# Features

- Advanced one-piece photoelectric sensors with outstanding optical performance and extremely rugged design
- Operate from 10 V DC to 30 V DC
- Bipolar NPN (sinking)/PNP (sourcing) outputs on all models
- Multiple sensing modes available: opposed, diffuse, retroreflective, and convergent, plus glass and plastic fiber optic models
- Selectable light/dark operate
- Versatile plug-in modules available for output timing logic and/or signal strength display
- Highly visible Power, Signal (AID™ System [1]), and Output indicator LEDs
- Choice of prewired 2 m (6.5 ft) unterminated cable, 9 m (30 ft) unterminated cable, 4-pin Mini male quick disconnect connector, or a 4-pin M12 male quick-disconnect connector
- Versatile mounting options
- Designed to withstand 1200 psi washdown; exceeds its NEMA 6P and IEC IP67 rating



**WARNING:**

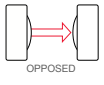
- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

# Models

To order the 9 m (30 ft) cable models, add the suffix "W/30" to the cabled model number. Models with a quick disconnect connector require a mating cable.

## Q45BB6 Opposed-Mode Emitter (E) and Receiver (R) Models

In opposed-mode sensing, the sensor's emitter and receiver are housed in two separate units. The emitter is placed opposite the receiver so that the light beam goes directly from the emitter to the receiver. An object is detected when it breaks the working part of the light beam, known as the effective beam.




Because of their extremely high excess gain, these opposed-mode sensors are an excellent option for sensing in contaminated or dirty areas, and are also the best choice for long-range sensing.

*Opposed mode sensors (infrared, 880 nm)*

| Models | Range | Cable | Supply Voltage | Output Type |
|---|---|---|---|---|
| **Q456E Emitter** | 60 m (200 ft) | 2-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6R Receiver** | | 4-wire 2 m (6.5 ft) cable | | |
| **Q456EQ Emitter** | | 4-pin Mini male quick disconnect (QD) | | |
| **Q45BB6RQ Receiver** | | | | |
| **Q456EQ5 Emitter** | | 4-pin M12 male QD | | |
| **Q45BB6RQ5 Receiver** | | | | |

The following models are no longer available for order but are still covered by the information in this document.

- Q456E W/30
- Q45BB6R W/30

## Q45BB6 Retroreflective-Mode Models

A retroreflective sensor contains both the emitter and receiver elements. The effective beam is established between the emitter, the retroreflector, and the receiver. As with an opposed-mode sensor, an object is sensed when it interrupts or "breaks" the effective beam.

[1] U.S. Patent no. 4356393

Original Instructions
04-May-26

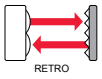
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36578
p/n: 36578 Rev. G

ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

The visible red sensing beam of these sensors makes them very easy to align. Model Q45BB6LP polarizes the emitted light and filters out unwanted reflections, making sensing possible in applications otherwise considered unsuited to retroreflective sensing.

Specified using the model BRT-3 3-inch reflector (go to www.bannerengineering.com additional information).



Visible red, 680 nm (non-polarized)



Visible red, 680 nm (polarized)

*Non-polarized retroreflective mode sensors*

| Models | Range | Cable | Supply Voltage | Output Type |
|---|---|---|---|---|
| **Q45BB6LV** | 0.08 to 9 m (3 in to 30 ft) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6LVQ** | | 4-pin Mini male QD | | |
| **Q45BB6LVQ5** | | 4-pin M12 male QD | | |

*Polarized retroreflective mode sensors*

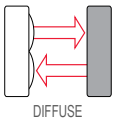
| Models | Range | Cable | Supply Voltage | Output Type |
|---|---|---|---|---|
| **Q45BB6LP** | 0.15 to 6 m (6 in to 20 ft) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6LP W/30** | | 4-wire 9 m cable | | |
| **Q45BB6LPQ** | | 4-pin 7/8 in-16UNF QD | | |
| **Q45BB6LPQ5** | | 4-pin M12 QD | | |

The following models are no longer available for order but are still covered by the information in this document.

- Q45BB6LV W/30

## Q45BB6 Diffuse-Mode Models

In diffuse-mode sensing, light emitted from the sensor strikes the surface of the object to be detected and is reflected back to the receiver, which is housed with the emitter. With a diffuse-mode sensor, the object is detected when it "makes" the beam, that is, the object reflects the sensor's transmitted light energy back to the sensor.




These diffuse-mode models detect objects by sensing the reflection of their own emitted light. Ideal for use when the reflectivity and profile of the object to be sensed are sufficient to return a large percentage of emitted light back to the sensor.

Model Q45BB6DX is the first choice for diffuse-mode applications when there are no background objects to falsely return light.

*Short-range diffuse mode sensors (infrared, 880 nm)*

| Short Range | | | | |
|---|---|---|---|---|
| **Models** | **Range** | **Cable** | **Supply Voltage** | **Output Type** |
| **Q45BB6D** | 45 cm (18 in) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6DQ** | | 4-pin Mini male QD | | |
| **Q45BB6DQ5** | | 4-pin M12 male QD | | |

*Long-range diffuse mode sensors (infrared, 880 nm)*

| Long Range | | | | |
|---|---|---|---|---|
| **Models** | **Range** | **Cable** | **Supply Voltage** | **Output Type** |
| **Q45BB6DL** | 1.8 m (6 ft) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6DL W/30** | | 4-wire 9 m cable | | |
| **Q45BB6DLQ** | | 4-pin Mini male QD | | |
| **Q45BB6DLQ5** | | 4-pin M12 male QD | | |

*High-power diffuse mode sensors (infrared, 880 nm)*

| High Power | | | | |
|---|---|---|---|---|
| **Models** | **Range** | **Cable** | **Supply Voltage** | **Output Type** |
| **Q45BB6DX** | 3 m (10 ft) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6DXQ** | | 4-pin Mini male QD | | |
| **Q45BB6DXQ5** | | 4-pin M12 male QD | | |

The following models are no longer available for order but are still covered by the information in this document.

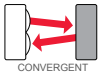
- Q45BB6D W/30


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- Q45BB6DX W/30

## Q45BB6 Convergent-Mode Models

Convergent-mode sensors use a lens system to focus the emitter and receiver elements to an exact point in front of the sensor. Like diffuse-mode and divergent-mode sensors, convergent-mode sensors detect an object when that object completes or "makes" the light beam. This design produces a small, intense, and well-defined sensing area, at a fixed distance from the sensor lens. It is a very efficient use of reflective energy.




These sensors are ideal for reflective sensing of very small parts or profiles, and can accurately sense the position of parts approaching from the side. Ignores all but highly reflective objects that are outside the sensing range.

*Convergent mode sensors (visible red, 680 nm)*

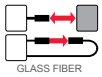
| Models | Focus | Cable | Supply Voltage | Output Type |
|---|---|---|---|---|
| **Q45BB6CV** | 38 mm (1.5 in)<br>Spot Size at Focus: 1.3 mm (0.05 in) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6CV W/30** | | 4-wire 9 m cable | | |
| **Q45BB6CVQ5** | | 4-pin M12 male QD | | |
| **Q45BB6CV4** | 100 mm (4 in)<br>Spot Size at Focus: 1.5 mm (0.06 in) | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6CV4Q5** | | 4-pin M12 male QD | | |

The following models are no longer available for order but are still covered by the information in this document.

- Q45BB6CVQ
- Q45BB6CV4 W/30
- Q45BB6CV4Q

## Q45BB6 Glass Fiber-Optic Models

These models are an excellent choice for glass fiber-optic applications where faster sensor response is not important. Their high excess gain means that opposed individual fibers can operate reliably in many very hostile environments. Also, special miniature bifurcated fiber-optic assemblies with bundle sizes as small as 0.5 mm (.020 in) diameter may be used successfully for diffuse-mode sensing when using sensor model Q45BB6F(Q).




For more information on compatible glass fiber optics, go to www.bannerengineering.com.

**Range**: Range varies by sensing mode and fiber optics used.

*Glass fiber-optic models (infrared, 880 nm)*

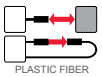
| Models | Cable | Supply Voltage | Output Type |
|---|---|---|---|
| **Q45BB6F** | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6F W/30** | 4-wire 9 m cable | | |
| **Q45BB6FQ** | 4-pin Mini male QD | | |
| **Q45BB6FQ5** | 4-pin M12 male QD | | |

*Glass fiber-optic models (visible red, 650 nm)*

| Models | Cable | Supply Voltage | Output Type |
|---|---|---|---|
| **Q45BB6FV** | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |
| **Q45BB6FVQ** | 4-pin Mini male QD | | |
| **Q45BB6FVQ5** | 4-pin M12 male QD | | |

## Q45BB6 Plastic Fiber-Optic Models

Lower in cost than glass fiber optics, plastic fiber optics are ideal for use in situations where environmental conditions allow (for example, low levels of acids, alkalis, and solvents). Most are easily cut to length in the field, and are available in a variety of sensing end styles.




For more information on compatible plastic fiber-optics, go to www.bannerengineering.com

**Range**: Range varies by sensing mode and fiber optics used.

*Plastic fiber-optic models (visible red, 660 nm)*

| Models | Cable | Supply Voltage | Output Type |
|---|---|---|---|
| **Q45BB6FP** | 4-wire 2 m (6.5 ft) cable | 10 V DC to 30 V DC | Bipolar NPN/PNP |

Continued on page 4


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Continued from page 3

| Models | Cable | Supply Voltage | Output Type |
|---|---|---|---|
| **Q45BB6FPQ** | 4-pin Mini male QD | | |
| **Q45BB6FPQ5** | 4-pin M12 male QD | | |

The following models are no longer available for order but are still covered by the information in this document.

- Q45BB6FP W/30

# Overview

Status indicator LEDs for power, signal, and output are clearly visible beneath a raised dome in the sensor's transparent o-ring-sealed polycarbonate cover. Also located beneath the sensor's o-ring-sealed cover are controls for light/dark operate selection and the sensitivity adjustment.

- The power indicator (green) lights when power is applied to the sensor.
- The signal indicator (red) lights when the sensor sees its modulated light source and pulses at a rate proportional to the strength of the received light signal; this is the AID™ Alignment Indicating Device[(2)].
- The output indicator (amber) lights when the sensor's output is conducting. This indicator is especially useful when a timing logic module is used and signal and output conditions are not concurrent.

In dark operate (DO) mode, the output is ON when the target returns less light to the sensor than the configured target and OFF when the sensor detects more light than the configured/taught target. In light operate (LO) mode, the output is ON when the target returns the same or more light to the sensor and OFF when the sensor detects less light than the configured/taught target. In **opposed and retroreflective sensing modes**, dark operate is active when the beam is blocked. In **diffuse, fixed field, and adjustable field sensor modes**, dark operate is active when the target is absent.

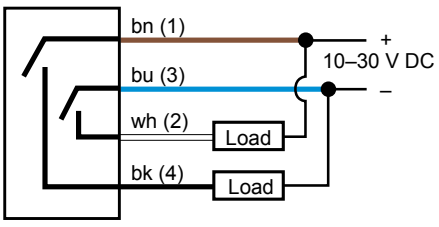
In light operate (LO) mode, the output is ON when the target returns the same or more light to the sensor and OFF when the sensor detects less light than the configured/taught target. In **opposed and retroreflective sensing modes**, light operate is active when the beam is unblocked. In **diffuse, fixed field, and adjustable field sensor modes**, light operate is active when the target is present.

1. Sensitivity adjustment
2. LEDs
   - Green LED: Power on indicator
   - Red LED: Signal indicator
   - Amber LED: Output status indicator
3. Optional LED signal strength display
4. Optional timing adjustment
5. Optional timing adjustment
6. Light/dark operate switch

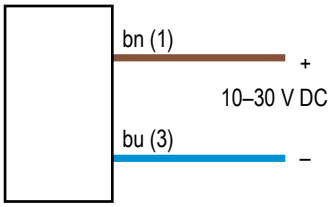



# Wiring Diagrams

**Q45BB6 Sensors with Attached Cable**

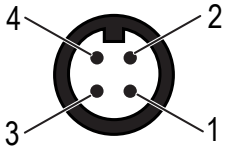



**Q456E Emitters with Attached Cable**

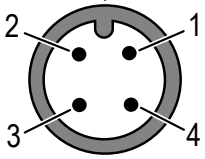



Key:
1=Brown
2=White
3=Blue
4=Black

*4-pin Mini male quick disconnect*




*4-pin M12 male quick disconnect*




[(2)] US patent no. 4356393


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# Specifications

**Supply Voltage and Current**

10 V DC to 30 V DC (10% maximum ripple), at less than 50 mA (exclusive of load)

**Supply Protection Circuitry**

Protected against reverse polarity and transient voltages

**Output Configuration**

Bipolar: one current sourcing (PNP) and one current sinking (NPN) open-collector transistor

**Output Rating**

250 mA maximum each output up to 50 °C, derated to 150 mA at 70 °C (derates 5 mA/°C)

Off-state leakage current less than 1 µA

Output saturation voltage (both outputs) less than 1 V at 10 mA and less than 2 V at 250 mA

**Output Protection Circuitry**

Protected against false pulse on power-up and continuous overload or short circuit of outputs

**Output Response Time**

Opposed mode: 2 milliseconds ON, 1 millisecond OFF

All other sensing modes: 2 milliseconds ON/OFF

**NOTE:** 100 millisecond delay on power-up. Output is non-conducting during this time.

**Repeatability**

Opposed mode: 0.25 milliseconds

All other sensing modes: 0.5 milliseconds

Response time and repeatability specifications are independent of signal strength.

**Adjustments**

Beneath the sensor's transparent cover: Light/Dark Operate select switch and multi-turn Sensitivity control (allows precise sensitivity setting – turn clockwise to increase gain). Optional logic and logic/display modules have adjustable timing functions (see "Output Timing Logic and Signal Strength Display Modules" on page 9)

**Indicators**

Indicator LEDs are clearly visible beneath a raised transparent Lexan® dome on top of the sensor.

Power (green) LED lights whenever 10 V dc to 30V dc power is applied, and flashes to indicate output overload or output short circuit

Signal (red) AID™ System LED lights whenever the sensor sees its modulated light source, and pulses at a rate proportional to the strength of the received light signal

Load (amber) LED lights whenever the output is energized

Optional 7-element LED signal strength display modules

**Construction**

Molded reinforced thermoplastic polyester housing, o-ring-sealed transparent Lexan®[3] cover, molded acrylic lenses, and stainless steel hardware. Designed to withstand 1200 psi washdown. The base of the cabled models has a ½-inch NPS integral internal conduit thread.

**Connections**

PVC-jacketed 2 m (6.5 ft) or 9 m (30 ft) cables, 4-pin Mini (Q suffix models), or 4-pin M12 (Q5 suffix models) quick-disconnect (QD) fittings are available. QD cables are ordered separately.

**Application Notes**

Optional output timing modules are available. See "Output Timing Logic and Signal Strength Display Modules" on page 9.

**Environmental Rating**

NEMA 6, IP67

**Operating Conditions**

**Temperature:** –40 °C to +70 °C (–40 °F to +158 °F)

90% at +50 °C maximum relative humidity (non-condensing)

**Certifications**

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Park Lane, Culliganlaan 2F bus 3
1831 Diegem, BELGIUM

**Required Overcurrent Protection**

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

| Supply Wiring (AWG) | Required Overcurrent Protection (A) | Supply Wiring (AWG) | Required Overcurrent Protection (A) |
|---|---|---|---|
| 20 | 5.0 | 26 | 1.0 |
| 22 | 3.0 | 28 | 0.8 |
| 24 | 2.0 | 30 | 0.5 |

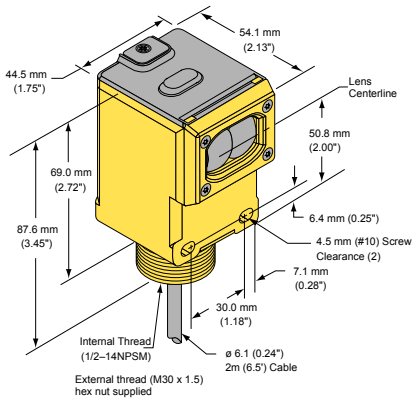
[3] Lexan® is a registered trademark of General Electric Co.


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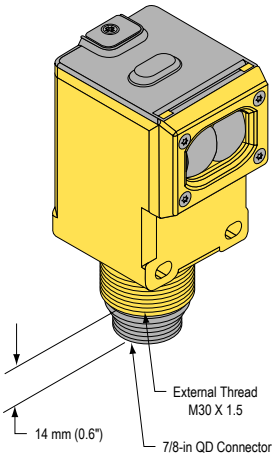
# Q45BB6 Dimensions

*Opposed, Retro, and Diffuse Sensing Modes (Model Suffix E, R, D, DL, DX, LP, and LV)*

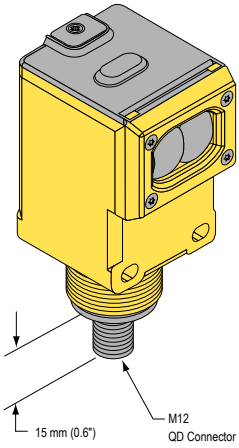
*Cabled models*



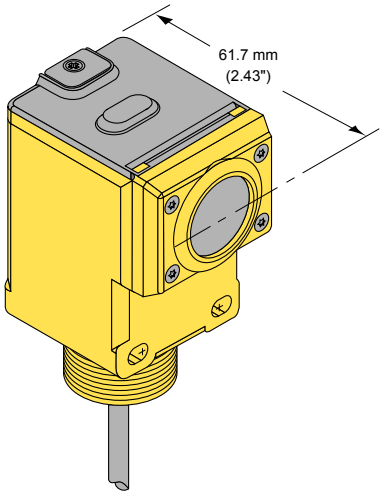

*Mini male QD models*



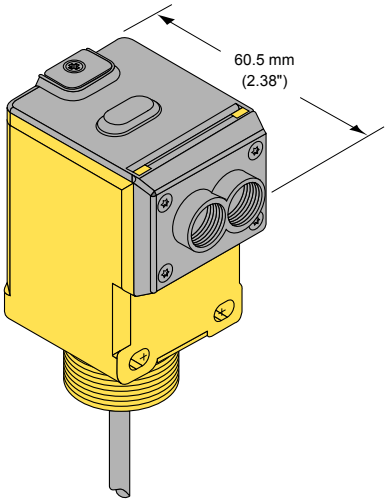

*M12 male QD models*



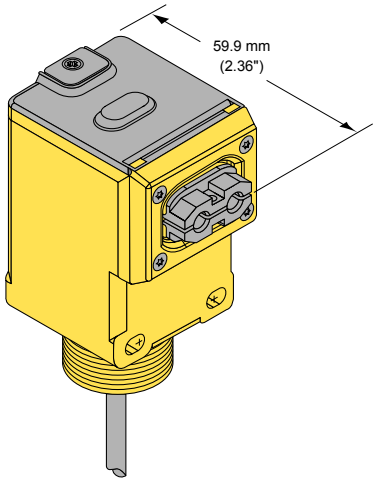

*Convergent mode sensors (CV and CV4)*




*Glass fiberoptic models (F and FV)*



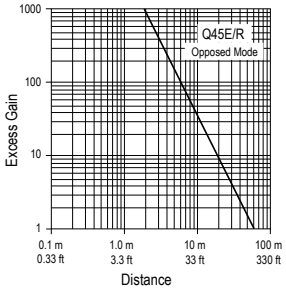

*Plastic fiberoptic models (FP)*




# Q45BB6 Performance Curves

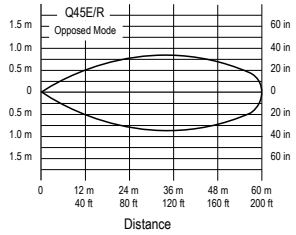
**Opposed**

**Excess Gain**




**Beam Pattern**

**Effective Beam**: 13 mm

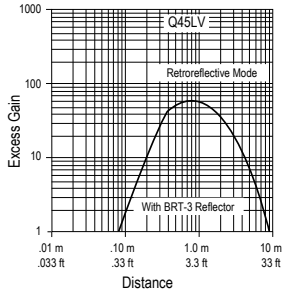




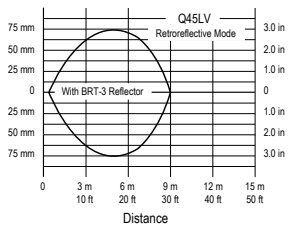
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### Retroreflective Non-Polarized

#### Excess Gain

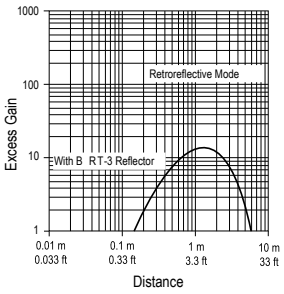



#### Beam Pattern

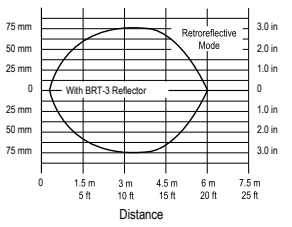



### Retroreflective Polarized

#### Excess Gain



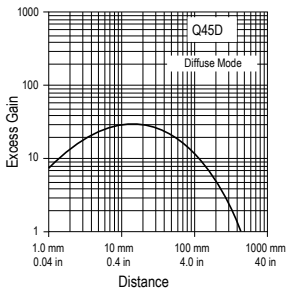

#### Beam Pattern



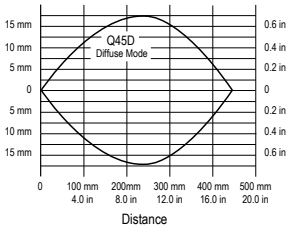

Diffuse-mode performance curves are based on a 90% reflectance white test card.

### Diffuse Short Range

#### Excess Gain

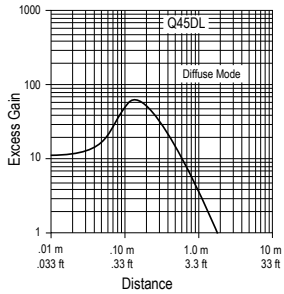



#### Beam Pattern

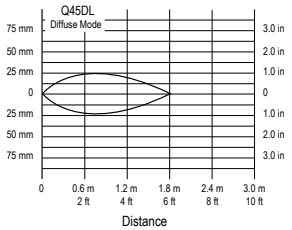



### Diffuse Long Range

#### Excess Gain

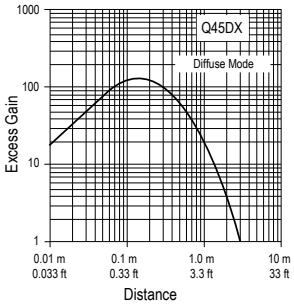



#### Beam Pattern

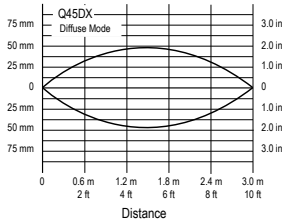



### Diffuse High Power

#### Excess Gain



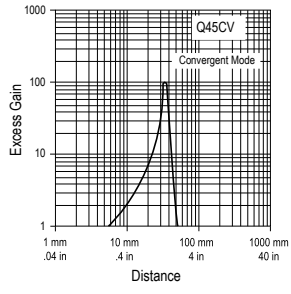

#### Beam Pattern



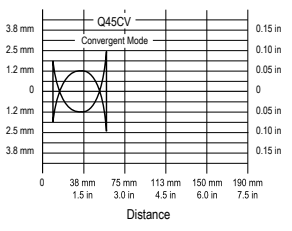

Convergent mode performance curves are based on a 90% reflectance white test card.

### Convergent (CV and CVQ Models)

#### Excess Gain

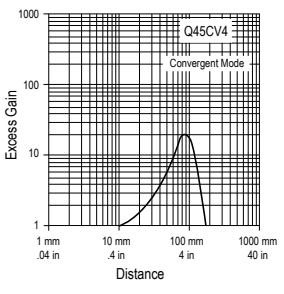



#### Beam Pattern

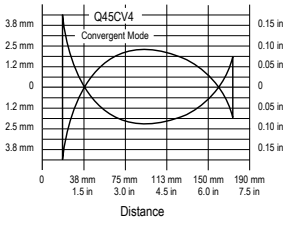



### Convergent (CV4 and CV4Q Models)

#### Excess Gain

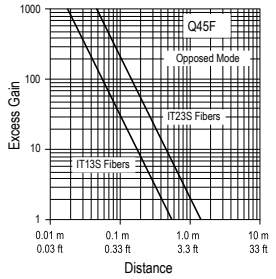
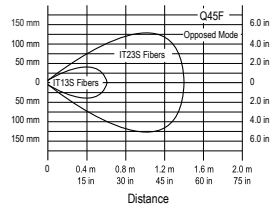
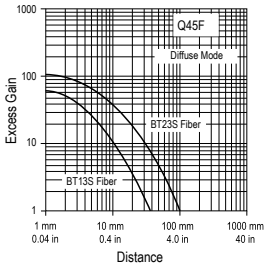
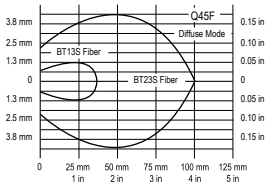


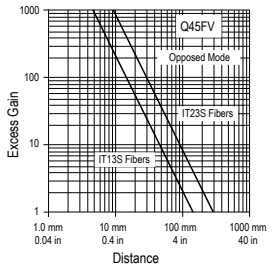
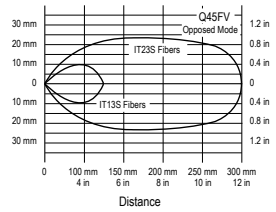
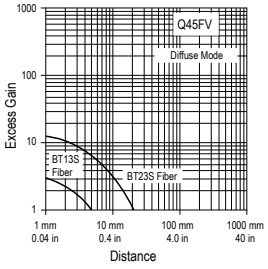
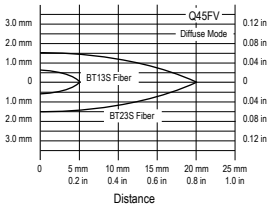

#### Beam Pattern



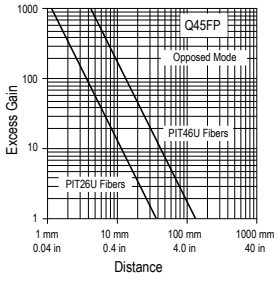
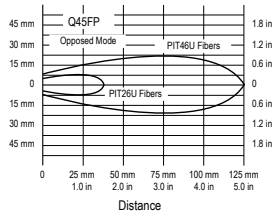
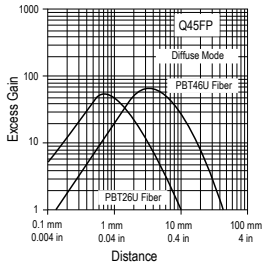
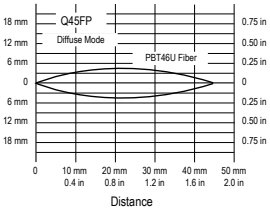

Glass fiber optic diffuse mode performance curves are based on a 90% reflectance white test card.


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| Glass Fiber Optic, Infrared (Opposed Mode) | | Glass Fiber Optic, Infrared (Diffuse Mode) | |
|---|---|---|---|
| **Excess Gain** | **Beam Pattern** | **Excess Gain** | **Beam Pattern** |
|  |  |  |  |

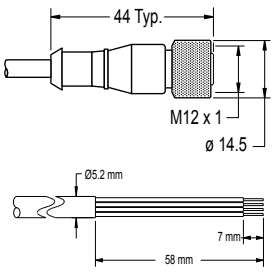
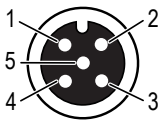
| Glass Fiber Optic, Visible Red (Opposed Mode) | | Glass Fiber Optic, Visible Red (Diffuse Mode) | |
|---|---|---|---|
| **Excess Gain** | **Beam Pattern** | **Excess Gain** | **Beam Pattern** |
|  |  |  |  |

Plastic fiber optic Diffuse mode performance curves are based on a 90% reflectance white test card.

| Plastic Fiber Optic (Opposed Mode) | | Plastic Fiber Optic (Diffuse Mode) | |
|---|---|---|---|
| **Excess Gain** | **Beam Pattern** | **Excess Gain** | **Beam Pattern** |
|  |  |  |  |

# Q45BB6 Accessories

## Cordsets

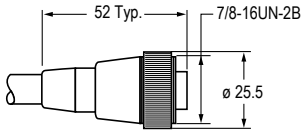
| 4-Pin Single-Ended M12 Female Cordsets | | | | | |
|---|---|---|---|---|---|
| **Model** | **Length** | **Style** | **Dimensions** | **Pinout (Female)** | |
| **MQDC-403** | 1 m (3.28 ft) | Straight |  |  | 1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black<br>5 = Not used |
| **MQDC-406** | 2 m (6.56 ft) | | | | |
| **MQDC-410** | 3 m (9.8 ft) | | | | |
| **MQDC-415** | 5 m (16.4 ft) | | | | |
| **MQDC-430** | 9 m (29.5 ft) | | | | |
| **MQDC-450** | 15 m (49.2 ft) | | | | |
| **MQDC-460** | 18.3 m (60 ft) | | | | |
| **MQDC-470** | 21 m (68.9 ft) | | | | |

Continued on page 9


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Continued from page 8

| 4-Pin Single-Ended M12 Female Cordsets | | | | | |
|---|---|---|---|---|---|
| **Model** | **Length** | **Style** | **Dimensions** | **Pinout (Female)** | |
| **MQDC-4100** | 30 m (98.43 ft) | | | | |

| 4-Pin Single-Ended Mini Female Cordsets | | | | |
|---|---|---|---|---|
| **Model** | **Length** | **Style** | **Dimensions** | **Pinout (Female)** |
| **MBCC-406** | 1.83 m (6 ft) | Straight |  | <br>1 = Brown<br>2 = White<br>3 = Blue<br>4 = Black |
| **MBCC-412** | 3.66 m (12 ft) | | | |
| **MBCC-430** | 9.14 m (30 ft) | | | |

## Retroreflective Targets

Banner offers a wide selection of high-quality retroreflective targets. See www.bannerengineering.com for complete information.

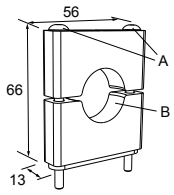
**NOTE:** Polarized sensors require corner cube-type retroreflective targets. Non-polarized sensors may use any retroreflective target.



## Brackets

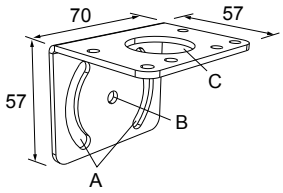
**SMB30C**
- 30 mm split clamp, black PBT bracket
- Stainless steel mounting hardware included
- Mounting hole for 30 mm sensor
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A=ø 45
**Hole size:** B=ø 27.2



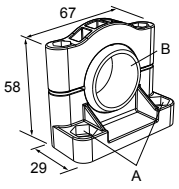

**SMB30MM**
- 12-gauge stainless steel bracket with curved mounting slots for versatile orientation
- Clearance for M6 (¼ in) hardware
- Mounting hole for 30 mm sensor
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A=51, A to B=25.4
**Hole size:** A=42.6 × 7, B=ø 6.4, C=ø 30.1




**SMB30SC**
- Swivel bracket with 30 mm mounting hole for sensor
- Black reinforced thermoplastic polyester
- Stainless steel mounting and swivel locking hardware included
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A=ø 50.8
**Hole size:** A=ø 7.0, B=ø 30.0




# Output Timing Logic and Signal Strength Display Modules

Q45 sensors easily accept the addition of output timing logic and signal strength display functions. Display modules have a seven-element display that gives a more precise indication of excess gain than does the AID™ system LED that is standard on Q45 sensors. The modules listed below may be used with all Q45BB6 sensors. Refer to the module's datasheet for more information.


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| Models | Logic and/or Display Function |
|---|---|
| **45LM58** | Programmable output timing logic |
| **45LM58D** | Programmable output timing logic plus signal strength display |
| **45LMD** | Signal strength display only (no timing function) |

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