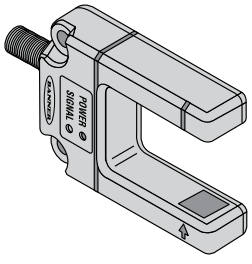
SLO Series Slot Sensor

Datasheet

Self-Contained Opposed-Mode Sensor Pair



- An easy-to-use self-contained opposed-mode sensor pair in a rugged U-shaped housing
- Easy and economical to mount
- Molded-in beam guides simplify mounting and beam placement
- 30 mm slot width for a wide variety of sensing applications
- Applications include hole detection, gear tooth detection, edge guiding and counting of opaque materials
- 10 V dc to 30 V dc operation
- Bipolar PNP/NPN outputs
- Choose 1 millisecond or 300 microsecond response
- 2 mm effective beam
- Dark or light operate
- Choose integral, unterminated cable or QD models

WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Models

Models	Sensing Beam	Slot Width	Cable[1]	Output	Response	Repeatability
SLO30VB6	Infrared, 890 nm	30 mm (1.2 in)	2 m (6.5ft) 5-wire cable	Bipolar NPN/PNP	1 ms	250 µs
SLO30VB6Q			5-Pin Euro-style QD			
SLO30VB6Y			2 m (6.5ft) 5-wire cable		300 µs	75 µs
SLO30VB6YQ			5-Pin Euro-style QD			

Overview

The SLO Series Slot Sensor (sometimes called a “Fork Sensor”) comprises an opposed-mode emitter and its receiver inside a single convenient housing.

Opposed-mode sensing is very reliable, and the single self-contained housing provides easy installation, with no sensor alignment required. In addition, the molded-in arrow on the emitter portion of the housing and the slotted design on the receiver portion of the housing show at a glance the position of the beam, simplifying installation placement.

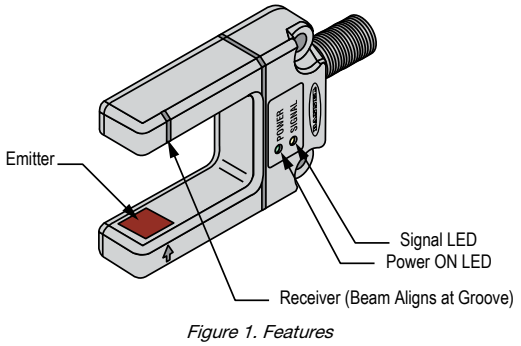


Figure 1. Features

[1] To order the 9 m (30 ft) PVC cable model, add the suffix "W/30" to the cabled model number. For example, SLO30VB6 W/30. Models with a quick disconnect require a mating cordset.

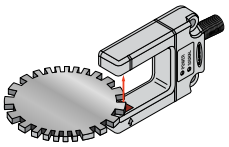
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60073 Rev. B

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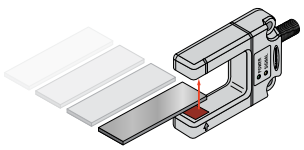
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Gear Tooth Detection



Edge Detection



Code Reading (Holes in Opaque Materials)

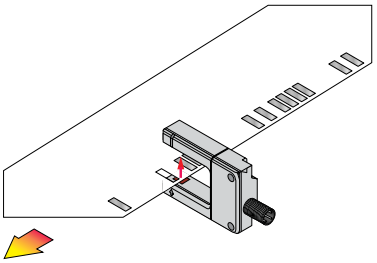


Figure 2. Typical Applications

LED Indicators

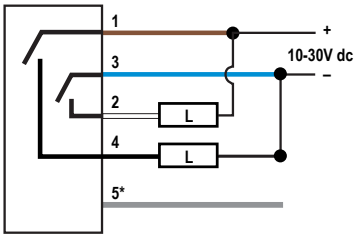
The Slot Sensor features two LED Indicators: Power (green) and Signal (amber). They indicate the following:

Green ON: Power ON
Amber ON: Sensor sees light
Amber flashing: Excess gain is marginal (1 to 1.5×) in light condition

Select Light Operate/Dark Operate

Connect the gray wire to +V (10 V dc to 30 V dc) for Dark Operate; and to dc common (or open) for Light Operate. See wiring diagrams.

Wiring Diagrams



Wiring Key

1. Brown
2. White
3. Blue
4. Black
5. Gray*

*For Dark operate, connect gray wire to + (brown). For Light operate, connect gray wire to - (blue).

Note: Quick disconnect (QD) wiring diagrams are functionally identical.

Specifications

Supply Voltage and Current
10 to 30V dc, 30 mA

Supply Protection Circuitry
Protected against reverse polarity and transient voltages

Output Configuration
Bipolar: PNP and NPN

Output Rating
150 mA each output

Output Protection Circuitry
Protected against output short-circuit and false pulse on power up

Output Response Time
1 millisecond or 300 microseconds, depending on model

Repeatability
250 microseconds or 75 microseconds, depending on model

Operating Conditions
Operating Temperature: –40 °C to +70 °C (–40 °F to +158 °F)
90% at +50 °C maximum relative humidity (non-condensing)

Slot Opening
30 mm (1.18 in) wide × 45 mm (1.8 in) deep; beam is 10 mm (0.4 in) from outer edge

Adjustments
None

Indicators
Green: Power on/off indicator
Amber: Signal condition indicator

Construction
Housing: ABS and polycarbonate
Lenses: acrylic

Connections
2 m (6.5 ft) or 9 m (30 ft) 5-conductor PVC-jacketed attached cable or 5-pin Euro-style quick-disconnect

Environmental Rating
IEC IP67; NEMA 6

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

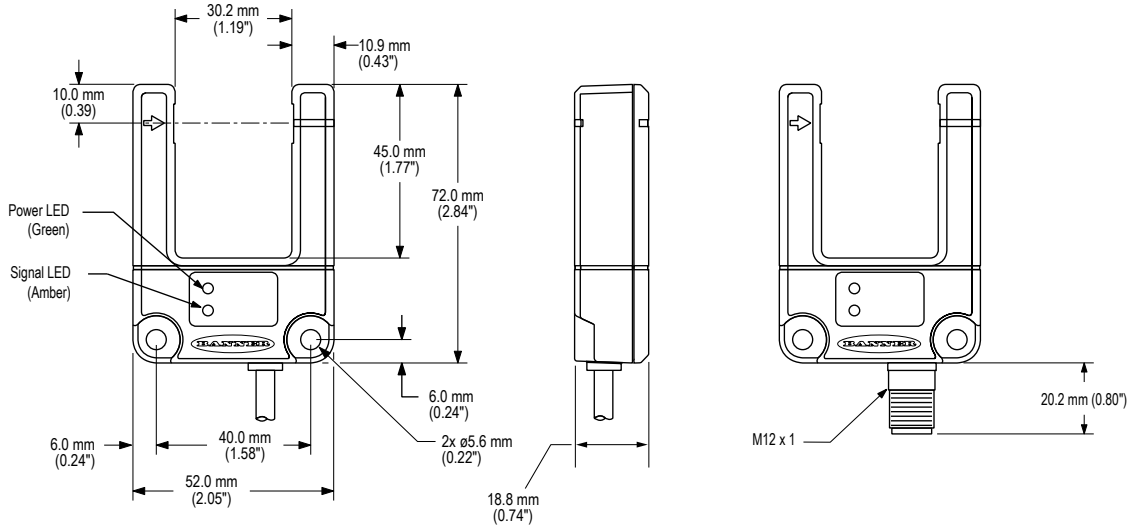
Overcurrent protection is required to be provided by end product application per the supplied table.
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
Supply wiring leads < 24 AWG shall not be spliced.
For additional product support, go to *www.bannerengineering.com*.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

Certifications

IND. CONT. EQ. E224071

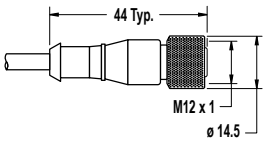
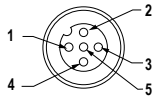
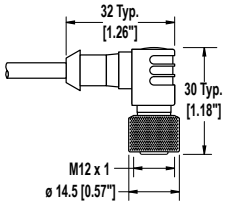
Dimensions



All measurements are listed in millimeters [inches], unless noted otherwise.

Accessories

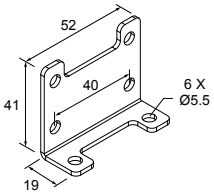
Cordsets

5-Pin Threaded M12/Euro-Style Cordsets—Single Ended				
Model	**Length**	**Style**	**Dimensions**	**Pinout (Female)**
MQDC1-501.5	0.50 m (1.5 ft)	Straight		 1 = Brown 2 = White 3 = Blue 4 = Black 5 = Gray
MQDC1-506	1.83 m (6 ft)			
MQDC1-515	4.57 m (15 ft)			
MQDC1-530	9.14 m (30 ft)			
MQDC1-506RA	1.83 m (6 ft)	Right-Angle		
MQDC1-515RA	4.57 m (15 ft)			
MQDC1-530RA	9.14 m (30 ft)			

Brackets

SMBSL

- Angled bracket
- 304 stainless steel
- Hardware included



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