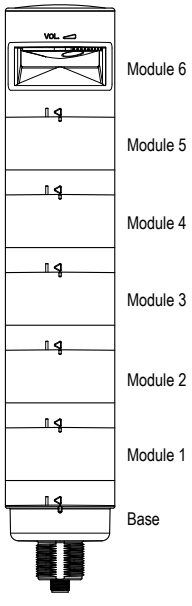
# Overview

This guide is designed to help you set up and install the TL70 Modular Tower Light. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Product Manual at www.bannerengineering.com. Search for part number 182214 to view the Product Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

# Configuring the Modules




Turn on the appropriate DIP switch to set the order of the components, counting up from the tower light's base.




| Assembly Options | | DIP Switches | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| Light and Standard Audible Components | Module 1 | ON | | | | | | | |
| | Module 2 | | ON | | | | | | |
| | Module 3 | | | ON | | | | | |
| | Module 4 | | | | ON | | | | |
| | Module 5 | | | | | ON | | | |
| | Module 6 | | | | | | ON | | |
| Light and Module Flash Rate | 3 Hz | | | | | | | ON | OF |
| | 1.5 Hz | | | | | | | ON | ON |
| | Solid On* | | | | | | | OFF | OFF |
| Standard Audible Module Settings | Pulse 1.5 Hz | | | | | | | ON | OFF |
| | Chirp Alarm | | | | | | | ON | ON |
| | Siren Alarm | | | | | | | OFF | ON |
| | Continuous Alarm* | | | | | | | OFF | OFF |

| Assembly Options | | DIP Switches | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
| | | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |
| Loud Audible Module Settings | Pulse 1.5 Hz | | | | | | | ON | OFF | | |
| | Chirp Alarm | | | | | | | ON | ON | | |
| | Siren Alarm | | | | | | | OFF | ON | | |
| | Continuous Alarm* | | | | | | | OFF | OFF | | |
| | Low Intensity* | | | | | | | | | OFF | OFF |
| | Med. Intensity | | | | | | | | | ON | OFF |
| | Med./Loud Intensity | | | | | | | | | OFF | ON |
| | Loud Intensity | | | | | | | | | ON | ON |

* Factory default setting

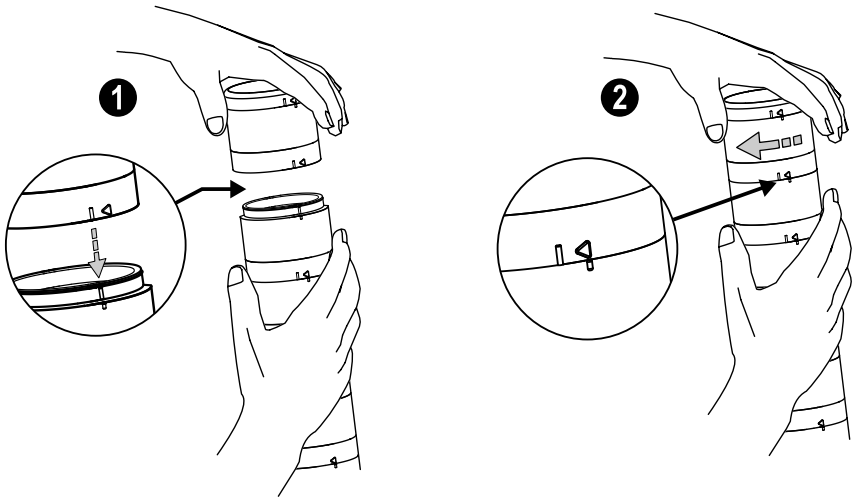
Original Instructions
19-Aug-25

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182215
p/n: 182215 Rev. H

ПРОМЭЛЕКТРОНИКА/ sales@prom-elec.com

# Assembling the Modules

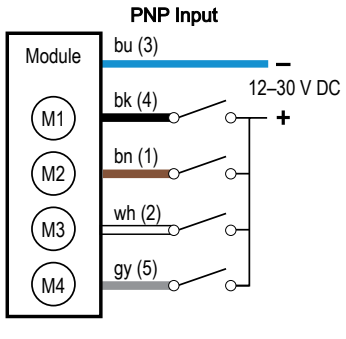


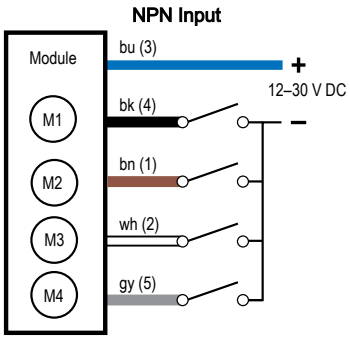

To assemble the modules:

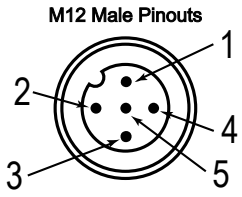
1. Align the notches on each module and press together.
2. Rotate the top module clockwise to lock into place (notches shown in the locked position).

**NOTE:** DIP switches should remain in the default off position.

# Wiring Diagrams



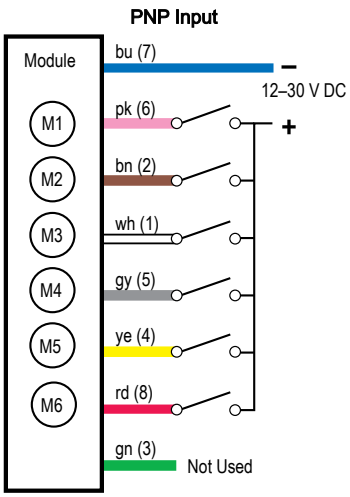



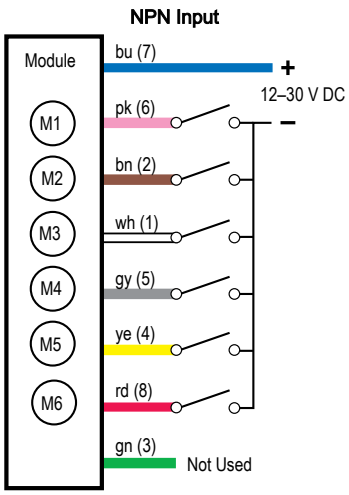



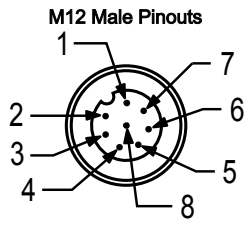

**Key**

1 = brown
2 = white
3 = blue
4 = black
5 = gray

M1 = Module 1
M2 = Module 2
M3 = Module 3
M4 = Module 4




**Key**

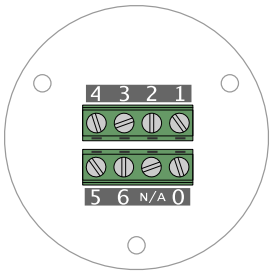
1 = white
2 = brown
3 = green
4 = yellow
5 = gray
6 = pink
7 = blue
8 = red

M1 = Module 1
M2 = Module 2
M3 = Module 3
M4 = Module 4
M5 = Module 5
M6 = Module 6


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**NOTE:** Models SG-TL70-ALM and SG-TL70-ALMC are not compatible with NPN input wiring.

**Wiring Terminal Block**




**Terminal Block Key**

0 = DC common
1 = Module 1
2 = Module 2
3 = Module 3
4 = Module 4
5 = Module 5
6 = Module 6

# Specifications

**Supply Voltage and Current**

12 V DC to 30 V DC

| Indicator Color or Audible Model | Maximum Current (mA) | | |
|---|---|---|---|
| | at 12 V DC | at 24 V DC | at 30 V DC |
| Blue, Green, White | 420 | 200 | 150 |
| Red, Yellow, Orange | 285 | 145 | 120 |
| Standard Audible | 30 | 30 | 30 |
| Loud Audible (Intensity 1) | 30 | 28 | 25 |
| Loud Audible (Intensity 2) | 50 | 45 | 40 |
| Loud Audible (Intensity 3) | 165 | 90 | 75 |
| Loud Audible (Intensity 4) | 350 | 160 | 120 |
| Programmable Audible | 290 | 140 | 125 |

**Supply Protection Circuitry**

Protected against transient voltages

**Indicators**

1 to 6 colors depending on model (Green, Red, Yellow, Blue, White, and Orange)

LEDs are independently selected

**Flash Rates:** 1.5 Hz ±10% and 3 Hz ±10%

**Indicator Response Time**

**Off Response:** 150 µs (maximum) at 12 V DC to 30 V DC

**On Response:** 180 ms (maximum) at 12 V DC; 50 ms (maximum) at 30 V DC

**Indicator Characteristics**

| Color | Dominant Wavelength (nm) or Color Temperature (CCT) | Color Coordinates[1] | | Lumen Output (Typical at 25 °C) |
|---|---|---|---|---|
| | | x | y | |
| Green | 525 nm | – | – | 92 |
| Red | 625 nm | – | – | 40 |
| Yellow | 590 nm | – | – | 22 |
| Blue | 470 nm | – | – | 32 |
| White | 5000 K | – | – | 125 |
| Orange | – | 0.66 | 0.33 | 33 |

[1] Refer to CIE 1931 chromaticity diagram or color chart, to show equivalent color with indicated color coordinates.

**Connections**

Integral 5-pin M12 male quick-disconnect connector, 8-pin M12 male quick-disconnect connector, 150 mm (5.9 in) PVC cable with an M12 male quick-disconnect connector, terminal block, or 2 m (6.5 ft) unterminated cable, depending on model

**Terminal Block Models**

14 to 28 AWG wire

**Operating Conditions**

–40 °C to +50 °C (–40 °F to +122 °F)

95% at +50 °C maximum relative humidity (non-condensing)

**Environmental Rating**

IP65

**Audible Alarm**

**Standard Audible:** 2.6 kHz ± 250 Hz oscillation frequency; maximum intensity (typical) 98 dB at 1 m (3.3 ft)

**Loud Audible:** 2.6 kHz ± 250 Hz oscillation frequency; maximum intensity (typical) at 1 m (3.3 ft) (see table)

| DIP Switches | | Maximum Intensity (typical) at 1 meter dB |
|---|---|---|
| 9 | 10 | |
| ON | ON | Intensity 4: 109 dB |
| OFF | ON | Intensity 3: 106 dB |
| ON | OFF | Intensity 2: 101 dB |
| OFF | OFF | Intensity 1: 94 dB |

**Audible Adjustment**

**Standard Audible:** Rotate the cover until the desired volume is reached

**Loud Audible Alarm:** Select the desired volume using DIP switches 9 and 10

**Typical Reduction in Sound Intensity with Audible Adjustment (maximum to minimum):**

- **Standard Audible:** 8 dB
- **Loud Audible:** 15 dB

**Construction**

**Bases, Segments, Covers:** polycarbonate

**Vibration and Mechanical Shock**

Vibration: 10 Hz to 55 Hz, 0.5 mm peak-to-peak amplitude per IEC 60068-2-6

Shock: 15G 11 ms duration, half sine wave per IEC 60068-2-27


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### Certifications

Banner Engineering BV
Park Lane, Culliganlaan 2F bus 3
1831 Diegem, BELGIUM

Turck Banner LTD Blenheim House
Blenheim Court
Wickford, Essex SS11 8YT
GREAT BRITAIN

### Required Overcurrent Protection

**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to www.bannerengineering.com.

| Supply Wiring (AWG) | Required Overcurrent Protection (A) | Supply Wiring (AWG) | Required Overcurrent Protection (A) |
|---|---|---|---|
| 20 | 5.0 | 26 | 1.0 |
| 22 | 3.0 | 28 | 0.8 |
| 24 | 2.0 | 30 | 0.5 |

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