Settings

Target Mode: Select **Nearest Target** or **Strongest Target**.

Nearest Target: Output responds to the nearest target that is over the signal strength threshold.
Strongest Target: Output responds to the target with the highest signal strength that is over the signal strength threshold.

Min/Max: Define the area in which the target velocity will be measured. Available when Pulse Pro/PFM Settings is set to **Velocity**.

Velocity Switch Points: Define the minimum and maximum velocities which will correspond to the PFM minimum and maximum. Available when Pulse Pro/PFM Settings is set to **Velocity**

Output Settings

Available when Output Mode is set to **Switch Point** or **Window**.

NO/NC: Select **Normally Open** or **Normally Closed** from the list.

On Delay: Set an on delay in milliseconds. The maximum time is 60,000 ms.

Off Delay: Set an off delay in milliseconds. The maximum time is 60,000 ms.

Response Time

Calculates the total response time, taking into account the general response speed and on or off delays.

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Pulse Pro/PFM Settings

Available when Output Mode is set to **Pulse Pro/PFM**.

The Q90R2 can generate pulses whose frequency are proportional to the sensor's measured distance or velocity, thereby providing a method for representing an analog signal with only a discrete counter. The sensing range or velocity range (defined in Detection Area Settings) of the sensor is scaled from 100 Hz to 600 Hz. 100 Hz equals the near range limit, and 600 Hz equals the far range limit. An output of 50 Hz or 650 Hz (user defined in the software) represents a loss of signal condition where there is no target or the target is out of range. This output can be tied directly to a number of Banner lights for visual feedback without the need for a controller.

100 Hz: Define the near sensing range limit of the Pulse Pro range.

600 Hz: Define the far sensing range limit of the Pulse Pro range.

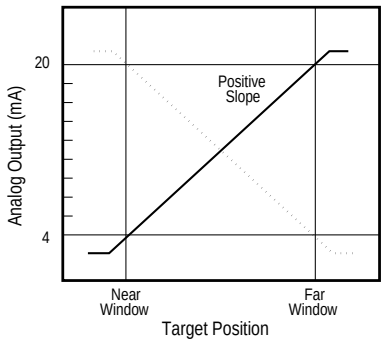
Loss–of–Signal: Sets the value used by the sensor during a loss of signal. When a signal is restored, measurement resumes.

Hold last value—The Discrete 2 Output holds the last value indefinitely during a loss of signal.
50 Hz—The Discrete 2 Output switches to this value 2 seconds after a loss of signal.
650 Hz—The Discrete 2 Output switches to this value 2 seconds after a loss of signal.

Analog Tab

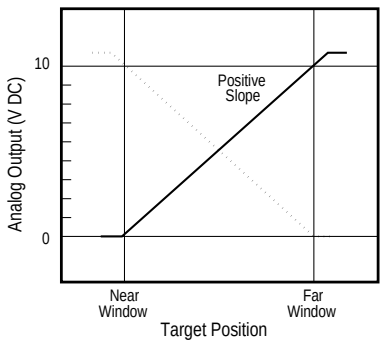
The following are the parameters on the **Analog** tab on the **Sensor Settings** pane. This tab is available for analog models.

Slope—Current-Sourcing Models



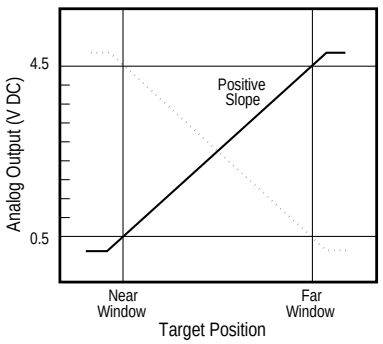
The analog current output tracks slightly beyond each window limit (from 3.8 mA to 20.2 mA)

Slope—Voltage-Sourcing Models, 0 V to 10 V



The analog current output tracks slightly beyond the upper window limit (up to 10.2 V)

Slope—Voltage-Sourcing Models, 0.5 V to 4.5 V



The analog current output tracks slightly beyond each window limit (0V - 5V)

Detection Area Settings

Range: Select **0V-10V** or **0.5V-4.5V**. Available for analog voltage models.

Target Mode: Select **Nearest Target** or **Strongest Target**.

Nearest Target: Output responds to the nearest target that is over the signal strength threshold.
Strongest Target: Output responds to the target with the highest signal strength that is over the signal strength threshold.

Distance: Use either the sliders or the fields to define the sensing limits in meters. Available when the **Detection Area** is set to **Radial** on the **General** tab.

Beam Angle: Use either the sliders or the fields to define the sensing angle switch points. Available when the **Detection Area** is set to **Radial** on the **General** tab.

Y/X: Use either the sliders or the fields to define the sensing area in meters. Available when the **Detection Area** is set to **Rectangular** on the **General** tab.

Velocity: Use either the sliders or the fields to define the velocity. Available when **Measurement** is set to **Velocity**.

Measurement: Select **Distance (Radial)/Distance (Y)** or **Velocity**.

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Output

Loss–of–Signal: Sets the Analog Output value used by the sensor during a loss of signal. When a signal is restored, measurement resumes.

Hold Last Value—The Analog Output holds the last value indefinitely during a loss of signal.
3.5 mA (analog current models) or **0 V** (analog voltage models)—The Analog Output switches to this value 2 seconds after a loss of signal.
20.5 mA (analog current models) **10.5 V** or **5 V** (analog voltage models, depending on the analog range settings)—The Analog Output switches to this value 2 seconds after a loss of signal.

Averaging: Use this menu to set the number of measurements that are averaged together for the analog output. Increasing the averaging improves repeatability but increases the total response speed. The default is 1. The filter can be set to 1, 2, 4, 8, 16, 32, 64, or 128. The total response time is shown under Response Time.

Response Time

Calculates the total response time, taking into account the general response speed and averaging.

Analog

Response Speed	Analog Output Filter Setting							
	1	2	4	8	16	32	64	128
	Analog Output Spec (ms)							
Fast	4	8	16	32	64	128	256	512
Medium	40	80	160	320	640	1280	2560	5120
Slow	200	400	800	1600	3200	6400	12,800	25,600

Live Sensor Data Controls

After connecting to the sensor, data sampling begins automatically (but not recording).

To stop data sampling, click ■ **Stop**.

To restart data sampling, click ▶ **Play**. This only samples data from the sensor and displays it on the plot; it does not record the data to a log file.

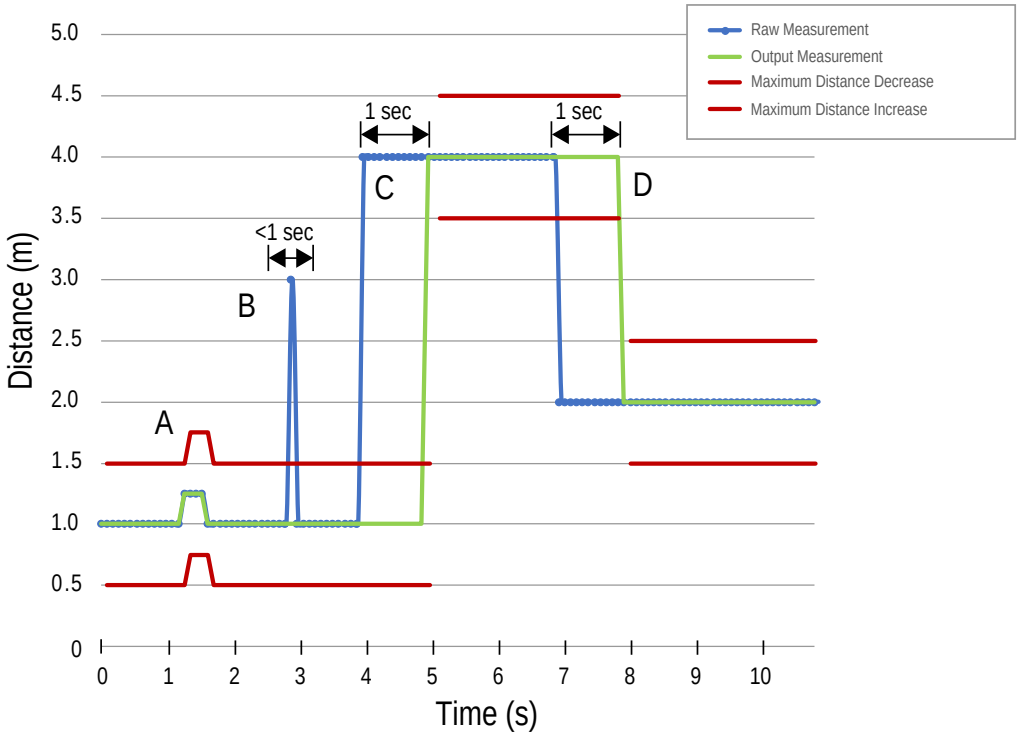
To record data to a log file, click ● **Record**. The log file selection prompt displays. Save the log file as desired. The log file format is .csv.

If communication to the sensor is lost, click ↻ **Refresh Device Connection** to reconnect.

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Using Measurement Hold Example

Measurement Hold (The hold time is set to 1 second)



A The Max Distance Change threshold (red lines) adapts based on the previous Raw Measurement sample (blue lines) as long as that sample was within the previous thresholds.

B The temporary distance spike in the Raw Measurement (blue lines) is filtered out because the distance increase was outside of the Max Distance Change (red lines). The Output Measurement (green lines) will hold its last measurement.

C The Raw Measurement change (blue lines) is greater than the Max Distance Change (red lines) so the Output Measurement (green lines) holds its previous value while the Raw Measurement is beyond the Max Distance Change. After the 1 second Hold Time expires, the Output Measurement and Max Distance Change thresholds are updated based on the next Raw Measurement value.

D The Raw Measurement (blue lines) drops down to a value below the Max Distance Change (red lines) so the Output Measurement (green lines) holds its value for the Hold Time. After the 1 second Hold Time expires, the Output Measurement and Max Distance Change thresholds are updated based on the next Raw Measurement value.

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Chapter Contents

Banner Measurement Sensor Software 25
IO-Link Interface 25
Remote Input 25
Reset the Sensor to Factory Defaults 30
Factory Default Settings 31

Chapter 6 Configuring a Sensor

Banner Measurement Sensor Software

Use the Banner Measurement Sensor software and PRO-KIT to set up the R-GAGE sensor.

For more information visit www.bannerengineering.com/us/en/products/sensors/software/banner-measurement-sensor-software.html.

IO-Link Interface

IO-Link is a point-to-point communication link between a master device and sensor. Use IO-Link to parameterize sensors and transmit process data automatically.

For the latest IO-Link protocol and specifications, see www.io-link.com.

Each IO-Link device has an IODD (IO Device Description) file that contains information about the manufacturer, article number, functionality etc. This information can be easily read and processed by the user. Each device can be unambiguously identified via the IODD as well as via an internal device ID. Download the Q90R2's IO-Link IODD package (p/n 241455 for dual discrete models and p/n 241635 for analog models) from Banner Engineering's website at www.bannerengineering.com.

Banner has also developed Add On Instruction (AOI) files to simplify ease-of-use between the Q90R2, multiple third-party vendors' IO-Link masters, and the Logix Designer software package for Rockwell Automation PLCs. Three types of AOI files for Rockwell Allen-Bradley PLCs are listed below. These files and more information can be found at www.bannerengineering.com.

Process Data AOIs—These files can be used alone, without the need for any other IO-Link AOIs. The job of a Process Data AOI is to intelligently parse out the Process Data word(s) in separate pieces of information. All that is required to make use of this AOI is an EtherNet/IP connection to the IO-Link Master and knowledge of where the Process Data registers are located for each port.

Parameter Data AOIs—These files require the use of an associated IO-Link Master AOI. The job of a Parameter Data AOI, when working in conjunction with the IO-Link Master AOI, is to provide quasi-realtime read/write access to all IO-Link parameter data in the sensor. Each Parameter Data AOI is specific to a given sensor or device.

IO-Link Master AOIs—These files require the use of one or more associated Parameter Data AOIs. The job of an IO-Link Master AOI is to translate the desired IO-Link read/write requests, made by the Parameter Data AOI, into the format a specific IO-Link Master requires. Each IO-Link Master AOI is customized for a given brand of IO-Link Master.

Add and configure the relevant Banner IO-Link Master AOI in your ladder logic program first; then add and configure Banner IO-Link Device AOIs as desired, linking them to the Master AOI as shown in the relevant AOI documentation.

Remote Input

Use the remote input to program the sensor remotely.

The remote input provides limited programming options and is Active High. This can be configured for Active Low in the Banner Measurement Sensor software by changing the **Sensor Polarity**. For Active High, connect the gray input wire to V+ (10 V DC to 30 V DC), with a remote switch connected between the wire and V+. For Active Low, connect the gray input wire to ground (0 V DC) with a remote switch connected between the wire and ground.

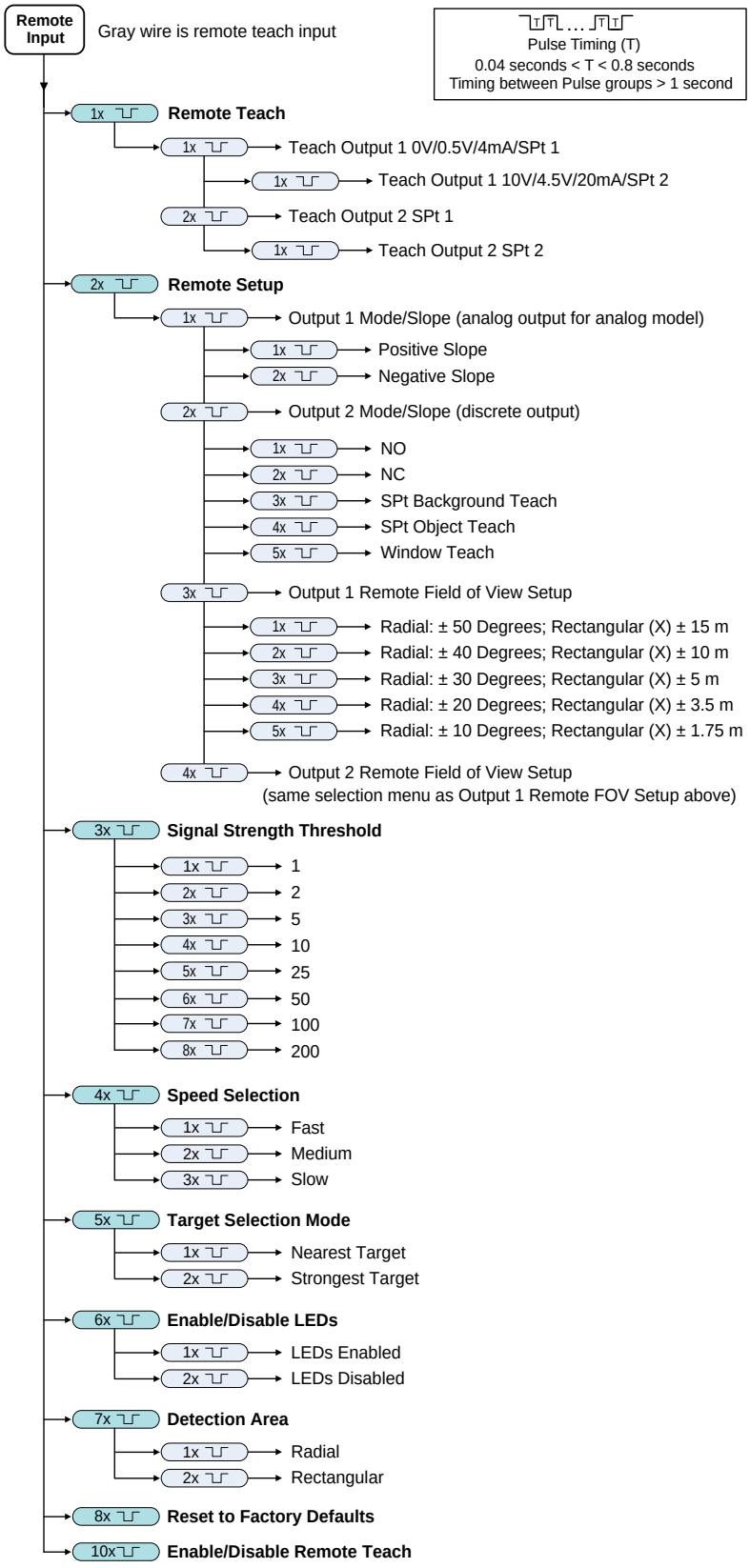
The remote input wire is disabled by default. Pulse the remote input wire 10 times or use the Banner Measurement Sensor software to enable the feature. After enabling the remote input feature, pulse the remote input according to the diagram and the instructions provided in this manual. Remote teach can also be performed using the button on the Pro Converter Cable.

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The length of the individual programming pulses is equal to the value T: **0.04 seconds ≤ T ≤ 0.8 seconds**.

Exit remote programming modes by setting the remote input Low for longer than 2 seconds or by waiting for 60 seconds.

Remote Input Map



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NOTE: If a factory reset is performed through the Banner Measurement Sensor Software, the remote input wire becomes disabled (factory default setting). If the sensor is returned to factory defaults by using the remote input wire, the input wire remains enabled and the rest of the settings are restored to factory defaults.

Remote Teach

Use the following procedure to teach the first and second switch points.

1. Pulse the remote input once. The green Power LED flashes and all other LEDs are off.
2. Present the first point.
3. Teach the switch point.

Action	Result
Teach either Output 1 or Output 2: Output 1: Single-pulse the remote input. Output 2: Double-pulse the remote input.	**Teach Accepted** The green Power LED is off, the amber LED of the output being taught flashes while the amber LED of the output not being taught is off. The Green Signal Strength LED indicates signal strength. **Teach Not Accepted** The Amber output LED continues to flash, the green Signal Strength LED indicates signal strength. All other LEDs are off. Retry teaching the first point.

4. Present the second point.
5. Teach the switch point.

Action	Result
Single-pulse the remote input.	The green Power LED turns on. **Teach Accepted** The sensor returns to run mode. **Teach Not Accepted** The green Power LED remains off, the amber LED of the output being taught continues to flash while the amber LED of the output not being taught is off. Retry teaching the second point.

Remote Setup

Use Remote Setup to set the output mode to normally open or normally closed, change the analog slope, or set the teach mode.

While in remote set up, pulsing the remote wire once configures output 1. For analog models, the slope of the output changes. For discrete output, output 1 and output 2 options are identical.

Changing the Output Mode using remote input affects both the output configuration (normally open versus normally closed) and the Teach mode. The output configuration change takes effect immediately and can be used to change the output between normally open and normally closed or the analog slope without changing the switch point distance. The change in Teach mode does not immediately change the switch point location, but will affect the behavior of the next remote Teach.

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Analog Teach Modes

The default is to teach two separate points. The first taught point is the analog output minimum: 4 mA (current models) or 0 V (voltage models). The second taught point is the analog output maximum: 20 mA (current models) or 4.5 V or 10 V (voltage models, depending on analog output settings).

The analog output will have a positive slope with distance when the first taught point is closer to the sensor than the second taught point. When the first taught point is farther away than the second taught point, the analog output will have a negative slope.

If the two taught points are within 100 mm or less, the sensor views them as the same point. It considers that point as the 20 mA/4.5 V/10 V spot and sets the 4 mA/0 V spot at 150 mm. If a taught point is within the dead zone, the sensor sets that point at 150 mm.

Discrete Teach Modes

Teaching two separate points creates a window around that range.

Background Teach—Teaching the same point twice (points within 100 mm of each other) sets the switch point 200 mm in front of the taught point.

Object Teach—Teaching the same point twice (points within 100 mm of each other) sets the switch point 100 mm behind the taught point.

Window Teach—Teaching the same point twice (points within 100 mm of each other) sets a window ±50 mm on either side of the taught point, for a total window size of 100 mm.

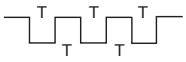
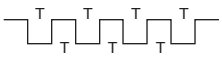
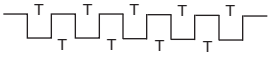
Set the Remote Field of View

Use this setting to change the size of the detection area. The settings correspond to the detection area shape, either radial or rectangular.

1. Pulse the remote input twice. The green power LED flashes slowly.
2. Access Remote Field of View Setup.

Action	Result
Select either Output 1 or Output 2: Output 1: Pulse the remote input three times. Output 2: Pulse the remote input four times.	The Green power LED continues to flash slowly.

3. Select the desired field of view.

Action			Result
Pulses		TEACH Mode	
1		Radial: ± 50 Degrees Rectangular (X) ± 15 m	The field of view is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode.
2		Radial: ± 40 Degrees Rectangular (X) ± 10 m	
3		Radial: ± 30 Degrees Rectangular (X) ± 5 m	
4		Radial: ± 20 Degrees Rectangular (X) ± 3.5 m	
5		Radial: ± 10 Degrees Rectangular (X) ± 1.75 m	

Set the Signal Strength Threshold

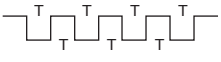
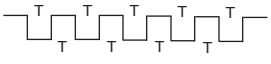
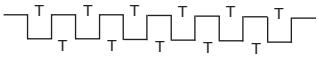
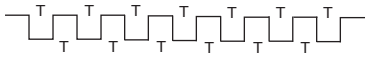
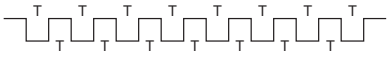
Use the following procedure to configure the signal strength threshold.

1. Access Signal Strength Threshold.

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Action	Result
Triple-pulse the remote input.	The green power LED flashes slowly.

2. Select the desired signal threshold.

Action			Result
Pulses		TEACH Mode	
1		Signal Strength Threshold = 1	The signal threshold is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode.
2		Signal Strength Threshold = 2	
3		Signal Strength Threshold = 5	
4		Signal Strength Threshold = 10	
5		Signal Strength Threshold = 25	
6		Signal Strength Threshold = 50	
7		Signal Strength Threshold = 100	
8		Signal Strength Threshold = 200	

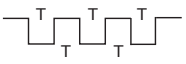
Set the Speed

Use Speed Selection to set the speed of the sensor.

1. Access Speed Selection.

Action	Result
Four-pulse the remote input.	The green power LED flashes slowly.

2. Select the desired speed.

Action			Result
Pulses		TEACH Mode	
1		Speed = Fast	The speed is set and the power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. The sensor exits remote teach and returns to run mode.
2		Speed = Medium	
3		Speed = Slow	

Target Selection Mode

Use Target Selection to set the target that the output sees.

1. Access Target Selection mode.

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Action	Result
Five-pulse the remote input.	The green power LED flashes slowly.

2. Select the desired target.

Action			Result
Pulses		TEACH Mode	
1		Nearest Target—Output responds to the nearest target that is over the signal strength threshold.	The signal threshold is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode.
2		Strongest Target—Output responds to the target with the highest signal strength that is over the signal strength threshold.	

Set the Shape of the Detection Area

Use this setting to switch between detection area shapes radial and rectangular.

1. Access Detection Area selection

Action	Result
Pulse the remote input seven times.	The green power LED flashes slowly.

2. Select the desired detection area.

Action			Result
Pulses		TEACH Mode	
1		Radial	The detection area shape is set and the green power LED flashes equal to the number of pluses, pauses, and then flashes equal to the number of pulses a second time. Then the sensor exits remote teach and returns to run mode.
2		Rectangular	

Reset the Sensor to Factory Defaults

Reset the sensor to factory default settings using one of two methods.

> **NOTE:** If a factory reset is performed through the Banner Measurement Sensor software, the remote input wire becomes disabled (factory default setting). If the sensor is returned to factory default settings by using the remote input wire, the input wire remains enabled and the rest of the settings are restored to factory defaults.

To reset using the Banner Measurement Sensor software, go to **Sensor › Factory Reset**. The sensor indicators flash once, the sensor is reset back to the factory default settings, and a confirmation message displays.

To reset using the remote input, eight-pulse the remote input to apply the factory default settings.

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Factory Default Settings

General Tab Default Settings

Setting	Factory Default
Response Speed	Medium
Detection Area	Radial
Signal Strength Threshold	1.0
Minimum Active Sensing Range	0 m
Maximum Active Sensing Range	21.0 m
Velocity Filter	All Targets
Detection Sensitivity	Standard
Measurement Hold	Disabled
Remote Input Wire	PNP (Active High)
Remote Input	Disabled
Status LEDs	Enabled

Analog Tab Default Settings

Setting	Factory Default
Range	4 mA to 20 mA (0 V to 10 V)
4mA/0.5V/0V Point	0.15 m (0.49 ft)
20mA/0.5V/10V Point	20.0 m (65.6 ft)
Loss of Signal	3.5 mA (0 V)
Averaging	1× (no averaging)

Discrete 1 & 2 Tabs Default Settings

Setting	Factory Default
Output Mode	Switch Point
Target Mode	Nearest Target
Distance Switch Point	20.0 m
Beam Angle Switch Point 1	–60 degrees
Beam Angle Switch Point 2	60 degrees
NO/NC	Normally Open
On Delay	0 ms
Off Delay	500 ms
On Response Time	132 ms
Off Response Time	632 ms

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Chapter Contents

Configuration Tool 32
Cordsets 32
Brackets 33
IO-Link Masters 34

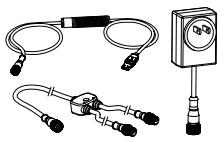
Chapter 7 Accessories

Configuration Tool

PRO-KIT

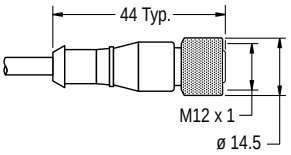
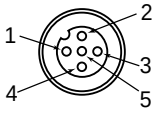
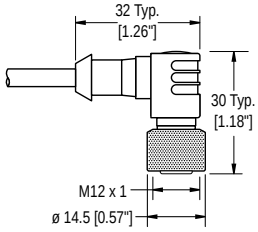
Includes:

- Pro Converter Cable (MQDC-506-USB)
- Splitter (CSB-M1251FM1251M)
- Power Supply (PSW-24-1)

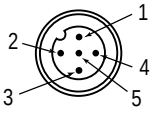
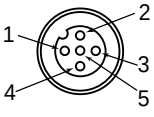
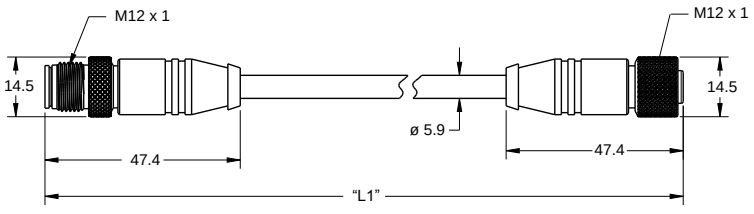


Cordsets

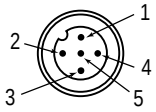
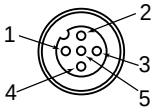
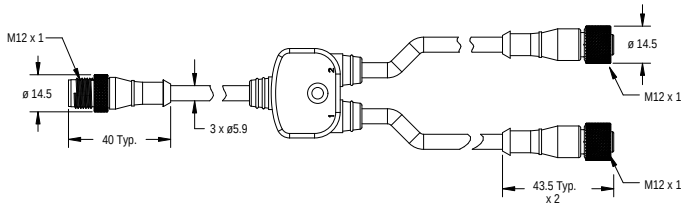
5-Pin Threaded M12 Cordsets with Shield—Single Ended

Model	Length	Style	Dimensions	Pinout (Female)
MQDEC2-506	2 m (6.56 ft)	Straight		 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray
MQDEC2-506RA	2 m (6.56 ft)	Right-Angle		

5-Pin Male Threaded and 5-Pin Female Quick Disconnect M12 Cordset with Shield—Double Ended

Model	Length "L1"	Style	Pinout (Male)	Pinout (Female)
MQDEC3-503SS	0.91 m (2.99 ft)	Female Straight/Male Straight		
MQDEC3-506SS	1.83 m (6 ft)			
			1 = Brown 2 = White 3 = Blue	4 = Black 5 = Gray

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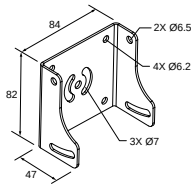
5-Pin M12 Female to M12 Male Flat Junction Splitter Cordsets				
Model	**Trunk (Male)**	**Branches (Female)**	**Pinout (Male)**	**Pinout (Female)**
CSB-M1251M1251B	0.3 m (0.98 ft)	0.3 m (0.98 ft)		
			1 = Brown 2 = White 3 = Blue	4 = Black 5 = Gray

NOTE: The splitter in the PRO-KIT has two male and one female connectors. The CSB-M1251M1251B splitter has one male and two female connectors. Use the CSB-M1251M1251B to connect the sensor to power and a one of the Banner Pro lights with the Pulse Pro output.

Brackets

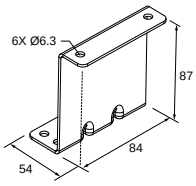
SMBAMSQ90R

- Adjustable mounting bracket
- 14-Gauge 304 stainless steel
- M6 × 1 mounting hardware included



SMBRAQ90R

- Right-angle mounting bracket
- 14-Gauge 304 stainless steel
- M6 × 1 mounting hardware included



SMBMAG3

- 3.2 inch diameter magnet with 95 lbs pull force
- Use with LMBWLC90PT, SMBAMS70AS, SMBAMSQ90R bracket
- Hardware for mounting to bracket included



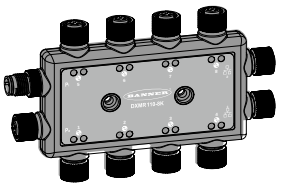
NOTE: Use SMBMAG3 with SMBAMSQ90R.

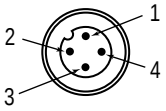
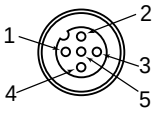
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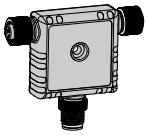
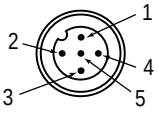
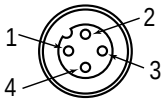
IO-Link Masters

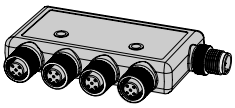
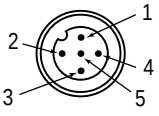
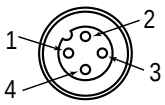
DXMR110-8K Series Controller IO-Link Master

- Two female M12 D-Code Ethernet connectors for daisy chaining and communication to a higher-level control system
- Eight female M12 connections for IO-Link master connections
- One male M12 connection for incoming power, one female M12 connection for daisy chaining power
- Product documentation (p/n 233120)



Model		Pinout (Male)	Pinout (Female)
DXMR90-4K Series Controller IO-Link Master • One female M12 D-Code Ethernet connector • Four female M12 connections for IO-Link master connections • One male M12 (Port 0) connection for incoming power and Modbus RS-485, one female M12 connection for daisy chaining Port 0 signals • Product documentation (p/n 229731)		 1 = Brown 2 = White 3 = Blue 4 = Black	 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray

Model		Pinout (Male)	Pinout (Female)
R45C-2K-MQ 2-Port IO-Link Master/Modbus Converter • Connects two IO-Link devices and provides access via Modbus RTU interface • 5-pin M12 male quick-disconnect connector • Two 4-pin M12 female quick-disconnect connectors		 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray	 1 = Brown 2 = White 3 = Blue 4 = Black

Model		Pinout (Male)	Pinout (Female)
R90C-4K-MQ 4-Port IO-Link Master/Modbus Convertor • Connects four IO-Link devices and provides access via Modbus RTU interface • 5-pin M12 male quick-disconnect connector • Four 4-pin M12 female quick-disconnect connectors		 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray	 1 = Brown 2 = White 3 = Blue 4 = Black

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Chapter Contents

Update the Software 35
Supporting Files 36
Repairs 36
Contact Us 36
Banner Engineering Corp. Software Copyright Notice 36
Banner Engineering Corp Limited Warranty 36

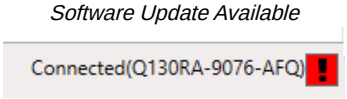
Chapter 8 Product Support

Update the Software

Use this procedure to update the Banner Measurement Sensor software.

The Banner Measurement Sensor software automatically looks for updated software versions. The symbol  in the lower right corner indicates that a software update is available.

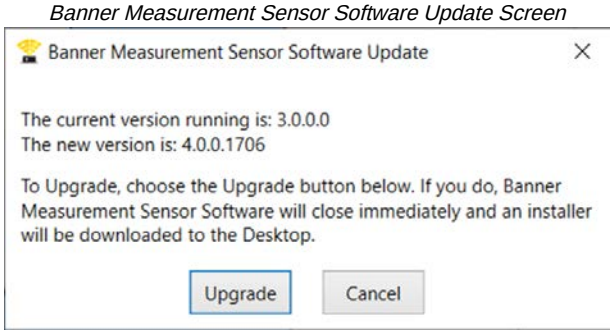
Software Update Available



1. Click  in the lower right corner of the software.

   The Banner Measurement Sensor software update screen displays.

Banner Measurement Sensor Software Update Screen



2. Click **Upgrade** to begin the process.

   The Banner Measurement Sensor software closes and an installer (BannerMeasurementSensorSoftwareInstaller.exe) downloads to the desktop.

   > **NOTE:** If changes have not been written to the sensor, the system asks whether you want to exit the program. Click **No** to stop the update process and return to the software. Write the changes to the sensor, then return to step 1, above, to update the software.

3. Navigate to and open the file BannerMeasurementSensorSoftwareInstaller.exe.
4. Depending on your system settings, a popup window may appear prompting to allow Banner Measurement Sensor software to make changes to your computer. Click **Yes**.
5. Click **Close** to exit the installer.

The software update is complete.

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Supporting Files

The following file are available at www.bannerengineering.com.

Part number	Document Name
241456	IO-Link Data Reference Guide: Q90R2 Discrete
241455	Q90R2 Discrete IODD File
B_51900763	Q90R2 KD Discrete IO-Link AOI File
241634	IO-Link Data Reference Guide: Q90R2 Analog
241635	Q90R2 Analog IODD File
B_51915602	Q90R2 KI and KU Analog IO-Link AOI Files

Repairs

Contact Banner Engineering for troubleshooting of this device. **Do not attempt any repairs to this Banner device; it contains no field-replaceable parts or components.** If the device, device part, or device component is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

> **IMPORTANT:** If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.

You may be asked to provide the configuration file and the data log file (.cfg) to aid in troubleshooting.

Contact Us

Banner Engineering Corp. headquarters is located at: 9714 Tenth Avenue North | Plymouth, MN 55441, USA | Phone: + 1 888 373 6767

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