

# MINI-BEAM SMU31 Universal Voltage Series Sensor

Original Instructions
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ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

# Contents


## Chapter 1 Features ..... 3
Models ..... 3
Overview ..... 5
Specification ..... 5
FCC Part 15 Class A for Unintentional Radiators ..... 5
Industry Canada ICES-003(A) ..... 6
Dimensions ..... 6

## Chapter 2 Installation Instructions ..... 7
Wiring ..... 7
Installation and Alignment ..... 7
Opposed Mode Alignment ..... 7
Retroreflective Mode Alignment ..... 8
Diffuse Mode Alignment ..... 8
Convergent Mode Alignment ..... 8
Installing the Glass Fibers in MINI-BEAMs ..... 9
Installing Plastic Fibers on a MINI-BEAM ..... 9
Cut the Plastic Fiber ..... 10

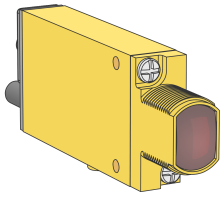
## Chapter 3 Accessories ..... 11
Retroreflective Targets ..... 11
Replacement MINI-BEAM Lens Assemblies ..... 11
Aperture Kits for MINI-BEAMs ..... 11
Brackets ..... 13

## Chapter 4 Product Support and Maintenance ..... 15
Discontinued Models ..... 15
Repairs, Translations, and Replacement Parts ..... 16
Contact Us ..... 18
Banner Engineering Corp Limited Warranty ..... 19


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# Chapter 1 Features

Photoelectric sensors with electromechanical relay output



- Popular, compact MINI-BEAM package
- Universal supply voltage: 24 to 240 V AC, 50/60 Hz; 24 to 240 V DC (1.5 watts or 2.5 V A maximum)
- Easy-to-operate sensors with few necessary adjustments
- Light/Dark Operate select switch and 15-turn Gain potentiometer are protected by a gasketed clear acrylic cover
- Multiple sensing modes include: Opposed, Retroreflective, Diffuse, Divergent, and Convergent, plus Glass and Plastic Fiber Optic models
- 3-amp SPDT (Single-Pole-Double-Throw) electromechanical relay output
- Exclusive, patented Alignment Indicating Device system (AID™) lights a rear-panel mounted LED indicator when the sensor sees a light condition; superimposed pulse rate indicates received light signal strength
- Wide array of mounting options, including 18 mm in-line thread
- Integral, unterminated cables 2 m (6.5 ft) or 9 m (30 ft) long are available

**WARNING:**

- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

# Models

**Opposed mode emitters (E) and receiver (R) sensors** have a small effective beam size and are ideal for accuracy-dependent applications, particularly when used with an aperture. They have the power to burn through dust and dirt and may even sense opaque materials through a thin-walled container.

*Opposed mode sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU31E | 3 m (10 ft) | Infrared, 880 nm | Opposed emitter | 2 m (6.5 ft) cable |
| SMU31E W/30 | | | Opposed emitter | 9 m cable |
| SMU31R | | | Opposed receiver | 2 m (6.5 ft) cable |
| SMU31EL | 30 m (100 ft) | | Opposed emitter, long range | 2 m (6.5 ft) cable |
| SMU31RL | | | Opposed received, long range | 2 m (6.5 ft) cable |

**Non-polarized and polarized retroreflective mode sensors** are excellent for sensing even small items where sensing is possible from one side only. Recommended for relatively clean environments where high excess gain is not required.

*Retroreflective mode sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU315LV | 5 m (15 ft) | Visible Red, 650 nm | Non-Polarized Retroreflective | 2 m (6.5 ft) cable |
| SMU315LV W/30 | | | | 9 m cable |
| SMU315LP | 10 mm to 3 m (0.4 in to 10 ft) | | Polarized Retroreflective | 2 m (6.5 ft) cable |
| SMU315LP W/30 | | | | 9 m cable |


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**Diffuse mode sensors** are economical single-unit sensors that are excellent for sensing objects of adequate size and reflectivity at short range. Divergent models are useful for sensing small items and translucent or transparent materials at close range.

*Diffuse mode sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU315D | 380 mm (15 in) | Infrared, 880 nm | Diffuse | 2 m (6.5 ft) cable |
| SMU315W | 130 mm (5 in) | | Divergent diffuse | 2 m (6.5 ft) cable |

**Convergent mode sensors** feature high excess gain and can detect objects with low reflectivity. They are a good choice for counting adjacent radiused objects and for accurate position sensing.

*Convergent mode sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU315CV | 16 mm (0.65 in); 1.3 mm (0.05 in) spot size (diameter of sensing beam) at focus | Visible Red, 650 nm | Convergent | 2 m (6.5 ft) cable |
| SMU315CV2 | 43 mm (1.7 in); 3 mm (0.07 in) spot size at focus | | | 2 m (6.5 ft) cable |

**Glass fiber sensors** are an excellent option for sensing in tight or inaccessible areas. Fibers withstand vibration and shock and are immune to electrical noise. Glass fibers withstand high temperatures, extreme moisture, and corrosive materials. Glass fiber models are not recommended for applications requiring bending or repeated flexing of fibers (see plastic fiber models).

*Glass fiber sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU315F | Range varies depending on the sensing mode and fiber optics used | Infrared, 880 nm | Glass Fiber Optic | 2 m (6.5 ft) cable |
| SMU315FV | | Visible Red, 650 nm | | 2 m (6.5 ft) cable |

**Plastic fiber sensors** are an excellent option for sensing in tight or inaccessible areas. Fibers withstand vibration and shock and are immune to electrical noise. Plastic fibers function well at temperatures between -30º and +70ºC (-20º to +158ºF) and stand up to repeated flexing. Most are easy to shorten in the field, for custom installations. Plastic fiber models are not recommended for severe environments (see glass fiber models).

*Plastic fiber sensors*

| Model | Range | LED | Sensing Mode | Connection |
|---|---|---|---|---|
| SMU315FP | Range varies depending on the sensing mode and fiber optics used | Visible Red, 650 nm | Plastic Fiber Optic | 2 m (6.5 ft) cable |

For a list of discontinued models, see Discontinued Models.

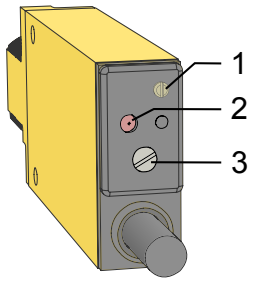

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# Overview

MINI-BEAM Universal Voltage sensors (except opposed-mode emitters) have the following features:

- Gain adjustment (1)
- Light/dark operate selection (3)
- Signal strength indicator LED on the back of the sensor, protected behind a clear acrylic cover (2)

*Sensor shown with gasketed acrylic cover removed.*




To increase the gain, turn the 15-turn potentiometer clockwise. It is clutched at both ends of travel to avoid damage. A clicking sound may be heard and/or felt when attempting to adjust beyond either limit.

The Signal Strength indicator is Banner's exclusive, patented AID (Alignment Indicating Device). Its pulse rate increases as the received light signal strength increases. This simplifies accurate alignment and gives a relative indication of sensing contrast.

To select Light Operate, insert a small screwdriver into the slot on the select switch and turn it fully clockwise, until the tabs on the control touch the stop. To select Dark Operate, turn the select switch fully counterclockwise, until the tabs touch the opposite side of the stop. Carefully turn the Light/Dark Operate select switch to avoid damaging the small tabs on the switch.

MINI-BEAM Universal Voltage Series sensors have no field-serviceable parts, other than replaceable lenses.

# Specification

**Supply Voltage and Current**

24 V AC to 240 V AC, 50/60 Hz or

24 V DC to 240 V DC (1.5 watts or 2.5 VA maximum)

**Supply Protection Circuitry**

Protected against transient voltages. DC wiring is without regard to polarity.

**Output Configuration**

SPDT (Single-Pole, Double Throw) (form C) electromechanical relay, ON/OFF output

**Output Rating**

**Maximum switching power (resistive load):** 90 watts, 250 VA

**Maximum switching voltage (resistive load):** 250 V AC or 30 V DC

**Maximum switching current (resistive load):** 3 A

**Minimum voltage and current:** 5 V DC, 10 mA

**Mechanical life:** 20,000,000 operations

**Electrical life at full resistive load:** 100,000 operations

**Output Protection Circuitry**

Protected against false pulse on power up

**Output Response Time**

**Closure time:** 20 milliseconds maximum

**Release time:** 20 milliseconds maximum

**Maximum switching speed:** 25 operations per second

**Repeatability**

**All sensing modes:** 1 millisecond

**Adjustments**

Light/Dark Operate select switch

15-turn slotted brass screw Gain (sensitivity) adjustment potentiometer

Located on the rear panel, protected by a gasketed, clear acrylic cover. See "Installation and Alignment" on page 7.

**Indicators**

Patented Alignment Indicator Device system (AID™) lights a rear-panel-mounted LED indicator whenever the sensor sees a "light" condition. Its pulse rate is proportional to the light signal strength (the stronger the signal, the faster the pulse rate).

**Construction**

Reinforced thermoplastic polyester housing, totally encapsulated, o-ring seal, acrylic lenses, and stainless steel screws

**Environmental Rating**

IP67

**Connections**

5-conductor (2-conductor for emitters) 2 m (6.5 ft) unterminated PVC-jacketed cable or 9 m (30 ft) unterminated PVC-jacketed cable, depending on the model

**Operating Conditions**

**Temperature:** –20 °C to +55 °C (–4 °F to +131°F)

90% at +50 °C maximum relative humidity (non-condensing)

**Application Note**

Install transient suppressor (MOV) across contacts switching inductive loads

## FCC Part 15 Class A for Unintentional Radiators

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

(Part 15.21) Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.


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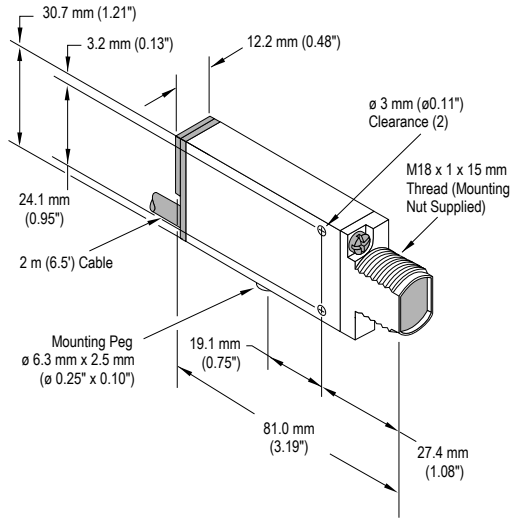
# Industry Canada ICES-003(A)

This device complies with CAN ICES-3 (A)/NMB-3(A). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

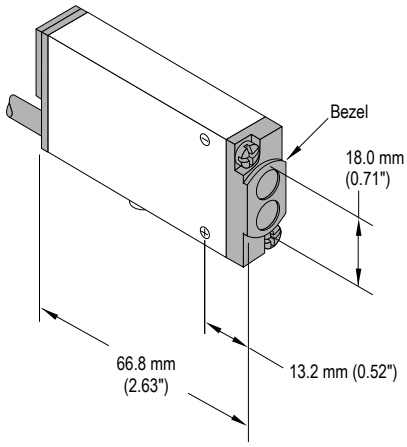
Cet appareil est conforme à la norme NMB-3(A). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

# Dimensions

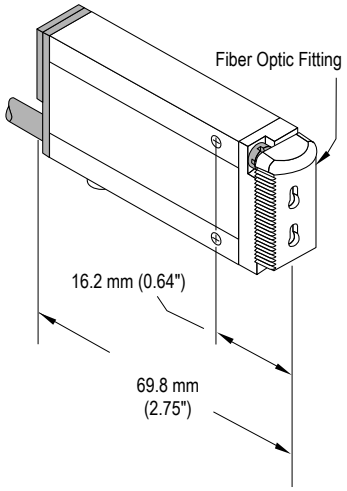
*Models with suffix E, EL, R, RL, LV, LP, D, CV, and CV2*



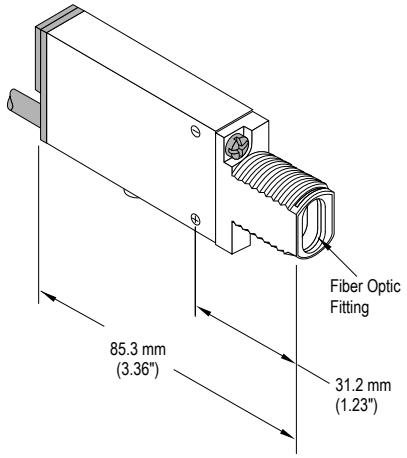

*Model SMU315W*




*Model SMU315FP*




*Models with suffix F and FV*

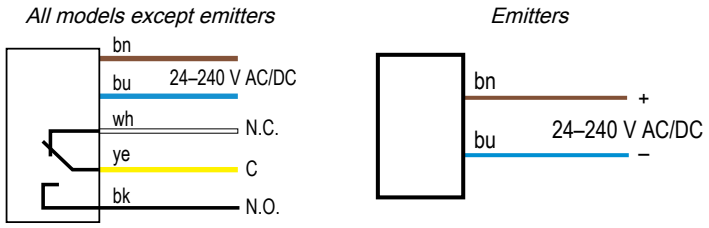




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# Chapter 2 Installation Instructions

## Wiring




- Output type for all models (except emitters) is SPDT Electromechanical Relay
- Install transient suppressor (MOV) across contacts switching inductive loads
- Connection of DC power is without regard to polarity
- Maximum switching current is 3 amps - see Specifications

## Installation and Alignment

MINI-BEAM sensors perform most reliably if they are properly aligned and securely mounted. For maximum mechanical stability, mount MINI-BEAM sensors through 18 mm diameter holes by their threaded barrel (where available), or use a mounting bracket. A complete selection of mounting brackets is available. Visit www.bannerengineering.com or contact Banner Engineering for information on mounting options.

1. Using line-of-sight, position the MINI-BEAM sensor to its emitter (opposed-mode sensing) or to its target (all other sensing modes).
    - When using a retroreflective sensor, the target is the retroreflector (or *retro target*).
    - For diffuse or convergent sensing modes, the target is the object to be detected.
2. Apply power to the sensor (and to the emitter, if using the opposed mode).
3. Advance the 15-turn Gain control to maximum (clockwise end of rotation), using a small flat-blade screwdriver.

   The Gain control is clutched at both ends to avoid damage and will free-wheel when either endpoint is reached.

   If the MINI-BEAM sensor receives its light signal, then the red LED alignment indicator flashes at a rate proportional to the signal strength (faster = more signal).
4. Move the sensor (or move the retro target, if applicable) up-down-right-left (including angular rotation) to find the center of the movement zone within which the LED indicator remains ON.
5. Reduce the Gain setting by turning the Gain control.

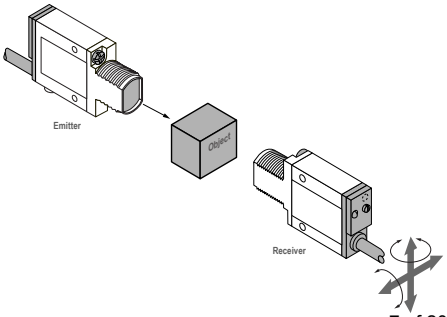
   Reducing the Gain setting reduces the movement zone size and enables more precise alignment.
6. Repeat the alignment motions after each Gain reduction.
7. When optimum alignment is achieved, mount the sensor(s) (and the retro target, if applicable) solidly in that position.
8. Increase the Gain to the maximum.
9. Test the sensor by placing the object to be detected in the sensing position, and then removing it.

   The Alignment Indicator LED should turn ON when the sensing beam is established (Light condition), and turn OFF when the beam is broken (Dark condition).

### Opposed Mode Alignment

In opposed-mode sensing, the sensor's emitter and receiver are housed in two separate units. The emitter is placed opposite the receiver so that the light beam goes directly from the emitter to the receiver. An object is detected when it breaks the working part of the light beam, known as the effective beam.

In **opposed** sensing modes, light operate means the output is on when the beam is unblocked and dark operate means the output is on when the beam is blocked.





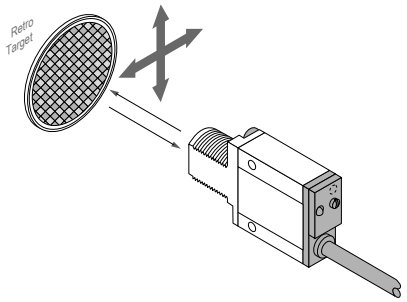
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*Flooding* occurs when a portion of the sensing beam passes around the object to be sensed. *Burn-through* occurs when a portion of the emitter's light energy passes through a thin or translucent object, and is sensed by the receiver.

To correct either problem, do one or more of the following to reduce the light energy:

- Reduce the Gain adjustment on the receiver
- Add an aperture to one or both lenses (MINI-BEAM apertures, available from Banner, fit neatly inside the lens assembly)
- Intentionally misalign the emitter and receiver

## Retroreflective Mode Alignment



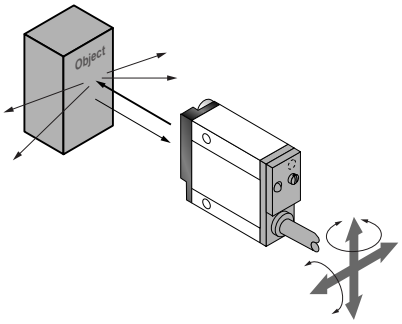

A retroreflective sensor contains both the emitter and receiver elements. The effective beam is established between the emitter, the retroreflector, and the receiver. As with an opposed-mode sensor, an object is sensed when it interrupts or "breaks" the effective beam.

In **retroreflective** sensing modes, light operate means the output is on when the beam is unblocked and dark operate means the output is on when the beam is blocked.

A highly reflective object may reflect enough light back to a retroreflective sensor to allow that object to slip through the beam, without being detected. This problem is called *proxing*, and the following methods may be used to correct it:

- Position the sensor and retro target so the beam will not strike a shiny surface perpendicular to the sensor lens
- Reduce the Gain adjustment
- Add a polarizing filter (for model SMU315LV).

## Diffuse Mode Alignment



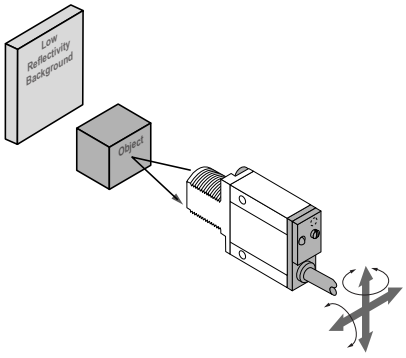

In diffuse-mode sensing, light emitted from the sensor strikes the surface of the object to be detected and is reflected back to the receiver, which is housed with the emitter. With a diffuse-mode sensor, the object is detected when it "makes" the beam, that is, the object reflects the sensor's transmitted light energy back to the sensor.

In **diffuse** sensing modes, light operate means the output is on when the target is present and within the sensing range. Dark operate means the output is on when no target is detected.

If the Alignment LED does not turn OFF when the object is removed from the beam, the sensor is probably detecting light reflected from some background object. To remedy this problem:

- Reduce the reflectivity of the background by painting the surface(s) flat-black, scuffing any shiny surface, or drilling a large hole, directly opposite the diffuse sensor
- Move the sensor closer to the object to be detected and reduce the Gain adjustment. Rule of thumb for diffuse sensing: The distance to the nearest background object should be at least three times the sensing distance

## Convergent Mode Alignment




Convergent-mode sensors use a lens system to focus the emitter and receiver elements to an exact point in front of the sensor. Like diffuse-mode and divergent-mode sensors, convergent-mode sensors detect an object when that object completes or "makes" the light beam. This design produces a small, intense, and well-defined sensing area, at a fixed distance from the sensor lens. It is a very efficient use of reflective energy.

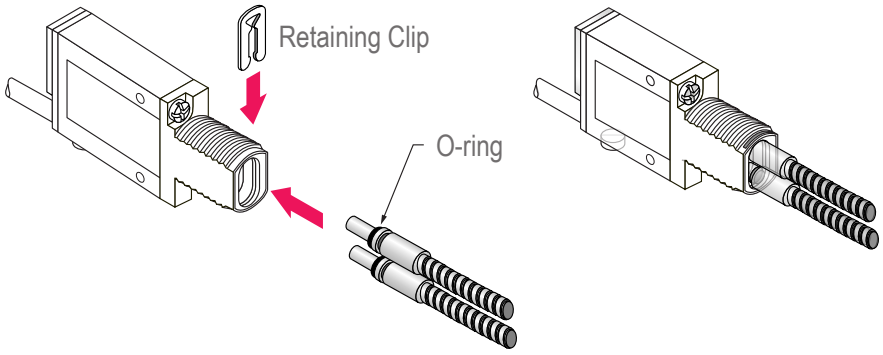
In **convergent** sensing modes, light operate means the output is on when the object is present and within the sensing range. Dark operate means the output is on when no target is detected.

The sensing energy of a convergent mode sensor is concentrated at the specified focus point. Convergent mode sensors are less sensitive to background reflections than diffuse mode sensors. However, if background reflections are a problem:

- Skew the sensor position at a 10° to 25° angle to eliminate direct reflections from shiny background surfaces
- Reduce the reflectivity of the background by painting the surface(s) flat-black, scuffing any shiny surface, or drilling a large hole, directly opposite the sensor
- Reduce the Gain adjustment


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# Installing the Glass Fibers in MINI-BEAMs

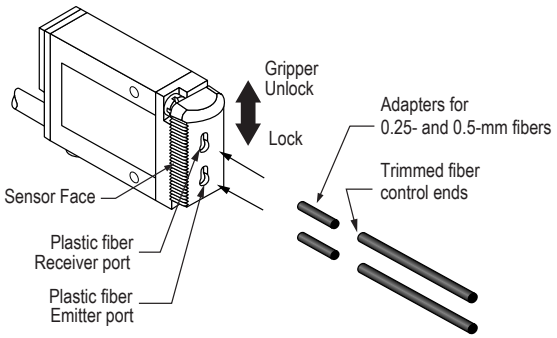



1. Install the O-ring (supplied with the fiber) on each fiber end, as shown in the drawing.
2. While pressing the fiber ends firmly into the ports on the sensor front, slide the U-shaped retaining clip (supplied with the sensor) into the slot in the sensor's barrel, until it snaps into place.

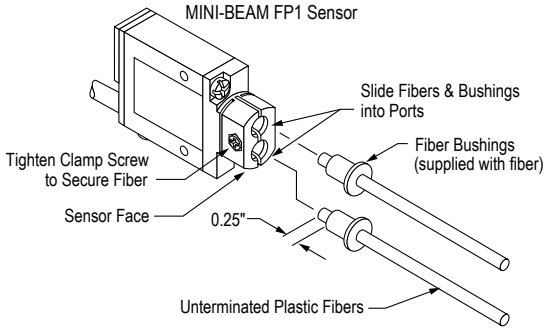
# Installing Plastic Fibers on a MINI-BEAM

Follow these instructions to install plastic fibers into your sensor. MINI-BEAMS may have either a fiber gripper or a clamp screw. **MINI-BEAM** and **ECONO-BEAM** sensors for use with plastic fiber optic assemblies include sensors with the letters **FP** in their model number.

*MINI-BEAM with fiber grippers*




*MINI-BEAM with clamp screws*

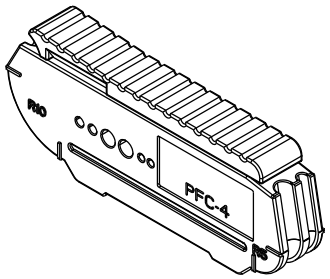



1. Prepare the sensor ends of the fibers (see "Cut the Plastic Fiber" on page 10).
2. Prepare the sensor for the fibers.
   - For models with a fiber gripper: Unlock the fiber gripper as shown in the figure and apply the appropriate fiber adaptors to the fiber, if needed.
   - For models with a clamp screw: Loosen the clamp screw on the sensor face.
3. Insert the plastic fibers.
   - For models with a fiber gripper: Gently insert the prepared fiber ends into the ports as far as they will go.
   - For models with a clamp screw: Align the fiber ends flush with the ends of the bushings as shown. Hold the bushings to the fibers and slide both into the sensor ports. Push the fiber an additional 1 inch through the bushing.
4. Lock in the fibers.
   - For models with a fiber gripper: Slide the fiber gripper back to lock, as shown in the figure.
   - For models with a clamp screw: Tighten the clamp screw to secure the fibers.


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## Cut the Plastic Fiber

An unterminated plastic fiber is designed to be cut by the customer to the length required for the application. To facilitate cutting, a Banner model PFC-4 cutting device is supplied with this fiber.




1. Locate the non-terminated end, and determine the length of fiber required for the application.
2. Lift the top of the cutter to open the cutting ports.
3. Insert the non-terminated end through one of the four large cutting ports on the PFC-4 cutter so that the excess fiber protrudes from the back of the cutter.
4. Double-check the fiber length, and close the cutter until the fiber is cut.
5. Gently wipe the cut ends of the fiber with a clean, dry cloth to remove any contamination.

**NOTE:** Do not use solvents or abrasives on any exposed optical fiber. Do not use a cutting port more than once. The blade may tend to dull after one cut.


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# Chapter 3 Accessories

## Retroreflective Targets

Banner offers a wide selection of high-quality retroreflective targets. See www.bannerengineering.com for complete information.

**NOTE:** Polarized sensors require corner cube-type retroreflective targets. Non-polarized sensors may use any retroreflective target.



## Replacement MINI-BEAM Lens Assemblies

MINI-BEAM lens assemblies are field-replaceable. In addition, some lenses may be used to convert from one sensing mode to another, or to change the sensing range of a particular sensor. The possible conversions are listed below.

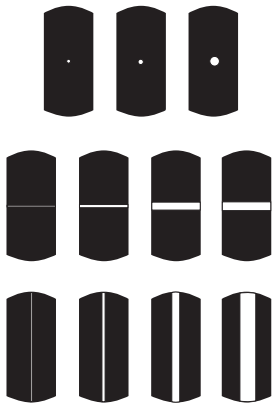
| Replacement Lens Model | Replacement Lens for MINI-BEAM Model | Possible Sensing Mode or Range Changes | |
|---|---|---|---|
| **UC-300AG** | LVAG | LV to LVAG | |
| **UC-300BZ** | W and DBZ | D to DBZ and F to DBZ | |
| **UC-300C..7** | C, CV, and CVG | CV2 to CV | |
| **UC-300C2** | C2 and CV2 | CV to CV2 | |
| **UC-300E** | E and R | - | |
| **UC-300EL** | EL and RL | Extends the range of the E/R models | |
| **UC-300EPD** | EPD | - | |
| **UC-300F** | F and FV | D to F and DBZ to F | |
| **UC-300FP** | FP (old style) | - | |
| **UC-300FP2** | FP | - | |
| **UC-300L** | LV and D | F to D, LVAG to LV, and DBZ to D | |
| **UC-300LP** | LP | - | |
| **UC-300RPD** | RPD | - | |



## Aperture Kits for MINI-BEAMs

Opposed-mode MINI-BEAM sensors may be fitted with apertures that narrow or shape the effective beam of the sensor to more closely match the size or profile of the object to be sensed, for example, the use of “line” (or “slit”) apertures for sensing wire or thread. Aperture material: black PBT


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| MINI-BEAM Opposed-Mode Aperture Kits | | | |
|---|---|---|---|
| **Aperture Kit** | **Description** | **Pieces** | |
| **Circular** | | |  |
| **AP31-020** | 0.5 mm dia. | 20 | |
| **AP31-040** | 1 mm dia. | 20 | |
| **AP31-100** | 2.5 mm dia. | 20 | |
| **Horizontal Slot** | | | |
| **AP31-020H** | 0.5 x 6.4 mm | 20 | |
| **AP31-040H** | 1 x 6.4 mm | 20 | |
| **AP31-100H** | 2.5 x 6.4 mm | 20 | |
| **AP31-200H** | 5.1 x 6.4 mm | 20 | |
| **Vertical Slot** | | | |
| **AP31-020V** | 0.5 x 12.7 mm | 20 | |
| **AP31-040V** | 1 x 12.7 mm | 20 | |
| **AP31-100V** | 2.5 x 12.7 mm | 20 | |
| **AP31-200V** | 5.1 x 12.7 mm | 20 | |
| **Kit** | | | |
| **AP31-DVHX2** | 2 of each aperture | 2 | |

| Aperture Kit | Range (Standard Group I and II Sensor Pairs) | | | | Range (Group I Sensor Pairs with UC-300EL Upper Covers Substituted) | |
|---|---|---|---|---|---|---|
| | Aperture on Both Emitter and Receiver | | Aperture on Receiver Only | | | |
| | Group I Sensors | Group II Sensors | Group I Sensors | Group II Sensors | Aperture on Both Emitter and Receiver | Aperture on Receiver Only |
| **AP31-020** | 89 mm | 102 mm | 457 mm | 1.5 m | 127 mm | 914 mm |
| **AP31-040** | 330 mm | 457 mm | 940 mm | 3.2 m | 183 mm | 2 m |
| **AP31-100** | 1.5 m | 3 m | 2.5 m | 8.2 m | 2.1 m | 5.8 m |
| **AP31-020H** | 406 mm | 1.8 m | 965 mm | 9.1 m | 864 mm | 3.4 m |
| **AP31-040H** | 914 mm | 4 m | 1.8 m | 12.5 m | 1.8 m | 5.2 m |
| **AP31-100H** | 2.3 m | 10.4 m | 2.9 m | 20.7 m | 5.2 m | 8.5 m |
| **AP31-200H** | 2.8 m | 21.3 m | 3 m | 24.4 m | 8.2 m | 11 m |
| **AP31-020V** | 457 mm | 1.7 m | 1 m | 8.2 m | 1 m | 3.4 m |
| **AP31-040V** | 1 m | 5.5 m | 1.8 m | 15.8 m | 2.1 m | 5.5 m |
| **AP31-100V** | 2.3 m | 10.7 m | 2.9 m | 22.9 m | 6.1 m | 8.5 m |
| **AP31-200V** | 2.8 m | 22.9 m | 3 m | 25.9 m | 8.5 m | 11 m |

GROUP I Emitter/ Receiver Pairs (see Range): SMU31E/SMU31R

GROUP II Emitter/ Receiver Pairs (see Range): SMU31EL/SMU31RL

Example: The MINI-BEAM SMU1E/SMU31R sensor pair is in Group I. With an AP31-040 circular aperture on the receiver only, range is 940 mm (37 in). With AP31-040 apertures on both emitter and receiver, range is 330 mm (13 in). Group I range with AP31-040 apertures and UC-300EL upper covers on both units is 483 mm (19 in); range with receiver aperture only is 2.0 m (80 in).

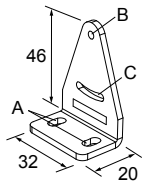

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# Brackets

**SMB312S**

- Stainless steel 2-axis, side-mount bracket
- CAD Files: DXF, PDF, IGS, STP

A = 4.3 × 7.5, B = diam. 3, C = 3 × 15.3

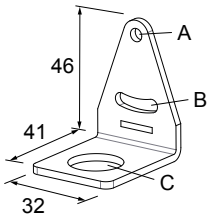



**SMB312PD**

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole
- Clearance for M4 (#8) hardware
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A to B = 24.2
**Hole size:** A = ø 4.6, B = 17 × 4.6, C = ø 18.5

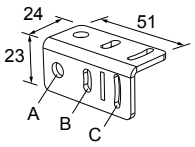
**NOTE:** Not for use with plastic fiber optic sensors




**SMB312B**

- Stainless steel 2-axis, bottom-mount bracket
- Includes mounting foot
- CAD Files: DXF, PDF, IGS, STP

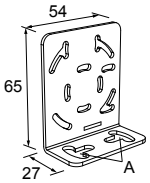
A = diam. 6.9, B = 4.3 × 10.5, C = 3.1 × 15.2




**SMB46L**

- Right-angle
- L bracket
- 14-ga. 316 stainless steel
- CAD Files: DXF, PDF, IGS, STP

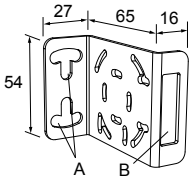
**Hole center spacing:** A = 16.0
**Hole size:** A = 16.5 × 18.7




**SMB46S**

- Right-angle
- S bracket
- 14-ga. 316 stainless steel
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A = 16.0
**Hole size:** A = 16.5 × 18.7, B = 34.0 × 10.0



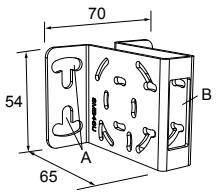


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**SMB46U**

- Right-angle
- U bracket for sensor protection
- 14-ga. 316 stainless steel
- CAD Files: DXF, PDF, IGS, STP

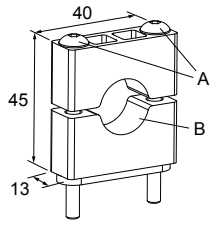
**Hole center spacing:** A = 16.0
**Hole size:** A = 16.5 × 18.7, B = 34.0 × 13.0




**SMB18C**

- 18 mm split clamp, black thermoplastic polyester
- Stainless steel mounting hardware included
- CAD Files: DXF, PDF, IGS, STP

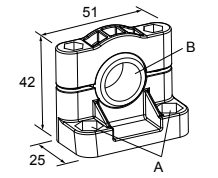
A = ø 3 mm (2)
**Hole size:** B = ø 18 mm




**SMB18SF**

- 18 mm swivel bracket with M18 × 1 internal thread
- Black thermoplastic polyester
- Stainless steel swivel locking hardware included
- CAD Files: DXF, PDF, IGS, STP

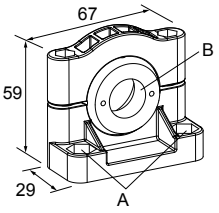
**Hole center spacing:** A = 36.0
**Hole size:** A = ø 5.3, B = ø 18.0




**SMB3018SC**

- 18 mm swivel side or barrel-mount bracket
- Black reinforced thermoplastic polyester
- Stainless steel swivel locking hardware included
- CAD Files: DXF, PDF, IGS, STP

**Hole center spacing:** A = 50.8
**Hole size:** A = ø 7.0, B = ø 18.0





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# Chapter 4 Product Support and Maintenance

## Discontinued Models

The following models are no longer available for order but are still covered by the information in this document.

*Opposed mode sensors*

| Model | Range | Sensing Mode | Connection |
|---|---|---|---|
| SMU31R W/30 | 3 m (10 ft) | Opposed receiver | 9 m cable |
| SMU31EL W/30 | 30 m (100 ft) | Opposed emitter, long range | 9 m cable |
| SMU31RL W/30 | | Opposed received, long range | 9 m cable |

*Diffuse mode sensors*

| Model | Range | Sensing Mode | Connection |
|---|---|---|---|
| SMU315D W/30 | 380 mm (15 in) | Diffuse | 9 m cable |
| SMU315W W/30 | 130 mm (5 in) | Divergent diffuse | 9 m cable |

*Convergent mode sensors*

| Model | Range | Connection |
|---|---|---|
| SMU315CV W/30 | 16 mm (0.65 in); 1.3 mm (0.05 in) spot size (diameter of sensing beam) at focus | 9 m cable |
| SMU315CV2 W/30 | 43 mm (1.7 in); 3 mm (0.07 in) spot size at focus | 9 m cable |

*Glass fiber sensors*

| Model | Range | LED | Connection |
|---|---|---|---|
| SMU315F W/30 | Range varies depending on the sensing mode and fiber optics used | Infrared, 880 nm | 9 m cable |
| SMU315FV W/30 | | Visible Red, 650 nm | 9 m cable |

*Plastic fiber sensors*

| Model | Range | LED | Connection |
|---|---|---|---|
| SMU315FP W/30 | Range varies depending on the sensing mode and fiber optics used | Visible Red, 650 nm | 9 m cable |


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# Repairs, Translations, and Replacement Parts

**English**

Do not attempt any repairs to this Banner device, other than replacing the component(s) listed in this document with original Banner replacement components.

See "Replacement MINI-BEAM Lens Assemblies" on page 11 for a list of replaceable components.

Other than these components, this Banner device contains no field-replaceable components. For other problems, contact Banner Engineering for troubleshooting of this device. If the device is determined to be defective by a Banner Applications Engineer, they will advise you of Banner's RMA (Return Merchandise Authorization) procedure.

```
IMPORTANT: If instructed to return the device, pack it with care. Damage that occurs in return shipping is not covered by warranty.
```

Obtain assistance with product repairs by contacting your local Banner Engineering Corp distributor or by calling Banner directly at (763) 544-3164. Access literature translated into your native language on the Banner website at www.bannerengineering.com or contact Banner directly at (763) 544-3164.

**Deutsch**

Versuchen Sie nicht, dieses Banner-Gerät zu reparieren, es sei denn, Sie ersetzen die in diesem Dokument aufgeführten Komponenten durch Originalersatzkomponenten von Banner.

Siehe "Replacement MINI-BEAM Lens Assemblies" on page 11 mit einer Liste der Ersatzkomponenten.

Abgesehen von diesen Komponenten enthält dieses Banner-Gerät keine vor Ort austauschbaren Komponenten. Wenden Sie sich bei anderen Störungen zur Fehlerbehebung dieses Geräts an Banner Engineering. Wenn ein Banner-Anwendungstechniker zu dem Schluss kommt, dass dieses Gerät defekt ist, erhalten Sie von dem Techniker Erläuterungen zum RMA-Verfahren (Return Merchandise Authorization) von Banner für die Warenrückgabe.

```
WICHTIG: Wenn Sie der Techniker anweist, das Gerät zurückzusenden, verpacken Sie es bitte sorgfältig. Transportschäden bei der Rücksendung werden von der Garantie nicht abgedeckt.
```

Unterstützung bei Produktreparaturen erhalten Sie von Ihrem örtlichen Banner Engineering Corp Händler oder direkt von Banner unter Tel. (763) 544-3164. Die in Ihre Muttersprache übersetzte Literatur finden Sie auf der Banner-Website unter www.bannerengineering.com oder kontaktieren Sie Banner direkt unter Tel. (763) 544-3164.

**Français**

Aucune réparation ne doit être effectuée sur ce dispositif, à l’exception du remplacement du/des composant(s) répertorié(s) dans ce document par des pièces de rechange Banner d’origine.

Voir "Replacement MINI-BEAM Lens Assemblies" on page 11 pour obtenir la liste des composants remplaçables.

À l’exception de ces composants, ce dispositif Banner ne contient aucune pièce qui puisse être remplacée sur place. Si vous rencontrez un autre problème, contactez Banner Engineering pour le dépannage du dispositif. Si un ingénieur d’applications Banner détermine que le dispositif est défectueux, il vous indiquera la procédure à suivre pour le retour des produits (RMA).

```
Important : Si vous devez retourner le dispositif, emballez-le avec soin. Les dégâts occasionnés pendant le transport de retour ne sont pas couverts par la garantie.
```

Pour vous aider lors de la réparation de produits, contactez votre distributeur Banner local our appelez directement Banner au (763) 544-3164. La documentation traduite dans votre langue est disponible sur le site internet de Banner www.bannerengineering.com ou contactez directement Banner au (763) 544-3164.

**Italiano**

Non tentare di riparare questo dispositivo Banner autonomamente, se non sostituendo i componenti indicati nel presente documento con componenti di ricambio originali Banner.

Per un elenco dei componenti che è possibile sostituire, vedere "Replacement MINI-BEAM Lens Assemblies" on page 11.

Ad eccezione di tali componenti, questo dispositivo Banner non contiene altri componenti sostituibili sul campo. Nel caso in cui si riscontrino problemi di altro tipo, si prega di contattare Banner Engineering per richiedere assistenza. Se il dispositivo viene riscontrato difettoso da un tecnico Banner, il nostro personale vi comunicherà la procedura da seguire per ottenere l'autorizzazione al reso (RMA).

```
Importante: Se si ricevono istruzioni di rispedire il dispositivo al produttore, imballarlo con cura. I danni dovuti al trasporto non sono coperti dalla garanzia.
```

Per assistenza nelle riparazioni dei prodotti, contattare il distributore locale Banner Engineering Corp o contattare direttamente Banner al numero (763) 544-3164. È possibile accedere alla documentazione tradotta nella propria lingua madre sul sito Web Banner all'indirizzo www.bannerengineering.com o contattare direttamente Banner al numero (763) 544-3164.


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**Español**

No intente realizar ninguna reparación en este dispositivo Banner, salvo reemplazar los componentes mencionados en este documento por componentes de repuesto originales de Banner.

Consulte "Replacement MINI-BEAM Lens Assemblies" on page 11 para obtener una lista de componentes que se pueden reemplazar.

Aparte de estos componentes, este dispositivo Banner no contiene componentes reemplazables en campo. Para otras situaciones, comuníquese con Banner Engineering para solucionar los problemas de este dispositivo. Si algún ingeniero de Aplicaciones de Banner determina que el dispositivo está defectuoso se le informará el procedimiento RMA (Autorización de Devolución de Mercancía) de Banner.

**Importante:** Si se le solicita devolver el dispositivo, empáquelo con cuidado. Puede haber daños durante el envío de devolución que no estén cubiertos por la garantía.

Para reparaciones de productos, por favor contacte a su distribuidor local de Banner Engineering o llame a Banner directamente al 00 1 (763) 544-3164. Vea la literatura traducida en su idioma en el sitio web Banner en www.bannerengineering.com o comuníquese con Banner directamente al 00 1 (763) 544-3164.

**中国人**

除使用邦纳原厂备件替换本文中列出的组件外，请勿对该邦纳装置进行任何维修操作。

有关可更换组件的列表，请参见 "Replacement MINI-BEAM Lens Assemblies" on page 11。

除这些组件外，该邦纳装置不包含任何可现场更换的组件。对于其他问题，请联系邦纳以获取该装置的故障排查信息。如果装置经邦纳应用工程师认定为有缺陷，他们会告知您邦纳的 RMA（退货授权）程序。

**重要注意事项：** 如被要求退回装置，请妥善包装后寄回。退货运输过程中发生的损坏不在保修范围内。

请联系当地的 Banner Engineering Corp 经销商或直接致电 Banner +1 (763) 544-3164，以获得产品维修帮助。请访问邦纳网站 www.bannerengineering.com 或直接拨打 +1 (763) 544-3164 联系邦纳，获取翻译成您母语的资料。

**한국인**

이 문서에 나열된 구성부품을 정품 Banner 교체용 구성부품으로 교체하는 것 외에는 이 Banner 장치를 수리하려고 시도하지 마십시오.

교체 가능한 구성부품 목록은 "Replacement MINI-BEAM Lens Assemblies" on page 11를 참조하십시오.

이 Banner 장치에는 해당 구성부품 이외에 현장에서 교체할 수 있는 구성부품이 없습니다. 다른 문제는 Banner Engineering에 연락하여 해당 장치의 문제 해결을 문의하십시오. Banner 애플리케이션 엔지니어가 장치에 결함이 있는 것으로 판정하면, Banner의 RMA(제품 반품 승인)절차에 대해 안내해 드립니다.

**중요:** 제품을 반송하도록 안내 받으셨다면 잘 포장해주십시오. 반송 도중에 발생한 손상은 보증 서비스가 적용되지 않습니다.

제품 수리에 대한 지원은 지역 Banner Engineering Corp 대리점에 문의하거나 Banner에 직접 (763) 544-3164로 문의하실 수 있습니다. 사용자의 모국어로 번역된 자료는 Banner 웹사이트 www.bannerengineering.com에서 액세스하거나 Banner에 직접 (763) 544-3164로 문의하실 수 있습니다.

**日本語**

このバナー装置の修理は、本書に記載されているコンポーネントをバナー純正の交換用コンポーネントに交換する以外、行わないでください。

交換可能な部品のリストについては、"Replacement MINI-BEAM Lens Assemblies" on page 11をご覧ください。

このバナー装置に対応する現場で交換可能な部品は、これらの部品以外にありません。その他の問題については、本装置のトラブルシューティングについてバナーエンジニアリングにお問い合わせください。バナーのアプリケーションエンジニアが装置に欠陥があると判断した場合、バナーのRMA（返品承認）手続きについてお知らせします。

**重要 ：** 返品を指示された場合は、装置を丁寧に梱包してください。返品時に発生した破損は保証の対象外となります。

製品の修理については、最寄りのBanner Engineering Corp代理店にお問い合わせいただくか、米国+1 (763) 544-3164まで直接お電話でお問い合わせください。バナーのウェブサイト（www.bannerengineering.com）でお客様の言語に翻訳された資料にアクセスするか、米国+1 (763) 544-3164まで直接お電話でお問い合わせください。


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**čeština**

Nepokoušejte se provádět žádné opravy tohoto zařízení Banner, kromě výměny součástí uvedených v tomto dokumentu za originální náhradní součásti Banner.

Seznam vyměnitelných součástí naleznete v části "Replacement MINI-BEAM Lens Assemblies" on page 11.

Kromě těchto součástí neobsahuje toto zařízení Banner žádné součásti vyměnitelné v provozních podmínkách. V případě potřeby řešení problémů se zařízením kontaktujte společnost Banner Engineering. Pokud je zařízení vyhodnoceno technikem společnosti Banner jako poškozené, bude vám doporučen postup reklamace RMA společnosti Banner.

**Důležité:** Pokud byl vydán požadavek na vrácení zařízení, pečlivě ho zabalte. Poškození vzniklé při dopravě není považováno za záruční opravu.

Pokud produkt potřebuje opravu, vyžádejte si pomoc od místního distributora společnosti Banner Engineering Corp nebo přímo na telefonním čísle (763) 544-3164. Dokumentaci přeloženou do vašeho jazyka si vyhledejte na webových stránkách společnosti Banner na adrese www.bannerengineering.com nebo se obraťte přímo na společnost Banner na telefonním čísle (763) 544-3164.

**Polski**

Nie należy podejmować żadnych prób naprawy urządzenia Banner poza wymianą elementów wymienionych w niniejszym dokumencie na oryginalne elementy zamienne Banner.

Zobacz "Replacement MINI-BEAM Lens Assemblies" on page 11, aby zapoznać się z listą wymiennych elementów.

Poza tymi elementami urządzenie Banner nie zawiera żadnych elementów, które można wymieniać samodzielnie. W celu rozwiązania problemów z urządzeniem należy skontaktować się z działem technicznym firmy Banner Engineering. Jeśli urządzenie zostanie uznane za wadliwe przez inżyniera technicznego Banner, poinformuje on użytkownika o firmowej procedurze zwrotu towaru (RMA) w firmie Banner.

**Ważne:** Jeśli urządzenie ma zostać zwrócone, należy je starannie zapakować. Uszkodzenia powstałe podczas odsyłki nie są objęte gwarancją.

Aby uzyskać pomoc w zakresie naprawy produktu, należy skontaktować się z lokalnym dystrybutorem Banner Engineering Corp lub zadzwonić bezpośrednio do firmy Banner pod numer (763) 544-3164. Dostęp do literatury przetłumaczonej na swój język ojczysty można uzyskać na stronie internetowej firmy Banner pod adresem www.bannerengineering.com lub kontaktując się bezpośrednio z firmą Banner pod numerem (763) 544-3164.

**Português**

Não tente fazer nenhum reparo neste dispositivo Banner, a não ser substituir o(s) componente(s) listado(s) neste documento por componentes de reposição originais da Banner.

Consulte "Replacement MINI-BEAM Lens Assemblies" on page 11 para obter uma lista de componentes substituíveis.

Além desses componentes, este dispositivo Banner não contém componentes substituíveis em campo. Para outros problemas, entre em contato com a Banner Engineering para solucionar o problema deste dispositivo. Se um engenheiro de aplicações da Banner determinar que o dispositivo está com defeito, ele o informará sobre o procedimento de RMA (Return Merchandise Authorization) da Banner.

**Importante:** Se for instruído a devolver o dispositivo, embale-o com cuidado. Os danos ocorridos no transporte de devolução não são cobertos pela garantia.

Obtenha assistência para reparos do produto entrando em contato com o distribuidor local da Banner Engineering Corp ou ligando diretamente para a Banner no telefone (763) 544-3164. Acesse a literatura traduzida para seu idioma nativo no site da Banner em www.bannerengineering.com ou entre em contato diretamente com a Banner pelo telefone (763) 544-3164.

**Türkçe**

Bu belgede listelenen bileşen(ler)in orijinal Banner yedek bileşenleri ile değiştirilmesi dışında bu Banner cihazında onarım yapmaya çalışmayın.

Değiştirilebilir bileşenlerin listesi için "Replacement MINI-BEAM Lens Assemblies" on page 11 bölümüne bakın.

Bu Banner cihazı listelenen bileşenler dışında sahada değiştirilebilecek hiçbir bileşen içermez. Diğer sorunlarda cihazda sorun giderme işlemleri için Banner Engineering ile iletişime geçin. Bir Banner Uygulama Mühendisi tarafından cihazın kusurlu olduğu tespit edilirse, Banner RMA (İade Mal Yetkilendirme) prosedürü hakkında bilgilendirilirsiniz.

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# Contact Us

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